



Resilience 4 for Dairy

FARMBOOK

JUNE 2024

**The book that briefly presents our 121
European dairy farms**

[link to the website](#)



Resilience for Dairy (R4D) has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 101000770



Resilience 4 for Dairy

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What about this project ?

Resilience 4 Dairy is a European project to contribute to the social, economic and environmental development of dairy farming. The project, funded by the **EU Horizon 2020 programme**, was launched in January 2021. During the last three and half years, **18 organisations** from **15 European countries** were cooperating under the leadership of the French Institut de l'Élevage IDELE.

R4D is a thematic network on innovations and aims to support EU dairy farming in these regions where dairy farming is a main economic activity. R4D was focused on three knowledge areas in order to enhance dairy farms' sustainability:

- **Economic and social resilience**
- **Technical efficiency**
- **Environment, animal welfare and society friendly production systems.**



R4D DAIRY FARM NETWORK

In few facts and figures

121 R4D Pilots Farms

Global production of all pilots farms



23,750 Dairy cows



240,000,000 litres of milk produced in 2021

Average production of a R4D pilots farms

Average of 8,980 litres of milk per cow



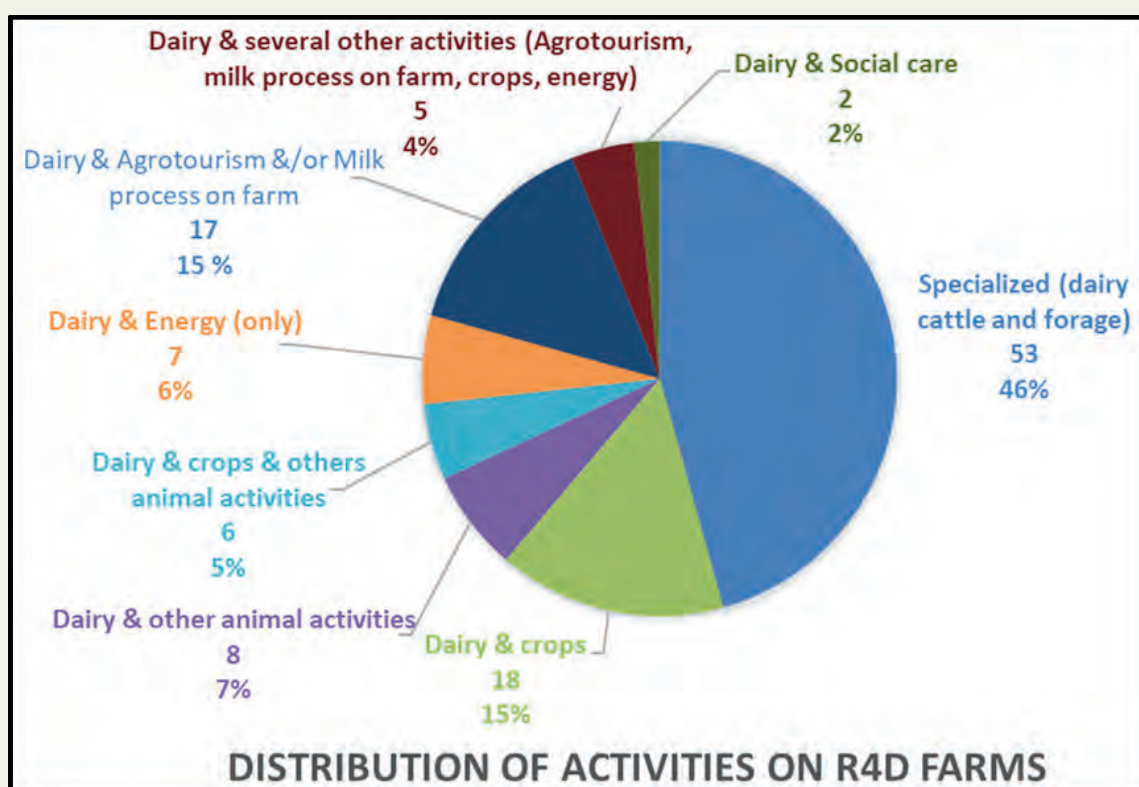
Average of 1,970,000 litres of milk per farm



Average dairy cows per farm: 194 cows/farm

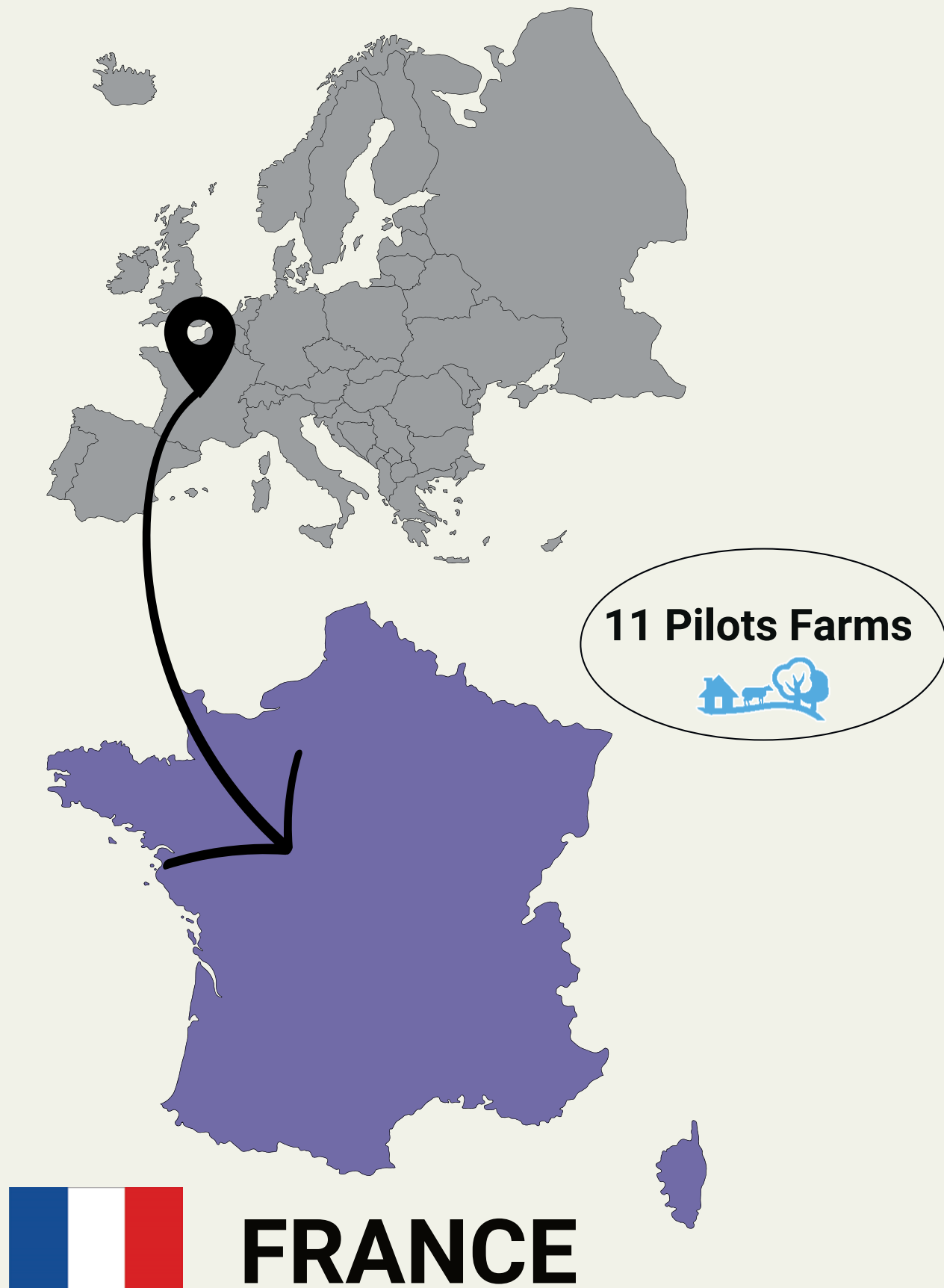
A huge diversity amongst farms and countries

-➤ From 8 cows in Lithuania to 1 700 in Hungary
-➤ From 64 000 litres/farm/year to 23 000 000 litres/farm/year
-➤ From 1 Workforce to 130
-➤ 54 % Pilot farm with dairy activity and one or several additional activities per farm
milk, dairy cattle and forage production
-➤ 46 % Pilot farm are specialized in dairy production
cereals, milk processing and direct sales (yogurt, cheese, ice cream...), energy production (solar panels, biogas units), and agrotourism (farm visits, rural hostels, restaurants...).



R4D DAIRY FARM NETWORK

Farm's presentations

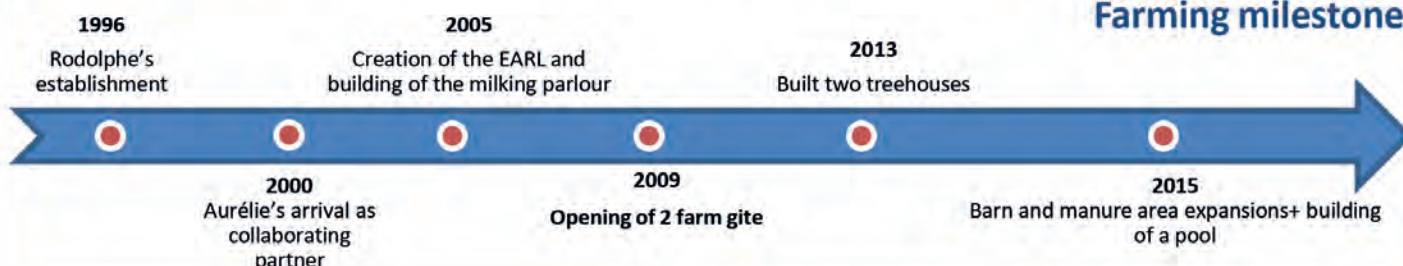


Innovations

Socio-economic Resilience /



Farming milestones



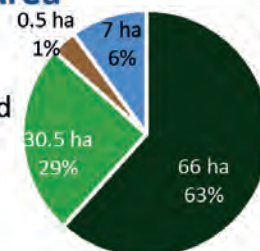
The herd

- 134 LU
- 85 dairy cows
- **Breed: Normande (100%)**
- 25% replacement rate
- average calving rank 3.4
- Calving period: grouped
- Age at first calving: 29 months
- Sexual seed, genotype (100%)

Agricultural Area

104 ha AA (2022)

- 57 ha permanent grassland
- 9 ha temporary grassland
- 30.5 ha maize silage
- 7 ha wheat
- 0.5 ha of orchard



Workforces

- 2 MWU
- 42 cows & 300 000 l/MWU

Areas of interest

- Pastures
- Work organization
- Genotyping / A2A2

Main buildings and Equipment

- Building of piled litter
- Dynamic rotational grazing for DCs (0.6 ha of paddocks)
- 2x6 TPA milking parlour, single output
- MilkTaxi
- CUMA
- ETA

Production / Technical results

- 604,000 liters of milk produced
- 46 g/l fat & 37 g/l protein content
- Load: 1.4 LU/ha main forage area
- 7,000 l/DC/year of raw milk and 7,800 l/DC of corrected milk
- 6,230 l/ha main forage area



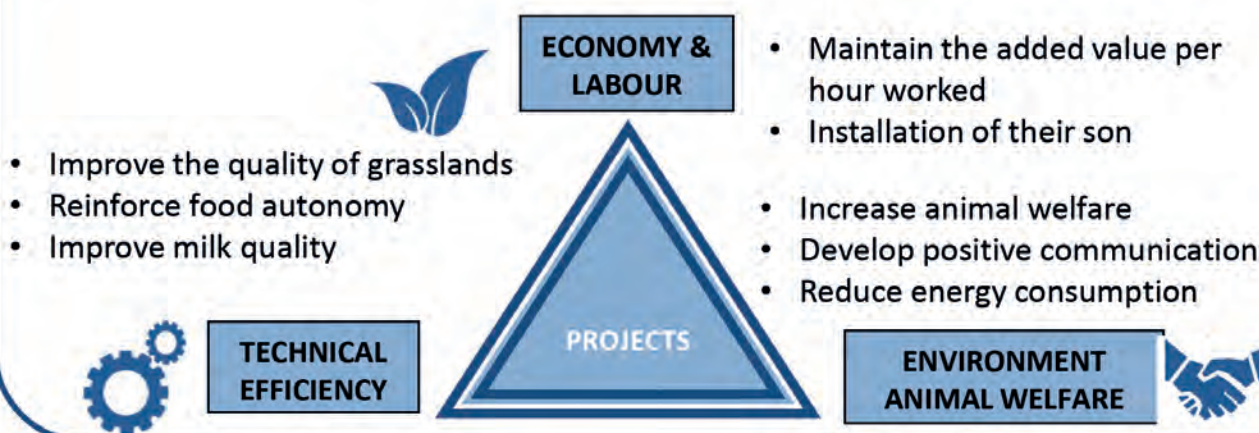
Farmer's strategy for a "resilient" system:

In order to have a resilient system, the farmers have developed a family-based production system that values milk production, with a majority share of grass, by a Norman herd. With the development of farm tourism activity with gites and tree houses, a particular attention is paid to the acceptability of this traditional Norman system to welcome a urban audience (food autonomy, animal welfare, proximity and positive attitude). A high level of resilience for this farm with an efficient organization, a technical and organizational anticipation at its best, a natural propensity for exchanges and self-questioning.

Aspirations / Needs for the future

Maintaining the high economic efficiency of the system by reinforcing the share of food autonomy, the quality of the pastures and milk. By targeting tourists, farmers wish to reinforce the attractiveness of the farming profession and especially their positive communication.

Projects - Objectives



Partners



"Resilience 4 Dairy" is a European project involving 15 European countries and 18 partners. R4D is a thematic network on innovations and aims to support EU dairy farming in these regions where dairy farming is a main economic activity.



R4D pilot farmers are involved in a National Dairy Akis group where needs, solutions and knowledge are exchanged with other farmers, advisors and scientists on their way to build a resilient system.

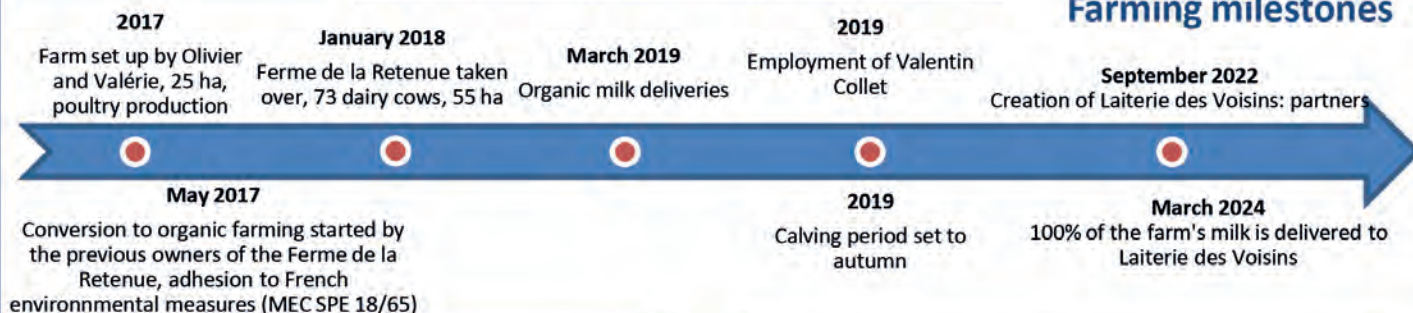
More information <https://resilience4dairy.eu/>

Innovations

Socio economic Resilience / Environment



Farming milestones



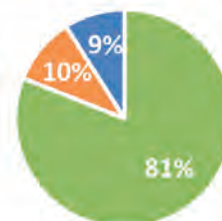
The herd

- 88LU
- 70 dairy cows
- Breeds: Holstein 3-way crossing (Montbéliarde, Scandinavian Red)
- Replacement rate: 17%
- Calving period: 53% autumn
- Age at first calving: 28 months
- Suckling heifers (100 %)

Agricultural Area

85 ha AA

- 50 ha temporary grassland
- 20 ha permanent grassland
- 8 ha maize silage
- 7 ha cereal-protein crops (grains)
- 78 ha forage area
- Grass: 90% / forage area



Workforce

- 2 associates-partners and 1 employee
- 3 FTE for dairy (2) & poultry production (1) = 70 dairy cows & 375 000 L milk
- 4 weeks of holidays / year and 2 out of 3 weekends free
- Co-creators and partners of Laiterie des Voisins: local delivery and outlets

Areas of interest

- Grazing
- Cost-effective system
- Added-value
- Territorial independence



Main buildings and Equipment

- Free-stall housing with cubicles, 70 places
- Swing-over parlour, 2x5
- 24 paddocks ranging from 0.8 to 2 ha. 19 ha accessible to dairy cows
- 3.5 km of stabilised roads
- Poultry 100 days: 4,200 per year



Production/ Technical results

- 405,000 L produced (dairy coop « Biolait »)
- 42,7 g/l fat & 32 g/l protein content
- Stocking rate: 1,1 LU/ha forage area
- 5 785l/cow/year 5 190 l/ha forage area
- 270 days/year of grazing and feeding
- Feed cost = 60€/1000 L
- 210 kg of concentrate/cow/year (auto-production)
- Operating costs = 29% of gross product



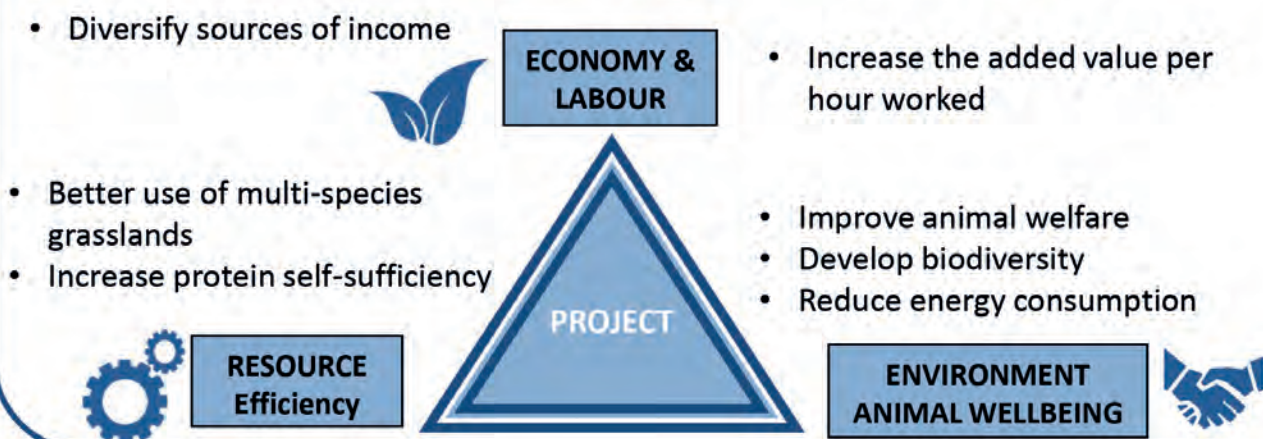
Farmer's strategy for a resilient system

To build a resilient organic system, the farm owners have come up with a cost-effective and self-sufficient way of being less dependant on input price (feed, fuel, etc.). Calving occurs at autumn to liberate grasslands and ease the workload during summer. Also, having two productions (milk & poultry) diversifies their income. The farm's good economic results make it possible for the owners to hire an employee and free up their own personal time to engage in their own personal commitments.

Aspirations/Needs for the future

They are now preparing the transfer of the farm to their employee by training and helping him with his succession plan. They want to perpetuate the farm's current model by passing it on.

Improvement project - objectives



Partners



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R4D pilot farmers are involved in a National Dairy Akis group where needs, solutions and knowledge are exchanged with other farmers, advisors and scientists on their way to build a resilient system.

More information <https://resilience4dairy.eu/>

Innovations

**Socio
economic Resilience
/
Environment**



2006

Arrival of Alexandre. Farm with a huge diversity of production (25 dairy cows, vegetable and fruit, 60 sheep)

2013

Retire of Alexandre's father. Arrival of his mother. Stop the legume productions and regrowth of the dairy goats unit (180 dairy goats).

Farming milestones

2007

Arrival of Amandine, Alexandre's wife. Building of the goat barn and the cheese dairy.

2020

Arrival of Simon, the neighbor of the farm. Merge of the 2 dairies cows farms and recovery of hens (250). New activity of fattening calves.

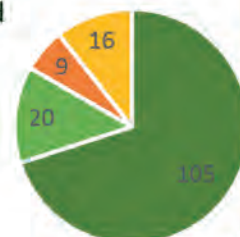
The dairy cows herd

- 45 Prim'Holstein dairy cows
- 260 kL sold to a dairy industry (Sodiaal) et 40 kL transformed in cheese on the farm
- Sexed-AI for the replacement and beef cross breed (Charolais ou Limousin)
- Calving period: all year
- 30 % of replacement rate
- Age at first calving : 32 years

Agricultural area

162 ha AA

- 115 ha of permanent grassland
- 22 ha of temporary grassland
- 9 ha of maize silage
- 16 ha of cereals
- 93 % grass / main forage area
- 1 ha of cherry trees



Workforce

- 4 partners
- 1 full time employee
- Hire regularly internships
- Aim : 4 weeks of holidays

Areas of interest

- Grazing
- Added-value
- Low inputs and efficiency

Main buildings and equipment

For dairy cows:

- Freestall housing on straw
- 12 ha of grazing for dairy cows
- 2 x 3 milking parlour

For the other activities:

- Barn drying for dairy goats
- Mobile hen house
- Cheese dairy unit : 130,000 L of milk transformed in cheese (70 % of goat and 30 % of cows)

Production / Technical results

- 310,000 L produced
- 39 g/L fat & 32 g/L protein content
- 6 900 L/cow/year

- 204 days/year of grazing
- 215 g/L de concentrés
- Operational load = 29 % of gross product
- Net profit : 37 % of gross product



Farmer's strategy for a resilient system

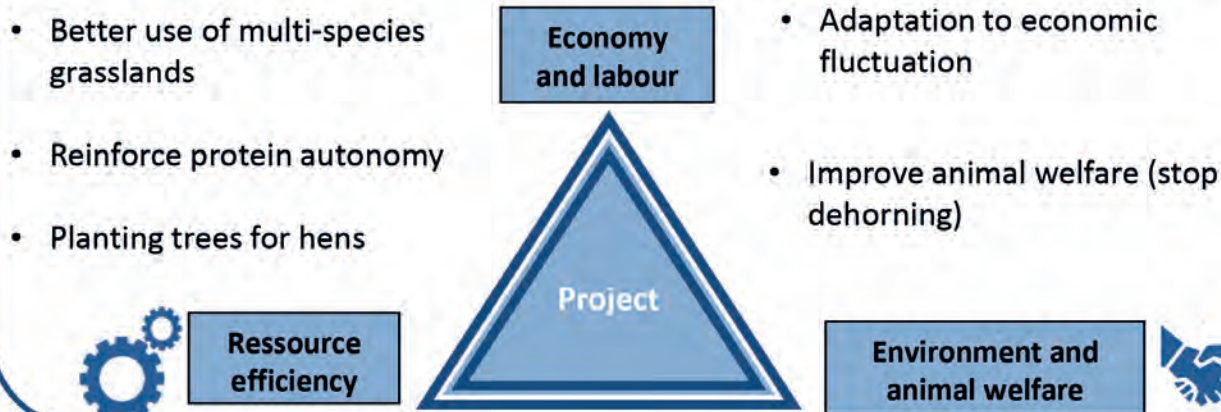
To build a resilient system, farmers went to a feed self-sufficiency system and work on complementary of their productions. Thanks to the cheese dairy unit and the meat production, they decide the price of their product in order to cover the cost of production and to pay the labour forces.

Aspirations/needs for the future

Farmers would like to reduce the use of chemical fertilizer by decreasing maize production and increasing multispecies pasture. Also, they keep improving the adaptation of their system to climate change.



Improvement project - objectives



Partenaires



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Innovations

Socio-economic Resilience/ Environment



Farming milestones

1993 and 1995

Arrivals of Sandra and then Vincent

2008

Standardization
64 DC/5 5 00 L/DC

2020

96 DC/5 4 00 L/DC

2022

2 milking robots
Objectives: 120 DCs
(dairy cows)

2006

Reduction of tillage
Start of no-till

2016

Implementation of dynamic grazing
Measurement of grass height once a week

2021

Arrival of Astrid
Organization of the grazing system
Installation of 1 boviduc

The herd

- 165 LU including 96% milk LU
- 104 dairy cows
- Breed: Normande (100%)
- Replacement rate: 20%
- Calving period: all year round expected
- Age at first calving: 35 months
- AI on Dairy Cows and bull for heifers

Agricultural Area 2021

99.8 ha AA - 97% of main forage area

- 51.9 ha permanent grassland
- 30.9 corn silage
- 6.3 ha temporary grassland
- 3 ha lucerne
- 1 ha meslin for seeds
- 1.1 ha soft wheat
- 5.5 ha corn grain



Workforce & Farm structure

3 HTU (human time unit) and 1 employee

Progressive stop of the oxen because more milk has to be produced. Delegation of desilting and spreading of liquid slurry to a coop (Cuma)
Delivery of milk to the Réo cheese factory for processing PDO products (raw milk camembert, butter, cream)

Areas of interest

- Maximized grazing (good soil conditions) and monitoring of grass growth
- Conservation agriculture
- PDO added value
- Automated milking

Main buildings and equipments

- Building 120 cubicles for DCs + 30 cubicles for 1/2 years old heifers and a mulched litter for heifers over 2 years old
- 29 paddocks of 1 to 2 ha for grazing
- 1.5 km of dirt and/or stabilized roads + water in the plots
- 2 dairy robot stalls since 15/06/2022



Production / Technical results 2021

- 595,000 liters of milk produced
- 41.54 g/l fat & 35.2 protein content
- Stocking rate: 1.79 LU/ha main forage area
- 5,729 l/DC/year and 6,690 l/ha main forage area
- 200 days/year of integral grazing
- 3.7 t DM of stored fodder/LU
- 624kg of concentrates/DC/year (109g/l)
- Operating expenses: 34% gross revenue



Farmer's strategy for a "resilient" system

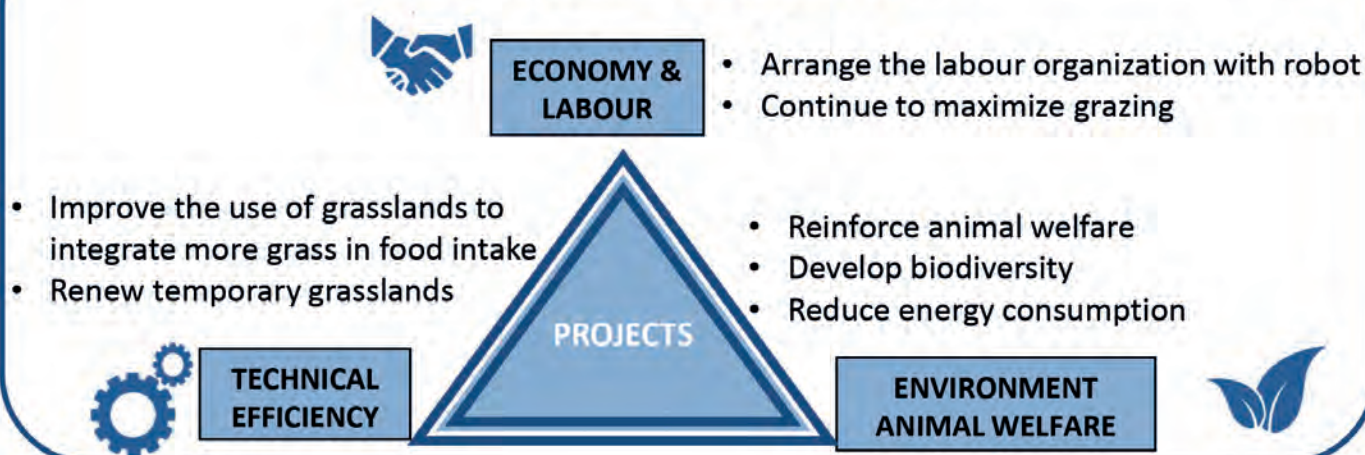
Grazing has been a focus for several years: implementation of dynamic grazing since 2016, measurement of grass heights once a week in the 29 paddocks during the grazing/grass harvest season, increase of areas for legume cultures... This focus makes it possible to reduce the dependence on concentrates.

Aspirations / Needs for the future

With the arrival of Astrid in 2021, to continue with the same objective: for this purpose, installation of boviduc to facilitate the access of the DCs to the pasture, starting of 2 stalls milking robot during 2022 with of course, a strong interest for grazing: in parallel, work on the ways to access the pasture, watering, quality of the crops...

These boviduc and milking robots will facilitate the management and the organization of work, which will allow to produce an additional volume with less work for the milking of course, but also for the management of the pasture with the sorting gates!

Projects - Objectives



Partners



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Innovations

Socio economic Resilience / Environment



Farming milestones



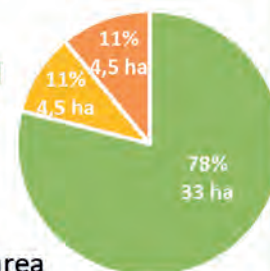
The herd

- 61 LU
- 53 dairy cows
- Breed: crossbreeds with a Holstein basis
- Replacement rate: 15%
- Calving period: all year
- First calving : 30 months
- Suckling calf rearing and heifer production transferred from 4 to 28 months

Agricultural Area

44 ha AA

- 30 ha temporary grassland
- 4 ha permanent grassland
- 4 ha of meslin (grain)
- 4 ha maize silage
- 38 ha forage area
- Grass: 89% / main forage area
- 2 ha of orchards



Workforce

- 2 partners and 35 days of hired farm labour (2 FTE)
- 53 dairy cows & 248 000 L milk sold
- Free time: 3 weeks of holidays (aim : 5 weeks)/ year and 1 weekend out of 2

Areas of interest

- Grazing
- Cost-effective system
- Cider and apple juice production
- Added-value



Main buildings and Equipment

- Freestall housing on straw 58 places
- 25 paddocks of 1 ha =23 for dairy cows
- 1.2 km of flattened tracks
- 2x4 Milking parlour, double-up system
- Cider (10,000 bottles/year) and apple juice (4000/year)



Production/ Technical results

- 302,000 L produced (dairy coop « Biolait »)
- 42 g/l fat & 32 g/l protein content
- Stocking rate: 1.6 LU/ha forage area
- 5700 l/cow/year 7950 l/ha forage area
- 245 days/year of grazing
- Feed cost = €59/ 1000L
- 180 kg of concentrate/cow/year (autoproduction)
- Operating costs = 37% of gross product



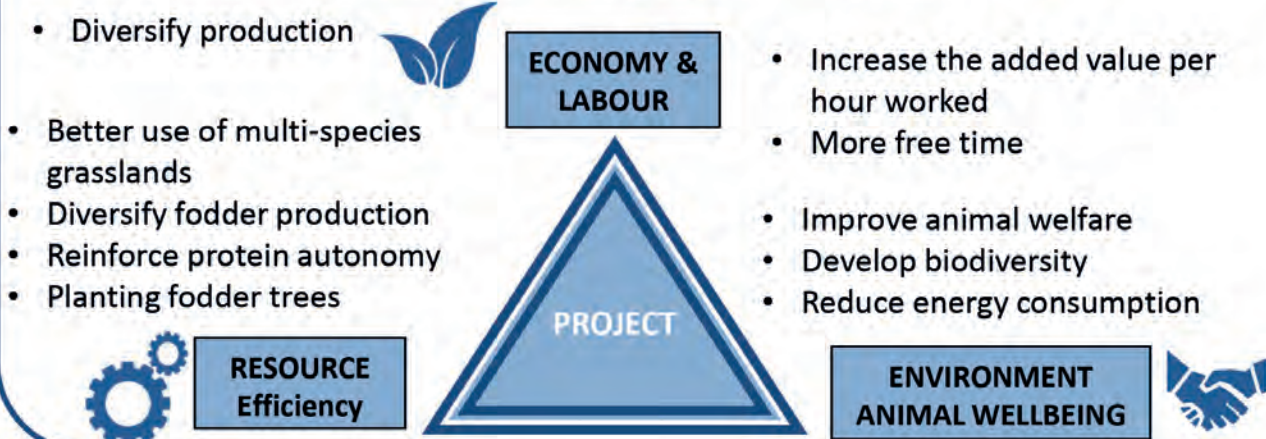
Farmer's strategy for a resilient system

To build a resilient system, Benoît and Dominique went for a cost-effective and independent strategy to be less dependent on the input prices (feed, fuel, etc.) found in organic farming by diversifying their income (long supply chain milk and short supply-chain cider). In order to further develop this protein and fodder autonomy, they have been testing new fodders: sorghum, rapeseed, trees, etc. and are also diversifying their grasslands to compensate for drier areas: cocksfoot, Ray-grass, clover, alfalfa, plantain, fescue, etc.

Aspirations/Needs for the future

Both farmers wish to continue with this autonomy and climatic resilience by focusing on hedges and fodder trees: planting, fodder testing, etc., as well as on reducing GHGs on the farm.

Improvement project - objectives



Partners



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Innovations

Socio economic Resilience / Environment



2012

Franck Le Breton
takes over the
family farm

2016

Conversion to organic farming
started for the rest of the farm -
100% grass-based system

2017

Maud Cloarec partners

Farming milestones

2012

Creation of a dairy cow
building and a milking
parlour - adhesion to
MAEC SFEI

2016

Calving period set to autumn
First closing
of the milking parlour - adhesion to French
environmental measures (MAEC SPE 12/70)

2018-2019

3 km of hedges
planted

2020

Eating apple
orchard planted

2021

Considering
creating a
vineyard

The herd

- 70 LU
- 45 dairy cows + 10 females crossed with Belgian Blue or Charolaises for meat
- Breeds: Crossbreeds (100%)
- Replacement rate: 23%
- Calving period: Spring (March-April)
- Age at first calving: 24 months
- Milking OAD all year round

Agricultural Area

68 ha AA

- 68 ha perm. grassland
- 250 apple trees
+ 25 juice apple tree
- 68 ha forage area
- Grass: 100% / forage area



Workforce

- 2 partners and 1 employee (50%)
- 2.50 work units - FTE
- 45 dairy cows & 155,000 L
- Holidays : 8 weeks of holiday/year, free time available, No work on 2/3 Wednesdays and 1/2 Saturdays

Areas of interest

- 100% grass and hay-based
- Cost-effective system
- Grouped calving period
- Milking OAD
- Added-value
- Agroforestry



Main buildings and Equipment

- Freestall housing, cubicles on dolomite sand
- 20 paddocks of 1,5 ha to 3 ha – 38-40 ha for dairy cows
- 3.5 km of stabilised roads
- 2x5 Milking parlour



Production/ Technical results

- 180,000 L produced (dairy coop « Biolait »)
- 45 g/l fat & 36 g/l protein content
- Stocking rate: 1 LU/ha forage area
- 4,000 l/cow/year 2,650 l/ha forage area
- OAD milking for 270 days (=9 months) of lactation
- 310 days/year of grazing
- < 1t DM of stocked fodder/LU
- 0 kg of concentrate/cow/year
- Operating costs = 6% of gross product



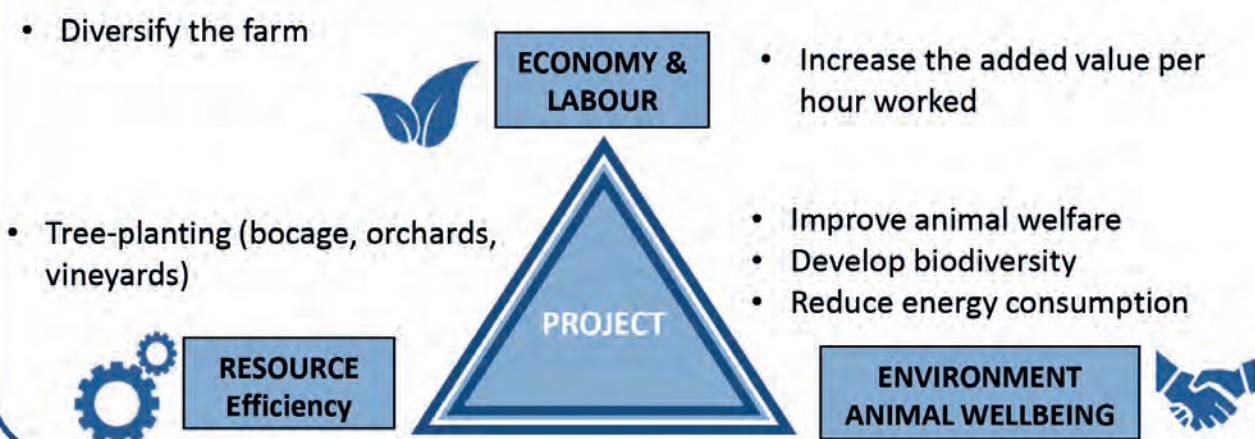
Farmer's strategy for a resilient system

To build a resilient system, both farmers went for a cost-effective and independent strategy by grouping all calving over 9 weeks at springtime. By milking once a day and closing the milking parlour 2.5 months in winter, they both fulfil their aim of limited working hours ranging from 10h/week to 70h/week (at peak) for 2.5 labour units. The grass-based system contributes to limit their environmental impact by reducing their GHG emissions. Carbon emissions are thus reduced thanks to grasslands and hedges, and by limiting the number of unproductive animals on the farm.

Aspirations/Needs for the future

Farmers are seeking to go ever further towards energy self-sufficiency. They also aim to gain greater control over the future of the farm's production (milk and meat). The GAEC now wants to communicate widely, highlighting their quality of life, the excellent economic results and the low environmental impact of the system. By reaching out to non-farmers in particular, the farmers hope to make the farming profession more attractive.

Improvement project - objectives



Partners



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Innovations

Socio-economic Resilience / Environment



2013

Romain works with his father
92 ha – 530 000 l - Agri-
environmental measure with
low-input forage

2016

Conversion to organic farming
2 ways crossbreeding
Holstein x Norwegian Red

2018

Switch to organic
farming

Farming milestones

2014

Expansion building, 125 cubicles
with mattresses, manure pit

2017

Switch to a milking robot
Heifer breeding delegation

2021

Acquisition of 20 ha
Fodder shed with photovoltaic panels

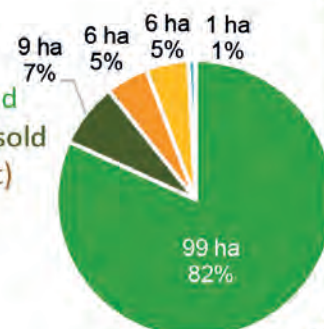
The herd

- 119 LU
- 112 dairy cows
- Breed: Holstein x Norwegian Red
- Replacement rate: 27%
- Calving period: all year
- Age at first calving: 28 months
- 100% AI + Angus bull

Agricultural Area

121ha AA

- 95ha Temp. + 4ha Perm. Grassland
- 9ha hybrid ryegrass & red clover sold
- 6ha of dehydrated corn (full plant)
- 114ha main fodder area
95% grass /main fodder area
- 6ha dehydrated corn cob
- 1ha English ryegrass seeding



Workforces

- 3 labor units including 1 employee
- 2.95 labor units assigned to milk activities
= 38 cows & 231,000 l/labor unit
- 0.05 labor units assigned to sales crops
- Objectives: 1/5 days off + 1 week-end off /3
+ 4 weeks off per year.
- Daily routine work in winter: 15 min/cow/week

Areas of interest

- Milking robot and grassland
- Grazing improvement
- Food autonomy
- Genetic crossing
- Added value
- Animal welfare
- Heifer breeding delegation



Main buildings and equipment

- Barn: cubicles with mats and slurry outlet for 125 cows
- 23 rectangular paddocks of 2–3 days with front/rear wire and day/night paddocks
- 600m of hardened paths
- 2 Lely Milking robots
- Individual boxes for calves on a platform with an outdoor park
- Heifers collective boxes up to 3 months old

Production/Technical results

- 692,000 liters of milk produced (99% sold)
- 40.9 g/l fat & 32.6 g/l protein content
- Stocking rate: 1LU/ha main fodder area
- 6,200 l/cow/year - 6,060 l/ha fodder area
- 270 days/year/complete grazing year
- 3.2 t of dry stored forage/LU
- 450kg of concentrates/ cow/year (dehydrated corn on the cob, foods with vitamins and minerals)
- Feeding costs for the herd: 59 €/1000 l
- Milk gross margin = 395 €/1000 l
- Operating costs = 21% of total product



Strengths

- Reduced working time
- High economic efficiency
- Good technical skills (grazing, care)
- Grouped parcels
- Good land potential
- 10 years farm business plan



Weaknesses

- Some parcels are humid
- Only one organic breeder for the delegation of heifer breeding in the department for now



Opportunities

- DESHYQUEST company is nearby (dehydrated corn and ryegrass for robot)
- Farm seeds adapted to soils for farm modernization plan
- Involvement in his dairy company



Threats

- Climate hazards
- Context of the organic dairy industry
- Farm transfer

Farmer's strategy for a "resilient" system

To build a resilient system in organic agriculture, the farmers adopted a cost-saving and self-sufficient strategy in order to be less dependent on the price of inputs (feed, fuel, etc.). The fodder is mainly made of grazed and stored grass with dehydrated corn before being distributed by the robot. Crossbreeding provides cows that are strong and adapted to grazing while maintaining milk productivity. By maximizing grazing, implementing milking robots and delegating the breeding of heifers to an outside farm, the farmers have reached their work objectives with less than 35 hours/week/partner.

Aspirations/Needs for the future

The farmers wish to maintain the economic efficiency of the farm with an self-sufficient grassland system. After the retirement of his father, Romain wishes to keep his working time objectives in order to keep his commitments and projects outside of the farm.

Projects-Objectives

- Produce more milk by reaching 125 dairy cows (building and surface optimized)

- Construction of a tunnel to make 25ha accessible to dairy cows
- Winter grazing
- Dehydrated corn cobs only

ECONOMY & LABOR



- Farm transmission within 5 years
- Increase the added value per hour worked

- Rotation with milling wheat on mowing plots

PROJECTS

RESOURCE EFFICIENCY



ENVIRONMENT ANIMAL WELL-BEING



Partners



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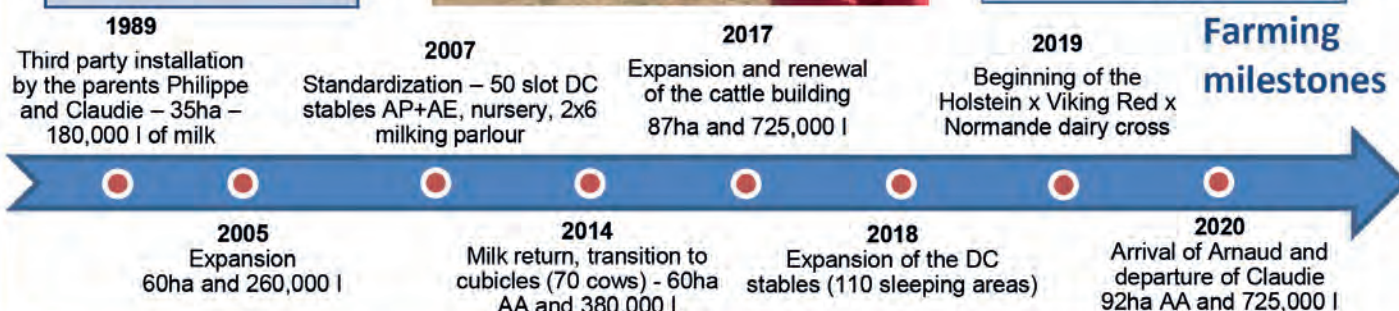
More information <https://resilience4dairy.eu/>

Innovations

Socio-economic Resilience / Environment



Farming milestones



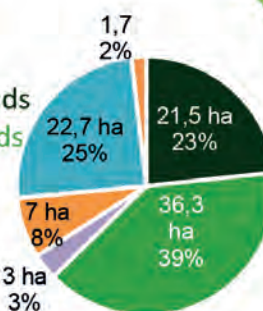
The herd

- **120 dairy LU**
- **98 dairy cows**
Breed: Holstein x Viking Red x Normande
- Replacement rate: 28%
- Calving period: autumn–winter
- Calving age: 28 months
- 80% AI and 20% Limousin bull
- **15 LU for meat:** 10 crossbred bull calves kept each year for 30-36 months beef production

Agricultural Area

92ha AA

- 21.5ha permanent grasslands
 - 36.3ha temporary grasslands
 - 3ha lucerne, 7ha hybrid ryegrass & red clover
 - 22.7ha corn silage
 - 1.7ha beet
- 74% grass/main fodder area**
Grassland planted under cover of mixed grain



Workforces

- **2 labour units**
- **2 labour units** assigned to milk activity
=> **49 cows & 362,000 l/labour unit**
- **Objectives:** to simplify work, 1 milking/person in the morning or the evening, take time off if needed – 2 weeks of per year

Areas of interest

- Grazing management
- Mown grasslands
- **Three-way crossbreeding**
- Feeding self-sufficiency
- Added value on farm
- Blocked calving in autumn
- Valuation of livestock effluents



Main buildings and equipment

- Dairy cows stables with 80 cubicles and 30 straw-lined stalls – 110 headlocks
- Thirty paddocks of 1ha for dairy cows and paved paths
- 2x6 milking parlour
- Nursery in collective boxes
- Straw-bedded barn: 45 stalls for heifers, dry cows, feeder cows, steers

Production/Technical results

- 731,000 l of milk produced (98% sold)
- 43,8 g/l fat & 33,6 g/l protein content
- Stocking rate: 1.5 LU/ha main fodder area
- 7,500 l/cow/year & 7,950 l/ha fodder area
- Dynamic rotational grazing without silo closure
- 700kg of concentrates/cow/year
- Grazing of heifers and steers as early as the 1st year
- Gross margin = 73% of cattle product – 372 €/1000 l
- Herd feed cost = 90 €/1000 l



Farmer's strategy for a "resilient" system

In order to build a resilient system, the farmers have set up a low-cost, autonomous system to reduce their dependence on the cost of inputs (feed, fertilizer, fuel, etc.). The milk is produced by balanced fodder without energy concentrate. Nitrogen-rich grazing and early mowings of lucerne as well as hybrid ryegrass and red clover grasslands reduce the use of nitrogen correctors. Technically, crossbreeding is meant to improve cows' longevity and health while maintaining a satisfactory productivity per cow. The cultivation of corn, the valuation of animal manure throughout the agriculture area, the rotations with grasslands as break crops, and antibiotic-free drying contribute to environmental resilience.

Aspirations / Needs for the future:

The farmers wish to continue and cement the latest actions implemented such as crossbreeding and block calving in autumn. They wish to maintain the economic efficiency of the farm, maintain a milk production per cow and gain in protein autonomy.

Projects – objectives

- Passing on within 5 years
- Improve comfort at work
- Keep a good economic efficiency

- Planting meslin grain to reduce the purchase of nitrogen correctors
- Building stabilized paths to facilitate grazing



**RESOURCE
EFFICIENCY**

**ECONOMY &
LABOUR**



PROJECTS



- Continue hedge planting
- All calves with feeder cows?
- Switching to organic farm?

**ENVIRONMENT
ANIMAL WELL-BEING**



Partners



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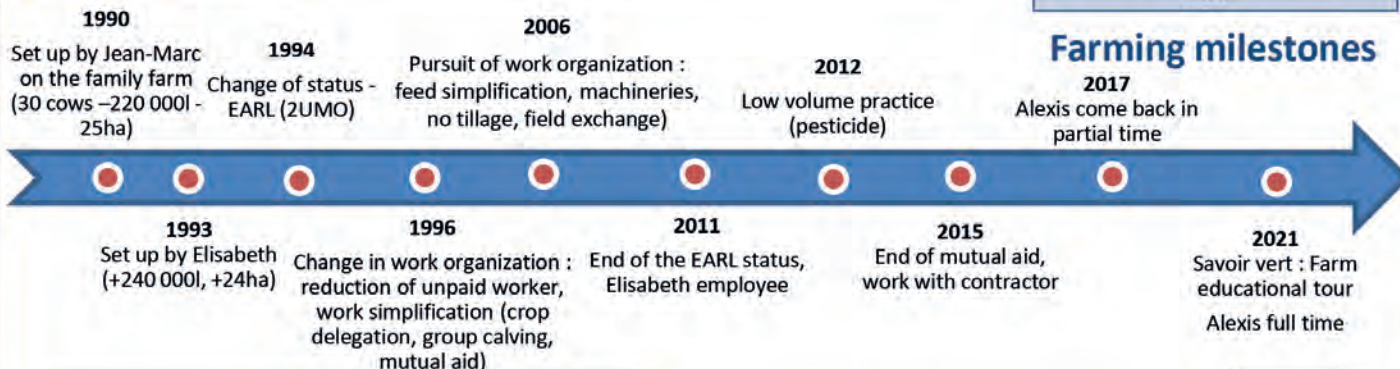
More information <https://resilience4dairy.eu/>

Innovations

Socio economic resilience / Environment / Work organization / Communication



Farming milestones



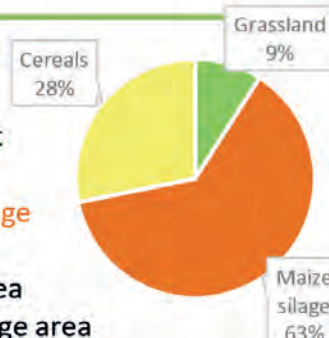
The herd

- 101 LU
- 76 Prim'Hosstein dairy cows
- 30% replacement rate
- Calving period: grouped (80% between june and september)
- Age at 1st calving : 24 months
- IA

Agricultural area

62 ha AA

- 5,4 ha permanent grassland
- 37,4 ha maize silage
- 16,8ha cereals
- 45,5 ha forage area
- 82 % maize / forage area



Workforce

- 1 farmer,
- 2 employees (Elisabeth, Alexis)
- Alexis employee to anticipate farm transmission
- Harvest delegation to a contractor

Areas of interest

- Work simplification
- Environmental friendly practice : no tillage, cover crops, low volume, alternative medicines, carbon footprint
- Communication toward general public : open days, local newspaper, events...

Main buildings and equipment

- Cows : strawed cubibles
- Heifers : free stall housing
- Milking parlour 2 x 5
- Few machineries



Production / Technical results

- 720 000 l produced milk
- 39 g/l fat & 33,7 g/l protein
- Stocking rate : 2,3 LU / ha forage area
- 9 355 l/cow/year - 15 846 l/ ha forage area
- Winter 2023 feed cost 111€/1000L
- 1750 kg concentrate/cow/year
- 570 kg concentrate/heifer/year (milk yogourt)
- Production cost 2021 414€/1000l, balance price 356€/ 1000l
- Carbon foot print : 0,9 kg eq CO2/l



Strenghts

- Consideration about farm strategy,
- Anticipation about expectation (environment, social), work force evolution
- Technical and economical efficiency



Weaknesses

- Feed system reliant on meal (and price)
- Limited area, which lead to a high productivity/ha



Opportunities

- Strong involvement in networks, partnerships and training
- Come back of Alexis with news project, but following on the farm strategy



Threats

- Pressure on land (price, with resident)
- Dairy specialised system : precarious if price instability

Farmer's strategy for a « resilient » system

To built a resilient system, the farmers have adopted a specialization strategy in dairy and work simplification (cattle and crops).

They focus mainly on 2 topics : 1st the environment with no tillage practice, the use of cover crop, alternative medicines. The farm is involved in Law carbon label. The 2nd one is about social expectations with a lot of communication actions : Savoir vert, open days, articles...

Aspirations for the future

Jean-Marc and Elisabeth anticipate the farm transmission to Alexis : transfert of responsibility, decisions making...

Improvement project - Objectives

- Work balance



ECONOMY & LABOUR

- Economical efficiency to pull a revenue

- Soil fertility
- Reduce use of pesticide
- Mix productivity and efficiency

- Low carbon approach
- Actions for social expectations



RESSOURCE EFFICIENCY



ENVIRONMENT ANIMAL WELFAIR



Partenaires



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More information <https://resilience4dairy.eu/>

Inovations

Socio economic résilience / Environment



1994
Farm take over by
the father (50 ha, 35
cows)

2011
Photovoltaic
building

2014
1st milking robot

2020
2nd milking robot, slatted
floor in the feeding
corridor, 150 places

Milestone

2001
80ha – 50 cows
New building
strawed free stall,
milking parlour 2*6

2019
Simon arrival with the
take over of a 2nd farm
= 160ha – 650 000l

2021
New forage pit
Hiring of an
apprentice
994 000l

2022
Collective digester
1 190 000l

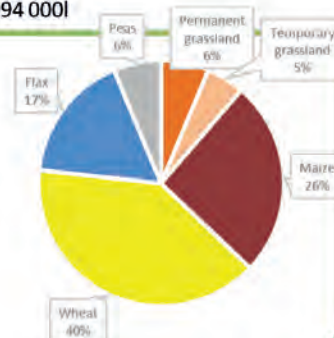
The herd

- 183LU
- 125 Prim'Hosstein cows
- 42% replacement rate
- Calving period: all year
- Age at 1st calving : 30 months
- AI

Agricultural area

160 ha AA (17ha own)

- 10 ha permanent grassland
- 8ha temporary grassland
- 41 ha maize silage
- 63 ha wheat
- 27 ha flax
- 10 ha peas



Work force

- 2 full times (father and son)
- 1 apprentice (=0,5 LU)

Areas of interest

- Productivity of the farm
- Productivity of the work force
- Simplification of the work organization (balance profit/risk)

Main buildings and equipment

- Cows : Straw free stall, slatted floor in the feedig corridor
- Heifers : Straw free stall
- 2 milking robots (Lely A4 and A5)
- Own machineries except for silage and harvest
- In CUMA : slurry spreader, windrower
- Feed mixer wagon

Production / Technical results 2021

- 954 000l produced milk (359€/1000l 21/22)
- 39,29g/l fat & 32,94 g/l protein
- Stocking rate : 2,90 LU / ha forage area
- 9500l/cow/year - 15000l/ ha forage
- 1600kg concentrate/cow/year
- 180g concentrate/l milk
- 330kg concentrate/heifer/year
- Gross margin 2020/21: 199 €/1000L
- Carbon footprint : 1kg eq CO2/l





Farmer's strategy for a resilient system

A farm with attractive work conditions : on-call daily work can be done alone, alternate week-ends and vacations

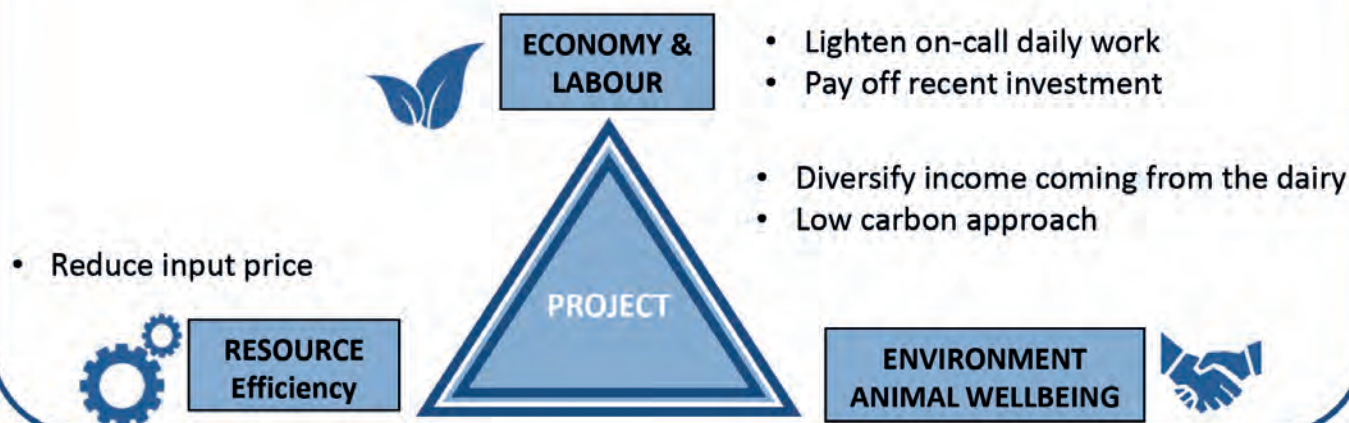
Economics : Reasoned investment, Secured income (using/recycling old barns to limit the investment, labour tool not full crowded, diversified income)

Develop activities to strenghten the dairy unit : digester unit nowadays, milk processing maybe tomorrow

Aspirations/Needs for the future

Maintain good work conditions and in the same time prepare the retirement of the father

Improvement project - objectives



Partenaires



"Resilience 4 Dairy" est un projet européen impliquant 15 pays européens et 18 partenaires. R4D est un réseau thématique visant à soutenir l'élevage laitier européen dans les régions où l'élevage laitier est une activité économique importante.



Les fermes pilotes de R4D sont impliquées dans un groupe de travail national visant à partager avec d'autres éleveurs, conseillers et scientifiques les besoins et solutions pour construire des systèmes laitiers résilients.

Plus d'informations <https://resilience4dairy.eu/>

Innovations

Socio-economic Resilience / Environment



1988

Creation of the pedagogical farm

2015

Start of organic conversion of the rest of the farm

2019

Land development to extend the grazing area

Farming milestones

2013

Organic conversion of orchards

2017

Global rethinking of the farm.
Search for synergies between productions and circular economy

2021

Milking parlour extension + implementation of agroforestry on 17 ha

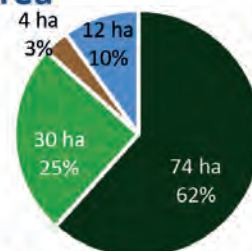
The herd

- 150 Livestock Units (LU)
- 116 dairy cows
- Breeds : Normande (100%)
- 20 % of replacement rate
- Calving period : all year round
- Age at first calving : 28 months
- Using bull for reproduction (100%)

Agricultural Area

120 ha AA

- 74 ha perm. grassland
- 30 ha temp. grassland
- 4 ha triticales-pea mix crop (grain)
- 104 ha main fodder area
- 100 % of grassland / forage area
- 12 ha of orchards



Workforces

- 11 labour units of the farm
- 2,5 FTE allocated to dairy production = 39 dairy cows & 158 000 l / FTE
- 4,5 FTE allocated to cheese processing
- Aims : all hours worked are paid or recovered, 5 weeks of vacation per year, 10% of profits shared with employees

Areas of interest

- Grazing
- Low-cost system
- Circular economy
- Added value
- Agroforestry
- Self-sufficiency (local and territorial)



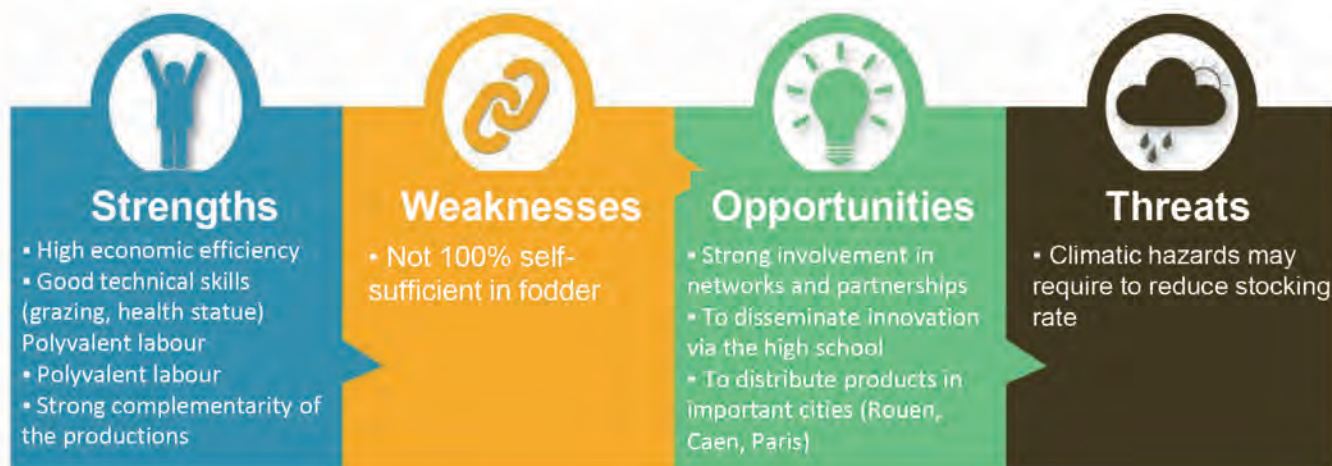
Main buildings and equipments

- Sleeping area on wood chips litter
- > 60 paddocks of 1-2 ha each
- 3,5 km of stabilized paths for grazing
- 2 x 8 milking parlour
- Cheesery and ripening cellar (180 – 220 000 Neufchâtel produced/year)
- Cider and Calvados factory (18 000 bottles of cider/an)



Production / Technical results

- 470 000 liters of milk produced (75% processed)
- 42,5 % fat & 34,6 % protein content
- Stocking rate: 1.3 LU / ha forage area
- 4 000 l/cow/year & 3 660 l/ha forage area
- 270 d/year of 100% grazing
- 1,7 t DM of stored fodder / LU
- 85 kg of concentrate/cow/year
- Operating costs = 12% of Revenues



Farmer's strategy for a "resilient" system

To build a resilient system, the farmers have adopted a strategy of autonomy and low-cost in order to be less dependent on the input prices (feed, fuel, etc.). By transforming the milk on the farm, they can fix sales prices to cover the production costs and to ensure a good remuneration of the workforce. The complementarity of the productions allows a better valorization of the by-products (wood chips, whey, etc.) and thus to accentuate this resilience.

Aspirations / Needs for the future

The farmers now wish to communicate widely on the transition approach achieved on the farm, highlighting the very good economic results. By addressing in particular the students at the high school, the farmers want to strengthen the attractiveness of the farmer's profession.

Improvement project - objectives

- Create local and remunerative employment

ECONOMY & LABOUR

- Increase the added value per working hour

- Enhance multi-species grassland valorisation
- Improve protein autonomy
- Search for fodder tree essence

PROJECT

- Enhance animal welfare
- Develop the biodiversity
- Reduction of energy use



**RESSOURCE
Efficiency**

**ENVIRONMENT
ANIMAL Wellbeing**



Partners



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R4D DAIRY FARM NETWORK

Farm's presentations



7 Pilots Farms



BELGIUM FL



Innovations

Socio-economic Resilience / Environment



2005

Started in side business
27 cows



2011

adapt youngstock barn
+shed + continue grow



Farming milestones

2010

Expansion to 55 cows

2022

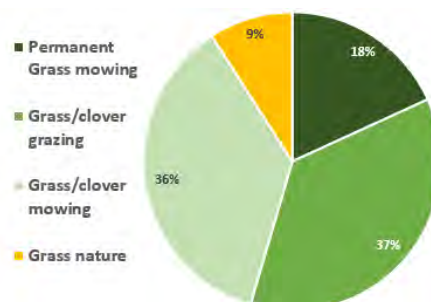
New low-emission dairy barn
84 cows

The herd (2020)

- 152 Livestock Units
- 84 Holstein
- 68 Young stock
- Calving period : all year round
- Age at first calving: 25,2months
- Calving interval : 417 days



Cropping Plan



Workforces

- 1 labor units : Karel + help from family
- **Aims** : Generate income, climate friendly production, optimisation and private time

Areas of interest

- Animal welfare
- Rotational grazing
- More own protein production
- Robot milking

Main buildings and Equipment

dairy cows

- Cubicle barn for cows
- Milking: 2 x 3 (Packo)
- Low-emission barn with solid floor
- Dry cows on sand



Production / Technical results (2020)

- 884 000 liters of milk produced
- Fat : 46,9 % & protein: 37,4 %
- Replacement Rate: 18 %
- 10 500 kg of milk /cow /year (FPCM)
- 1 132 kg of concentrate/cow/year
- 2 279 kg of concentrated feed/cow/year
- Return over feed cost : 31 €/100 l
- CFP: 1,01 CO₂ eq./kg FPCM (2021)



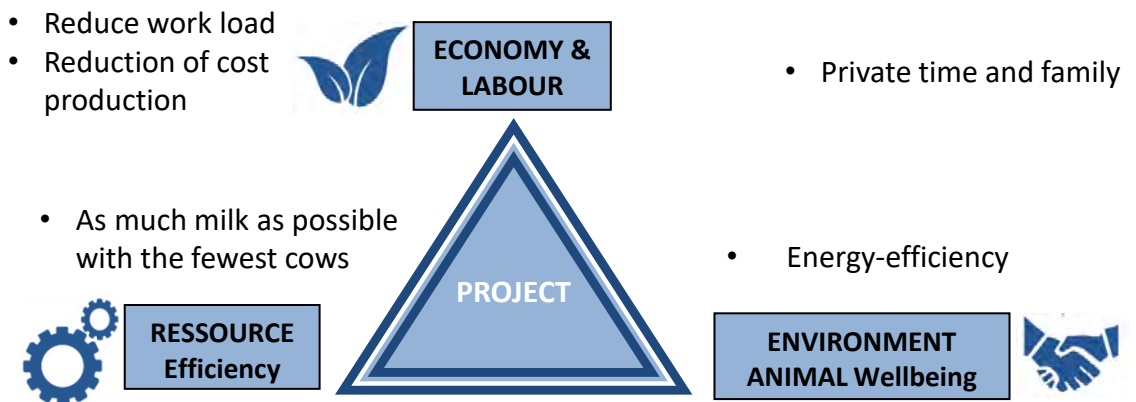
Strategy of the farmer to improve resilience

The company wants to work on its climate impact. A carbon footprint calculation was carried out for this purpose. As measures, a new stable (low-emission stable) and committing to maximum grassland, grass/clover (no maize in the ration) are the most important measures. Other important things are separate group housing on sand for dry cows, antibiotic use is close to zero. And the farmer is also member of Ben&Jerry's caring dairy project.

Areas of interest / Aspirations / Needs for the future

Karel has further interest and ambition to invest in milking robot and bio-digester

Improvement project - objectives



Partners



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Innovations

Socio-economic Resilience / Environment



2001

Koen works on the parents' farm. First step from 100 to 150 cows.



2009

construction of new barn with sand in cubicles (240 cows)



Farming milestones

2005

Koen steps into co-habitations with parents

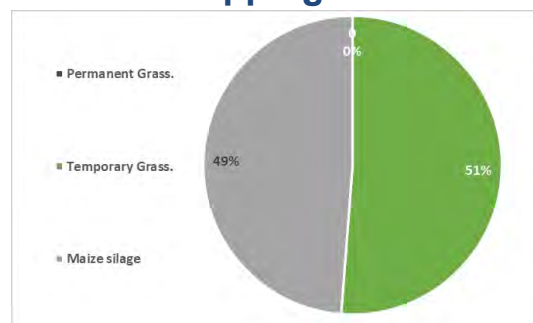
2018

Expansion to 300 cows and annual production increase

The herd (2022)

- 550 Livestock Units
- 322 Holstein
- 228 Young stock
- Calving period : all year round
- Age at first calving : 25 months
- Calving interval : 379 days

Cropping Plan



Workforces

- 2 labor units : Koen & Celine & parents
- 1 external worker
- **Aims** : high production, quality forage and top genetics

Areas of interest

- Animal welfare & health
- Genetics
- Top quality for grass (possibility of irrigation)

Main buildings and Equipment

dairy cows

- Cubicle barn for cows
- Milking: 5 robots (Lely)
- Sand in cubicles



Production / Technical results (2022)

- 4 286 000 liters of milk produced
- Fat : 3,87 g/l & protein: 3,42 g/l
- Age of cows: 4Y 3M
- 13 200 kg of milk /cow /year (FPCM)
- 3 400 kg of concentrate/cow/year
- 4 908 kg of concentrated feed/cow/year
- Replacement Rate: 29 %
- Return over feed cost : 32 €/100 l
- CFP: 0,87 CO₂ eq./kg FPCM (2021)

2



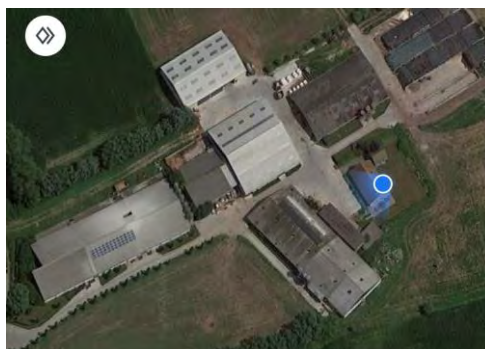
Innovations

Socio-economic Resilience / Environment



2001

Geert en Carine
take over a mixed farm



2018

young livestock:
new roof and new equipment



Farming milestones

2005 – 2007

dairybarn: new milking
parlour, cubicles, mattresses
and wind screens

2022

one of the sons is
considering joining the
company

The herd (2021)

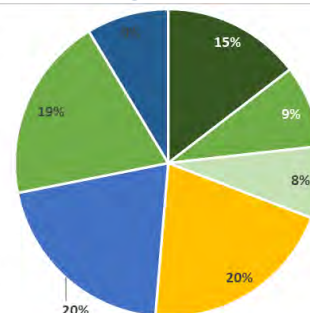
- 145 Livestock Units
- 88 Holstein
- 57 Young stock



- Calving period : all year round
- Age at first calving : 24 months
- Calving interval : 380 days

Cropping Plan

- Permanent Grass.
- Grass. cultivation
- Grass Clover
- Maize Silage
- Grain
- Grass Nature
- Catch Crop



Workforces

- 2 labor units : Geert & Senne
- **Aims** : Generate income, low cost production, optimisation and private time
- Also sows and porkers on the farm

Areas of interest

- Animal welfare
- Work efficiency : LEAN techniques
- More own protein production
- Own concentrate extraction

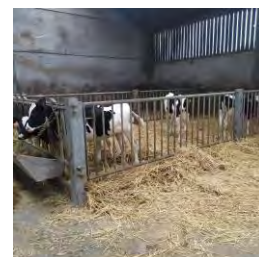
Main buildings and Equipment

dairy cows

- Cubicle barn for cows
- Milking: 2 x 7 (fullwood Packo)

Young stock

- < 5 months : straw



Production / Technical results (2021)

- 820 000 liters of milk produced
- Fat : 4,4 g/l & protein: 3,6 g/l
- Replacement Rate: 26 %
- 9 640 kg of milk /cow /year (FPCM)
- 1 770 kg of concentrate/cow/year
- 2 490 kg of concentrated feed/cow/year
- Return over feed cost : 21 €/100 l



Strategy of the farmer to improve resilience

This company is focused on cost control. Top production is not the objective. Less focus on production means significantly lower vet costs, which improves the health and wellbeing of the cows. As managers, they are also always looking for more work efficiency. In doing so, they use LEAN where very simple techniques can ensure very simple work and quick overview.

Areas of interest / Aspirations / Needs for the future

Continue working on LEAN techniques for further optimisation and possibly interest in small wind turbine to increase energy efficiency.

Improvement project - objectives

- Reduce work load
- Reduction of cost production



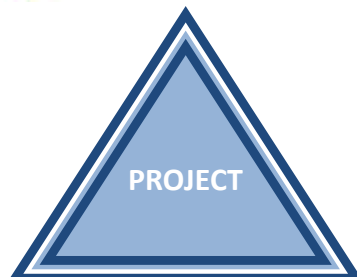
ECONOMY & LABOUR

- Private time and family

- More own protein production



RESSOURCE Efficiency



- Animal welfare

ENVIRONMENT ANIMAL Wellbeing



Partners



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Innovations

Socio-economic Resilience / Environment



1987

Johan en Maria
take over a mixed farm



2019

Investment in robotmilking



Farming milestones

1987-2023

always been involved in
testing and research

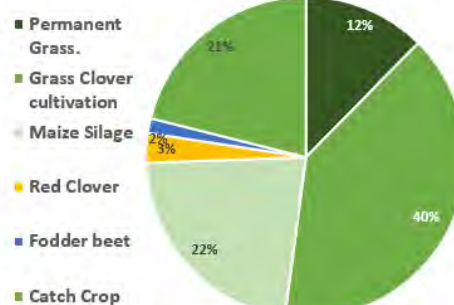
The herd (2021)

- 96 Livestock Units
- 64 Holstein
- 32 Young stock



- Calving period : all year round
- Age at first calving : 25 months
- Calving interval : 410 days

Cropping Plan



Workforces

- 2 labor units : Johan & Maria
- **Aims** : Generate income, low cost production

Areas of interest

- Animal welfare
- Work efficiency
- Roughage milk
- Research topics

Main buildings and Equipment

dairy cows

- Cubicle barn for cows
- Milking: robot (Lely)

Young stock

- < 5 months : straw



Production / Technical results (2021)

- 600 000 liters of milk produced
- Fat : 4,2 g/l & protein: 3,4 g/l
- Replacement Rate: 13 %
- 9 690 kg of milk /cow /year (FPCM)
- 1 940 kg of concentrate/cow/year
- 2 340 kg of concentrated feed/cow/year
- Return over feed cost : 21 €/100 l



Strategy of the farmer to improve resilience

This company is focused on cost control. Top production is not the objective. Johan and Maria have a very strong social commitment. Their motto is 'farming to live, not living to farm'. They have always been involved in working groups and research. They are very strongly open to sharing knowledge and have done so throughout their careers. Last they developed a machine to crush and feed fodder beet automatically via the milking robot.

Areas of interest / Aspirations / Needs for the future

They feel that young farmers are not given enough space in Flanders today and that it is therefore difficult to motivate them. This is very unfortunate.

Improvement project - objectives

- Reduce work load
- Reduction of cost production

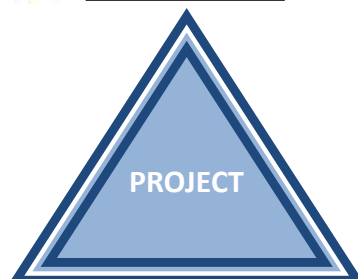


ECONOMY & LABOUR

- Less concentrate



RESSOURCE Efficiency



- Animal welfare

ENVIRONMENT ANIMAL Wellbeing



Partners

inagro
ONDERZOEK & ADVIES IN LAND- & TUINBOUW

BOEREN BOND

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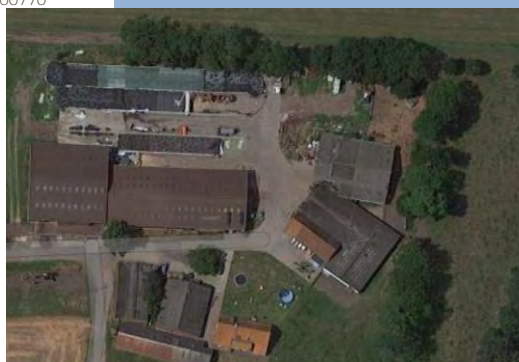


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Innovations

**Socio-economic
Resilience /
Environment**



Farming milestones

2003

Cooperating company with
parents + new dairy barn

2021/2022

Want to build new
dairy barn but face
permit freeze

2015

Complete take over of
farm + construction of
new hangar for storage

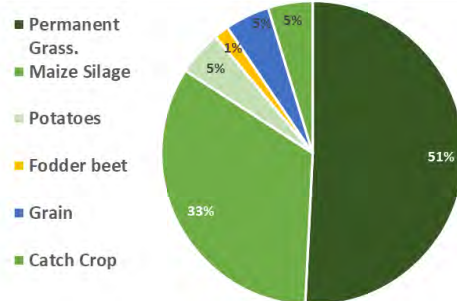
2023

Challenge to buy a farm in Wallonië
(move in aug 2023)

The herd (2021)

- 182 Livestock Units
- 101 Holstein
- 81 Young stock
- Calving period : all year round
- Age at first calving : 25 months
- Calving interval : 418 days

Cropping Plan



Workforces

- 1,5 labor units : Nico & Veerle
- **Aims** : Generate income, low cost production, optimisation and private time for taking care of the children

Areas of interest

- Animal welfare
- Labour organisation

Main buildings and Equipment

dairy cows

- Cubicle barn for cows
- Milking: herringbone parlour 7 & 8

Young stock

- < 6 months : straw

Production / Technical results (2021)

- 905 000 liters of milk produced
- Fat : 4,6 g/l & protein: 3,5 g/l
- Replacement Rate: 34 %
- 9 550 kg of milk /cow /year (FPCM)
- 1 140 kg of concentrate/cow/year
- 2 050 kg of concentrated feed/cow/year
- Return over feed cost : 21,5 €/100 l



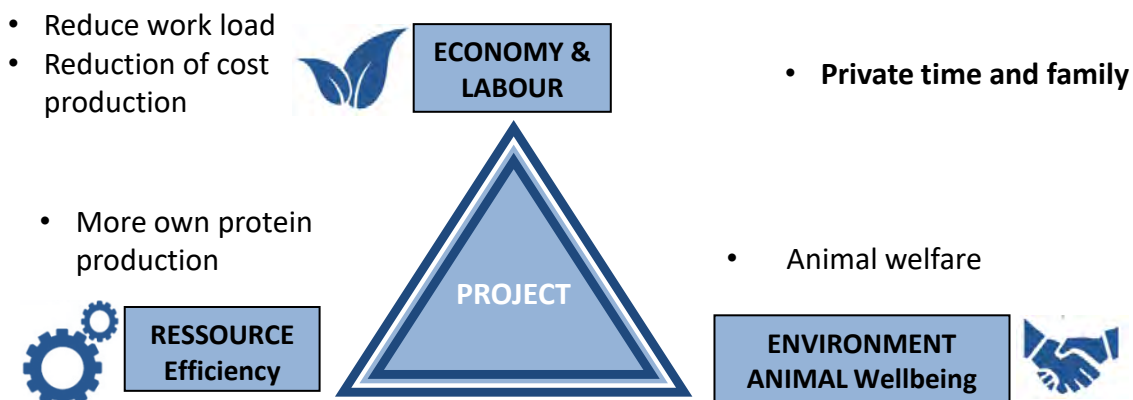
Strategy of the farmers to improve resilience

The business leader is convinced of the 'what you do yourself you do better' strategy. So he fully commits to own labour and good organisation. The company can only grow until its own labour is saturated. This means, among other things, that land work is done in-house, repairs are done during quiet periods on the farm and renovations are also done in-house as much as possible.

Areas of interest / Aspirations / Needs for the future

Continue working on further optimization.

Improvement project - objectives



Partners



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Innovations

Socio-economic Resilience / Environment



Farming milestones

2005

Steven graduates and starts a technology company

2019

Specialization through the construction of a new dairy barn

2018

Taking over the family farm together with Fien

2022-2023

Expansion to 230 cows and optimisation of youngstock barn

The herd (2023)

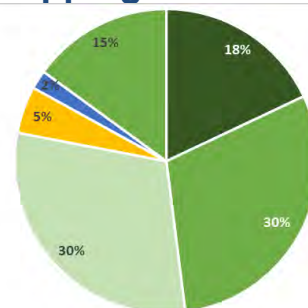
- 360 Livestock Units
- 230 Holstein
- 130 Young stock



- Calving period : all year round
- Age at first calving : 25 months
- Calving interval : 402 days

Cropping Plan

- Permanent Grass.
- Grass. cultivation
- Maize Silage
- Potatoes
- Cauliflower industry
- Catch Crop



Workforces

- 2 labor units : Steven & Fien
- **Aims** : Generate income, automatization, optimisation and private time

Areas of interest

- Automatization
- Energie-efficiency
- Genetics

Main buildings and Equipment

dairy cows

- Cubicle barn for cows
- Milking: 4 robots GEA
- Automatic feeding with feed kitchen - own design
- Pocket digester



Production / Technical results (2022)

- 1 350 000 liters of milk produced
- Fat : 3,9 g/l & protein: 3,5 g/l
- Age of cows: 4Y 6M
- 11 800 kg of milk /cow /year (FPCM)
- 1 920 kg of concentrate/cow/year
- Replacement Rate: 15 % (young farm and growing)
- Return over feed cost : 27 €/100 l



Strategy of the farmer to improve resilience

The manager works very mathematically and reasoned. Ease of work is central to the choice of certain techniques. Repetitive work such as feeding and shuffling feed was something Steven wanted to avoid as much as possible. The barn layout combined with 100% controlled cow traffic ensures healthier animals and peace and quiet in the barn. The extra cost of automation is offset by the smaller barn, savings on other equipment and time savings. Electricity consumption is also constantly monitored and smartly adjusted.

Areas of interest / Aspirations / Needs for the future

Reasoned and calculated are 2 key words at this company. The main focus should be on the cows and producing milk. Therefore, they want to further focus on ration knowledge and genetics. Family life also gets an important place on this farm.

Improvement project - objectives

- Reduce work load
- Reduction of cost production



ECONOMY & LABOUR

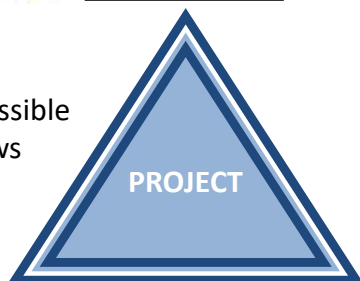
- Private time and family

- As much milk as possible with the fewest cows



RESSOURCE

Efficiency



- Energy-efficiency

ENVIRONMENT
ANIMAL Wellbeing



Partners



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Innovations

Socio-economic Resilience / Environment



1994

Dirk started working at the farm of his parents

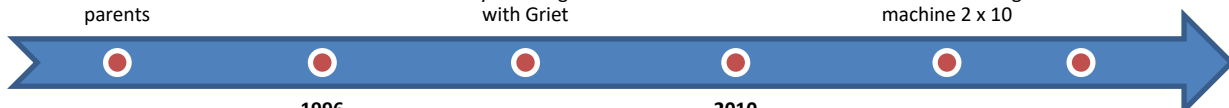
1997

Taking over the family farm together with Griet

Farming milestones

2013

new GEA milking machine 2 x 10



1996

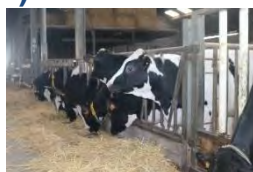
Building of a loose barn for 50 cows

2010

Expansion to 120 cows and youngstock

The herd (2021)

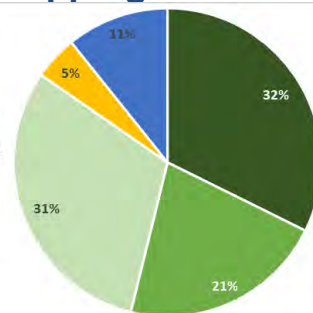
- 155 Livestock Units (LU)
- 110 Holstein
- 45 young stock



- Calving period : all year round
- Age at first calving : 23 months
- Calving interval : 391 days

Cropping Plan

- Permanent Grass.
- Grass. cultivation
- Maize Silage
- Flax
- Catch Crop



Workforces

- 2 labor units : Dirk & Griet
- **Aims** : Generate income, optimisation and work-life balance

Areas of interest

- Grass management
- Care farm
- Commitment to benefit the sector through representation in various structures

Main buildings and Equipment

dairy cows, heifers and calves

- Cubicle barn for dairy cows and for heifers
- Milking : 2x10 herringbone parlour
- 3 Concentrate feeders of GEA



Production / Technical results (2021)

- 990 000 liters of milk produced/year
- Fat: 4,67 g/l & Protein: 3,56 g/l
- CFP: 0,85 CO₂ eq./kg FPCM
- Age of cows: 4Y 6M
- 9 860 kg of milk /cow /year (FPCM)
- Use of 50% beef cattle for surplus youngstock
- 1 653 kg concentrate/cow/year
- 3 345 kg concentrated feed/cow/year
- Replacement Rate: 20 %
- Return over feed cost: 21 €/100 l



Strategy of the farmers to improve resilience

The business leader wants to achieve high returns with relatively modest resources and simple operations. They try to keep up with all the challenges facing the industry. They also try to avoid unexpected situations through continuous monitoring of the animals. They have integrated this way of working after following a LEAN thinking training. Doing the work at the right time pays off. For mental resilience, they make sure they also have a network outside agriculture.

Areas of interest / Aspirations / Needs for the future

Efficiency and a thoughtful approach are 2 keywords at this company. The computer is important to keep track of everything. They also pay attention to the social aspect in the family situation and as a care farm.

Improvement project - objectives

- Reduce workload
- Reduction of production cost

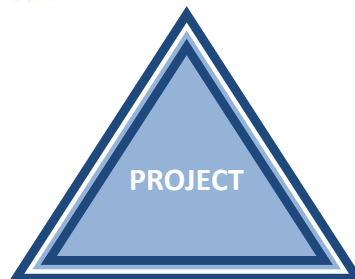


ECONOMY & LABOUR

- Single raw materials



RESSOURCE Efficiency



- Care farm
- Low number of youngstock

ENVIRONMENT ANIMAL Wellbeing



Partners

inagro
ONDERZOEK & ADVIES IN LAND- & TUINBOUW

BOEREN BOND

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R4D DAIRY FARM NETWORK

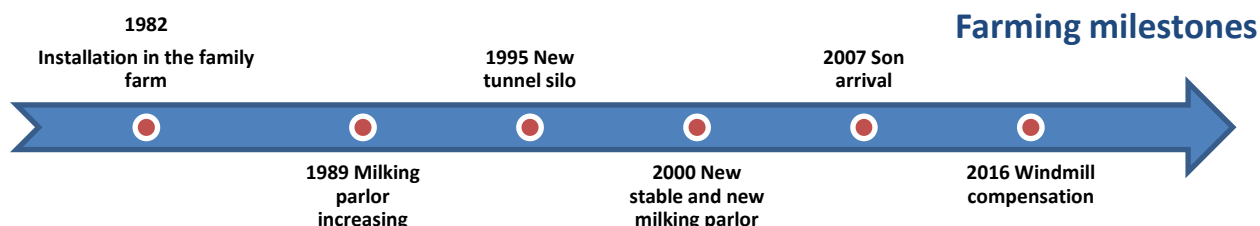
Farm's presentations



BELGIUM WL

Innovations

**Socio-economic
Resilience /
Environment /
technical
efficiency**



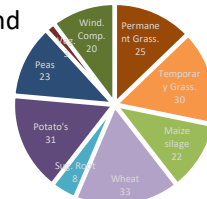
The herd

- 360 Livestock Units (LU)
- 200 Prim'Holstein (100 %)
- 260 dairy heifers
- Calving period : all year round
- Age at first calving : 26 months
- Calving interval : 400 days

Agricultural Area

197 ha AA

- 25 ha permanent grassland
- 30 ha temporary grassland
- 22 ha maize
- 8 ha sugar root
- 33 ha wheat
- 31 ha potatoes
- 23 ha peas
- 20 ha windmill compensation
- 3 ha vegetable and flowers



Workforces

- labor units : 5 LU (3 family LU– 2 employs)
- **Aims** : Transmission of the farm, biodiversity, transmission of knowledge

Areas of interest

- Calves management
- Farm transmission
- Biodiversity : Windmill compensation

Main buildings and Equipment

Dairy cows

- Cheap building : sleeping area on slurry
- Milking parlor : 2*8 herringbone MP
- Automatic Feed Station : 2 station

Heifers and calves

- Individual boxes for young calves
- Young heifers together

Production / Technical results

- 2186000 liters of milk produced
- 4,4% fat & 3,5 % protein content
- 8400 l of milk /cow /year & l /ha forage area
- Stocking rate: 4,2 LU / ha forage area
- 1893 kg of concentrate/cow/year



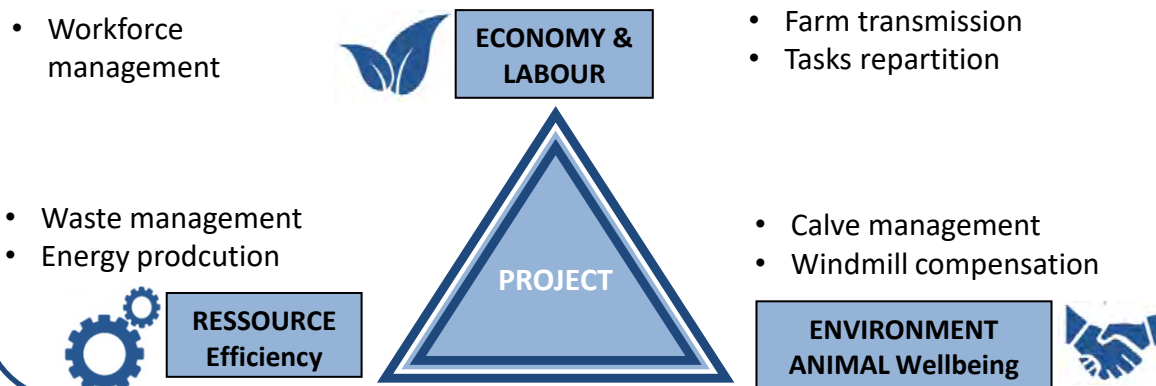
Strategy of the farmers / Resilience

Calves management is an important part of the farm. Indeed, a good control of the growth of the calves and the young animals conditions the productive life of the cows. The presence of the son on the farm, with a view to his takeover, provides additional manpower in addition to a long-term vision. Biodiversity is also very present on the farm through the implementation of bushes and a wind compensation area (20ha).

Areas of interest / Aspirations / Needs for the future

A serene transmission of the farm remains a point of attention of the farm. Biodiversity, how to preserve it and how to improve it?

Improvement project - objectives



Partners



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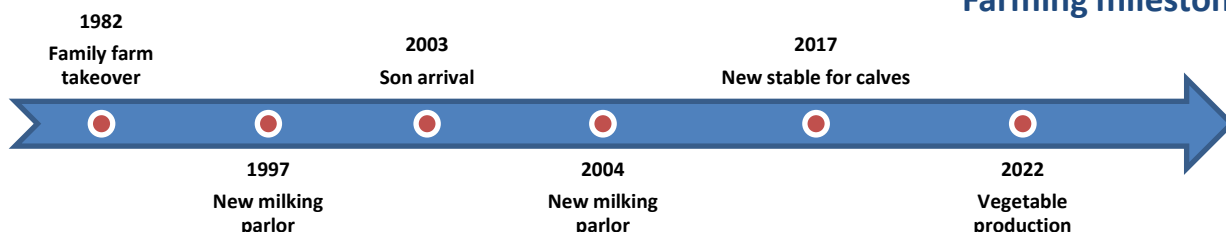
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Innovations

Socio-economic Resilience / technical efficiency



Farming milestones



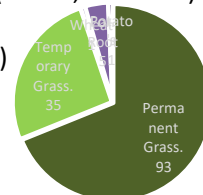
The herd

- 55 Normande
- 150 suckling cows (Crossing with Normande+BB; Piedmontaise)
- Calving period : sep-june
- Age at first calving : 34 months
- Calving interval : 370 days

Agricultural Area

135 ha AA

- 93ha permanent grassland
- 35 ha temporary grassland (alfalfa, meslin ...)
- 1 ha wheat
- 1 ha potatoes (direct selling)
- 5 ha forage root



Workforces

- labor units : 3 family LU
- **Aims** : terminal crossing with calves fattening, diversification, farm transmission

Areas of interest

- Diversification: vegetable production
- Farm transmission

Main buildings and Equipment

Dairy cows

- Cheap building : straw bedding
- Milking parlor : 1*8 rear-mounted milking

Heifers and calves

- Individual boxes for calves
- Males fattening with suckling herd

Production / Technical results

- 220 000 liters of milk produced
- 4,6% fat & 4,2 % protein content
- 4000 l of milk /cow /year
- Stocking rate: LU / ha forage area
- kg of concentrate/cow/year



Strategy of the farmers

Diversification of production is an essential point of the farm. In addition to dairy and meat production, the farmer has started in 2022 to vegetable production by offering potatoes and vegetables on direct sale. The animals obtained by terminal crossing of his Normandes with Piedmontese are fattened with suckling herd (calf under mother)

Areas of interest / Aspirations / Needs for the future

The farmer take careful about diversification of his production : milk and beef production with terminal crossing and fattening the calves. They started to production vegetable, potato's and flowers with selling directly or on local markets.

Improvement project - objectives

- Diversification : vegetable and flowers production
- Forage autonomy

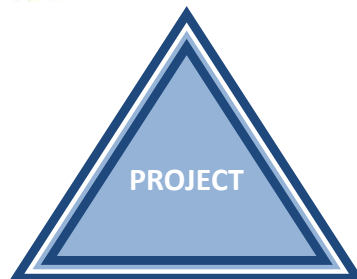


ECONOMY & LABOUR

- Farm transmission



RESSOURCE Efficiency



- Calves under mother
- Terminal crossing with calves fattening

ENVIRONMENT ANIMAL Wellbeing



Partners



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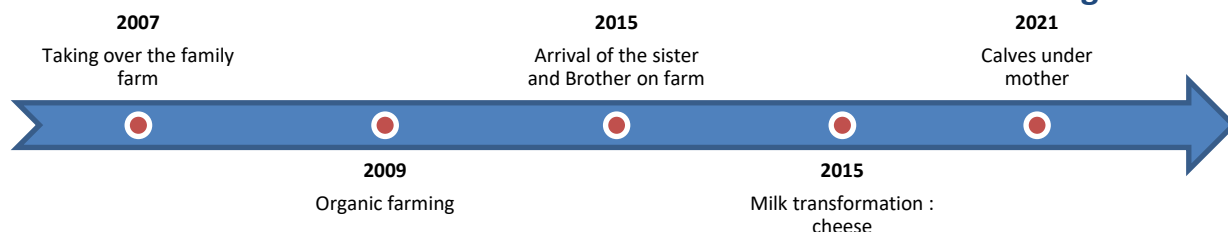
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Innovations

**Socio-economic
Resilience /
Environment /
technical efficiency**



Farming milestones



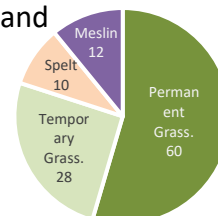
The herd

- 85 Prim'Holstein (100 %)
- 51 dairy heifers
- Calving period : winter and spring
- Age at first calving : 25 months
- Calving interval : 365 days
- Terminal crossing (Montbeliard) except on primiparous cow

Agricultural Area

110 ha AA

- 60 ha permanent grassland
- 28 ha temporary grassland
- 10 ha spelt
- 12 ha meslin (triticale/oats/peas)



Workforces

- 3,5 labor units : 3 children + 0,5 father
- **Aims** : Save time, be efficient, task repartition

Areas of interest

- Milk transformation
- Seasonal calving : spring
- Mono milking
- Calves fattening and calves under mother

Main buildings and Equipment

Dairy cows

- Cheap building : straw bedding
- Milking parlor : stanchion cows with pipeline

Heifers and calves

- Calves under mother

Production

- 396 000 liters of milk produced
- 3,8% fat & 3,36% protein content
- 6600 l of milk /cow /year
- 500 kg of concentrate/cow/year



Strategy of the farmers

Herd management is one of the main innovative aspects of the farm. In fact, group calving in spring to make the most of grass growth for mono milking.

The development of a family farm involving several members of the brotherhood has enabled a new vision and division of tasks, as well as freeing up time for everyone's family life to flourish.

Areas of interest / Aspirations / Needs for the future

On-farm processing and direct sales are being developed following the arrival of the sister on the farm. The breeding of calves under mother's milk with grass fattening is also being tested on the farm.

Improvement project - objectives

- Mono milking

- Forage autonomy

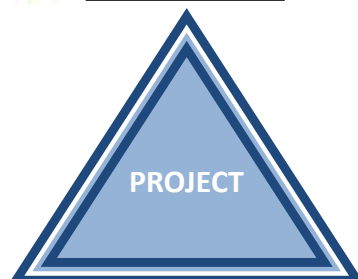


ECONOMY & LABOUR

- Task repartition
- Milk transformation
- Spent time for family



RESSOURCE
Efficiency



- Calves under mother
- Calves fattening

ENVIRONMENT
ANIMAL Wellbeing



Partners



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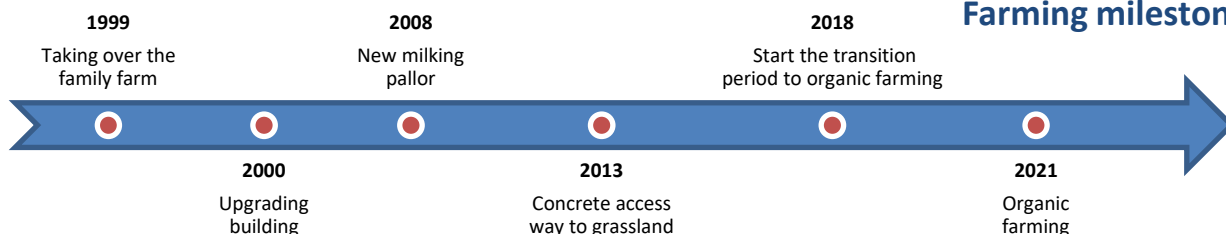


Innovations

Socio-economic Resilience / Environment



Farming milestones



The herd

- 200 Livestock Units (LU)
- 90 Prim'Holstein (100 %)
- 30 dairy heifers
- Calving period : all year round
- Age at first calving : 30 months
- Calving interval : 440 days
- Terminal crossing except on primiparous cow



Agricultural Area

91,62 ha AA

- 60,15 ha permanent grassland
- 26 ha temporary grassland
- 5,47 ha of meslin
- 100 % of forage area



Workforces

- 2 labor units : farmer + 0,5 wife + 0,5 mother
- 45 dairy cows & 308 000l /FTE
- **Aims** : Save time, be efficient

Areas of interest

- Grass management
- Agroforestry: Nuts production

Main buildings and Equipment

Dairy cows

- Cheap building : sleeping area on slurry
- Milking parlor : 2x6 side opening
- Automatic Feed Station : 2 stations

Heifers and calves

- Individual boxes for calves
- Collective boxes on slurry
- Terminal crossing



Production / Technical results

- 615 000 liters of milk produced
- 20 liters / 2 days to local bakery
- 4,36 % fat & 3,30 % protein content
- Stocking rate: 2,36 LU / ha forage area
- 6 550 l of milk /cow /year & 6780l /ha forage area
- Terminal crossing on cows
- 1100kg of concentrate/cow/year
- Long milking period: 400 days
- Operational cost : 30% of production



Strategy of the farmers

The choice of organic farming was motivated by the desire to valorize the farm's own production, i.e. grass. The farmer defends the more intensive use of concentrates than a classic organic system because of the need to add nitrogen and minerals to his plots through fertilization. The terminal cross is also an opportunity to increase his revenue. The diminution of the cow production has the aim to reduce the work load, epically the milking and the possibility to manage the farm alone (retirement of the farmer'mother)

Areas of interest / Aspirations / Needs for the future

The development of agroforestry, especially nut cultivation, was motivated by the presence of some trees on his plots but also by the implementation of an oil press in the area.

Improvement project - objectives

- Reduce work load
- Reduction of cost production
- Energy reduction

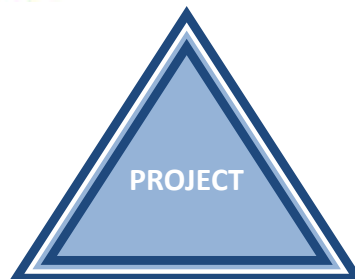


ECONOMY & LABOUR

- Valorisation of farm production



RESSOURCE Efficiency



- Organic farming
- Surry valorisation

ENVIRONMENT ANIMAL Wellbeing



Partners



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R4D DAIRY FARM NETWORK

Farm's presentations



10 Pilots Farms



POLAND

Innovations

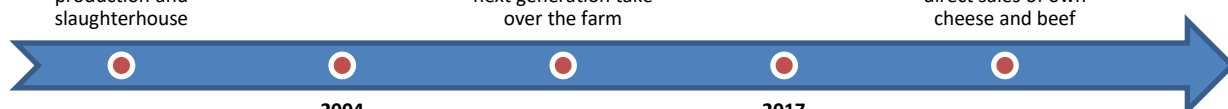
Technical & socio-economic efficiency



mixed farm with pig production and slaughterhouse

2011
next generation take over the farm

2020
direct sales of own cheese and beef



2004
expansion dairy production with 20 cows

2017
direct sale of milk

Farming milestones

The herd

- 90 cattle heads
- 33 dairy cows
- Breeds : HF
- 20 dairy heifers
- Calving period: all year round (unintentional 33% in December)
- Age at first calving: 24 months



Agricultural Area

- 70 ha
- 20 ha perm. grassland
- 5 ha temp. grassland
- 13 ha maize silage
- 26 ha wheat
- 5 ha triticale
- **44 ha forage area**



Workforces

- 4 family labour units (FTE)
- 1 employee (FTE)

Areas of interest

- Improving labor efficiency
- Biogas plant / photovoltaic panels
- Milk hygiene
- Economic use of cows

Main buildings and equipments

- Freestall housing with deep bedding
- Outdoor corral for cattle
- Milking robot
- TMR feeding system
- Boxes for calves
- Heifers in outdoor corral



Production / Technical results

- 250 000 liters of milk produced (99% sold)
- 4,1 % fat & 3,7 % protein content
- 170 000 liters for direct sale
- 7500 l of milk /cow /year
- Traditional breeding
- Quality of milk
- Economics





Farmer's strategy for a "resilient" system

Diversified activities and create multiple sources of income:

- Dairy production
- Beef production
- Milk, cottage cheese and beef direct sales

Aspirations / Needs for the future

- Improving resource efficiency
- Biogas plant
- A2 milk production

Improvement project - objectives

- Better management of family labor resources (less input)



ECONOMY & LABOUR

- Machinery modernisation



RESOURCE Efficiency

PROJECT

- High profit diversification from dairy production (milk and dairy products, beef)

- Increasing cow longevity
- Traditional dairy farming

**ENVIRONMENT
ANIMAL Wellbeing**



Partners



West Pomeranian
University
of Technology
in Szczecin

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Innovations

Technical
efficiency &
animal wellbeing



2004

next generation take over the mixed
farm

2019

built a new 100-head barn

regular investment in machinery, only
dairy production

Farming milestones

The herd

- 200 cattle heads
- 100 dairy cows
- Breeds : HF + 4 cows
Simmental
- 100 dairy heifers
- Calving period: all year round (higher intensity in IX-XII)
- Age at first calving: 24 months



Agricultural Area

- 90 ha
- 35 ha perm. grassland
- 33 ha maize silage
- 22 ha cereals
- **90 ha forage area**



Workforces

- 4 family labour units (FTE)
- 225 hours for seasonal workers

Areas of interest

- Investments in machinery and buildings
- Biogas plant / photovoltaic panels
- Animal welfare

Main buildings and equipments

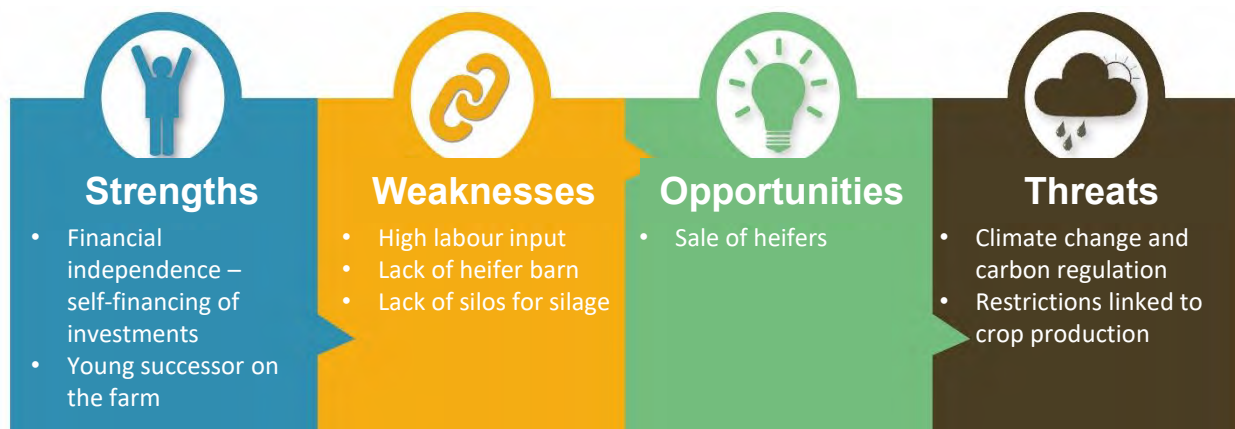
- Freestall housing
- Paddock for cattle
- Fishbone milking system 2x7



Production / Technical results

- 720 000 liters of milk produced (99% sold)
- 4,1 % fat & 3,32 % protein content
- 8000 l of milk /cow /year
- Quality of milk (fat & protein)
- High herd health (< 80 000 somatic cells)





Farmer's strategy for a "resilient" system

- Liability-free farm
- Financial buffer in the event of a market crisis
- Investments in machinery and buildings

Aspirations / Needs for the future

- Building heifer barn
- Biogas plant
- Returns diversification – heifers sale
- Reducing labour input

Improvement project - objectives

- Reduce of family labour input



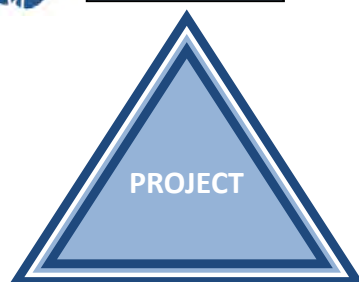
ECONOMY & LABOUR

- Loan elimination
- Savings

- Machinery and buildings modernisation



RESOURCE Efficiency



- Dairy cow welfare

ENVIRONMENT ANIMAL Wellbeing



Partners



West Pomeranian
University
of Technology
in Szczecin

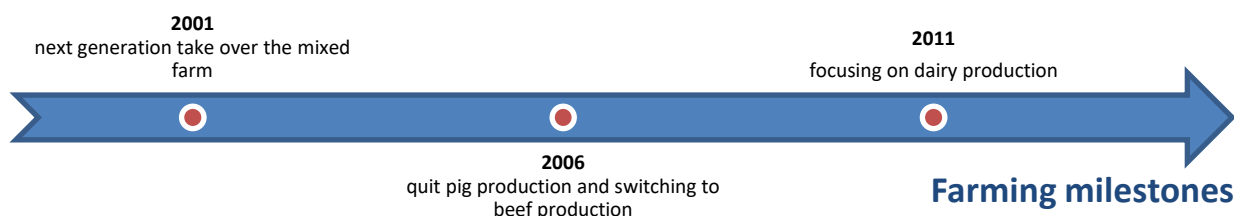
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Innovations

Technical
efficiency &
cow longevity



The herd

- 180 cattle heads
- 93 dairy cows
- Breeds : HF
- 87 dairy heifers
- Calving period: all year round
- Age at first calving: 26-28 months
- Increasing the cow herd - evaluation of the breeding value of cows



Agricultural Area

100 ha

- 15 ha perm. grassland
- 15 ha temp. grassland
- 37 ha maize silage
- 33 ha cereals
- **100 % forage area**



Workforces

- 1 family labour unit (FTE)
- 1 employee (FTE)
- 1000 hours for seasonal workers (600-700 hours in crop production)

Areas of interest

- Increase milk cow yield
- Investment in machinery
- Increasing the cow herd

Main buildings and equipment

- Freestall housing
- Loose keeping of calves
- Fishbone milking system 2x8
- TMR feeding system



Production / Technical results

- 900 000 liters of milk produced (99% sold)
- 4,0 % fat & 3,2 % protein content
- 11 000 l of milk /cow /year
- Focus on cow longevity
- Milk yield





Farmer's strategy for a "resilient" system

- Diversification in income sources - not directly linked to agricultural production (e.g. machinery services)
- Farm generating an income

Aspirations / Needs for the future

- Increasing resource efficiency
- Income from the sale of milk by-products
- Improving mechanisation of production

Improvement project - objectives

- Reduce of labour input



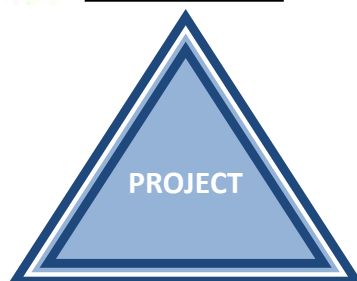
ECONOMY & LABOUR

- Diversification of income sources

- Investment in machinery and buildings



RESOURCE Efficiency



- Dairy cow longevity

ENVIRONMENT ANIMAL Wellbeing



Partners



West Pomeranian
University
of Technology
in Szczecin

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Innovations

Technical
efficiency &
cow healthy



2009

next generation take over the pig farm

2021

dairy production and sale of grain maize

2012

dairy production with 8 cows and beef production and rabbit farming (10 ha AA)

Farming milestones

The herd

- 102 cattle heads
- 52 dairy cows
- Breeds : HF
- 50 dairy heifers
- Calving period: all year round
- Age at first calving: 24 months



Agricultural Area

92 ha

- 12 ha perm. grassland
- 10 ha temp. grassland
- 35 ha maize silage
- 35 ha cereals
- **57 ha forage area**
- 83% rented area



Workforces

- 5 family labour unit (FTE)

Areas of interest

- Purchase of a milking robot
- Building a new barn
- Purchase of AA

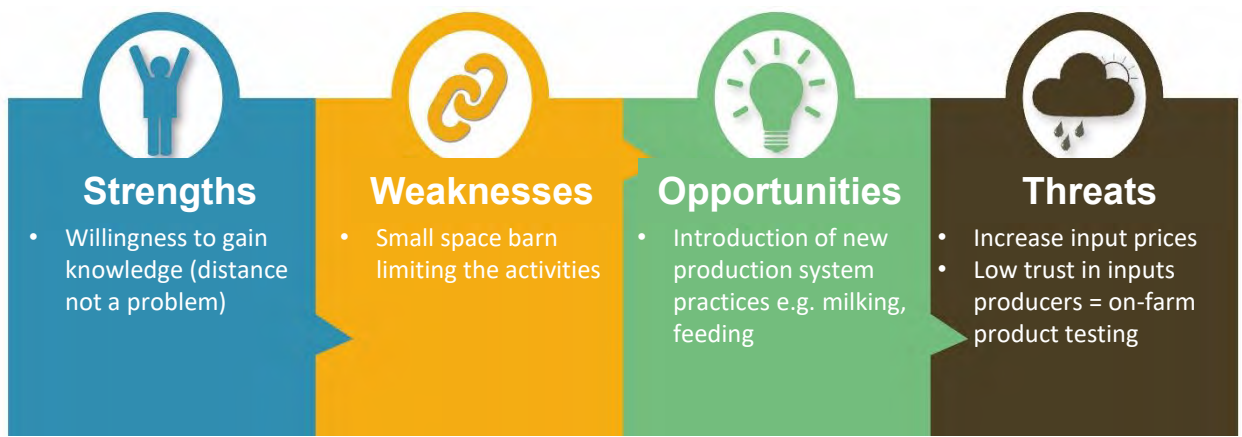
Main buildings and equipments

- Freestall housing
- TMR feeding system
- Young cattle kept loose
- Milking parlour



Production / Technical results

- 500 000 liters of milk produced (99% sold)
- 3,9 % fat & 3,5 % protein content
- 11 000 l of milk /cow /year
- Focus on animal welfare
- Quality of milk



Farmer's strategy for a "resilient" system

- Financial security buffer to survive milk market crises

Aspirations / Needs for the future

- New dairy barn
- AA purchase
- Improving mechanisation of production

Improvement project - objectives

- Reduce of labour input



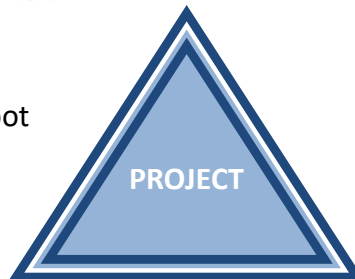
ECONOMY & LABOUR

- Testing innovations in milk production

- Investment in milking robot and dairy barn



RESOURCE Efficiency



- Keeping cows healthy

ENVIRONMENT ANIMAL Wellbeing



Partners



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Innovations

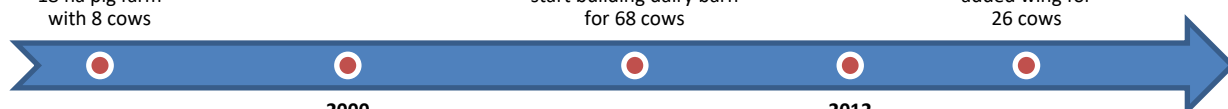
Machinery investment & production increase



1991
18 ha pig farm
with 8 cows

2009
dairy herd increasing and
start building dairy barn
for 68 cows

2020
added wing for
26 cows



2000
decision to develop dairy
production, purchased 10 cows
and milk tank

2012
welcome new
barn

Farming milestones

The herd

- 240 cattle heads
- 86 dairy cows
- Breeds : HF
- 96 dairy heifers
- Calving period: all year round (usually autumn-winter)
- Age at first calving: 23-24 months
- Beef production with 59 bulls



Agricultural Area

150 ha

- 15 ha perm. grassland
- 15 ha temp. grassland
- 30 ha maize silage
- 15 ha rapeseed
- 60 ha cereals (20 maize grain)



Workforces

- 3 family labour unit (FTE)

Areas of interest

- Reduction of cow health problems
- Increase of the dairy herd (60 cows)

Main buildings and equipments

- Freestall housing
- TMR feeding system
- Tandem parlour
- Calves in pens



Production / Technical results

- 800 000 liters of milk produced (99% sold)
- 3,8 % fat & 3,4 % protein content
- 10 200 l of milk /cow /year
- Focus on cow healthy
- Milk yield





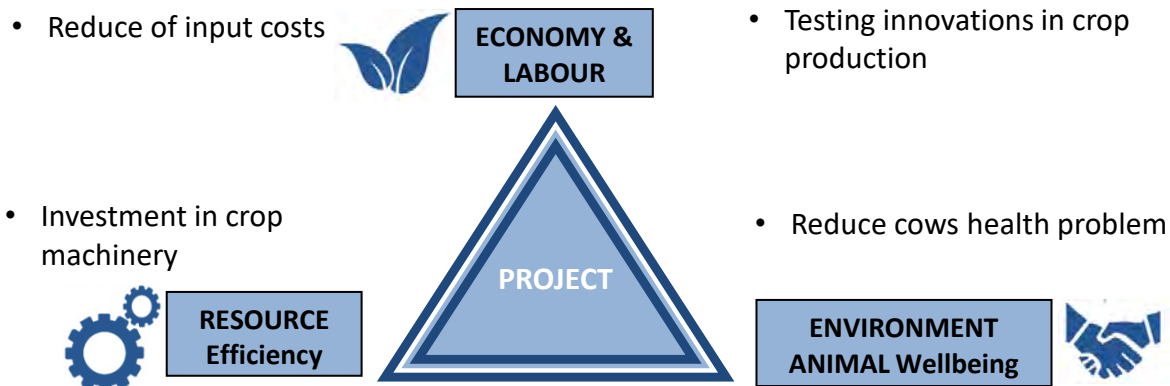
Farmer's strategy for a “resilient” system

- Growth of dairy production
- Diversification of production: beef and crop

Aspirations / Needs for the future

- Improving mechanisation of production
- Solution of the cow health problem (legs, hoof)

Improvement project - objectives



Partners

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Innovations

Machinery investment & production increase



2006

the farm in the possession of the current owner

2009

100% of livestock production = milk production

2006

new barn for 100 cows was completed, and it housed 26 cows

Farming milestones

The herd

- 186 cattle heads
- 95 dairy cows
- Breeds : HF
- 90 dairy heifers
- Calving period: all year round (ca. 10 calves per month)
- Age at first calving: 24 months



Agricultural Area

216 ha

- 60 ha perm. grassland
- 12 ha temp. grassland
- 40 ha maize silage
- 47 ha cereals
- 35 ha sugar beets



Workforces

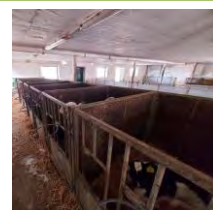
- 3 family labour unit (FTE)
- 1.5 employees (FTE)

Areas of interest

- Improving production/farm organization
- Implementing a milking robot to reduce labor input

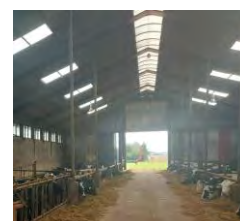
Main buildings and equipments

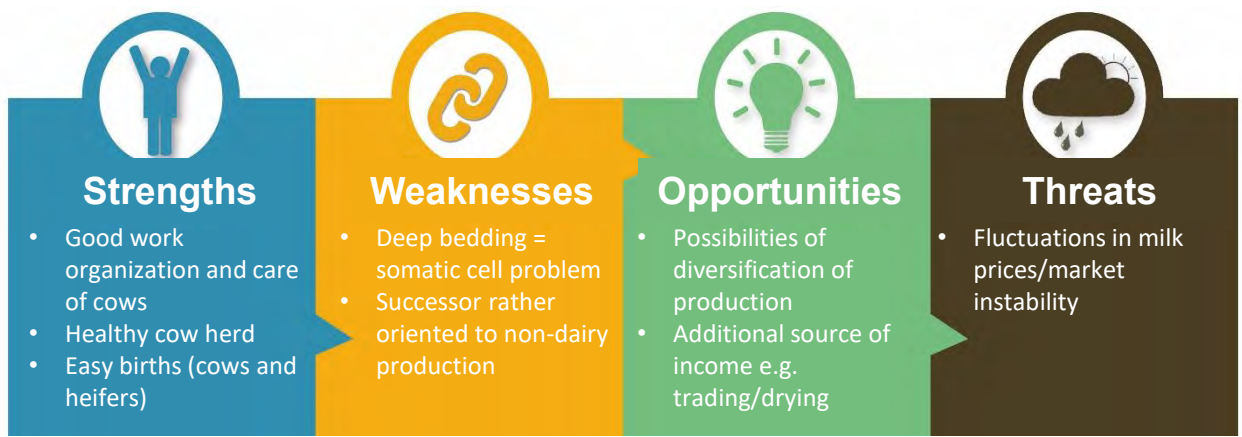
- Freestall housing / deep bedding
- Automatic feed machine
- Fishbone milking system 2x5 air-conditioned
- Calves in boxes



Production / Technical results

- 1 000 000 liters of milk produced (99% sold)
- 4,0 % fat & 3,5 % protein content
- 10 000 l of milk /cow /year





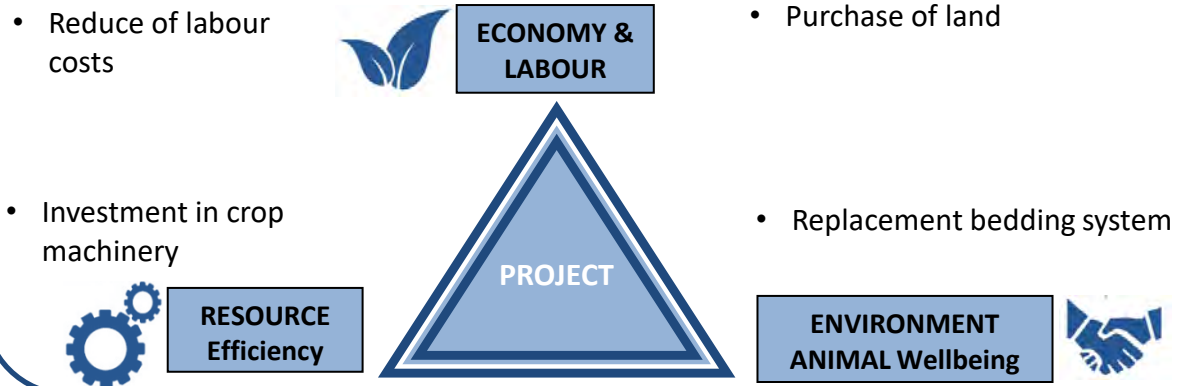
Farmer's strategy for a "resilient" system

- Good management of labor resources (mechanization of production)
- Farm independent of the use of external resources

Aspirations / Needs for the future

- Improving the organisation of production
- Ownership of a larger area of land
- Improving mechanisation of crop production

Improvement project - objectives



Partners



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Innovations

Machinery investment & animal health



1993
dairy-crop farm rented from national agency (founded company)

2015
CEO change, dairy herd reactivation, the barn conversion

2018-2021
the dairy herd was enlarged from 50 to 130 cows



2005-2006
dairy herd from 200 to 50 due to leukaemia virus

2018
completely removed dairy tethering system, new freestall barn completed

Farming milestones

The herd

- 240 cattle heads
- 130 dairy cows
- Breeds : HF
- 70 dairy heifers
- Calving period: all year round
- Age at first calving: 26 months
- All male calves sold after 2 weeks



Agricultural Area

- 430 ha**
- 20 ha temp. grassland
 - 130 ha maize silage
 - 220 ha cereals (wheat + barley)
 - 60 ha rapeseed
 - 99 % rented land



Workforces

- 15 employees (FTE)

Areas of interest

- Improving animal welfare
- Sale of breeding heifers to generate additional income

Main buildings and equipments

- Freestall housing / deep bedding
- Fishbone milking system 2x5
- Feeding table
- Heifer barn



Production / Technical results

- 1 100 000 liters of milk produced (99% sold)
- 3,83 % fat & 3,37 % protein content
- 9 500 l of milk /cow /year





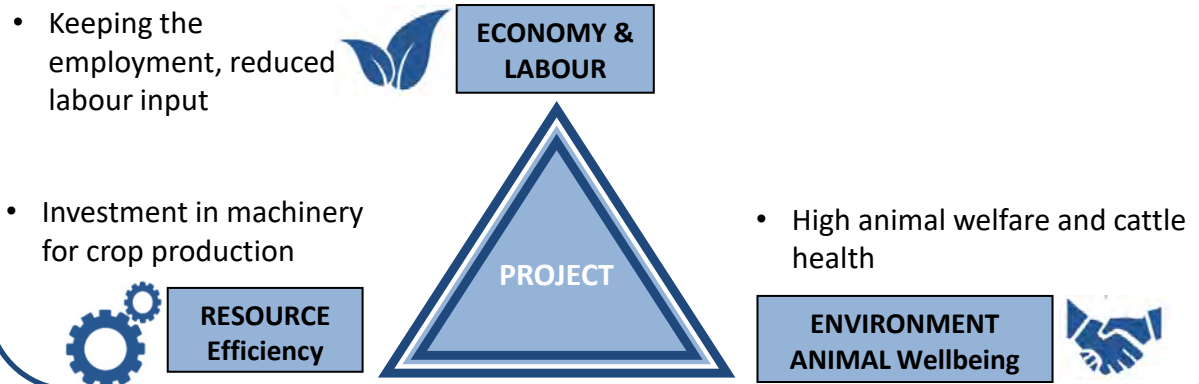
Farmer's strategy for a "resilient" system

- Independent of financial external sources
- Well-managed farm (economical, rational, not over-invested)

Aspirations / Needs for the future

- Providing modern machinery for crop production
- Improving dairy productivity

Improvement project - objectives



Partners



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Innovations

Machinery and building investments & animal health



mixed farm with dairy, pig and sheep

2003
18 cows and eliminated pig production

2010
current owner takes over the farm

2022
new barn for 120 cows in progress

2001
enlarged the farm to 13 ha

2005
freestall housing for 30 cows

2010
extension to the barn for 70 cows and fattening bulls

Farming milestones

The herd

- 230 cattle heads
- 90 dairy cows
- Breeds : HF
- 110 dairy heifers
- Calving period: all year round
- Age at first calving: 24 months
- 30 fattening bulls



Agricultural Area

- 70 ha**
- 4 ha perm. grassland
 - 15 ha temp. grassland
 - 48 ha maize silage
 - 13 ha cereals
 - **100 % forage area**



Workforces

- 3 family labour unit (FTE)
- 1 employee (FTE)

Areas of interest

- Improving animal welfare
- Investments in herd increase/buildings and machinery
- Biogas plant

Main buildings and equipments

- Freestall housing / slatted floor
- 2 milking robots, milking parlour
- Feed mixer wagon



Production / Technical results

- 700 000 liters of milk produced (99% sold)
- 3,6 % fat & 3,4 % protein content
- 8200 l of milk /cow /year



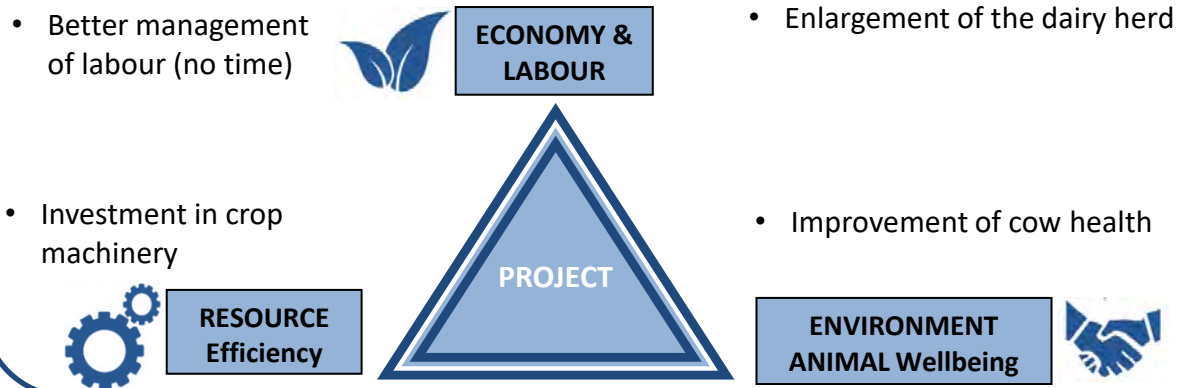
Farmer's strategy for a "resilient" system

- Possession of financial protection
- Good labour input management

Aspirations / Needs for the future

- Biogas plant
- Maximizing effects of slurry application
- Improving mechanisation of crop production

Improvement project - objectives



Partners



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Innovations

**Profitability
&
cow health and
longevity**



A multi-generation farm, the dairy herd has grown over the years from 3 cows to 200 head

Farming milestones



2014

dairy barn modernisation, milking system fishbone 2x7

The herd

- 300 cattle heads
- 93 dairy cows
- Breeds : HF
- 100 dairy heifers
- Calving period: seasonal - resulting from the natural calving cycle (pasture)
- Age at first calving: 24 months
- Dairy grazing system

Agricultural Area

230 ha

- 180 ha perm. grassland
- 10 ha temp. grassland
- 40 ha maize silage
- **100 % forage area**
- 200 ha rented

Workforces

- 2 family labour unit (FTE)
- 1200 h/year temporary workforce

Areas of interest

- Longevity and cow health
- Economics of milk production

Main buildings and equipments

- Freestall housing
- Fishbone milking system 2x7
- TMR feeding system
- Calves in boxes

Production / Technical results

- 1 000 000 liters of milk produced (99% sold)
- 4,2 % fat & 3,4 % protein content
- 6 500 l of milk /cow /year
- Focus on cow longevity



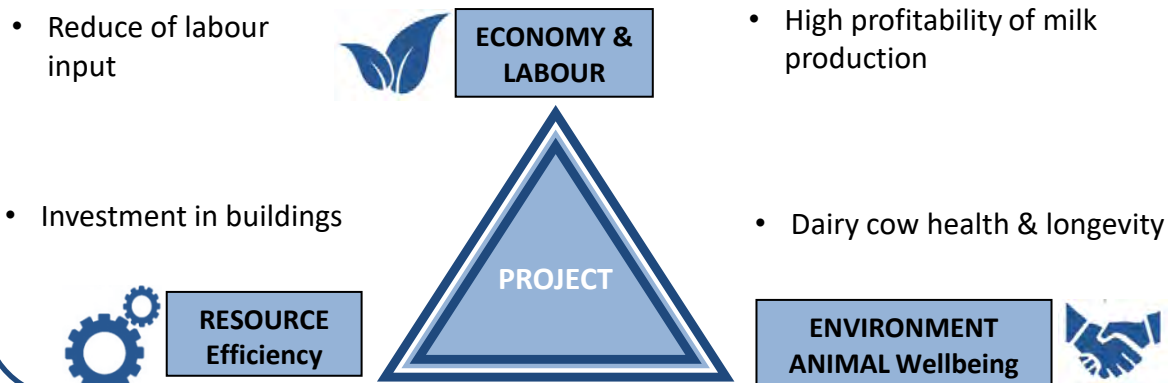
Farmer's strategy for a "resilient" system

- Financial comfort - ability to repay loans from current operations
- Savings - opportunities to create a financial buffer for times of crisis

Aspirations / Needs for the future

- Improving buildings
- Maintenance of the land in good condition
- Less environmental impact

Improvement project - objectives



Partners



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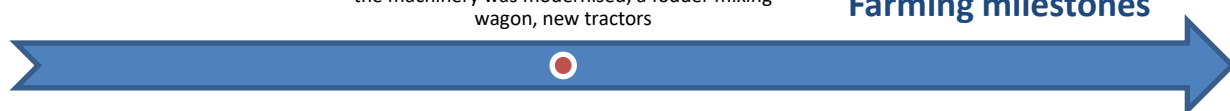
Innovations

Investment in machinery, land & cow longevity



A barn was built, the feeding system was changed, the machinery was modernised, a fodder mixing wagon, new tractors

Farming milestones



The herd

- 200 cattle heads
- 100 dairy cows
- Breeds : HF
- 70 dairy heifers
- Calving period: seasonal
- Age at first calving: 24 months



Agricultural Area

- 120 ha
- 30 ha perm. grassland
- 60 ha maize silage
- 20 ha cereals
- **100 % forage area**

Workforces

- 2 family labour unit (FTE)
- 2 employees (FTE)

Areas of interest

- Cow longevity
- Animal welfare
- Maintaining cow yields

Main buildings and equipments

- Freestall housing / deep bedding
- Tandem parlour
- TMR feeding system
- Calves in boxes and loose

Production / Technical results

- 900 000 liters of milk produced (99% sold)
- 4,1 % fat & 3,4 % protein content
- 10 000 l of milk /cow /year



Farmer's strategy for a “resilient” system

- Financially protected - the family has the means to freely meet its needs
- Loan-free farm - possibility to invest based on equity and subsidies without the participation of banks

Aspirations / Needs for the future

- Improvement machinery
- Acreage increase

Improvement project - objectives

- More time for rest



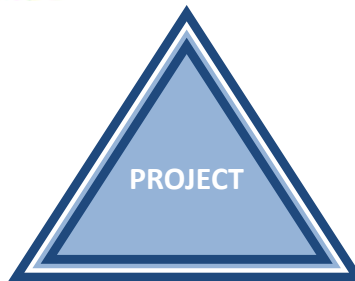
ECONOMY & LABOUR

- Financially protected

- Investment in machinery and land purchase



RESOURCE Efficiency



- Dairy cow health & longevity

ENVIRONMENT ANIMAL Wellbeing



Partners



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R4D DAIRY FARM NETWORK

Farm's presentations



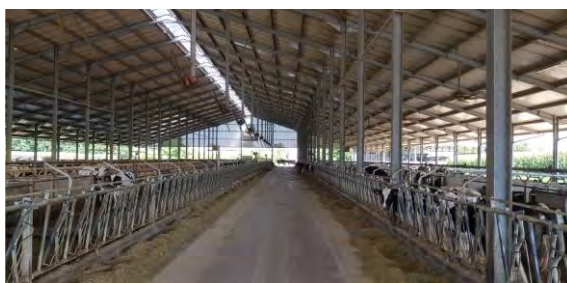
10 Pilots Farms



ITALY

Innovations

**Socio-economic
efficiency
&
Technical
efficiency**



Farming milestones

XVIII century
Foundation

2016 New
barn

2010 Photovoltaic
system

2017 -2020
Automatic
Feeding System

The herd

- 700 Livestock Units (LU): 600 (milk) + 100 (beef)
- 360 dairy cows
- Breeds : Italian Frisian + beef breeds
- 137 dairy heifers
- Calving period : all year round
- Age at first calving : 22 months

Agricultural Area

200 ha AA

- 130 ha maize
- 38 ha alfa alfa
- 32 ha barley
- 30 ha grassland/Lolium
- 24 ha sorghum

Workforces

8 labour units (Full Time Equivalent)

Areas of interest

- Energy self-sufficiency
- Raw materials self-sufficiency
- Automation

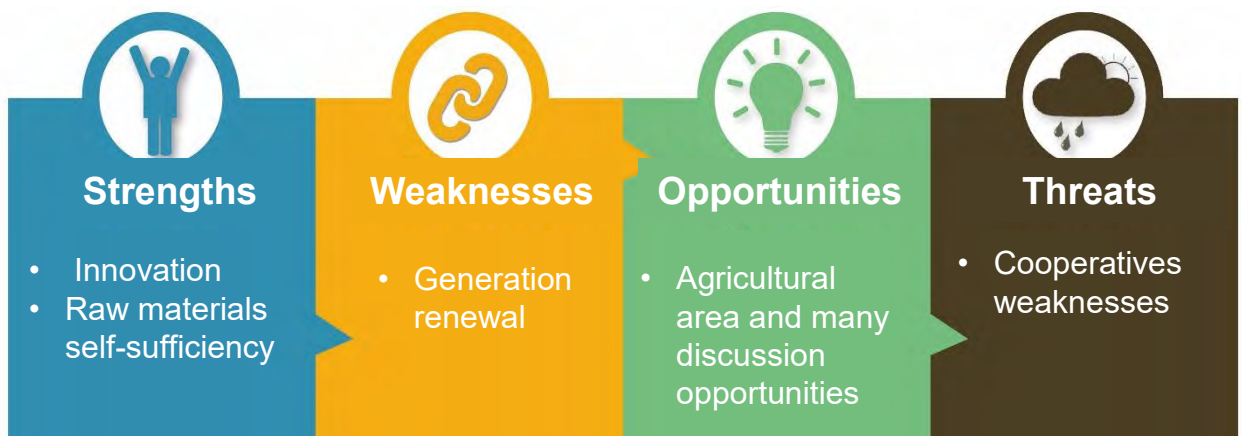


Main buildings and equipments

- Free walk housing
- Cubicles + Permanent bedding
- 16+16 milking parlor
- Unifeed: Automatic Feed Mixer and feed pusher robot
- Individual + collective boxes for young calves
- Collective boxes on straw litter for heifers

Production / Technical results

- 4400000 liters of milk produced
- 4,27 % fat & 3,52 % protein content
- 41 liters of milk /cow / day (average)
- 100% to Latteria Soresina Cooperative Cheese Factory



Farmer's strategy for a “resilient” system

- **Technical efficiency:** automation (automatic TMR mixing wagon, feed pusher robot, calf rail)
- **Socio-economic efficiency:** raw material self-sufficiency

Aspirations / Needs for the future

- **Energy self-sufficiency**
- **Improve raw material self-sufficiency**
 - **Automation**



Partners



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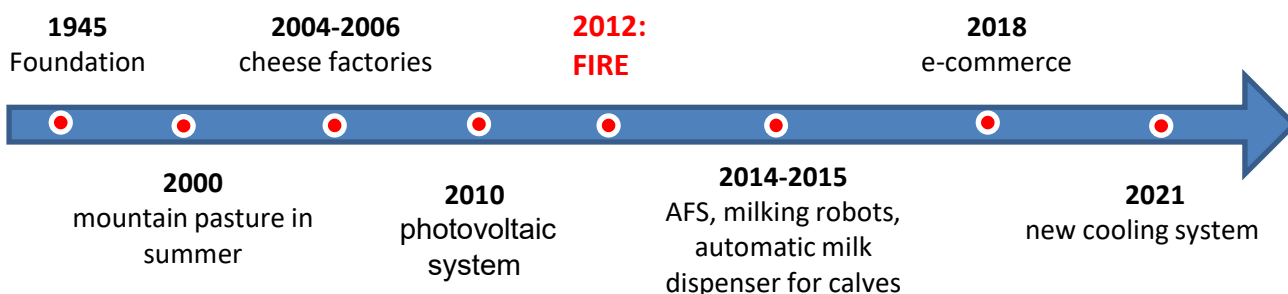
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Innovations

**Technical
efficiency
&
Economic
resilience**



Farming milestones



The herd

- 280 Livestock Units (LU)
- 120 dairy cows
- Breeds: Bruna Alpina (90%), Italian Frisian and Jersey (10%)
- 90 dairy heifers
- Calving period : autumn, winter, spring
- Age at first calving : 26 months



Workforces

- Family-run business
- 3 labour units: farm/fields
- 2 labour units: cheese factory
- 2 labour units: shop
- 20 labour units: at "malga" (summer)

Agricultural Area

30 + 150 ha AA

- 10 ha maize + sorghum
- 20 ha grassland
- 150: alpine pasture

Main buildings and equipments

- Free walk housing
- Straw cubicles
- 2 milking robots
- Unifeed (TMR): Automatic Feeding System (Lely Vector)
- Individual + collective boxes for young calves
- Collective boxes on straw litter cubicles for heifers



Production / Technical results

- 50000 liters of milk produced
- 4,1 % fat & 3,8 % protein content
- 36 liters /cow/day (Oct-May) + 30 liters/cow/day (June-Sept)
- Products: milk, cheese, yogourt, butter ...
- Other products/activities: meat, agritourism at malga

Areas of interest

- Management
- Marketing
- Market strategies



Strengths

-Very good management and economic skills



Weaknesses

-Prosecco area – few surface for other productions
-Few opportunities of discussion
-High diversification



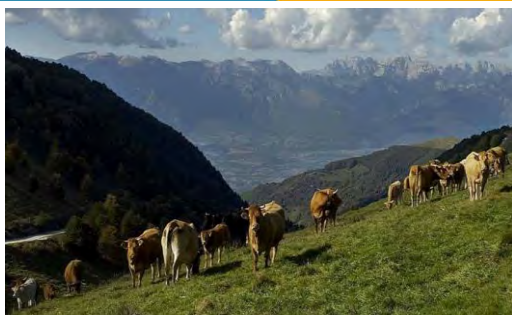
Opportunities

Tourism, export, e-commerce



Threats

Lack of land for future expansion



“The innovation of yesterday is the tradition of today”

Farmer's strategy for a “resilient” system

- Technical efficiency: milking robot, AFS, sexed semen
- Social/environmental sustainability: summer alpine pasture, automatic milk dispenser for calves
- Economic resilience: generation continuity, multi-purpose farm, management

Aspirations / Needs for the future:

- Grow in marginality

Partners



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Innovations

**Technical
efficiency**



Farming milestones

2017

Foundation

2019

Free walking housing, TMR mixer wagon, new barn for hifers



The herd

- 200 Livestock Units (LU)
- 100 dairy cows
- Breeds: Holstein
- 70 dairy heifers
- Calving period: all year round
- Age at first calving: 24 months

Agricultural Area

90 ha AA

- Alpha alpha
- Wheat
- Grassland
- Pasture

Main buildings and equipments

- Free walk housing
- Straw cubicles
- 3+3 tandem
- Unifeed (TMR): mixer wagon
- Individual + collective boxes for young calves
- Collective boxes on straw litter for heifers



Workforces

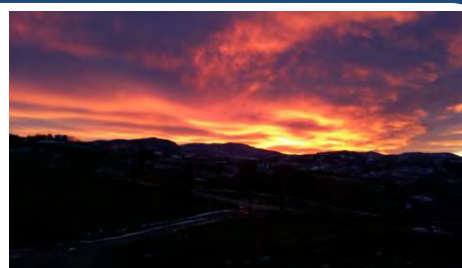
- 3 labour units

Areas of interest

- Genetics and technical efficiency

Production / Technical results

- 1000000 liters of milk produced
- 3,90 % fat & 3,40 % protein content
- 35 liters /cow/day
- Products: Parmigiano Reggiano





- **Farmer's strategy for a "resilient" system**

Technical efficiency: genomic, cooling system

Social/environmental sustainability: genetic selection for health

Economic resilience: selection for congenital diseases and mastitis

- **Aspirations / Needs for the future:**

Management skills



Partners



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Innovations

**Socio-economic
Resilience /
Environment**

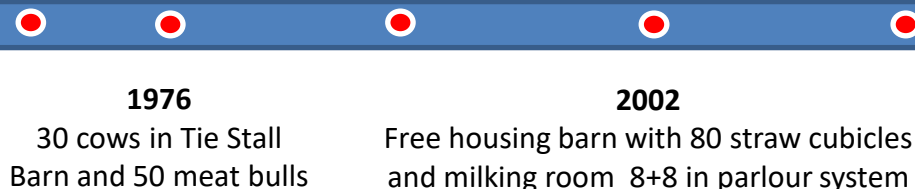


Farming milestones

1970
Bought 5 ha
of land

1988
80 milk cows in Tie
Stall & stop meat
bulls

2010
New barn for haifers and dry cows,
104 cubicles on gum carpet,
photovoltaic system for 58 KWH on
barn roof



The herd

- 250 Livestock Units (LU)
- 115 dairy cows
- Breed: Frisian
- Calving period : all year round
- In spring and autumn heifers and dry cows are outdoor for 70/80 days



Agricultural Area

70 ha AA (12 property + 58 rented)

- 39 ha hay
- 12 ha maize
- 19 ha double crop:

IN SPRING: 6 ha ryegrass, 6 ha grain silage, 4 ha barley silage, 3 ha pasture
IN AUTUMN: 9 ha sorghum silage, 8 ha grain sorghum for mash, 2 ha soybean



Workforces

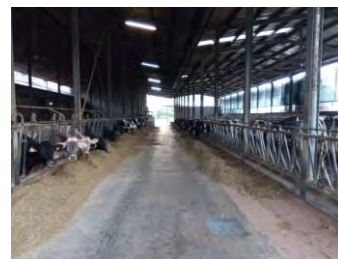
- Family-run business
- 3 labour units (Full Time Equivalent)

Areas of interest

- Technical efficiency: cooling system, slurry management, electric mixing wagon
- Genetics: milk quality for PDO products (casein)
- Optimization of milk price
- Animal welfare and sustainability

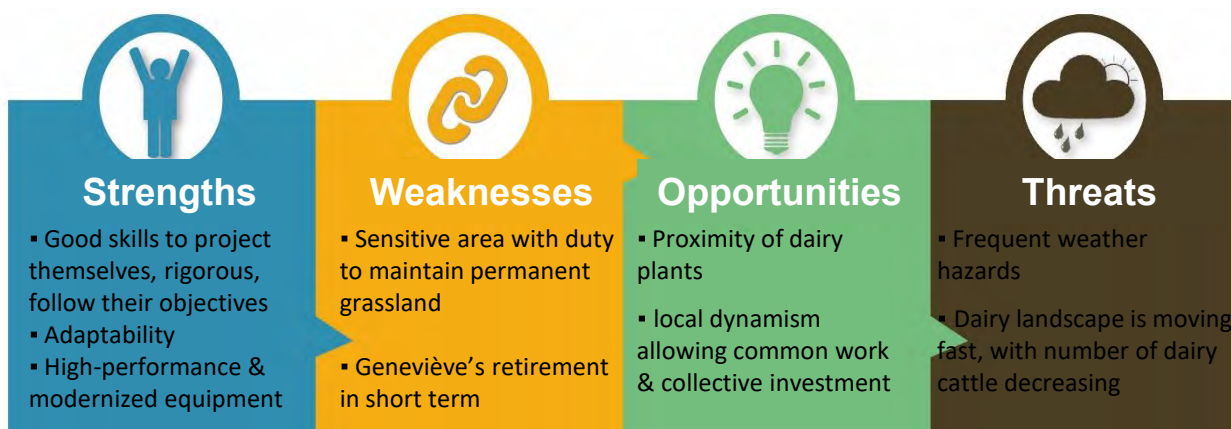
Main buildings and Equipment

- Free housing
- Milking cows: 80 straw cubicles
- Haifers and dry cows: 104 cubicles on gum carpet
- Milking parlor: 8+8 in parlour system
- Photovoltaic system for 58 KWH on barn roof



Production / Technical results

- 1310 tons of milk produced, 100% delivered to cooperative Lattebusche for PDO cheeses production (eg. Grana Padano and Asiago Cheese)
- 3,92 % fat & 3,32 % protein
- 37 l of milk /cow /day



Improvement project - objectives

- Reduce work load

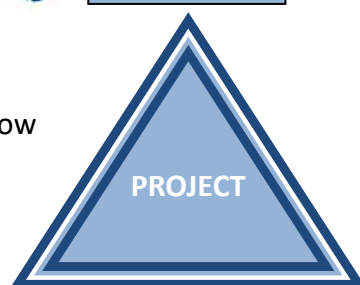


ECONOMY & LABOUR

- Reduce concentrate for cow
- Save water consumption



RESSOURCE Efficiency



- Optimize dairy gross margin
- Keep a good global profitability for a knowledge transfer centre

- Keep a good mineral balance
- Improve forage self-sufficiency

ENVIRONMENT ANIMAL Wellbeing



Farmer's strategy for a "resilient" system

- 19 ha **double crop**: PRING (ryegrass, grain silage, barley silage, pasture) and AUTUMN (sorghum silage, grain sorghum for mash, soybean)
- All the **hay and silages are self-produced** (only flours and concentrates are purchased)
- All **land work to produce hay is done by the farm**

Aspirations / Needs for the future

- Keep the same number of animals, but modernize the **cooling system** and adopt new techniques/technologies for **slurry/manure management**
- Collaborate with the Cooperative to **improve quality of milk**, particularly using **genetic research** and bulls for the improvement of **casein content**
- Collaborate with the Cooperative to **improve animal welfare and environmental sustainability**
- At the moment the **price of milk** is 0,36 € excluding quality and VAT, but the farm hopes to have a balance at the beginning of 2022 (In 2020 the final price was 0,46 €/lt including quality and VAT)
- Purchase an **electric mixing wagon**

Partners



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Resilience for Dairy (R4D) has received funding from the **European Union's Horizon 2020** research and innovation program under grant agreement No 101000770

Farm: SOC. AGR.
DELSANTE ELVEZIO E SAVERIO
&
Cheese Factory:
CASEIFICIO SAN PIER DAMIANI

ITALY
Emilia-
Romagna
Region



Innovations

**Socio-economic
efficiency
&
Technical
efficiency**



Farming milestones with regard to resilience

- **2012**
 - Herd management software
 - Photovoltaic system
- **2015**
 - Farm balance / economic performance
- **2018**
 - Automatic feeder
 - Creation and developing of an e-commerce web-site and use of social media and web marketing
- **2019**
 - Cow's DNA and milk tests
- **2020**
 - Heifers monitoring with collar sensor
 - A2A2 productions
- **2021**
 - improved cooling system in the barn (ventilation)
 - new machine to optimize the cheese yield – automatic skimming system
 - product innovation with the 1° Parmigiano Reggiano PDO A2A2





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Farm: SOC. AGR. **DELSANTE** **ELVEZIO E SAVERIO** & **Cheese Factory:** **CASEIFICIO SAN PIER** **DAMIANI**

ITALY
Emilia-
Romagna
Region



The herd

- 350 Livestock Units (LU)
- 182 dairy cows
- Breeds : Italian Frisian
- 120 dairy heifers
- Calving period : all year round
- Age at first calving : 24.5 months

Agricultural Area



120 ha AA

- Alfa-alfa grass, wheat, ryegrass

Areas of interest

- Technical efficiency
- Milk quality

Workforces

- Family-run business
- 6 labour units (Full Time Equivalent):
 - 2 partners
 - 4 employees



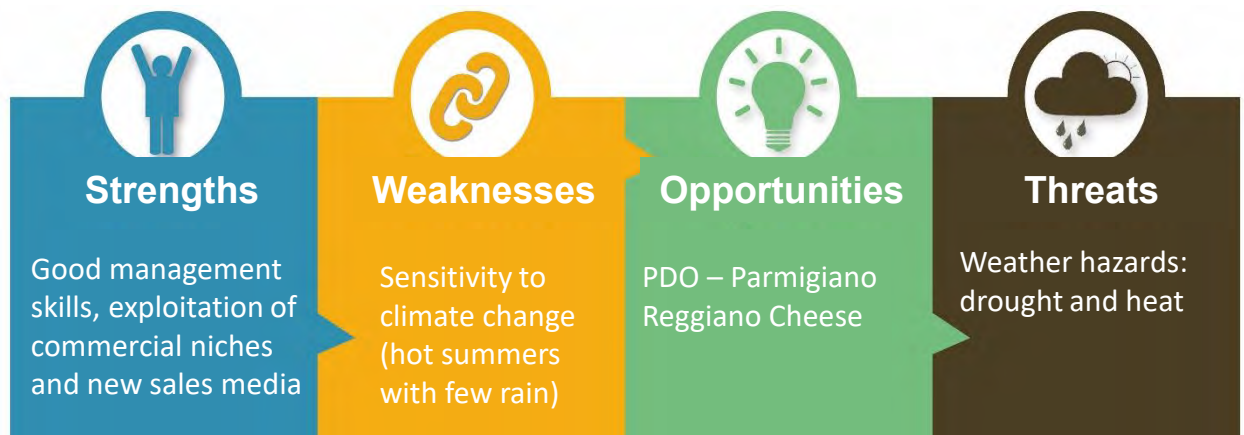
Main buildings and equipments

- Indoor tied up stall on straw
- Milk Pipeline
- Automatic feeder
- Individual + collective boxes for young calves
- Collective boxes on straw litter for heifers
- Herd management software
- Photovoltaic system
- Heifers monitoring with collar sensor
- Improved cooling system in the barn (ventilation)
- Machine to optimize the cheese yield – automatic skimming system



Production / Technical results

- 1550000 liters of milk produced
- 4 % fat & 3,45 % protein content
- 30 liters of milk /cow / day (average)
- Parmigiano Reggiano Cheese; fresh cheese "Damianino"
- Parmigiano Reggiano "only brown- cows" and "naturally A2A2 protein"



Farmer's strategy for a “resilient” system

FARM

1. **Animal health and welfare** → Reduction of antibiotics starting from calves (vax) and optimize the proportion dairy cows/heifers
2. To be **self sufficient for forage production**
3. DNA Tests and genetic **selection of A2A2** cows.

DAIRY PLANT:

1. Make the **milk price stable** increasing **direct sales** in-store and **on-line**, profiled **marketing strategy** and **tourist reception** with new **shop and tasting room** (2019: >7.000 visitors)
2. Diversifying the production looking for **market niches** such as Parmigiano Reggiano “**only brown- cows**” and “**naturally A2A2 protein**” (first PDO certified), **fresh cheese “Damianino”** out from quota system
3. **Control the full production** process from the land to milk to cheese to the final consumers.

Aspirations / Needs for the future

FARM

2023: build a new barn with **milking robot system**

DAIRY PLANT

Increasing direct sales via B2B and B2C targets to cover the **100% of the production**

Partners



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Innovations

Technical
efficiency

&
Environment and
animal welfare



Farming milestones

1912 Foundation
1978 Associate to Cooperative Cheese Factory
1998 TMR mixer wagon
1999 From Tied-up to free-walk housing
2015 Management from father to sons

The herd

- 200 Livestock Units (LU)
- 108 dairy cows
Breeds : Italian Frisian (36%), Montbéliarde + Swedish Red and White (35%), Alpine Bruna (29%)
- 78 dairy heifers
- Calving period: 35% all year round, 65% Sept-Dec
- Age at first calving : 25 months



Workforces

3 labour units (Full Time Equivalent): family run business

Agricultural Area

48 ha AA

- 20.5 ha maize
- 15 ha wheat and grassland
- 2,5 ha vineyard



Areas of interest

- Milk quality improvement
- Genetic improvement
- Hey quality improvement
- Marketing

Main buildings and equipments

- Free walk housing
- Cubicles with mats
- 10+10 milking parlor
- Unifeed: TMR mixer wagon
- Individual + collective boxes with cubicles for young calves
- Collective boxes on straw litter with cubicles for heifers

Production / Technical results

- 1230000 liters of milk produced
- 4,20 % fat & 3,6 % protein content
- 36 liters of milk /cow / day (average)
- 100% to Caseificio sociale di Ponte di Barbarano, Cooperative Cheese Factory



Farmer's strategy for a “resilient” system

- Technical efficiency: cross-breeding, hey maturation system
- Socio-economic efficiency: generational integration and renewal, strong link with local citizens/young generations
- Sustainability and animal welfare: colostrum bank, mats, refrigeration system, organic manuring and reduction of inputs

Aspirations / Needs for the future

- Improve Carbon footprint and water input , improve management and marketing skills, reduce work load



La mia passione è il mondo degli animali....specialmente le mucche.
Vi porto nel mio grande mondo....



**Razze,
alimentazione e
i «sensi» della
mucca**

Partners



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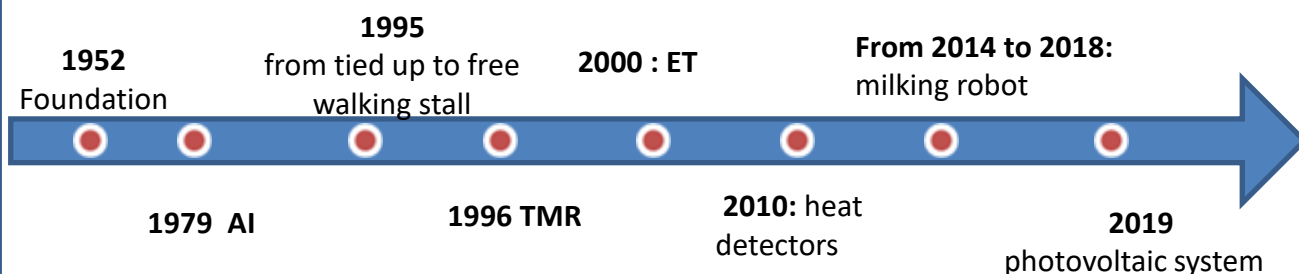
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Innovations

**Social and
environmental
sustainability
&
Technical efficiency**



Farming milestones



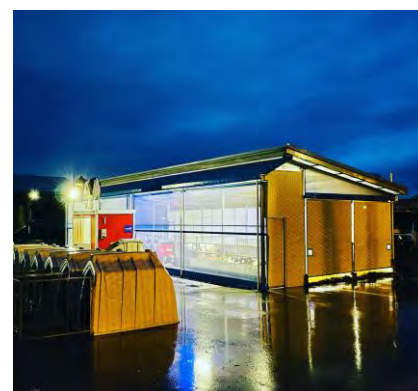
The herd

- 340 Livestock Units (LU)
- 170 dairy cows
- Breeds : Italian Frisian, Bruna Alpina, Jersey
- 170 dairy heifers
- Calving period : all year round
- Age at first calving : 24 months

Agricultural Area

110 ha AA

- 80 ha alfa alfa
- 30 ha grassland



Workforces

- Family-run business
- 3,5 labour units (Full Time Equivalent)

Areas of interest

- Genetic/genomic
- Environmental impact reduction

Main buildings and equipments

- Free walk housing
- Straw cubicles
- milking robots
- Unifeed (TMR): Feed Mixer Wagon
- Individual + collective boxes for young calves
- Collective boxes on straw litter cubicles for heifers

Production / Technical results

- 1800000 liters of milk produced
- 3,80 % fat & 3,40 % protein content
- 38 liters of milk /cow / day (average)
- PDO Parmigiano Reggiano Cheese production



Strengths

- Good management and economic assessment skills



Weaknesses

- Area with high risk of Nitrates concentration



Opportunities

- PDO production (Parmigiano Reggiano Cheese)



Threats

- Lack of land for future expansion

Farmer's strategy for a “resilient” system

- Technical efficiency: milking robot, genetic/genomic, AI and ET
- Social/environmental sustainability: manure separator, strong commitment to enhancing farmers reputation at civil society

Aspirations / Needs for the future

- Reduce emissions and environmental impact



Partners



Centro Ricerche Produzioni Animali

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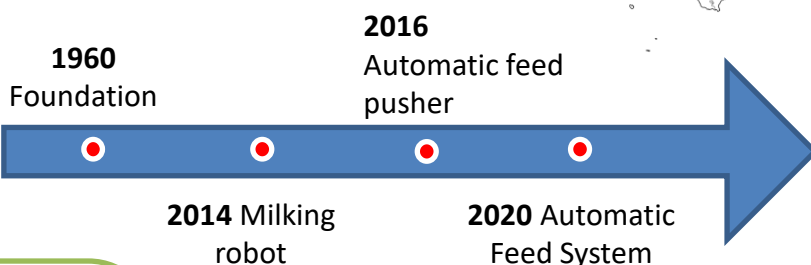
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Innovations

Technical efficiency



Farming milestones



The herd

- 460 Livestock Units (LU)
- 400 dairy cows
- Breeds : Italian Frisian
- No heifers – The farm by directly milking cows
- Calving period : all year round
- Age at first calving : NA (the farm buys pregnant first calving cows)

Agricultural Area

- 150 ha AA**
- 100 ha maize
 - 150 ha wheat (rotation)

Workforces

- Family-run business + employees
- 6 labour units (Full Time Equivalent)

Areas of interest

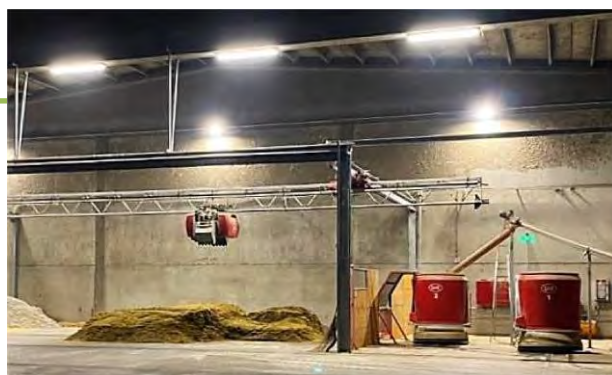
- Saving energy
- Renewable energy production

Main buildings and equipments

- Free walk housing
- Cubicles with mats + deep litter
- 1 milking robots for 60 cows + 8+8 parlor system for 340 cows
- AFS: Automatic Feed System + Feed pusher
- Individual boxes for calves

Production / Technical results

- 40000 liters of milk produced
- 4.3 % fat & 3.7 % protein content
- 35 liters of milk /cow / day (average)
- Grana Padano PDO





Farmer's strategy for a “resilient” system

- Technical efficiency: milking robot, Automatic Feed System (preparation + distribution) and TMR pusher robot

Aspirations / Needs for the future

- Saving energy and production of renewable energy



Partners



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Innovations

**Social and
environmental
sustainability
&
Technical
efficiency**



Farming milestones

1996
Foundation

2000 Milking robot

2019
Manure separator and
Alligator bag

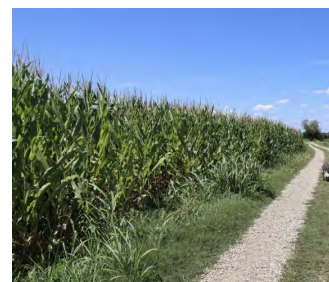
The herd

- 200 Livestock Units (LU)
- 100 dairy cows
- Breeds : Italian Frisian
- 50 dairy heifers
- Calving period : all year round
- Age at first calving : 24 months

Agricultural Area

110 ha AA

- 50 ha rice
- 20 ha maize
- 10 ha alfa alfa
- 30 ha grassland



Workforces

- Family-run business
- 3 labour units (Full Time Equivalent)

Areas of interest

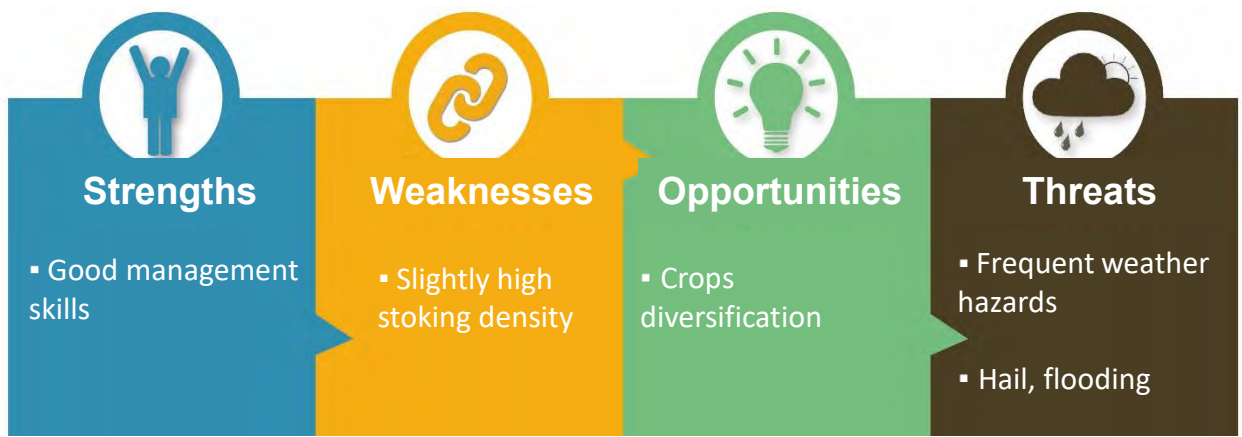
- Genetic improvement
- Milk quality

Main buildings and equipments

- Free walk housing
- Sand and straw cubicles
- 2 milking robots
- Unifeed: Automatic Feed Mixer
- Individual + collective boxes for young calves
- Collective boxes on straw litter for heifers

Production / Technical results

- 1100000 liters of milk produced
- 3,94 % fat & 3,29 % protein content
- 37,7 liters of milk /cow / day (average)
- Fluid milk (for direct consumption)



Farmer's strategy for a “resilient” system

- Technical efficiency: milking robot
- Social/environmental sustainability: manure separator and slurry storage (Alligator bag)

Aspirations / Needs for the future

- Improve dimensions



Partners



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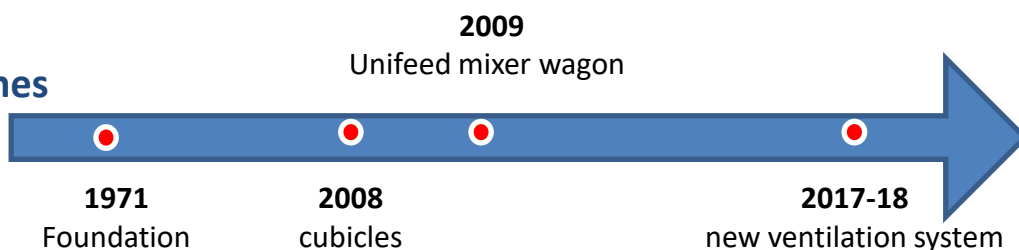
Innovations

Technical efficiency
Social/environmental sustainability

Socio-Economic efficiency



Farming milestones



The herd

- 770 Livestock Units (LU)
- 350 dairy cows
- Breeds : Italian Frisian
- 370 dairy heifers
- Calving period : all year round
- Age at first calving : 24 months

Agricultural Area

None

COOPERATIVE-FARM: the Partners commit fodder

Workforces

- 6 labour units (Full Time Equivalent)

Areas of interest

- Improvement of feed efficiency

Main buildings and equipments

- Free walk housing
- Cubicles
- Milking parlor: 12+12 in parlour system
- Unifeed: Automatic Feed Mixer
- Collective boxes for young calves
- Collective boxes on straw litter for heifers

Production / Technical results

- 4100000 liters of milk produced
- 3,9 % fat & 3,4 % protein content
- 33 liters of milk /cow / day (average)
- 100% PDO Parmigiano Reggiano Cheese



Farmer's strategy for a "resilient" system:

- Technical efficiency: Remote control of unifeed mixer wagon and milking parlour
- Social/environmental sustainability: manure separator, biogas (not of farm's property), compost barn
- Socio-Economic efficiency: cooperative system

Aspirations / Needs for the future

Improve farm dimension and farm efficiency

Partners



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R4D DAIRY FARM NETWORK

Farm's presentations



6 Pilots Farms



LUXEMBOURG

Innovations



1956:
Purchase
of the
farm



1965: Takeover
by his
grandfather; 80
dairy cows & 4
horses



2002:
optimisation of
milk production
& focus on
show cows



Farming milestones

2020:
Takeover
by Pit
Bosseler

1959: Move to
new farm with
40 dairy cows &
20 Ardennes
breeding horses

1990:
Takeover by
his father
Carlo
Bosseler

2014: new
investments
&
robotisation

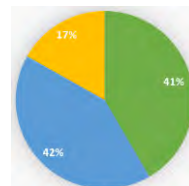
The herd

- 200 Livestock Units (LU)
- 65 dairy cows
- Breeds : Holstein Friesian
- 120 dairy heifers & 30 bulls
- Calving period : all year
- Age at first calving : 25 months

Agricultural Area

120 ha AA

- 50 ha **perm. grassland**
- 50 ha **temp. grassland**
- 20 ha **Maize silage**
- 120 ha main fodder area
- **83 % of grassland / forage area**



Workforces

- 1,5 labour units (Full Time Equivalent)
- 43 dairy cows/FTE & 533.333 l /FTE
- **Aims** : - economic optimum

Areas of interest

- Power supply

Main buildings and Equipment

- Free stall barn for dairy cows
- Milking robot, feeding robot, cleaning robot
- Calf and young heifer barn with collective boxes on straw

Production / Technical results

- 800.000 liters of milk produced (96 % sold)
- 3,95 % fat & 3,40 % protein content
- Stocking rate: 1,6 LU / ha forage area
- 11815 l of milk /cow /year & 9846 l/ha forage area



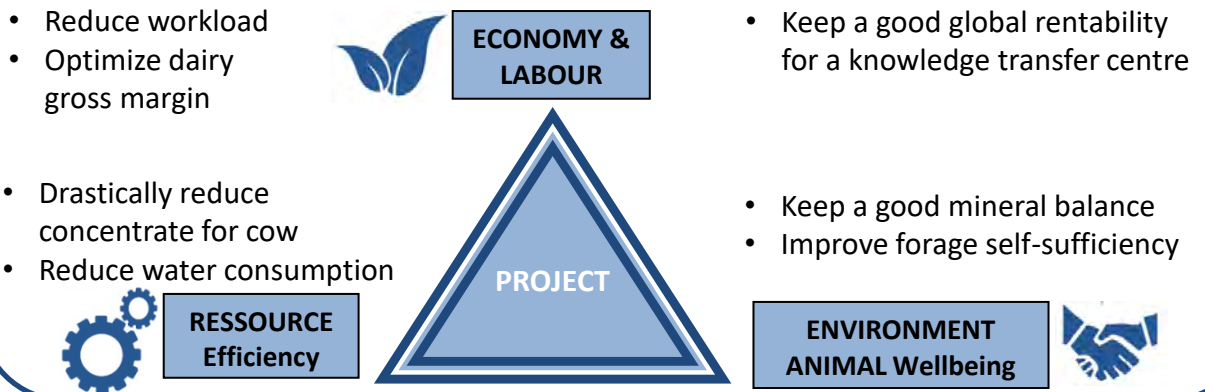
Farmer's strategy for a “resilient” system

- Achieving the best possible result with little manpower
- Maximum self-production of the feed

Aspirations / Needs for the future

- Own power supply
- Improvement of forage

Improvement project - objectives



Project

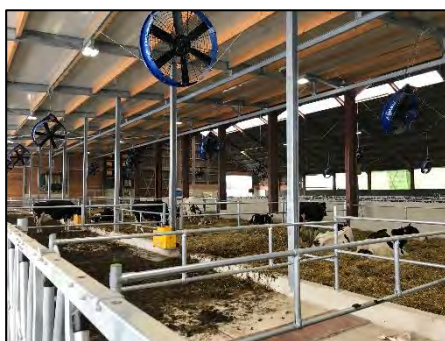


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Innovations



1985: Foundation of the merger by Pinnel and Boonen

2010: Major fire and reconstruction of the stables

2020: Conversion and new construction of a dairy cow barn



1986:
Resettlement farm for 100 dairy cows

2020:
Farm takeover

2022: Completion of the new cow barn for 380 animals

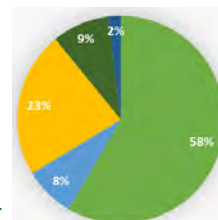
The herd

- 480 Livestock Units (LU)
- 290 dairy cows
- Breeds : Holstein Friesian
- 300 dairy heifers
- Calving period : all year
- Age at first calving : 27 months

Agricultural Area

330 ha AA

- 195 ha **perm. grassland**
- 25 ha **temp. grassland**
- 75 ha **Maize silage**
- 5 ha **fodder beet**
- 15 ha **barley**/ 15 ha **wheat**
- 300 ha main fodder area
- 75 % of grassland / forage area



Workforces

- 7 labour units (Full Time Equivalent)
- 69 dairy cows/FTE & 550.000 l /FTE
- **Aims:**
 - increase to 400 cows
 - increase efficiency & performance

Areas of interest

- Milk production
- Main fodder quality
- Biogas production

Main buildings and Equipment

- Conversion of the old dairy cow barn into a dry cow and young heifer barn
- New dairy cow barn with 5 milking robots
- Calf and young heifer barns
- Fodder hall, machine hall & workshop

Production / Technical results

- 2.500.000 liters of milk produced (100 % sold)
- 4,3 % fat & 3,52 % protein content
- Stocking rate: 1,6 LU / ha forage area
- 8.800 l of milk /cow /year & 6.500 l/ha forage area



Farmer's strategy for a "resilient" system

- *Develop a plan for all known recurring risk situations*
- *For unforeseen situations, reduce the risk of harm through replacement*
- *Respond more quickly to situations through better collaboration between administrations and practitioners*

Aspirations / Needs for the future

- *Exclusive milk production in a state-of-the-art robot barn with 400 dairy cows*
- *Entry into biogas production in the future*

Improvement project - objectives

- Labour saving
- More free time



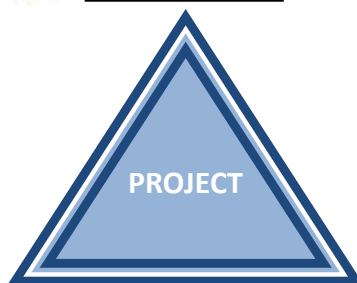
ECONOMY & LABOUR

- Increase milk performance
- Increase efficiency, cost saving, profit increase

- Improve main fodder quality



RESSOURCE Efficiency



- Increase animal welfare in the barn
- Manure application at the optimal time

ENVIRONMENT ANIMAL Wellbeing



Project



Lycée Technique Agricole

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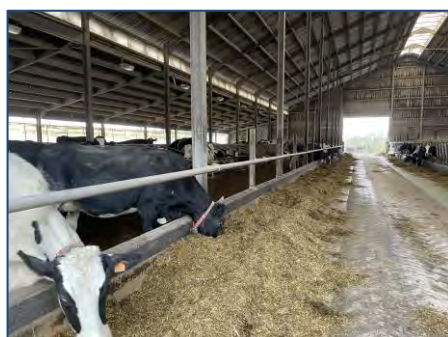
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Innovations



Year: 2009

Construction of the dairy cow barn

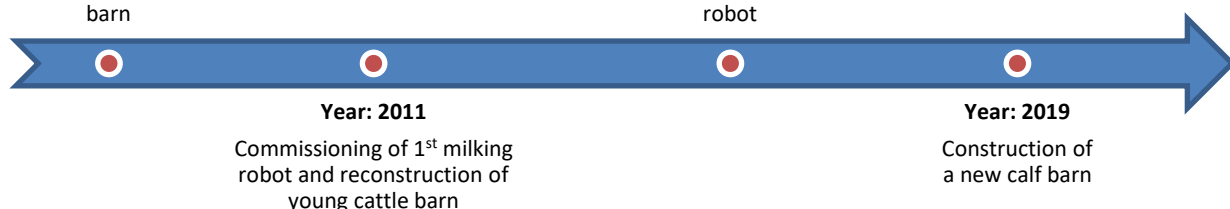


Year: 2014

Expansion of the cow barn and commissioning of the 2nd milking robot



Farming milestones



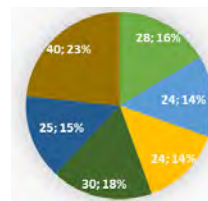
The herd

- 176 Livestock Units (LU)
- 119 dairy cows
- Breeds : Holstein Friesian
- 93 dairy heifers
- Calving period : all year
- Age at first calving : 25 months

Agricultural Area

171 ha AA

- 28 ha perm. grassland
- 24 ha temp. grassland
- 24 ha Maize silage
- 30 ha barley/ 25 ha wheat
- 40 ha rapeseed and potatoes
- 76 ha main fodder area
- 68 % of grassland / forage area



Workforces

- 2 labour units (Full Time Equivalent)
- 60 dairy cows/FTE & 550.000 l /FTE
- **Aims** :
 - increase efficiency
 - Work facilitation

Areas of interest

- Digitalisation
- Data synchronization
- Staff management

Main buildings and Equipment

- Cubicle walk-in barn with 2 milking robots
- Cubicle walk-in barn for young cattle
- Straw barn for calves with single and group boxes



Production / Technical results

- 1.100.000 liters of milk produced (99 % sold)
- 4,1 % fat & 3,42 % protein content
- Stocking rate: 2,3 LU / ha forage area
- 9.250 l of milk /cow /year & 14.470 l/ha forage area



Strengths

- Organisation (standard operating procedures)
- many different pillars of income
- many workforces, a lot of family members involved



Weaknesses

- administrative expenses (land in 2 countries)
- diversification (interest not 100 % focused)



Opportunities

- good location (soil, precipitation)
- located near border, available land abroad
- interest in digitalization



Threats

Farmer's strategy for a "resilient" system

- Diversification (several pillars)
- Cost Savings
- Increase efficiency
- Long crop rotation

Aspirations / Needs for the future

- Drive digitalisation forward
- Increase automation

Improvement project - objectives

- Reduce workload
- Hire workers



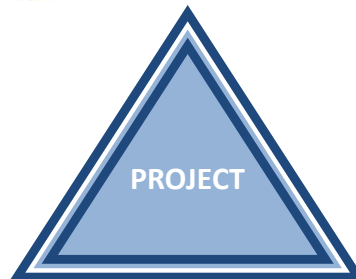
ECONOMY &
LABOUR

- Increase efficiency

- Save concentrates
- Reduce Energy



RESSOURCE
Efficiency



- Increase animal welfare
- Reduce environmental impacts

ENVIRONMENT
ANIMAL Wellbeing



Project



Lycée Technique
Agricole

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Innovations



Farming milestones

2007: Milestone:
Business takeover &
classroom

2017: new dairy cow
barn

2022: farm manager 60
years old, son 18 years
old

2011: Modification of
young cattle barn

2019: pedagogical
farm

The herd

- 1,3/1,4 GVE
- 60 dairy cows
- Breed : Holstein Friesian
- 70 heifers
- Calving period : all year
- Age at first calving : 25-26 months

Agricultural Area

90 ha AA

- 60 ha permanent grassland
- 10 ha silage maize
- 10 ha barley 10 ha Wheat
- 13 ha forest
- 70 ha main forage area
- **85 % of grassland / forage area**

Workforces

- 1 labour unit (Full Time Equivalent)
- 60 dairy cows/FTE & 600.000 l /FTE
- **Aim** : outsourcing field work

Areas of interest

- breeding
- digitalisation

Main buildings and Equipment

- Milking robot
- Young cattle in older buildings (deep straw & cubicles)
- Slurry stockage (capacity for 11 months)

Production / Technical results

- 600.000 liters of produced milk (100% sold)
- 4,2 % fat & 3,3 –3,4 % protein content
- Stocking rate: 1,3 LU / ha forage area
- 10000l of milk /cow /year & 8571 l /ha forage area



Farmer's strategy for a "resilient" system

- Sustainable management: water protection, optimal spreading of slurry
 - Pedagogical farm will be extended
- Low mineral nitrogen fertilisation (12 t KAS), 17 ha in agri-environmental and climate measures

Aspirations / Need for the future

- Plant some fruit trees → make apple juice with the classes

Improvement project - objectives

- More free time



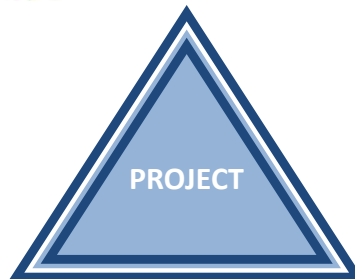
ECONOMY & LABOUR

- 10.000 l, milking milk profitably
- Better forage

- Young cattle on pasture



RESSOURCE Efficiency



- Water protection → optimisation of slurry spreading

ENVIROMENT & ANIMAL Wellbeing



Partners



Lycée Technique Agricole

"Resilience 4 Dairy" is a European project involving 15 European countries and 18 partners. R4D is a thematic network on innovations and aims to support EU dairy farming in these regions where dairy farming is a main economic activity.



R4D pilot farmers are involved in a National Dairy Akis group where needs, solutions and knowledge are exchanged with other farmers, advisors and scientists on their way to build a resilient system. More information <https://resilience4dairy.eu/>

Innovations



Farming milestones

1999: Death of his father Rene Peller

2016: Dissolution of cooperation

2016: Beginning of direct marketing with eggs

2020: Flowers to cut yourself

2021: Self picker garden

2001: Establishment of cooperation

2016: Conversion of deep litter to free stall barn

2020: Construction of a driving silo and a dung plate

2021: Construction of a new calf and young heifer barn (finalized 2022)

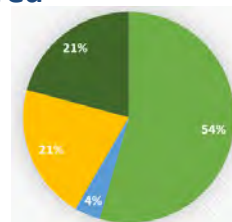
The herd

- 100 Livestock Unites (LU)
- **70 dairy cows**
- Breeds : Prim Holstein
- 70 dairy heifers
- Calving period: **all year**
- Age at first: **27- 28 months**

Agricultural Area

102 ha AA

- 56 ha **perm. grassland**
- 3,8 ha **temp. grassland**
- 21 ha **Maize silage**
- 21 ha **others***
- 80,8 ha main fodder area
- 74 % of grassland / forage area



* triticales, spelt, vegetables, potatoes, flowers

Workforces

- 1,8 labour units (Full Time Equivalent)
- 39 dairy cows/FTE & 595.000l /FTE
- **Aims:** sustainable management, efficient use of operating resources

Areas of interest

- Effective workflows
- Sustainable management
- Integration of direct marketing into farm structure

Main buildings and Equipment

- 3-row free stall barn with 60 cubicles, DeLaval milking robot
- Calf and young heifer barn with automatic milk distributor (from 2022)
- Multi-purpose hall for fodder storage and dry cows on straw
- machine hall with workshop (from 2022)

Production/ Technical results

- 590.000 liters of milk produced (ca. 95 % sold)
- **4,1 % fat** & **3,45 % protein** content
- Stocking rate: 1,23 LU/ ha forage area
- **8.500 l of milk/cow/year** & **7.283 l/ha main fodder area**



Strengths

- very low farm-to-field distances
- high proportion of land owned by family members
- versatile interests



Weakness

- high fix cost burden due to new investments
- attention not 100% focused on dairy cattle due to the direct marketing branch



Opportunities

- favourable location for direct marketing
- equipment enables easy conversion from dairy cows to just young cattle rearing



Threats

- increasingly large cuts due to water protection areas
- liquidity bottleneck in case of prolonged low price phase

Farmer's strategy for a "resilient" system

To be in a strong/stable position financially, as well as in the areas of nature, climate and water protection, through the diverse business branches
"Dare the new and preserve the old"

Aspirations/Needs for the future

Learn more about different contexts
Improve performance, efficiency and remounting

Improvement project - Objectives

- More efficient workflows



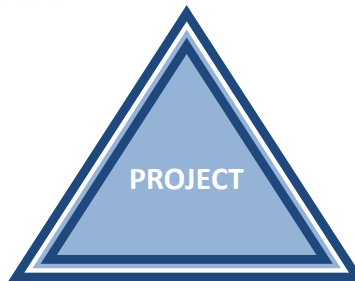
ECONOMY & LABOUR

- Integrate direct marketing into farm structure

- Efficient use of operating resources



RESSOURCE Efficiency



- Sustainable management
- Installation of a PV system

ENVIRONMENT, ANIMAL WELLBEING



Project

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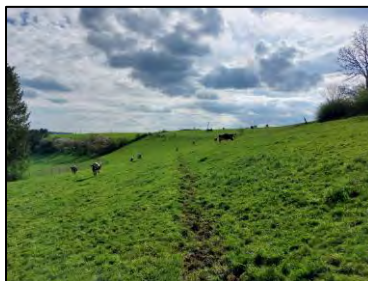


Lycée Technique Agricole



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Innovations



Farming milestones

2012: Start 8 year crop rotation

2020: Takeover of the farm by Daniel;
Re-start self-marketing of beef

2019: Start genomic testing of heifers (program KuhVision)

The herd

- 90 GVE
- 48 dairy cows
Breeds : Holstein Friesian (black & red), some Jerseys
- 50 dairy heifers + 20 beef heifers
- Calving period : all year
- Age at first calving : 24-26 months

Agricultural Area (2023)

105 ha AA

- 45 ha **perm. grassland**
- 55 ha **cropland**
- **Main crops:** grassseeds/grass-clover mix, maize, wheat, rye, barley, peas, rapeseed etc. in an 8 year rotation

Workforces

- 1 labour unit (Full Time Equivalent) and many voluntaries
- **Aims:** Improving the work-life balance

Areas of interest

- Reduction of concentrate use
- Increase of protein self-sufficiency

Housing system

- Free-ranging indoor system
- Milking parlour
- Early-summer pasturing
- Young cattle mostly on low-input grassland

Production / Technical results

- 480.000 liters of milk produced (90 % sold)
- 4,34 % fat & 3,51 % protein content
- Stocking rate: 1,3 GVE/ha forage area
- 9900 L of milk /cow /year & 6800 L/ha forage area
- 40000 L milk performance of departure cows; 17kg lifetime performance



Farmer’s strategy for a “resilient” system

- Resist the **climat change** with its capricious weather conditions (crop rotations, legumes ...)
- Improve the degree of **self-sufficiency** of espescially crude-protein (CONVIS)
- Improve the **longevity** of the cows (less heifers – more Beef-on Dairy)
- Increase the **efficiency** of the whole system (CONVIS); Breed a more **efficient cow**!
- Reduce **losses** on all sectors (Feeding, Fertilisation, Cattle-Stock)

Main innovations used to be a resilient farm

- **High quality silage** preparation (layers, silage additives etc.)
- **Beef-on Dairy** with partly self-processing (BBB, Limousin, INRA, Angus)
- Zero-loss goal on calf-rearing to reach a **high health status**
- **Extended Crop-Rotation** to minimize the risk of capricious weather conditions
- **Heath-Detection** System MEDRIA (France)
- **Genomic-Testing** of young cattle

Improvement project - objectives

- possibly higher feed-efficiency through **block-calving** in autumn

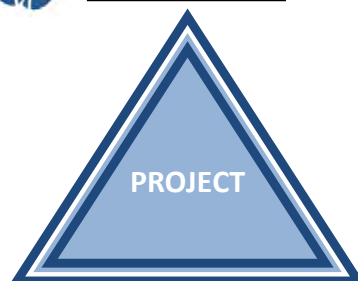


ECONOMY & LABOUR

- **Higher added value** of the milk through processing and high-quality products



RESSOURCE Efficiency



PROJECT

- Adaptation of **breeding programmes** to changing conditions

ENVIRONMENT ANIMAL Wellbeing



Project

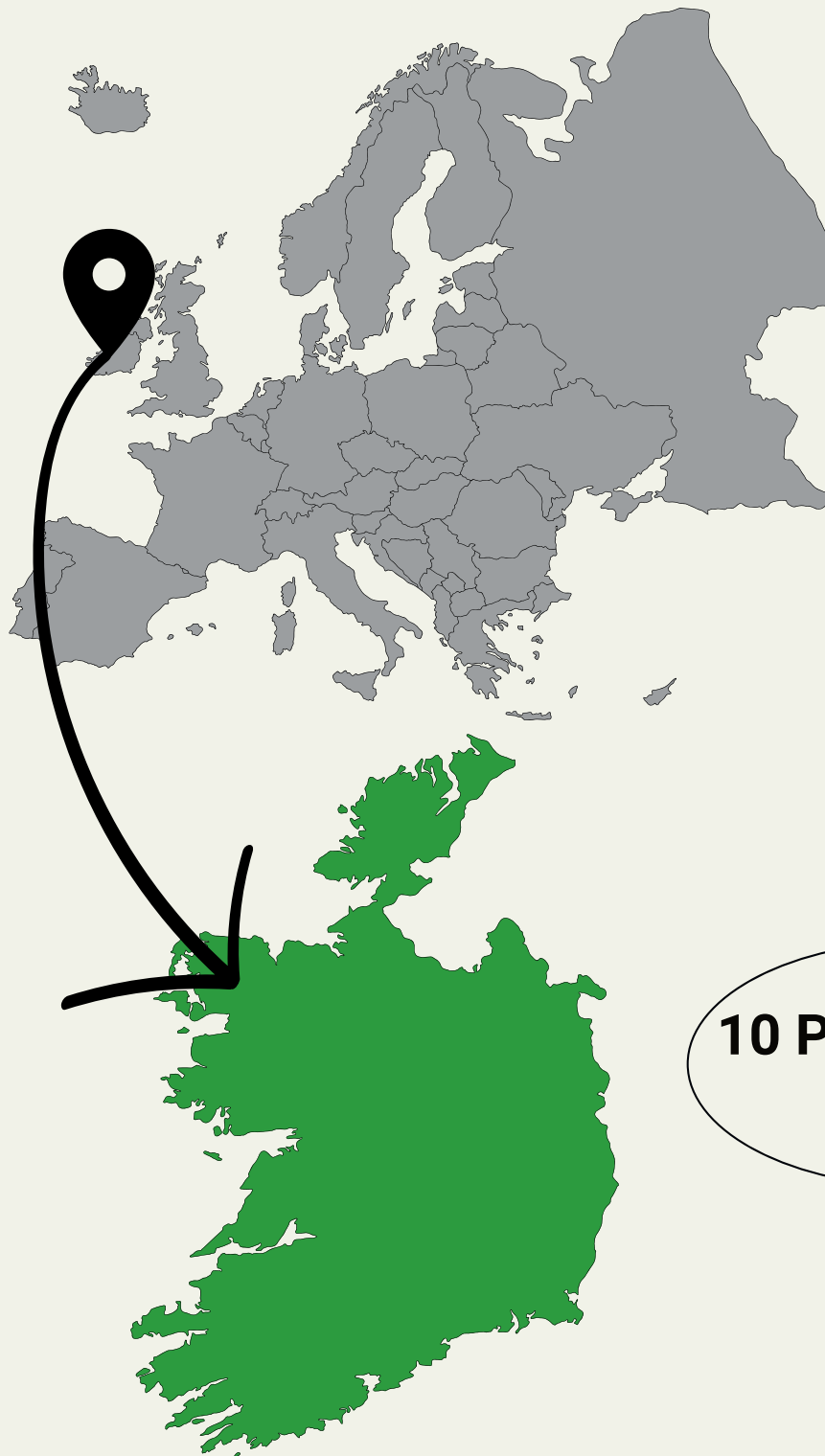
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R4D DAIRY FARM NETWORK

Farm's presentations



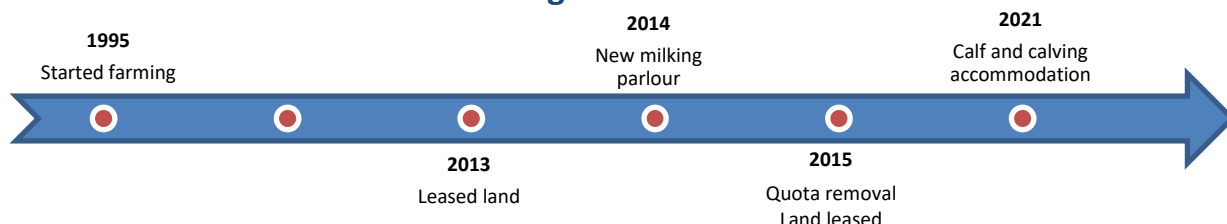
IRELAND

Innovations

Environment / Precision



Farming milestones



The herd

- 370 Livestock Units (LU)
- 290 dairy cows
Breed: Holstein-Friesian/British Friesian
- 65 dairy heifers
- 65 dairy heifer calves
- Compact spring calving system
- Age at first calving : 24 months
- 2 times a day milking

Agricultural Area

140 ha Farm

- 65 ha rented
- All in permanent grassland
- Stocking rate: 2.7 LU/ha forage area
- Cows graze from February to November
- Calves & heifers graze from March to November

Workforces

- Farmer
- 1 full time & 1 student in spring
- 1 relief milker for weekend work
- **Aims: Reduce labour**

Areas of interest

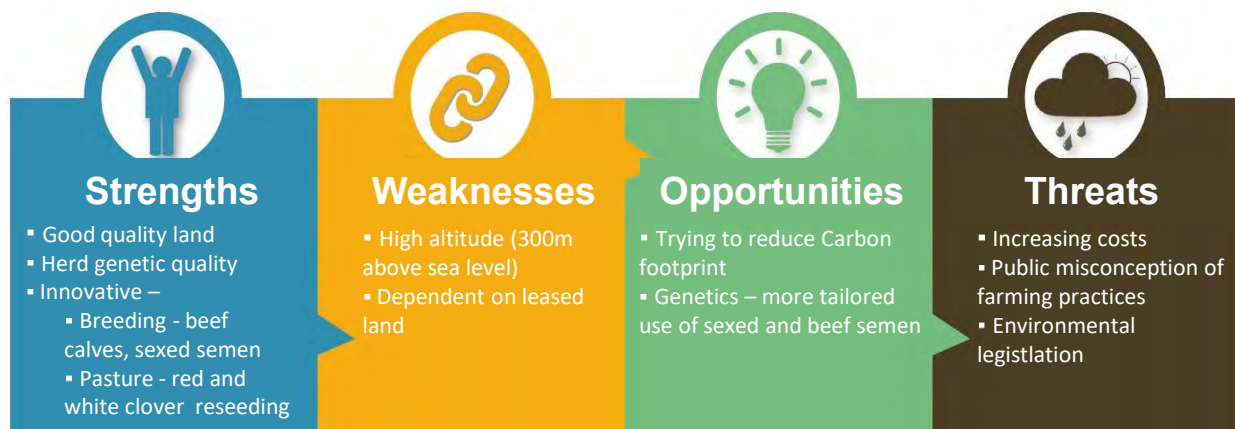
- Forage quality
- Sustainability
- Environment
- Animal genetic quality

Main buildings and Equipment

- Low emission slurry spreading – trailing shoe & dribble bar
- Variable rate fertiliser spreading
- GPS fertiliser application
- 50 point Delaval rotary parlour
- Cubicle housing for cows
- Calves winter on mats on slats
- Slatted & concrete slurry stores

Production / Technical results

- Yield – 5,500 litres
- Feed – 530 kg
- Milk from forage: 4,440 litres
- 4.36% butterfat, 3.72% protein
- Milk solids – 530 kg
- Grass based dairying
- Milk sold to Tirlan
- €0.33/litre cost of production (Including all labour)



Farmer's strategy for a “resilient” system

Focussing on breeding a productive, healthy and fertile herd

Reseeding and oversowing with high clover swards.

Making use of precision GPS programming to improve fertiliser efficiency.

Aspirations / Needs for the future

Focused on reducing fertiliser N dependency – by incorporating clover in pasture.

Breeding strategy change to reduce number of dairy breed calves born and increase the value of the beef cross calves born on the farm.

Improvement project - objectives

- Maintain a labour efficient work load



ECONOMY & LABOUR

- Optimize dairy gross margin

- Maintain a low level of concentrate input per cow while increasing milk yield



RESOURCE Efficiency

PROJECT

- Reduce fertiliser N use
- Breed healthy productive cows
- Breed quality surplus calves

**ENVIRONMENT
ANIMAL Wellbeing**



Partners



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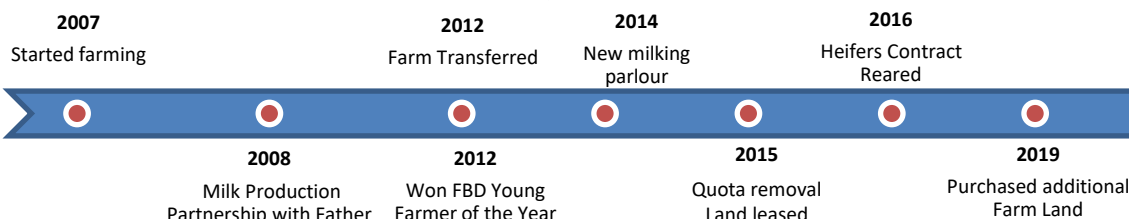
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Innovations

Environment / Precision



Farming milestones



The herd

- 220 Livestock Units (LU)
- 220 dairy cows
- Breed: Cross Bred Herd
- 50 dairy heifers (Reared off farm)
- 50 dairy heifer calves (Reared off farm)
- Compact spring calving system
- Age at first calving : 24 months
- 2 times a day milking

Agricultural Area

91 ha Farm

- 31 ha Leased
- All in permanent grassland
- Stocking rate: 2.4 LU/ha forage area
- Cows graze from February to December
- Calves & heifers graze from March to November (Off Farm)

Workforces

- Farmer
- 1 full time & 1 student in spring
- 1 relief milker for weekend work
- **Aims: More Family Time**

Areas of interest

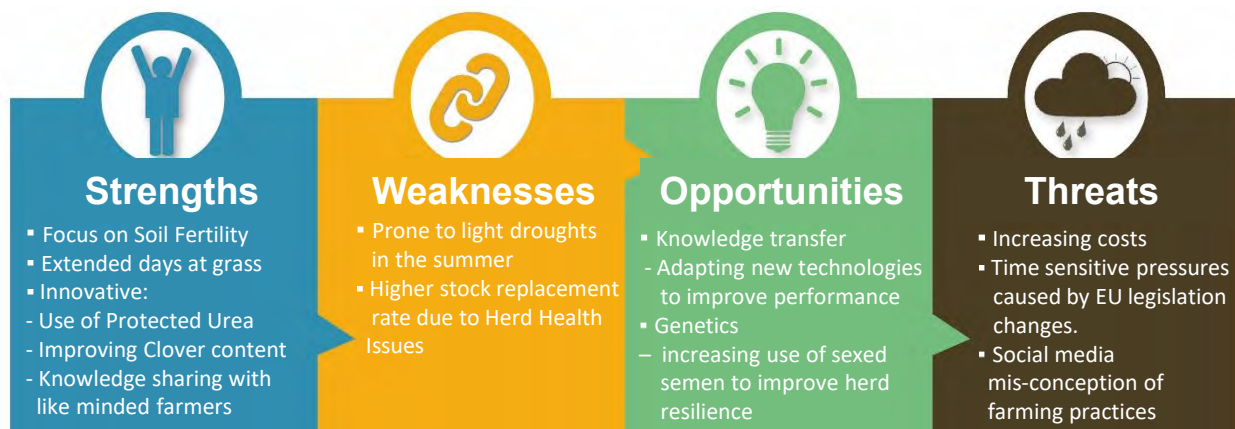
- Forage quality
- Sustainability
- Environment
- Animal genetic quality

Main buildings and Equipment

- Two Tractors for light work
- Contractors carry out majority of work
- Automatic Calf Feeder
- 18 point Dairymaster parlour
- Cubicle housing for cows
- Calf and Calving Facilities
- Slatted & concrete slurry stores

Production / Technical results

- Yield – 5900 litres
- Feed – 1000 kg
- Milk from forage: 4,500 litres
- 4.76% butterfat, 3.82% protein
- Milk solids – 535 kg
- Grass based dairying
- Milk sold to Kerry
- €0.34/litre cost of production (Including all labour)



Farmer's strategy for a “resilient” system

Reseeding and oversowing with high clover swards.

Collaborating with like minded farmers to improve implementation of the new technologies

Using Protected urea to improve fertiliser efficiency

Aspirations / Needs for the future

Focused on improving forage quality while reducing fertiliser N dependency – by incorporating clover in pasture.

Improvement project - objectives

- Maintain a labour efficient work load

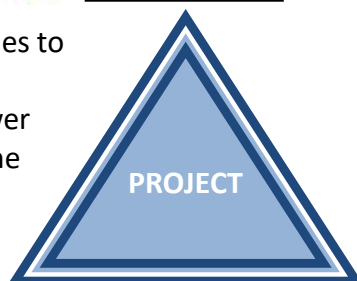


ECONOMY & LABOUR

- Adopting new technologies to reduce fertiliser N use
- Improved genetics to lower carbon footprint over time



RESOURCE Efficiency



- Optimise dairy gross margin

- Maintain a high level of animal nutrition with better utilization of forage while reducing dependency on high levels of concentrates

ENVIRONMENT ANIMAL Wellbeing



Partners



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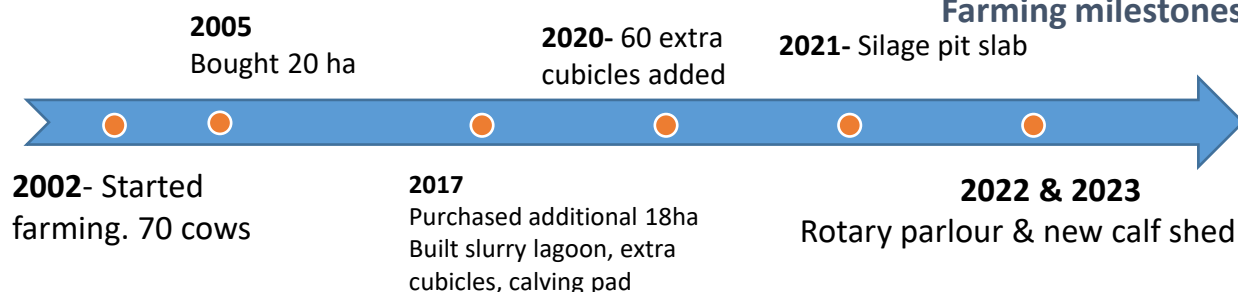
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Innovations

Environment/ Efficiency



Farming milestones



The herd

- 290 dairy cows
Breed: Friesian Jersey cross
- 60 dairy
- Spring calving system
- Age at first calving : 24 months
- All AI

Agricultural Area

150 ha Farm

- 65 ha Leased
- All in permanent grassland
- Stocking rate: 2.4 LU/ha forage area
- Cows & heifers graze from February to November
- Calves graze from 17th March to December

Workforces

- Farmer
- 1 full time farm worker
- 1 full time calf rearer
- 4 or 5 floating farm workers

Areas of interest

- Genetics
- Grassland Management

Main buildings and equipment

- Cubicle shed for 260 cows
- Calf shed, calf accommodation on rented farm
- 44 bail rotary parlour & drafting unit
- Cow monitoring collars
- Machinery: JCB loader, 2 tractors, mower, sprayer, feed wagon
- Fertiliser & slurry is contracted out

Production / Technical results

- Yield – 5,200 litres
- Feed – 600 kg
- Milk from forage: 4,720 litres
- 4.77% butterfat, 3.82% protein
- Milk solids – 440 kg
- Grass based dairying
- Milk sold to Aurivo
- €0.37/litre cost of production (incl. labour)





Farmer's strategy for a “resilient” system

Attractions of labour- been involved in the local community, been approachable and willing to change

Aspirations / Needs for the future

Using best genetics

Availing of technologies

Promoting good mental health & time away from the farm, hobbies outside of the farm

Improvement project - objectives

- Lean efficiency- simple system
- Continue using technologies such cow monitoring collars & drafting unit

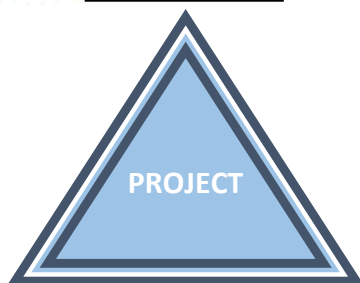


ECONOMY & LABOUR

- Continue to improve sustainability on the farm- planting more hedgerows, putting in bee boxes & planting wild flowers



RESSOURCE Efficiency



**ENVIRONMENT
ANIMAL Wellbeing**



Partners



AGRICULTURE AND FOOD DEVELOPMENT AUTHORITY

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Innovations

Genetics/ Environment

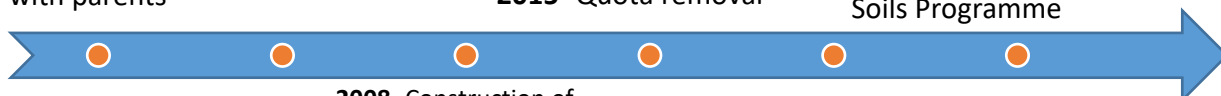


Farming milestones

1997- Starting farming with parents

2015- Quota removal

2016- Joined Teagasc Heavy Soils Programme



2008- Construction of slatted shed & silage walls

→ Expanded from 70 to 110 cows →

The herd

- 110 Dairy cows
Breed: High E.B.I Holstein Friesian
- 25 dairy heifers
- 25 dairy heifer calves
- Compact Spring calving system
- Age at first calving : 24 months

Agricultural Area

80 ha Farm

- 20 ha rented
- All in permanent grassland
- Stocking rate: 1.9 LU/ha forage area
- Cows graze from February – November (weather depend)
- Calves & heifers graze from March - November

Workforce

- Farmer
- Parents
- Student during the springtime

Areas of interest

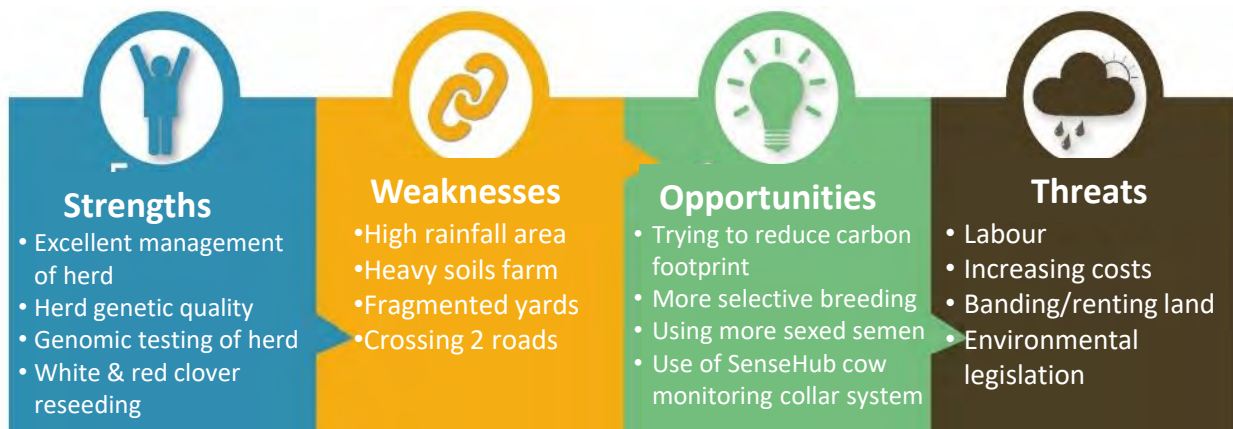
- Genetics/breeding
- Heavy soils
- Sustainability/environment

Main buildings and Equipment

- 10 unit parlour
- Cubicle housing for cows
- Calf shed with timber slats
- Slatted & concrete slurry store
- Cow monitoring collars
- Tractor & loader
- Low emission slurry spreading
- GPS fertilizer application
- Track machine

Production / Technical results

- Yield – 6515 litres
- Feed – 1.1 tonne
- 4.44 % butterfat, 3.63% protein
- Milk solids – 545 kg
- Grass based dairying
- Milk sold to Lakeland Dairies
- €0.41 litre cost of production (Incl. all labour)



Farmer's strategy for a “resilient” system

*Breeding a productive healthy herd with high kgs of milk solids
Continuing to reseed every year, including white & red clover*

Aspirations / Needs for the future

To have a central farmyard and construct two underpasses

Improvement project - objectives

- Full time employee on the farm

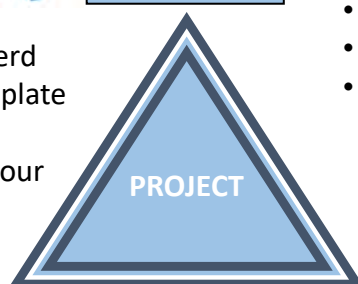


ECONOMY & LABOUR

- Genomic testing of all herd
- Installing solar panels & plate cooler
- Doubling up 10 unit parlour



**RESOURCE
Efficiency**



- Planting more parcel areas for forestry
- Hedge cutting plan
- Breeding better stock - making use of genomics

**ENVIRONMENT
ANIMAL Wellbeing**



Partners



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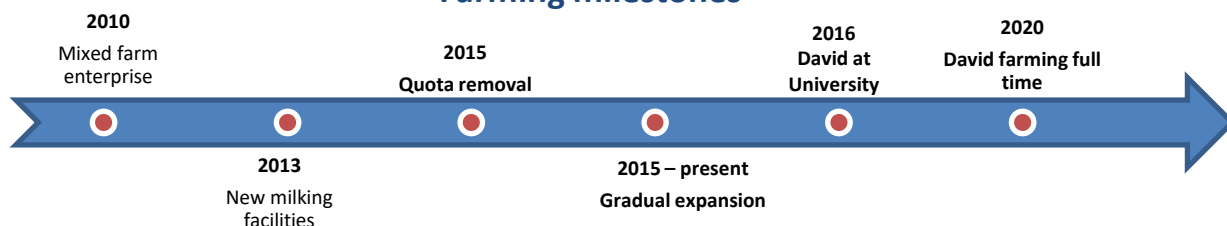
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Innovations

Environment / resilience



Farming milestones



The herd

- 370 Livestock Units (LU)
- 310 dairy cows
Breed: Holstein-Friesian
- 80 dairy heifers
- 70 dairy heifer calves
- Compact spring calving system
- Age at first calving : 24 months
- 2 times a day milking

Agricultural Area

152 ha Farm

- 64 ha rented
- All in permanent grassland
- Stocking rate: 2.5 LU/ha forage area
- Cows graze from February to November
- Calves & heifers graze from Late January to November

Workforces

- Father & Son Partnership
- 1 full time
- 2 relief milkers for weekend work

Areas of interest

- Reduction in chemical N
- Optimum stocking rate
- Biodiversity improvement

Main buildings and Equipment

- Low emission slurry spreading – trailing shoe & dribble bar
- GPS fertilizer application
- Cow monitoring collars
- 20 unit Dairymaster parlour
- Cubicle housing for cows
- Calves winter on mats on slats
- Slatted & concrete slurry stores

Production / Technical results

- Yield – 6,108 liters
- Feed – 945 kg
- Milk from forage: 4,216 liters
- 4.55% butterfat, 3.70% protein
- Milk solids – 519 kg
- Grass based dairying
- Milk sold to Tirlan
- €0.34 litre cost of production (Incl. all labour)



Farmer's strategy for a “resilient” system

Focussing on breeding a productive, healthy and fertile herd

Reseeding and oversowing with high clover swards.

Making use of multi species swards and to improve drought resilience.

Aspirations / Needs for the future

Focused on improving soil health and biodiversity on farm.

Breeding strategy change to reduce number of dairy breed calves born and increase the value of the beef cross calves born on the farm.

Improvement project - objectives

- Maintain a labour efficient work load



ECONOMY & LABOUR

- Optimize dairy gross margin

- Maintain a low level of concentrate input per cow while increasing milk yield



RESOURCE Efficiency

PROJECT

- Reduce fertiliser N use
- Breed healthy productive cows
- Breed quality surplus calves

ENVIRONMENT ANIMAL Wellbeing



Partners



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Innovations

Environment



Farming milestones

1994
Started
Farming

2015
Milk quota removal-
increased to 120 cows

1996-1999
Rented land

2006
Bought milk quotas-increased
from 70 to 100 cows.
Built 120 cow cubicle shed

2020 & 2021
Bought 60 acre farm & added
additional cubicles

The herd

- 160 dairy cows
- Breeds: Holstein Friesian
- Calving period: Compact spring calving
- Age at first calving: 24 months
- All AI

Agricultural Area

92 ha farm

- All in permanent grassland
- Stocking rate: 2.1 LU/ha forage area
- Cows graze from Mid February to Mid November
- Heifers graze from March to November
- Calves have access to paddock from calf shed after 4 weeks age

Workforce

- Farmer & family
- 1 farm employee
- Student

Areas of interest

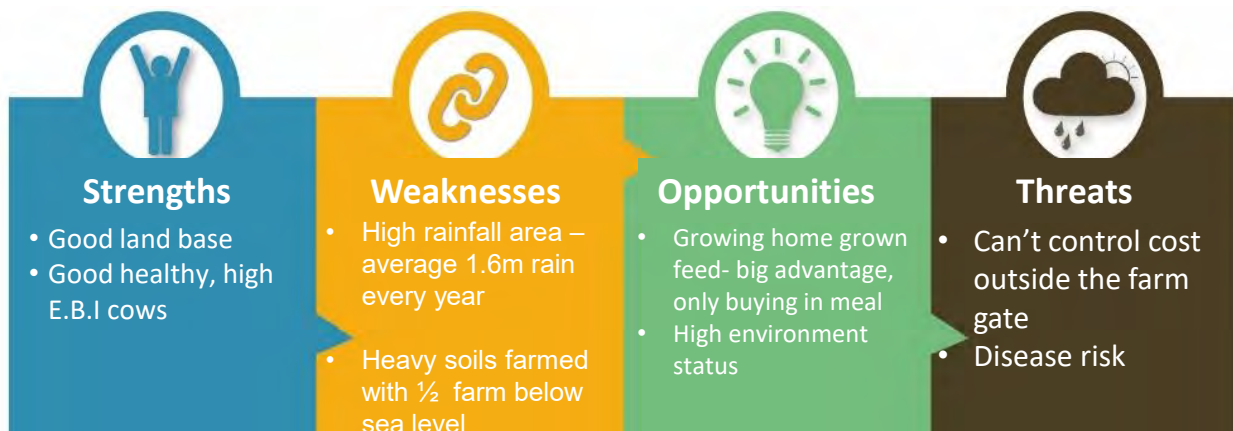
- Genetics- E.B.I & genotyping
- Grassland management
- Environment

Main buildings and equipment

- Cubicle shed- 187 cubicles, all underground tanks
- Large pens for calving
- 18 unit parlour- ACRs, dumpline, automatic washer
- Slatted shed & mats (outfarm)- young stock & cull cows
- 18 unit parlour – ACRs, dumpline, automatic washer
- Equipment- 2 tractors, dribble bar slurry tank, fertiliser spreader, mower
- Contractor does majority of slurry & fertiliser

Production / Technical results

- 6200 litres of milk produced/cow
- 4.32% fat & 3.68 % protein content
- Milk solids 500 kg per cow
- Feed: 900 kg concentrate per cow
- Milk from forage: 87-90%
- Grass based dairying
- Milk sold to Kerry
- €0.31/litre total dairy cost production



Farmer's strategy for a “resilient” system

Continuing to use protected area to improve fertiliser efficiency

Being 'Report Rich' -utilising every report (e.g. milking recording & breeding reports), understanding reports & been involved in discussion groups & with advisors

Aspirations / Needs for the future

To be a good operating farmer, keep making improvements to help the next generation and have a good work life balance.

Improvement project - objectives

- Maintain a labour efficient work load

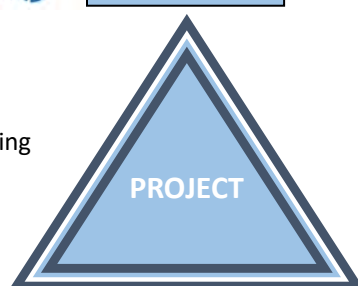


ECONOMY & LABOUR

- Installed the Sensehub health monitoring collars
- Look into using sexed semen
- Continue focussing on producing quality calves



RESSOURCE Efficiency



- Continuing to incorporate clover
- Focus on sustainability- continue to plant more hedgerow, using protected urea & using soil fertility reports

ENVIRONMENT ANIMAL Wellbeing



Partners



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Innovations

Grassland
/Environment



Farming milestones

2000- Started farming

2019- Rented extra land & built 52 more cubicles

2015- Milk quota removal

The herd

- 120 dairy cows
- Breeds : Crossbreeds
- Replacement heifers: 29
- Calving period : Spring
- Age at first calving : 22-24 months
- All AI
- All heifer calves go contract rearer

Agricultural Area

- Own 22 ha
- Renting 33 ha
- All permanent grassland
- Stocking rate: 3.5ha milking platform, 2.2 overall farm
- Grazing season: February to Nov

Workforce

- Farmer & family
- Relief milker- some weekdays, 2 weekends every month
- Student starting in March for 8 weeks

Areas of interest

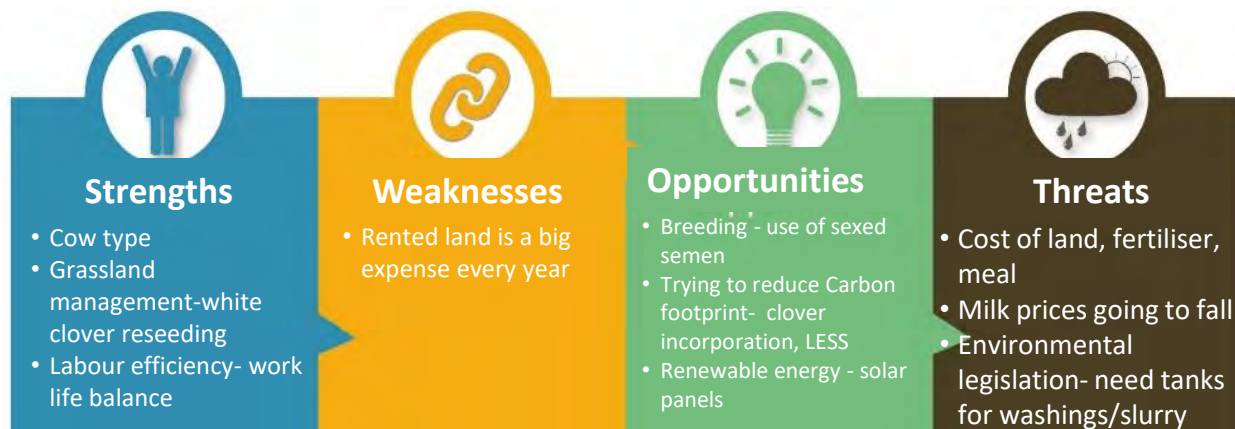
- Grassland management- reseeding & clover incorporation
- Labour efficiency
- Breeding- E.B.I & sexed semen

Main buildings and equipment

- 12 unit parlour
- Cubicle shed for 150 cows with calving bay for 30 cows
- Calf house- 20 individual pens, automatic calf feeder
- Allflex cow monitoring collars & drafting gate
- Slurry & fertiliser is contracted out

Production / Technical results

- Yield – 6,000 litres/cow
- Feed – 770kg/cow
- 4.55% butterfat, 3.70% protein
- Milk solids - 488 kg/head
- Grass based dairying
- Milk sold to Lakeland dairies
- €0.38 litre cost of production (Incl. all labour)



Farmer's strategy for a "resilient" system

Reseeding & incorporate white clover

Using a contractor to apply fertiliser using GPS system, more accurate

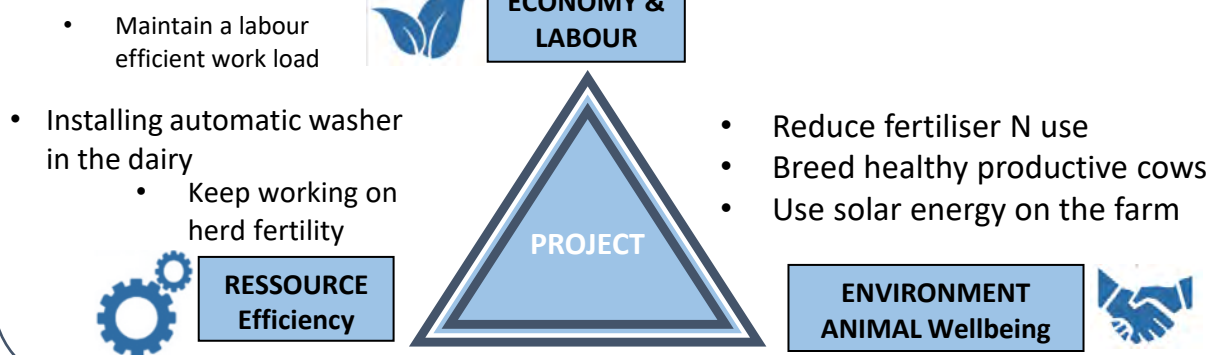
Using cow collars for monitoring cow health, heat & reproduction

Aspirations / Needs for the future

Continuing to reseed with white clover and try incorporate red clover into silage ground

Look into installing solar panels to generate renewable energy on the farm.

Improvement project - objectives



Partners



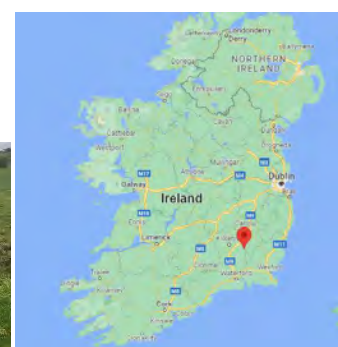
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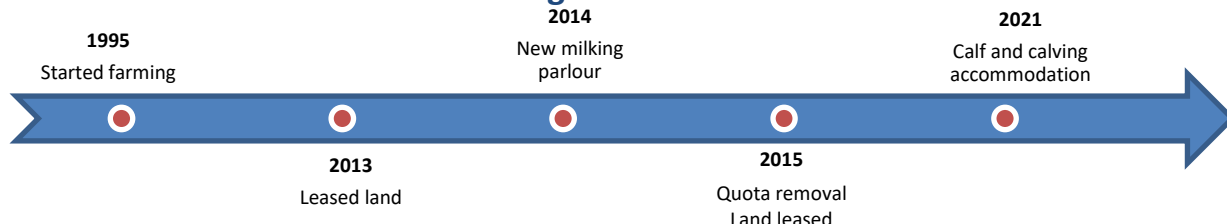
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Innovations

Environment / Precision



Farming milestones



The herd

- 220 Livestock Units (LU)
- 180 dairy cows
Breed: Holstein-Friesian
- 40 dairy heifers
- 40 dairy heifer calves
- Compact spring calving system
- Age at first calving : 24 months
- 2 times a day milking

Agricultural Area

85 ha Farm

- 37 ha rented
- All in permanent grassland
- Stocking rate: 2.5 LU/ha forage area
- Cows graze from February to November
- Calves & heifers graze from March to November

Workforces

- Farmer
- 1 full time & 1 student in spring
- 1 relief milker for weekend work
- **Aims: Reduce labour**

Areas of interest

- Forage quality
- Sustainability
- Environment
- Animal genetic quality

Main buildings and Equipment

- Low emission slurry spreading – trailing shoe & dribble bar
- Variable rate fertiliser spreading
- GPS fertiliser application
- 20 points Dairymaster parlour
- Cubicle housing for cows
- Calves winter on mats on slats
- Slatted & concrete slurry stores

Production / Technical results

- Yield – 6,300 liters
- Feed – 850 kg
- Milk from forage: 4,600 liters
- 4.27% butterfat, 3.88% protein
- Milk solids – 530 kg
- Grass based dairying
- Milk sold to Tirlan
- €0.37/litre cost of production (Including all labour)



Farmer's strategy for a “resilient” system

Focussing on breeding a productive, healthy and fertile herd

Reseeding and oversowing with high clover swards.

Making use of precision GPS programming to improve fertiliser efficiency.

Aspirations / Needs for the future

Focused on reducing fertiliser N dependency – by incorporating clover in pasture.

Breeding strategy change to reduce number of dairy breed calves born and increase the value of the beef cross calves born on the farm.

Improvement project - objectives

- Maintain a labour efficient work load



ECONOMY & LABOUR

- Optimize dairy gross margin

- Maintain a low level of concentrate input per cow while increasing milk yield



RESOURCE Efficiency

PROJECT

- Reduce fertiliser N use
- Breed healthy productive cows
- Breed quality surplus calves

**ENVIRONMENT
ANIMAL Wellbeing**



Partners



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Innovations

Grassland



Farming milestones



The herd

- 210 dairy cows
- Breeds : Crossbred Jersey
- Calving period : 7th Feb- 15th April
- Age at first calving : 22-24 months
- All AI

Agricultural Area

- 70 ha of milking platform across two milking platforms
- All permanent grassland
- Mixed Soils Grassland Farmer Year in 2021
- Stocking rate 2.5 LU/ha forage area
- Cows graze from February to middle November
- Calves & heifers graze from end February to end October/November

Workforces

- Farmer
- 1 full time
- 2 milkers

Areas of interest

- Animal Breeding
- Grassland management
- Labour efficiency

Main buildings and equipment

- 2 Milking parlours - 16 and 12 unit
- Cubicle housing for 200 cows
- Calf shed
- Calving accommodation
- Tractor & loader, fertiliser spreader
- Uses contractor

Production / Technical results



- 1.1 million litres of milk produced
- 4.87 % fat & 3.84 % protein content
- Feed - 780kg /head
- Milk solids 506kg / cow
- Grass based dairying
- Milk sold to Aurivo



Farmer’s strategy for a “resilient” system

Focusing on breeding healthy, productive, high solid cow

Reseeding- clover

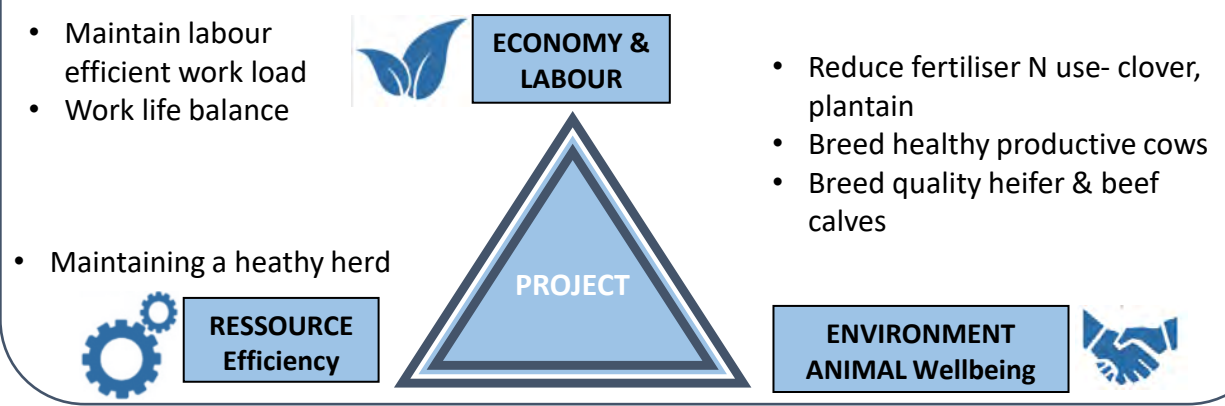
Low cost system

Aspirations / Needs for the future

Using all sexed & beef semen from this year on

Being environmental compliant

Improvement project - objectives



Partners



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Innovations

Environment / resilience



2006
Kildalton Ag College

Farm Manager at
Teagasc farm
for 9 years

2019
More cubicles added.
Increased cow numbers

Farming milestones



2008
Partnership with father

2017
Full time farming

2022
New parlour

The herd

- Dairy beef farm
- 185 dairy cows
- Breeds : Holstein Friesian
- Dairy heifers 40
- Compact spring calving system
- Age at first calving : 24 months
- All beef calves are brought to stores for sale
- AI & Stock bull

Agricultural Area

132 ha farm

- 63 ha rented
- All permanent grassland
- Stocking rate: 2.2LU/ha forage area
- Grazing : 1st Feb- 1st Dec

Workforce

- Steven & father full time
- His mother & wife help out
- Student for 3 months in spring

Areas of interest

- Genetics- improving EBI
- Grassland- reduce fertiliser N, incorporate more clover

Main buildings and equipment

- 25 units parlour with drafting system
- Cubicle housing for cows
- Calf accommodation for 190 calves and Calving Facilities
- 3 tractors
- Low emission slurry spreading
- GPS fertiliser application

Production / Technical results

- Yield – 6100 litres/cow
- Feed – 850kg/head
- Milk from forage: 90%
- 4.48% butterfat, 3.72% protein
- Milk solids – 500 kg/cow
- Grass based dairying
- Milk sold to Tirlan



Farmer's strategy for a “resilient” system

Breeding the most efficient cow, focussing on EBI & the size of the cow, more solids from a smaller cow

Aspirations / Needs for the future

Maintaining cow numbers & improving yield

Improvement project - objectives

Long term- improve infrastructure further



ECONOMY & LABOUR

Adapting new technologies such as health monitoring collars for cows



RESSOURCE Efficiency

PROJECT

- Breed healthy productive cows
- Keep doing small things to improve biodiversity on the farm

ENVIRONMENT ANIMAL Wellbeing



Partners



AGRICULTURE AND FOOD DEVELOPMENT AUTHORITY

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R4D DAIRY FARM NETWORK

Farm's presentations



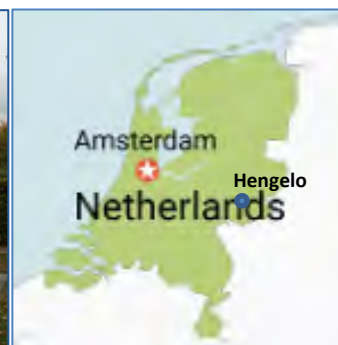
10 Pilots Farms



NETHERLAND

Innovations

Environment / Resource efficiency



1991
Start innovation farm on N/P targets

1996
Low emission floor

1997
Additional 2 hectares of nature area

2001
Digester generated energy

Farming milestones

2012
Emission low floor, catch crops, own production, fodder beets, crop rotation grass/maize/3 yrs

2012
Solar panels installed

2018
Herb rich grassland

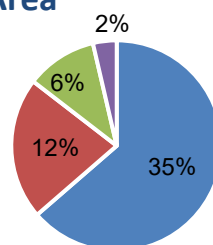
The herd

- 96 Livestock Units (LU)
- 80 dairy cows (42 young stock, 20 calves)
- Breeds : HF + Montbeliarde and Swiss Red
 - now rebreeding to HF
- 20 dairy heifers
- Calving period : all year round
- Age at first calving : 24 months

Agricultural Area

Total 55 ha AA

- 35 ha grassland
- 12 ha corn production
- 6 ha for corn cob silage
- 2 ha grain



Workforces

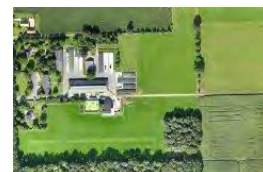
- 1 labour units (Full Time Equivalent)
- 80 dairy cows & 800000 l / FTE

Areas of interest

- Climate
- Nature
- Sustainable circularity

Main buildings and equipments

- 1 free stall barn, office buildings
- Robot milking system– Two-box GEA MiOne
- Manure separation digester, solar panels
- Manure and feed storage units



Production / Technical results

- 842831 liters of milk produced
- 4.47 % fat & 3.61 % protein content
- Stocking rate: 1.74 LU / ha forage area
- 10291 l of milk /cow /year & 15333 l /ha forage area
- Intercalving interval: 381 days
- Insemination rate: 1.8



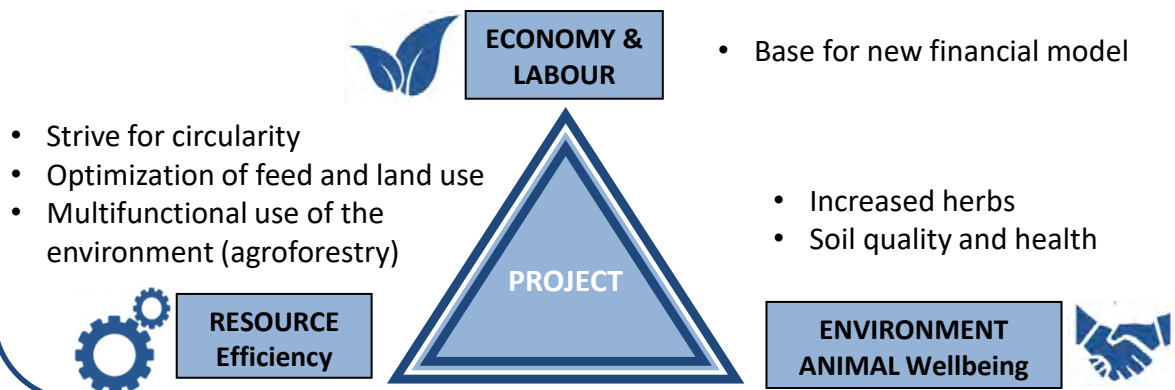
Farmer's strategy for a "resilient" system

- 1) Work on soil improvement (diversity of crops, green manure, drip irrigation),
- 2) Develop the building blocks for and/or adopt new financial models (that connect to societal desire/wish),
- 3) Work on circular agriculture

Aspirations / Needs for the future

Knowledge. Regional reward systems based on KPI's. More intense collaboration with local community, government, the entirety of the supply chain, NGO's, national organizations, basically all stakeholders. Constant renovation/innovation of buildings and infrastructure

Improvement project - objectives



Partners



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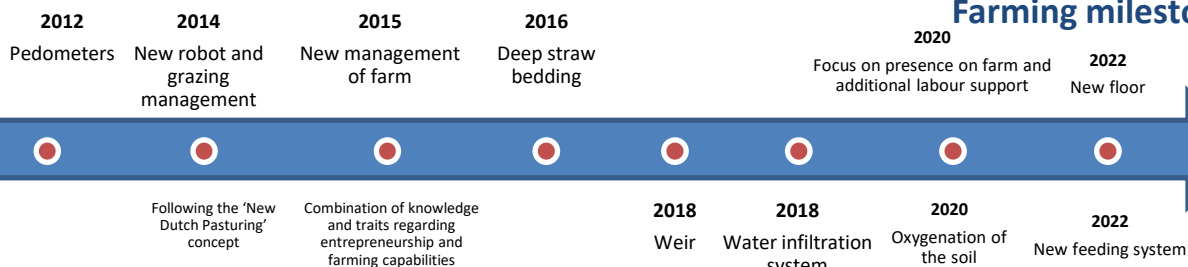
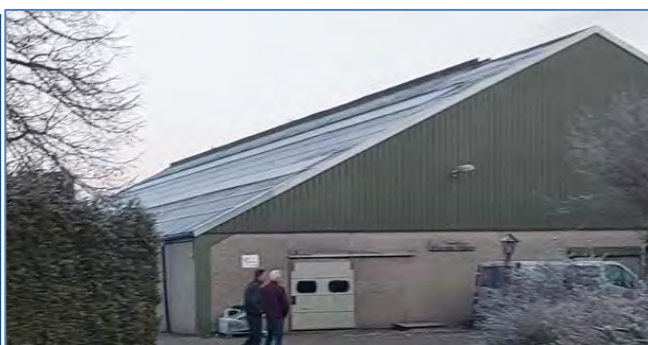
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Innovations

Environment / Resource efficiency



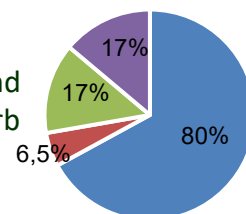
The herd

- 130 dairy cows (28 young stock, 32 calves)
- Breeds : HF + Brown Swiss/Swiss Red
- Calving period : all year round, some peaks at the end of the year
- Age at first calving : 24 months

Agricultural Area

Total 70 ha AA

- 58 ha grassland
- 4,5 ha herb rich grassland
- 2023: another 12 ha herb rich (clover, plantain)
- 12 ha corn production



Workforces

- 1,5 labour units (Full Time Equivalent)
- Flexible support
- 130 dairy cows & 800000 l / FTE

Areas of interest

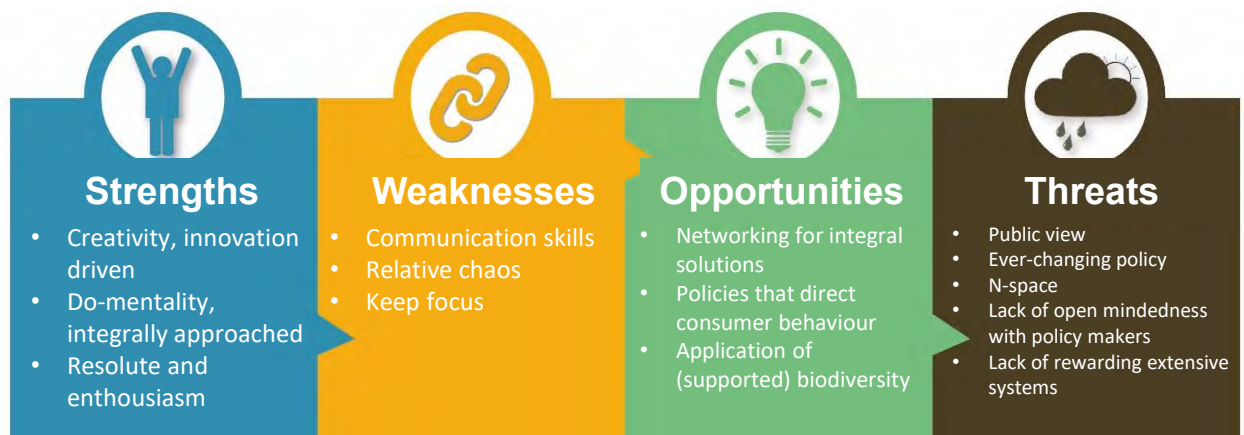
- Soil quality and management
- Strong cows, breeding for utility
- Barn design in favour of manure requirements

Main buildings and equipments

- 1 x free stall barn with automated feeding system
- 3 robots (3 box GEA)
- 2 concentrate feeders
- Water infiltration system

Production / Technical results

- 1200000 liters of milk produced, with 5,7 average present vs 6,8 (average total)
- 4.56 % fat & 3.60 % protein content, 24kg concentrate / 100kg milk
- Stocking rate: 1.86 LU / ha forage area,
- 9000 l of milk /cow /year & 15333 l /ha forage area



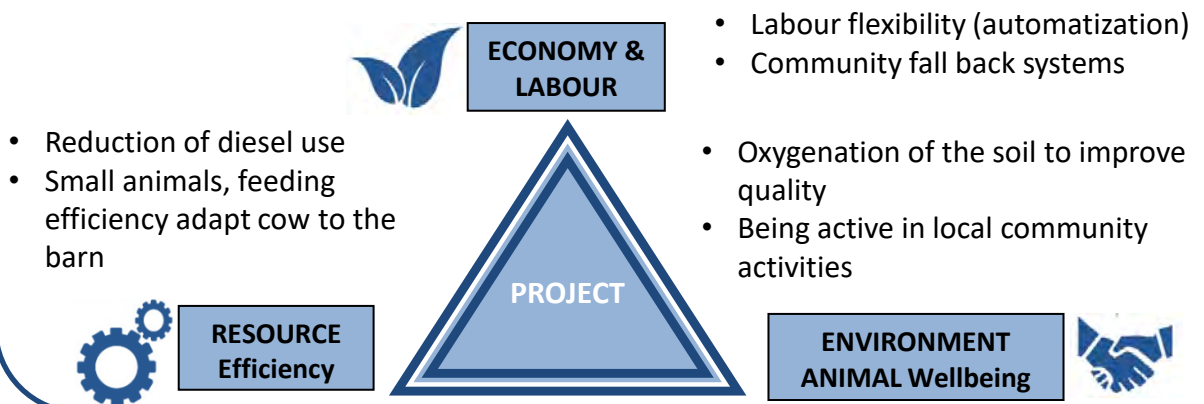
Farmer's strategy for a "resilient" system

- 1) Work on soil quality, using smallest amount of energy as possible, get the most out of the soil. (O2, water, nutrition). 2) reduction of labour intensity 3) Circular approach, less external input and more output, lower footprint, better farming, reduction of losses. Primary separation of manure for targeted application. 4) Low budget

Aspirations / Needs for the future

Knowledge (from different disciplines). SBV (subsidized research) request to new Dairy Welfare floor and capture the barn air. Connect captured air with water infiltration system. Manure robot with brushes to better clean floor grooves. Room for experimentation. Time to show and prove innovations, that include testing, monitoring and lenience towards failure.

Improvement project - objectives



Partners



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Innovations

Environment / Resource efficiency



2003

Start dairy farm on an original arable farm

2007

Cow comfort + focus on longevity + dry cow ration

2009

Youngstock rearing improvement

2012

Focus on cow comfort, housing improvements

Farming milestones

Including a new barn, focus on self-development & management (feeding, cost price efficiency)

Improving (udder) health

Increase bed sizes, calving pen increase, removing walls

2015

Farmwalk (more milk from grass)

2020

Biodiversity and energy (mills/panels, self sufficiency)

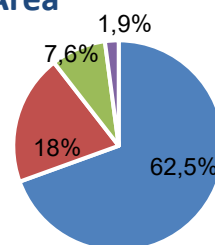
The herd

- 130 dairy cows (42 young stock, 20 calves)
- Breeds : HF + FH
- Calving period : close to all year round (except July/August due to insemination stop)
- Age at first calving : 25 months

Agricultural Area

Total 95 ha AA

- 66 ha grassland
- 19 ha nature grass
- 8 ha corn
- 2 ha arable



Workforces

- 1,5 labour units (Full Time Equivalent)
- 130 dairy cows & 766666 l / FTE
- Support from in-house sustainability and grazing coach

Areas of interest

- Societal acceptance
- Optimization of (farm) management; land (soil/crops/herbs), cow and energy production, biodiversity

Main buildings and equipments

- 1 x barn (3 x 3 free stall)
- Separate barn for youngstock
- 2x12 parallel milking parlor
- Blueprints for H2 – Electrolyser
- Windmills and solar panels



Production / Technical results

- 1150000 liters of milk produced
- 4.47 % fat & 3.61 % protein content
- Stocking rate: 1.74 LU / ha forage area
- 8800 l of milk /cow /year & 15333 l /ha forage area



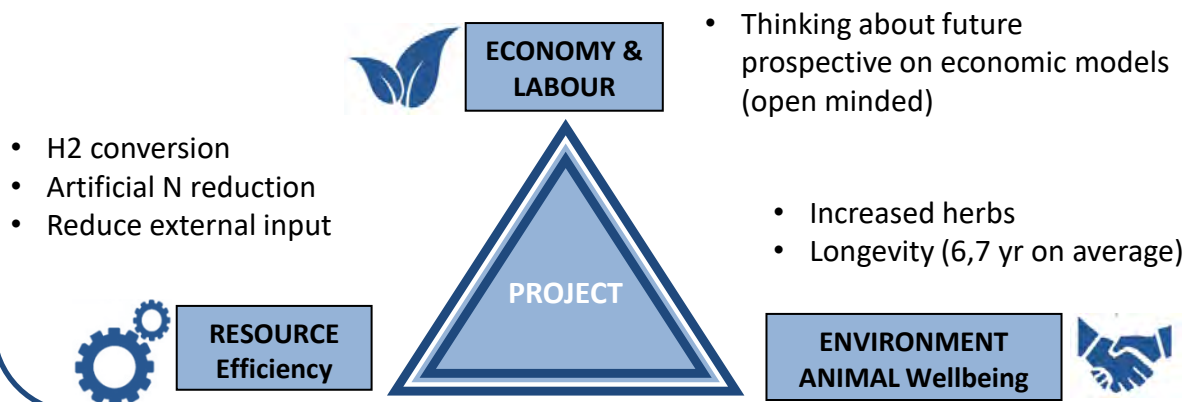
Farmer's strategy for a "resilient" system

- 1) Sustainability with regards to energy (towards community).
- 2) Self-sufficiency and reduce external dependence (commercial advisor, feed, input, soil)
- 3) Animal welfare focus
- 4) Being open to change, balance between ideology and economy

Aspirations / Needs for the future

Knowledge (about policy and legislation, innovations, agricultural developments (i.e. on soil/herbs)). License to keep producing as a dairy farm and priority on the N-space.

Improvement project - objectives



Partners



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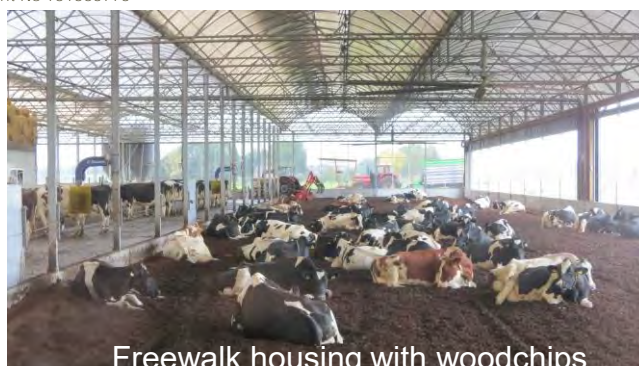
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Innovations

Environment / Resource efficiency



Freewalk housing with woodchips



Farming milestones

2014
Use of new Freewalk barn

2019
'Weldaad' Freewalk cheesery

2021
A2 Milk

2022
1 Star better life quality branding

2021
Compost/manure combination sales

By selection of cows on BB milk genetics

Reception and house

By selection of cows on A2 milk genetics

2021
Kappa Casein BB Milk

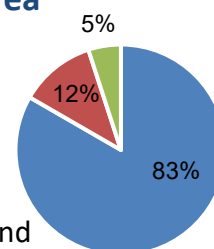
The herd

- 92 dairy cows (18 young stock, 18 calves)
- Breeds : HF + few Brown Swiss/Swiss Red
- Calving period : all year round
- Age at first calving : 26 months

Agricultural Area

Total 60+19 ha AA

- 50 ha grassland
- 7 corn cob mix
- 3 Fodder beats
- 7 ha natural land
- 12 ha additional natural land



Workforces

- 1,4 labour units (Full Time Equivalent)
- Flexible support
- 130 dairy cows & 617857 l / 1,4 FTE

Areas of interest

- Animal welfare
- Circularity
- Increasing value of bedding
- Increasing value of milk (health (breeding)/cheese)
- Very low input of concentrates

Main buildings and equipments

- Freewalk housing barn
- Roof with solar panels
- Automatic feeding system (Vector)
- 2 x 10 rapid exit
- Reception area with floor heating from the barn



Production / Technical results

- 865000 liters of milk produced, with 6.11 average present vs 7 (average total)
- 4.39 % fat & 3.50 % protein content,
- Stocking rate: 1.53 LU / ha forage area,
- 9400 l of milk /cow /year & 15333 l /ha forage area



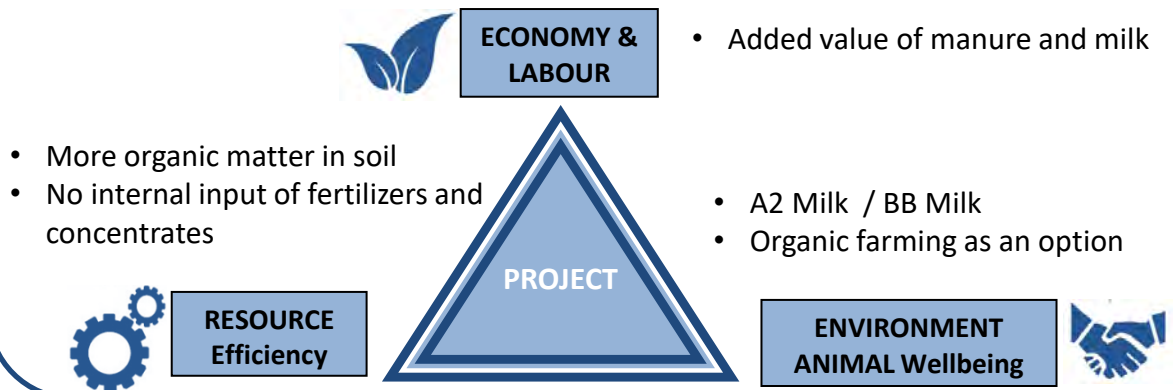
Farmer's strategy for a "resilient" system

1) Possibly becoming organic 2) Value increase on farm for milk (cheesery, direct farm sales to consumer, branding (health/animal welfare)) and manure (humest). 3) Strive to be fully self sufficiency.

Aspirations / Needs for the future

Policy that is comprehensible and can therefore be implemented. Rewarding all sustainability measures (reward for CO2-storage). Interest discount at financier (bank). Additional land and land ownership/use and tenancy stability, especially on upgraded land/soil.

Improvement project - objectives



Partners



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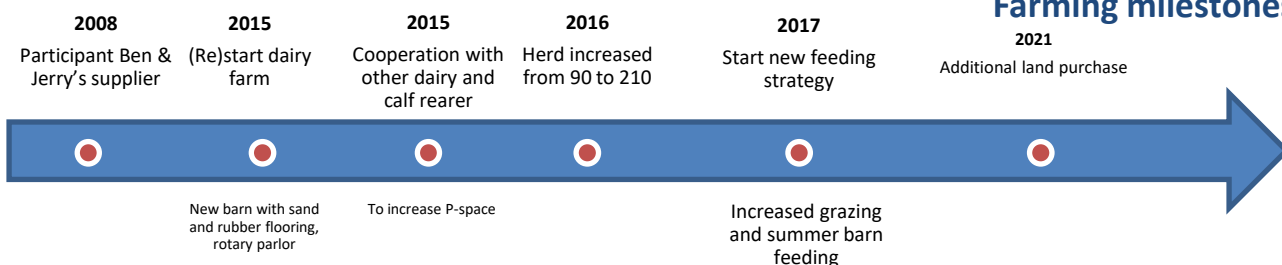
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Innovations

Environment / Resource efficiency



Farming milestones



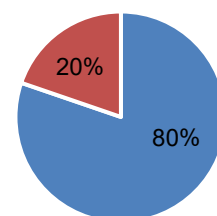
The herd

- 220 dairy cows (28 young stock, 32 calves)
- Breeds : HF + Brown Swiss/Swiss Red
- Calving period : all year round,
- Age at first calving : 24 months

Agricultural Area

Total 119 ha AA

- 95.5 ha grassland
- 23.5 ha corn production
- +5,5 ha grassland to be added



Workforces

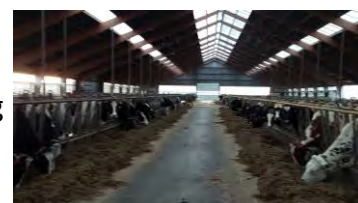
- 1,5 labour units (Full Time Equivalent)
- 220 dairy cows & 1426000 l / 1,5 FTE
- Succession guaranteed

Areas of interest

- Energy transition
- More milk from grass
- Complexity of the system (soil/animal)

Main buildings and equipments

- 1 x 36 stall rotary
- 1 main free stall 2+3 with sand bedding with concentrate feeding
- Sand filtering and urine storage



Production / Technical results

- 2140000 liters of milk produced, with 5,7 average present vs 6,8 (average total)
- 4.3 % fat & 3.60 % protein content, 22kg concentrate / 100kg milk
- Stocking rate: 1.85 LU / ha forage area,
- 9737 l of milk /cow /year & 18000 l /ha forage area



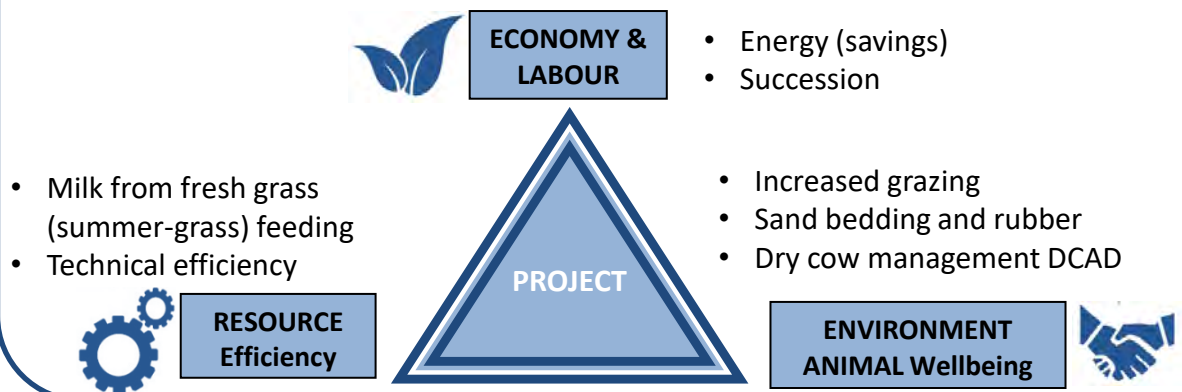
Farmer's strategy for a "resilient" system

1) Low energy, energy savings / L milk. 2) Focus on how to keep youngstock rearing outsourced to partner (no youngstock on site in Witharen) 3) Focus on short term strategies and actions to cope with today, opportunistic attitude towards change and future prospective (for succession). Be part of the 25% best in the country on all farm aspects .

Aspirations / Needs for the future

Rewarding systems for innovative applications. Predictable and not changing politics. Political vision. Desires and vision of succession.

Improvement project - objectives



Partners



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UNIVERSITY & RESEARCH

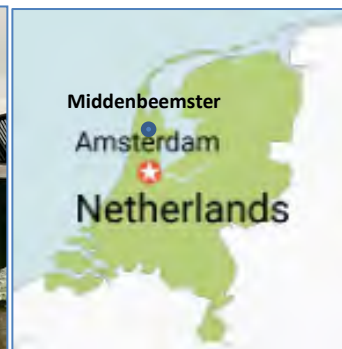
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Innovations

Environment / Resource efficiency



Farming milestones

- | 2013 | 2020 | 2021 | 2021 | 2021 | 2022 |
|------------------------------------|---------------------------------------|--------------------------------------|---------------------------------------------|--------------------------------------------|---------------------|
| New free walk barn with wood chips | lower and longer silage storage walls | Change of feed strategy without corn | More grassland, less tulips and field beans | Feed strategy changed to herb rich feeding | Change of ownership |

To reduce silage losses

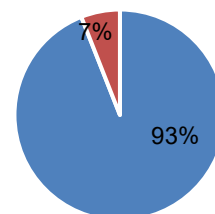
The herd

- 105 dairy cows (44 young stock)
- Breed : HF
- Calving period : all year round
- Age at first calving : 25 months
- Calving interval: 420 days

Agricultural Area

Total 68 total ha AA

- 63 ha grassland
- 5 ha corn



Workforces

- 1,5 labour units (Full Time Equivalent)
- 102 dairy cows & 620000 l / 1,5 FTE
- Succession is likely

Areas of interest

- Circularity; soil quality
- Feed efficiency
- More natural methods of feeding and manure application

Main buildings and equipments

- 1 main free walk stall with wood chips
- 2x Milking robots
- Air ventilation engine/system



Production / Technical results

- 930000 liters of milk produced, with 5,2 average present age (42500 L at culling)
- 4.3% Fat, 3,5% Protein
- Stocking rate: 1.5 LU / ha forage area, 6kg concentrate / cow day
- 9100 l of milk /cow /year & 13600 l /ha forage area

Innovations

Environment / Resource efficiency



Farming milestones

2016
Start change to organic farming

2017
Move of farm to new location

2017
Building of new barn

2019
Herb rich grassland

2019
Oxes on farm

Old farm has become natural land and 40 ha of additional natural land on new farm

Low emission freewalk artificial floor

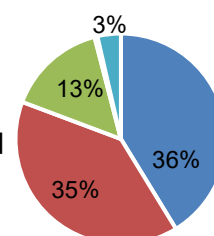
The herd

- 110 dairy cows (30 oxes, 90 young stock)
- Breed : HF
- Calving period : all year round, steering at seasonal calving
- Age at first calving : 27 months

Agricultural Area

Total 111 total ha AA

- 46 ha grassland
- 44 ha natural grassland
- 17 ha temporary grassland
- 0.5 ha herb rich grass
- 4 ha corn



Workforces

- 1,1 labour units (Full Time Equivalent)
- 110 dairy cows & 454545 l / 1,1 FTE
- Aim is to get more support in labour

Areas of interest

- Circularity
- Energy transition
- Soil, fertilization
- Own production, cheese making, meat
- Tourism

Main buildings and equipments

- 1 main free walk stall with manure separation floor
- Separate storage for slurry manure and urine
- 2x Milking robots



Production / Technical results

- 500000 liters of milk produced, with 5,1 average present age
- Stocking rate: 1 LU / ha forage area, 2-3kg concentrate / cow day
- 5000 l of milk /cow /year & 4500 l /ha forage area



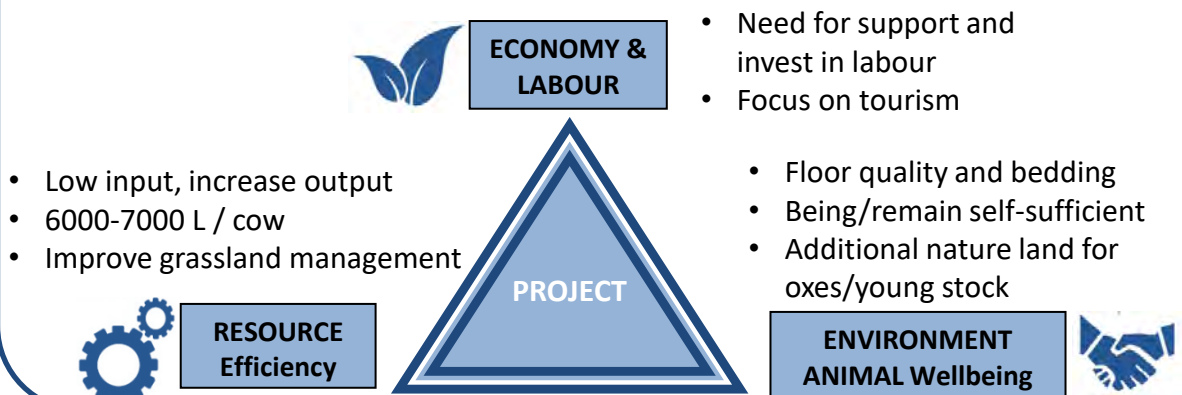
Farmer's strategy for a “resilient” system

- 1) Focus on public awareness and exposure (cheesery) and additional income from tourism.
- 2) Soil and grassland management – as much from own land, increased quality, fertilization, organic and circular agriculture
- 3) Increase production (in robot + cow toilet) and connection with the public using innovations

Aspirations / Needs for the future

Cheesery knowledge/investment, Cow Toilet, improve freewalk artificial floor

Improvement project - objectives



Partners



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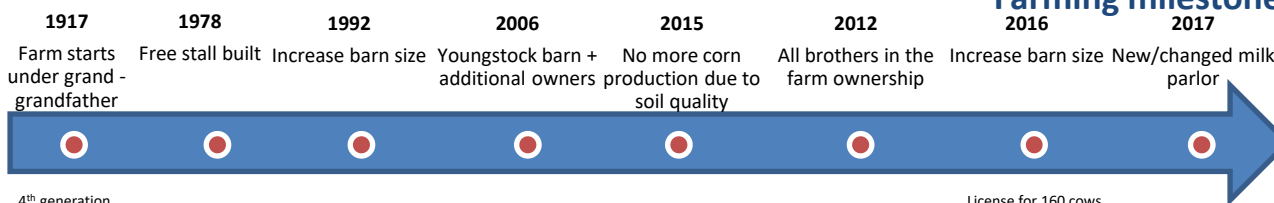
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Innovations

Environment / Resource efficiency



Farming milestones



4th generation

License for 160 cows, but due to regulation back to 125 (leased P-space)

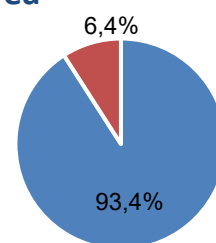
The herd

- 150 dairy cows (60 young stock)
- Breed : HF + Jersey/Fleckvieh/Noors RB
- Calving period : all year round
- Age at first calving : 24 months
- Calving interval: 441 days

Agricultural Area

Total 80 total ha AA

- 80 ha grassland
- Of which 8 ha herb rich



Workforces

- 3 labour units (Full Time Equivalent)
- 150 dairy cows & 466666 l / 3 FTE
- Succession has recently occurred and family is very supportive to farming

Areas of interest

- Self supportive, grass management
- Production from own roughage / grass
- Year round grazing (195 days) / 10 hours / day
- 25% best regarding cow health

Main buildings and equipments

- 2x2 side-by-side, with movable floor
- New young stock barn
- Low emission floor (eco) –
- 2+2 free stall barn
- Lots of self-owned machinery



Production / Technical results

- 1.4 M liters of milk produced, with 5,3 average present age (7 years at culling)
- 10 cows > 100.000L production, some health issues with mycoplasma
- 4.54% Fat, 3.64% Protein
- Stocking rate: 1.8 LU / ha forage area, 2400+350kg – 6.7 concentrate / cow day / yr
- 9400 l of milk /cow /year & 13600 l /ha forage area



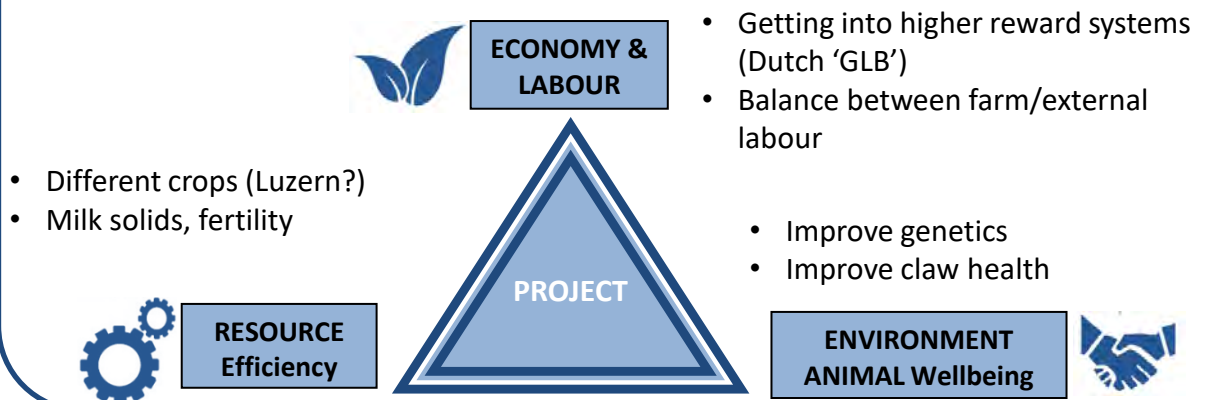
Farmer's strategy for a "resilient" system

- 1) Focus on genetics
- 2) Focus on technical soil/grassland and animal management (health) using interdisciplinary strength within the family
- 3) Feed and manure management
- 4) Keep an eye open for entrepreneurial opportunities, as a team, yet still independent (internally and externally).
- 5) Exposure to the community to improve goodwill and image of the sector (transparency)

Aspirations / Needs for the future

Space to purchase and expand to other nearby farm, national government vision (long term vision), clarity and consistent policies.

Improvement project - objectives



Partners



WAGENINGEN
UNIVERSITY & RESEARCH

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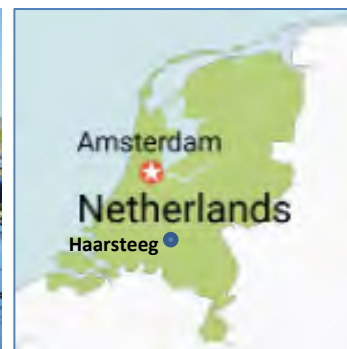
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Innovations

Environment / Resource efficiency



Passive gas collection from liquid storage



Farming milestones

2004	2014	2017	2019	2021	2022
Start social care farm	Low emission floor installed	Social care branch privatized	Gas production and flaring	Purchase of P-space	Gas collection

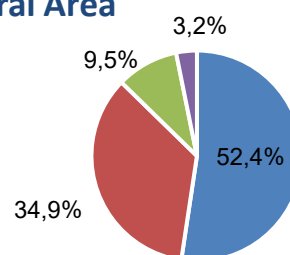
The herd

- 64 dairy cows (44 young stock)
- Breed : HF
- Calving period : all year round
- Age at first calving : 25 months

Agricultural Area

Total 63 total ha AA

- 33 ha grassland
- 22 natural grassland
- 6 maize
- 2 arable



Workforces

- 1,5 for the cows labour units (Full Time Equivalent) + 1 FTE volunteers
- 2 FTE total for the human care
- 64 dairy cows & 176465 l / 1 FTE

Areas of interest

- Energy transition and production
- Technical and creative development
- Inventions

Main buildings and equipments

- 1 Boumatic double milking robot with 3D cameras
- Mobile biogas production and compactor installation
- Low emission floor to separate feces and urine. And mechanical separator to separate feces in liquid and solids.



Production / Technical results

- 0.53 M liters of milk produced
- 4,47% Fat, 3,59% Protein
- Stocking rate: 1.3 LU / ha forage area
- 8270 l of milk /cow /year & 9625 l /ha forage area



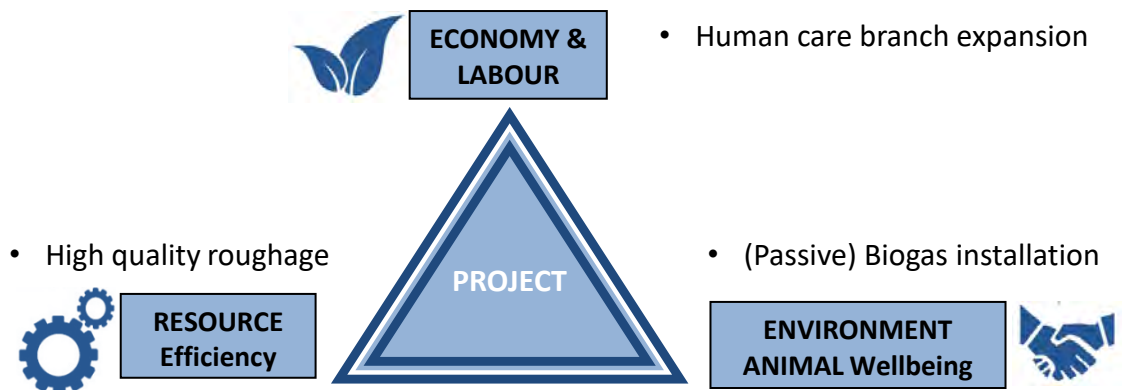
Farmer's strategy for a "resilient" system

- 1) Focus on potential valorization of methane
- 2) expansion, professionalization of the human care branch
- 3) extensivation, more ha's

Aspirations / Needs for the future

- 1) Availability of land plots
- 2) clarity and vision on regulation and future perspective

Improvement project - objectives



Partners



WAGENINGEN
UNIVERSITY & RESEARCH

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Innovations

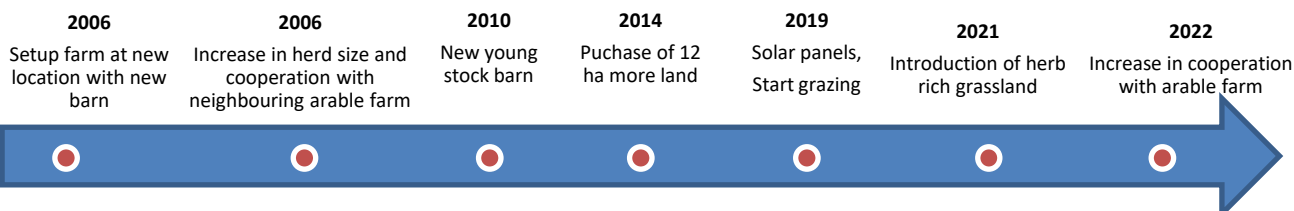
Environment / Resource efficiency



six 100.000 kg milk cows



Farming milestones



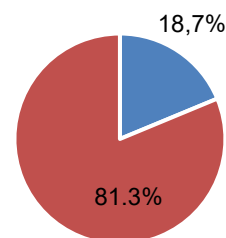
The herd

- 120 dairy cows (80 young stock)
- Breed : HF
- Calving period : all year round
- Age at first calving : 23 months
- Calving interval: 450 – but this is not an item on the farm (insemination is around 100 days)

Agricultural Area

Total 64 total ha AA

- 12 ha herb rich grassland
- 52 in rotation with the arable farm



Workforces

- 1,6 FTE

Areas of interest

- Circular farming
- Cooperation with arable farm
- Breeding and genetics
- Animal welfare

Main buildings and equipments

- Robots
- Milk cow barn
- New young stock barn



Production / Technical results

- 1.24 M liters of milk produced, with 7,5 years at culling
- Few last years (about 16) > 100.000L production
- 4.42% Fat, 3.38% Protein
- Stocking rate: 2.23 LU / ha forage area,
- 10333 l of milk /cow /year & 19375 l /ha forage area



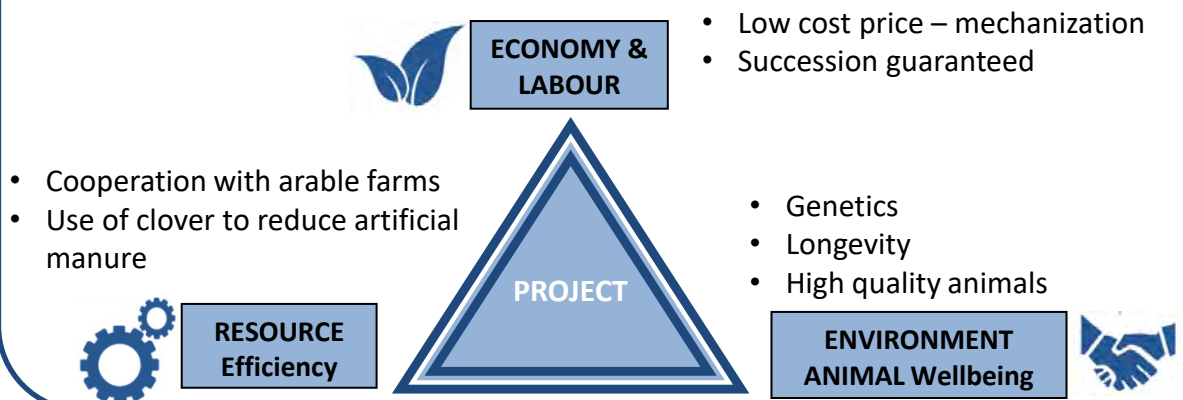
Farmer's strategy for a "resilient" system

- 1) Focus on genetics 2) Cooperation with arable farms, improve regional circularity 3) improve milk production (liters/values) 3) focus on cost price reduction: mechanization, animal health

Aspirations / Needs for the future

Clarity on vision of regulations and good relationship with arable farms

Improvement project - objectives



Partners



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R4D DAIRY FARM NETWORK

Farm's presentations



NORTHERN IRELAND

Innovations

Socio-economic Resilience / Environment

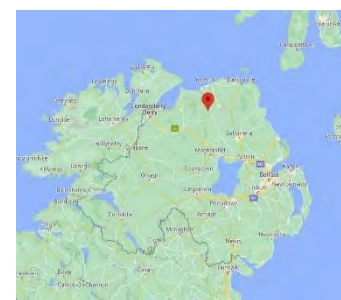


2016

Joined
Grasscheck

2020

Joined ARCZero



Farming milestones



The herd

- 240 Livestock Units (LU)
- 180 dairy cows
- Breed: Holstein-Cross
- 50 dairy heifers
- 50 calves
- Calving period : Block Calving - autumn
- Age at first calving : 24 months

Agricultural Area

108 ha Farm

- 80 ha owned
- 28 ha rented
- Stocking rate: 2.85LU/ha forage area
- Permanent grassland
- Multi Species Swards – 7ha
- Rotational/strip grazing system
- Grazing 4.5 CE/ha

Workforce

- Farmer (Full time)
- Family help – e.g. Father
- 1 man full time labour
- 1 man part time labour

Areas of interest

- Sustainability
- Conservation
- Forage quality
- Milk quality

Main buildings and Equipment

- Low emissions slurry spreading equipment – trailing shoe
- 20 points swingover – automatic drafting
- 220 full size cubicles
- AG Duo sawdust bedder
- Platometer
- 28 teat batch calf feeder
- Automatic scrapers

Production / Technical results

- Yield – 8626 litres
- 4.40% butterfat and 3.54% protein
- Feed – 2.51T
- Milk from forage – 3216kg
- Milk solids – 685kg
- Milk sold to Dale Farm Cooperative
- Cost of production – £0.321/litre (incl family Labour)
- Rotational/strip grazing system



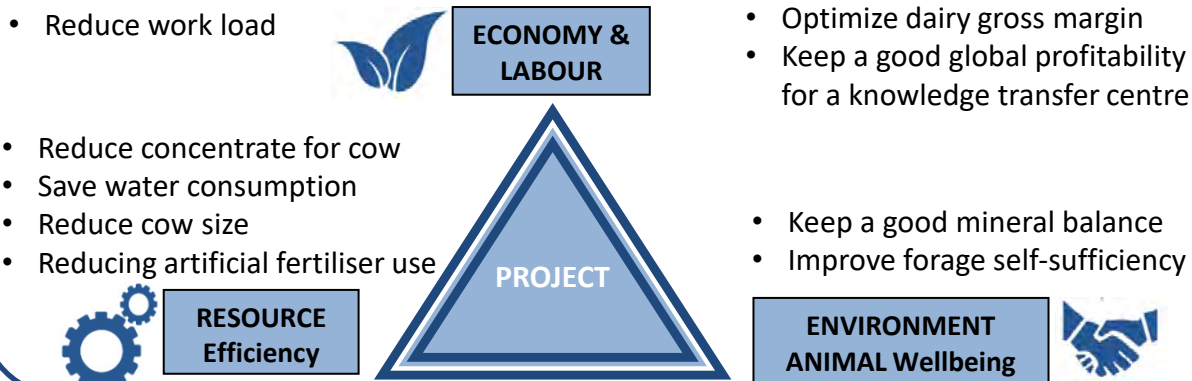
Farmer's strategy for a “resilient” system

Making use of good quality grazed and conserved forage
 Reducing artificial fertiliser usage through the use of clover and multi-species swards
 Operates a compact autumn block calving system, with a 88% in calf rate

Aspirations / Needs for the future

Continue to reduce fertiliser usage through more use of clover and multi species swards
 Aiming to reach Net Zero carbon emissions on farm through reducing cow size, reduced fertiliser usage, and continuing to maximise technical efficiency

Improvement project - objectives



Partners

AgriSearch
 Driving Excellence & Innovation

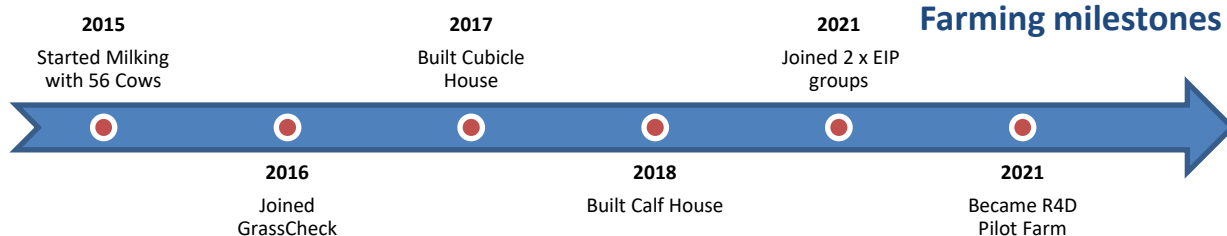
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Innovations

Socio-economic Resilience / Environment



The herd

- 120 Livestock Units (LU)
- 90 dairy cows
- Breed: Holstein
- 25 dairy heifers
- 25 calves
- Calving period : Block Calving - autumn
- Age at first calving : 24 months

Agricultural Area

50 ha Farm

- Own 46ha
- Rent 4ha
- All permanent grassland
- Stocking rate: 2.2 LU / ha forage area
- Extended Grazing System
- Grazing 5 CE/ha

Workforces

- Farmer (Full-Time)
- Relief Milker (Part-Time)
- Family help e.g. children
- **Aims** : Efficiency, Make best use of time


Areas of interest

- Economic efficiency
- Grassland Management
- Forage Quality
- Sustainability

Main buildings and Equipment

- 12 Point Swing-over Parlor
- 136 Full Size Cubicles
- Generous Sawdust Bedding for Cows & Calves – Free from Local Mill
- Platometer
- Low emission slurry spreading – Dribble Bar
- Variable rate fertiliser Sower and GPS

Production / Technical results

- 
- Yield - 10,017 litres
 - Feed – 3.14T
 - Milk from Forage – 3028 litres
 - 3.86 % Butter Fat & 3.21 % protein
 - Milk solids – 708kg
 - Extended grazing system
 - Milk sold to Lakeland Dairies
 - £0.189/litre cost of production (inc. family labour)
 - £1312 Net Profit per cow (avg. £875)



Farmer's strategy for a “resilient” system

Aspirations / Needs for the future

Improvement project - objectives

- Reduce work load



ECONOMY & LABOUR

- Optimize dairy gross margin
- Keep a good global profitability for a knowledge transfer centre

- Reduce concentrate for cow
- Save water consumption



RESSOURCE Efficiency

PROJECT

- Keep a good mineral balance
- Improve forage self-sufficiency

ENVIRONMENT ANIMAL Wellbeing



Partners

AgriSearch
Driving Excellence & Innovation

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Innovations

Socio-economic Resilience / Environment



2005

New dairy unit
built

2017

Mark and Jack came
home to farm

2021

26ha purchased

Farming milestones



2007

Cow numbers
increased from
120 to 200

2017

Joined
Grasscheck

2022

Parlour
extension for
extra 4 units

The herd

- 417 Livestock Units (LU)
- 275 dairy cows
- Breed: Holstein-Friesian
- 100 dairy heifers
- 100 calves
- 55 beef cattle
- Calving period : Block Calving – autumn, calving over 6 months
- Age at first calving : 24-25 months

Agricultural Area

198 ha Farm

- 68ha rented
- Mainly permanent grassland, 16ha used for growing barley, 7ha used for growing wholecrop rye
- Stocking rate: 2.4LU/ha forage area
- Rotational grazing system
- Autumn calving cows kept in from September, turned out in March

Workforces

- Farmer (Full time), Father and Brother
- 3 relief milkers
- **Aims:** Using technology to reduce labour

Areas of interest

- Forage quality
- Grassland management
- Sustainability

Main buildings and Equipment

- Wind turbine and solar panels
- Low emission slurry spreading – dribble bar
- GPS fertiliser application
- 24 point Dairymaster swingover parlour
- 20 cubic metre Trioliet diet feeder
- 2x Volac automatic calf feeders
- Delaval robotic scrapers

Production / Technical results

- Yield – 8433 litres
- Feed – 2.91T
- Milk from forage: 3050 litres
- 4.06% butterfat, 3.36% protein
- Milk solids – 626kg
- Milk sold to Dale Farm Cooperative
- Rotational grazing system
- Cost of production - £0.31
- Net profit - £887 per cow
- Dairymaster Moomonitor heat detection system



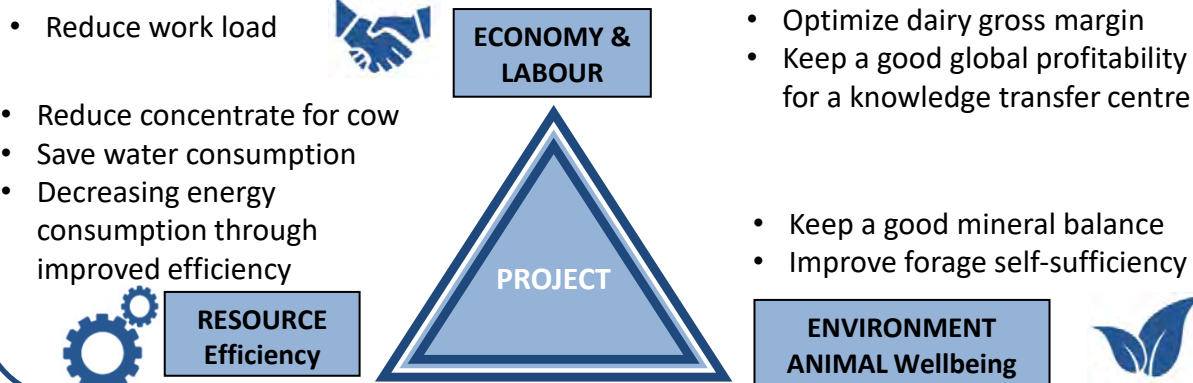
Farmer's strategy for a “resilient” system

Using more home grown feed, including grassland, wholecrop and cereals to reduce bought in concentrate usage. Focussing on longevity of cows through improving fertility and milk solids. Looking to introduce more clover into the grassland swards. Regular reseeding of grassland to maintain grass quality.

Aspirations / Needs for the future

Wanting to increase herd size, however infrastructure and staffing will need to be updated and increased. Wanting to introduce more clover into the grassland swards, however this will require a change in management style to make clover incorporation effective.

Improvement project - objectives



Partners

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Innovations

Socio-economic Resilience / Precision



2008
Started Zero
Grazing

2012
Lely Vector automated
diet feeder installed

2020 **Farming milestones**
New dry cow
house built

2010
2x Lely Astronaut
Milking robots
installed

2013
Added 20kw
solar PV
panels

2021
Additional
farm 14 acres

The herd

- 210 Livestock Units (LU)
- 150 dairy cows, milking 115 year round
Breed: Holstein
- 44 dairy heifers
- 40 calves
- 40 beef cattle
- All year round calving
- Age at first calving : 26 months
- Full confinement system

Agricultural Area

72 ha Farm

- 62ha permanent grassland, 10ha used for growing wholecrop rye
- Stocking rate: 2.9LU/ha forage area
- Zero grazing system being changed to full TMR system
- Regular reseeding of grassland taking place to improve grass sward quality

Workforces

- Farmer (Full time)
- Family help (Father)
- CAFRE Student
- **Aims** – using technology to reduce labour

Areas of interest

- Forage quality
- Grassland management
- Sustainability
- Automation

Main buildings and Equipment

- Low emission slurry spreading – dribble bar
- Lely automatic calf feeders
- Slurry bubbler system
- 2x Lely Milking robots
- Lely Vector automated diet feeding
- Lely automated scraper
- COSMIX Out of parlour feeders

Production / Technical results

- Yield – 10076 litres
- Feed – 3877kg
- Milk from forage: 1460 litres
- 4.13% butterfat, 3.38% protein
- Milk solids – 757kg
- Milk sold to Lakeland Dairies
- Margin over concentrate – £1748
- Gross Margin per cow - £1468
- Full confinement system fed TMR



Farmer's strategy for a “resilient” system

Breeding strategy has been focussed on producing smaller cows to reduce maintenance requirements and for easier management. Other breeding focuses include improving fertility, reducing lameness and improving locomotion, and improving milk components.

There is a focus on improving grass silage quality to increase production and cut concentrate costs.

Aspirations / Needs for the future

Any developments in automation in the future that can improve business efficiency will be adapted on farm. Investment in silage storage is required to cut the risk of any environmental damage. Investment in renewable energy on farm will be important in the future to reduce energy consumption from the Grid.

Improvement project - objectives

- Reduce work load



ECONOMY & LABOUR

- Optimize dairy gross margin
- Keep a good global profitability for a knowledge transfer centre

- Reduce concentrate for cow
- Save water consumption



RESSOURCE Efficiency

PROJECT

- Keep a good mineral balance
- Improve forage self-sufficiency

**ENVIRONMENT
ANIMAL Wellbeing**



Partners

AgriSearch
Driving Excellence & Innovation

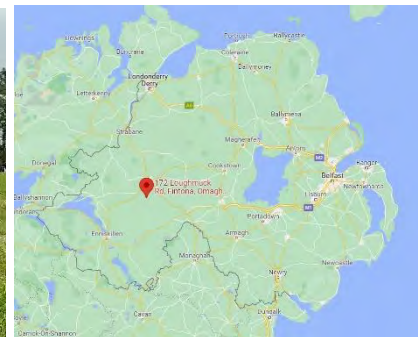
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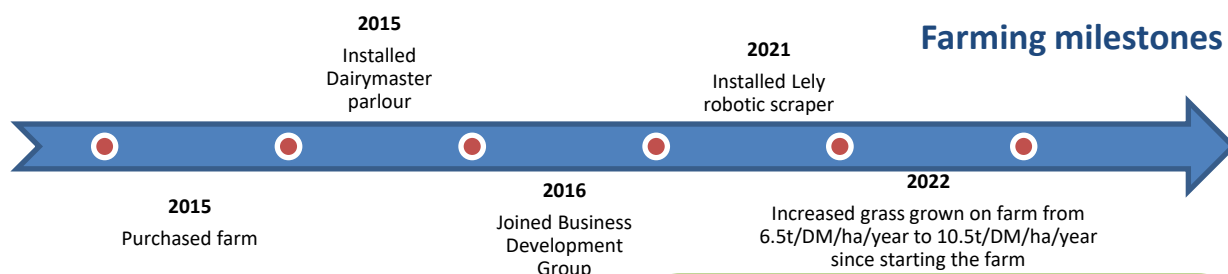
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Innovations

Socio-economic Resilience/ Environment



Farming milestones



The herd

- 137 Livestock Units (LU)
- 95 dairy cows
Breed: Jersey x Friesian and Irish Holstein Friesian
- 20 dairy heifers
- 28 dairy calves
- Calving period : Block Calving – Spring calving over 10 weeks
- Age at first calving : 24 months

Agricultural Area

66 ha Farm

- 19ha rented
- All permanent grassland
- Stocking rate: 2.08LU/ha forage area
- Extended grazing system – cows grazing by day from mid February weather permitting
- 12 hour strip grazing during summer

Workforces

- Farmer (Full time)
- Farming Partnership with Husband
- Casual labour – relief milkers
- **Aims: Make best use of time**

Areas of interest

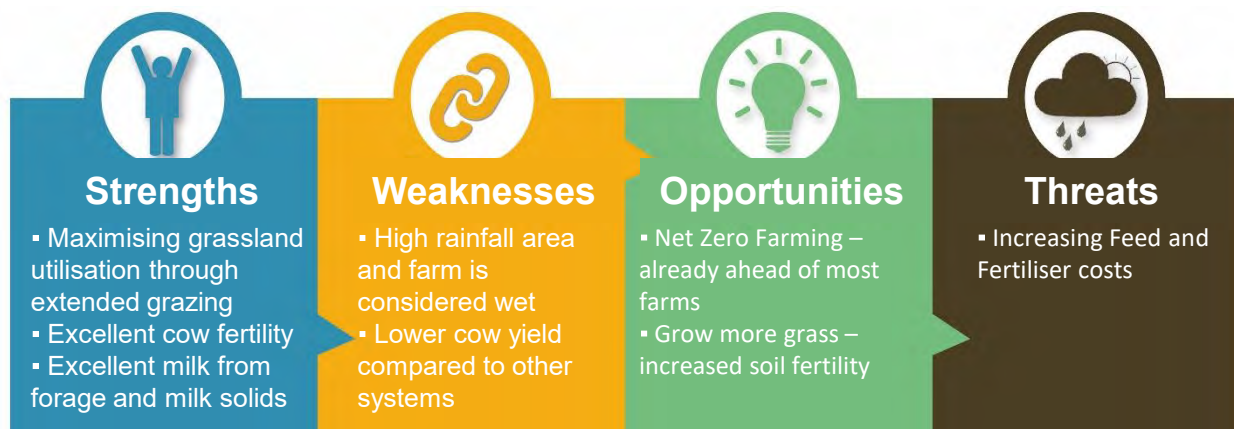
- Forage quality
- Grassland management – milk from forage
- Sustainability

Main buildings and Equipment

- Low emission slurry spreading – dribble bar, done by contractor
- Dairymaster 10 point swingover, plate cooler, variable rate milk pump
- Lely Robotic scraper
- Cut and weigh equipment for measuring grass, used with Agrinet to optimally utilise grass
- 110 full size cubicles

Production / Technical results

- Yield – 5460 litres
- Feed – 0.699T
- Milk from forage: 3907 litres
- 4.65% butterfat, 3.71% protein
- Milk solids – 456.46kg
- Milk sold to Glanbia Milk
- Cost of production - £0.317/litre (including family labour and finance)
- Net Profit - £394/cow
- Sexed semen used for 3 weeks, beef bull after



Farmer's strategy for a “resilient” system

Maximising use of grass through extended grazing and strip grazing herd. Excellent herd fertility with good quality cows, use of sexed semen in first 3 weeks of breeding to breed replacements, with other cows put to the bull to breed beef calves for sale.

Aspirations / Needs for the future

Increase grass production through improved soil fertility and similar amount of chemical nitrogen, increasing milk production – components and litres. Strategising meal use through increasing feeding during peak milk production.

Improvement project - objectives

- Reduce work load



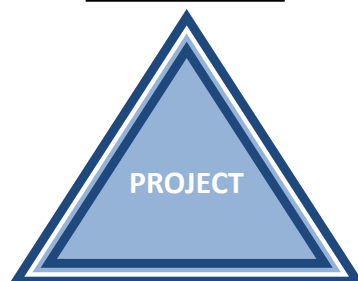
ECONOMY & LABOUR

- Optimize dairy gross margin
- Keep a good global profitability for a knowledge transfer centre

- Keep concentrate/cow similar
- Save water consumption



RESOURCE Efficiency



- Keep a good mineral balance
- Improve forage self-sufficiency

**ENVIRONMENT
ANIMAL Wellbeing**



Partners

AgriSearch
Driving Excellence & Innovation

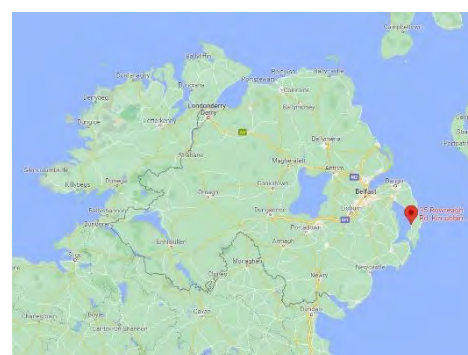
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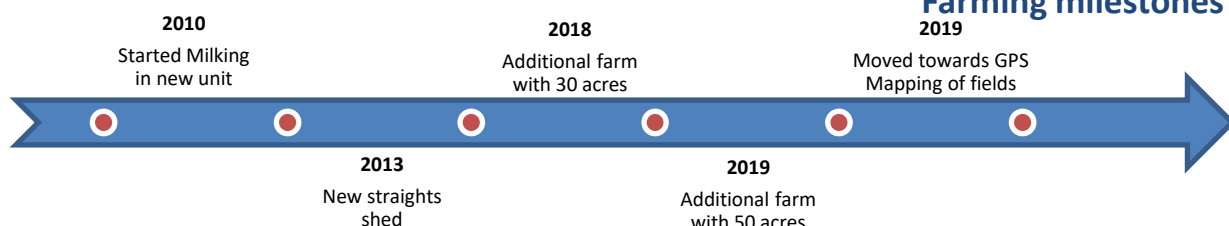
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Innovations

Socio-economic Resilience / Precision



Farming milestones



The herd

- 750 Livestock Units (LU)
- 520 dairy cows
Breed: Holstein-Friesian
- 200 dairy heifers
- 200 calves
- Autumn to spring calving system
- Age at first calving : 23.5 months
- 3 times a day milking

Agricultural Area

303 ha Farm

- 140ha rented
- 200ha permanent grassland, 48ha forage maize, 10ha lucerne, 44ha wheat and barley
- Stocking rate: 2.14LU/ha forage area
- Fully housed dairy system on TMR
- Mix all straights for cow diets

Workforces

- Farmers – Father and 2 brothers
- 5 full time
- 5 relief milkers
- **Aims:** Using technology to reduce labour

Areas of interest

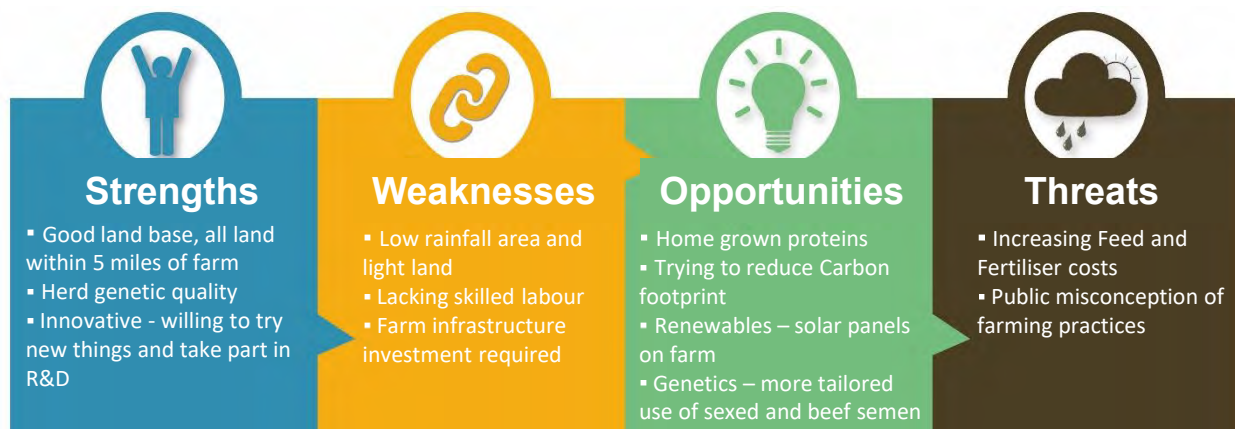
- Forage quality
- Sustainability
- Automation
- Animal genetic quality

Main buildings and Equipment

- Low emission slurry spreading – trailing shoe
- Variable rate fertiliser spreading, GPS fertiliser application
- Straights store
- 60 point Fullwood rotary parlour
- Lely automated silage pusher
- Slurry bubbler system
- Strautmann 28 cubic metre diet feeder
- Solar panels

Production / Technical results

- Yield – 10400 litres
- Feed – 2.8T
- Milk from forage: 3500 litres
- 3.99% butterfat, 3.24% protein
- Milk solids – 752kg
- Full indoors TMR system
- Milk sold to Lakeland Dairies
- £0.34/litre cost of production (Including family labour)
- AfiFarm Herd Management system



Farmer's strategy for a “resilient” system

Focussing on longevity of the herd – breeding for fertility, good feet, and cell count
More dependency on home grown proteins. Making more use of measured data to improve performance. Making use of Precision GPS mapping to improve record keeping.

Aspirations / Needs for the future

Need to breed the low maintenance cow. Investment in staff training to upskill staff to improve daily management. Investment in infrastructure required in the future to continue to build and improve the business. To make more use of automation

Improvement project - objectives

- Reduce work load

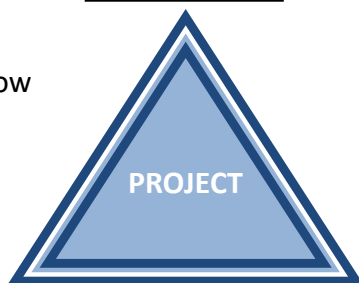


ECONOMY & LABOUR

- Reduce concentrate for cow
- Make more use of rainwater harvesting



RESOURCE Efficiency



- Optimize dairy gross margin
- Keep a good global profitability for a knowledge transfer centre
- Educating the public on farm practices and quality of welfare
- Keep a good mineral balance
- Improve forage self-sufficiency and protein self sufficiency



ENVIRONMENT
ANIMAL Wellbeing

Partners



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R4D DAIRY FARM NETWORK

Farm's presentations



7 Pilots Farms



FINLAND

Innovations

Resource efficiency
/Socio-economic
Resilience



Farming milestones



2008

First loose housing barn built with milking parlour (Now the barn is used by heifers)

2018

New barn and AMS (milking robot)

2020

3 feed silos built

2021

Separate barns renovated and expanded for heifers and calves

The herd

- 470 Livestock Units (LU)
- 285 dairy cows
- Breeds : Holstein (85%)
Nordic Red (15%)
- 180 dairy heifers
- Calving period : all year round
- Age at first calving : 24.5 months



Agricultural Area

380 ha AA

- 280 ha grass silage
- 10 ha pastures
- 10 ha other grasses
- 80 ha cereal grains

Workforces

- 2 farmer
- 3.5 employees + 2 during harvest season
- Machinery cooperation and working together with Kuikkalahti dairy during harvest season

Areas of interest

- New manure separation systems
- Cooperation and networking with other farms
- Continuous development of the business

Main buildings and equipment

- Loose housing barn for dairy cows, water beds
- 4 milking robot (Lely Astronaut A5)
- Feed mixer wagon (TMR feeding)
- Lely Juno- Automatic feed pusher
- Individual boxes for young calves
- Heifers and calves in separate barns, deep straw bedded lying area for calves

Production / Technical results

- 3 050 000 liters of milk produced per year
- 4.21 % fat & 3.4 % protein content
- Stocking rate: 1.6 LU / ha forage area
- 10 500 l of milk /cow /year & 6 382 l / ha forage area
- Carbon footprint 1.16 kg CO₂ e/kg ECM





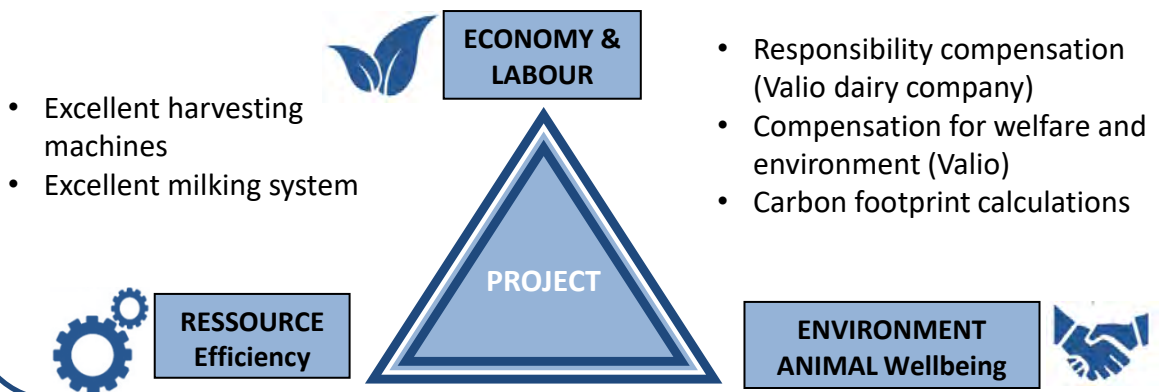
Farmer's strategy for a “resilient” system

Continuing business development and keeping up-to date.
Well prepared for time of crisis.

Aspirations / Needs for the future

Expansion on the farm in the future.

Improvement project - objectives



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Innovations

Resource efficiency /
Socio-economic
Resilience /
Environment



2015
New barn and AMS
(milking robot)

2020
12 000 ECM / cow / year
Calvings / cow 3.0

Farming milestones

2018
850 000 kg milk
/ one robot

2023
Recycled manure solids as a
bedding material, automated
spreading system

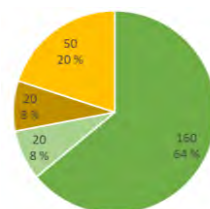
The herd

- 285 Livestock Units (LU)
- 210 dairy cows
- Breeds : Holstein 85%, Nordic Red 15 %
- 130 dairy heifers
- Calving period : all year round
- Age at first calving : 23 months

Agricultural Area

250 ha AA

- 160 ha grass silage
- 20 ha pastures
- 20 ha whole crop cereal
- 50 ha barley grains



Workforce

- 2 farmers
- 3 employees
- Machinery cooperation and working together with Koivuranta dairy during harvesting season.

Areas of interest

- Increasing utilization of technology
- Communication towards general public; student groups, training days...
- Cow breeding (Semex company)

Main buildings and equipment

- Loose housing barn for dairy cows
- 3 milking robots (Lely Astronaut A4)
- Feed mixer wagon (TMR feeding)
- Recycled manure solid bedding spread automatically
- Heifers and calves in separate barns, deep straw bedded lying area for calves



Production / Technical results

- 2 300 000 liters of milk produced
- 4.25 % fat & 3.33 % protein content
- Stocking rate: 1.4 LU / ha forage area
- 11 500 l of milk /cow/305 d & 11 500 l / ha forage area
- Carbon foot print: 0.86 kg CO₂ e/kg ECM (energy corrected milk)





Farmer's strategy for a "resilient" system

Enthusiasm for development
Well prepared for time of crisis
Good network and enough resources

Aspirations / Needs for the future

Expansion of the farm in the future / fourth milking robot

Improvement project - objectives

- Recycled manure solids as a bedding material
- Ventilation in barn
- Improvements in the conditions of dry cows

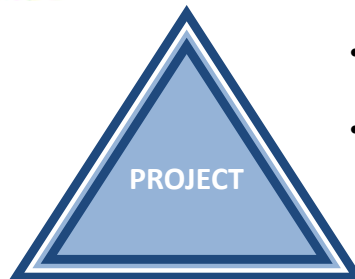


ECONOMY & LABOUR

- Responsibility compensation (Valio dairy company)
- Compensation for welfare and environment (Valio)
- Carbon footprint calculations



RESSOURCE Efficiency



ENVIRONMENT ANIMAL Wellbeing



Partners



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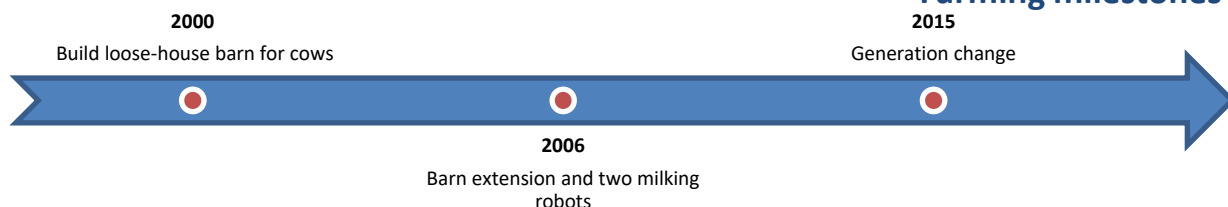
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Innovations

Technical efficiency



Farming milestones



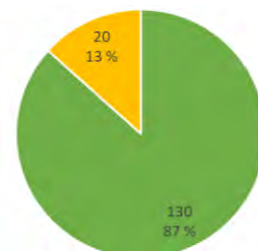
The herd

- 135 Livestock Units (LU)
- 95 dairy cows
- Breeds : Holstein (60%), Nordic Red (30%), Finncattle (9%), Jersey (1%)
- 48 dairy heifers
- Calving period : all year round
- Age at first calving : 26 months

Agricultural Area

150 ha AA

- 130 ha grassland
- 20 ha cereal grains



Workforces

- 1 full time, summer intern 3 months and one employee in the barn
- **Aims** : Labour efficiency

Areas of interest

- Labour organization solutions
- Feeding: total mixed ration

Main buildings and equipments

- Half warm loose housing dairy barn
- 2 milking robots
- Slatted floors

Production / Technical results

- 826 400 liters of milk produced
- 5.00 % fat & 3.97 % protein content
- Stocking rate: 0,9 LU / ha forage area
- 8 700 l of milk /cow /year & 5 509 l / ha forage area
- The breeding criteria: easy calvings and genetically polled animals
- All animals grazing for 5 months



Farmer's strategy for a "resilient" system

- The aim is to keep legumes in cultivation -> nitrogen fixation, savings in fertilization costs

Aspirations / Needs for the future

- Modern data management of milking robot

Improvement project - objectives

- Increasing the amount of employees

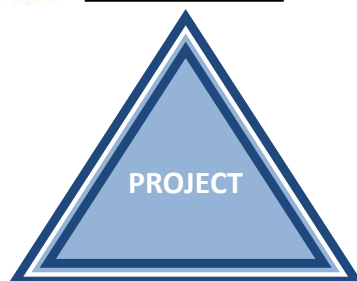
- Biogas plant



**RESSOURCE
Efficiency**



**ECONOMY &
LABOUR**



- Ethics of production
- Reduction of environmental load

**ENVIRONMENT
ANIMAL Wellbeing**



Partners



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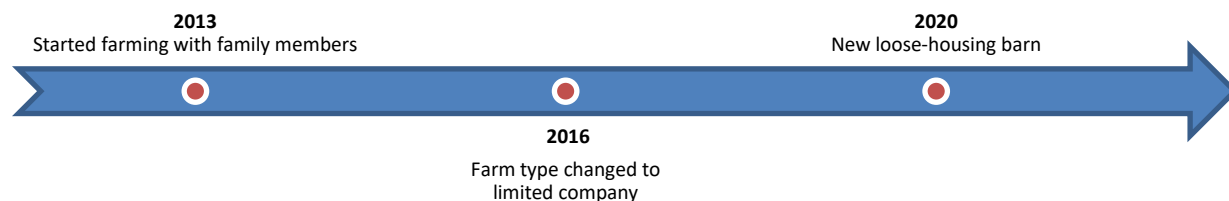
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Innovations

Socio-economic Resilience / Environment



Farming milestones



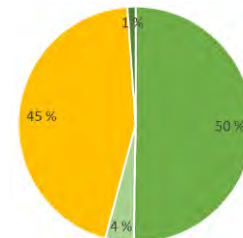
The herd

- 184 Livestock Units (LU)
- 125 dairy cows
- Breed : Holstein 70 %, Nordic Red 30%
- 50 dairy heifers + calves 75
- Calving period : all year round
- Age at first calving : 24.1 months

Agricultural Area

177 ha AA

- 90 ha grass silage
- 7 ha Clover-grass
- 2 ha pasture
- 80 ha cereals



Workforces

- 3 labour units (Full Time Equivalent)
- 41.7 dairy cows & 500 000 l / FTE



Areas of interest

- Transparency of production towards consumers
- Carbon farming
- Quality of grass silage
- Animal welfare

Main buildings and equipments

- Loose housing barn with curtain walls
- Resting cubicles 3x2, cow mattresses with peat bedding
- 2 milking robots
- Heifers and calves in separate building



Production / Technical results

- 1 500 000 l of milk produced (98 % sold)
- 4.29 % fat & 3.53 % protein content
- Stocking rate: 1.9 LU / ha forage area
- 12 500 l of milk /cow /year & 15 152 l / ha forage area
- Breeding cows of high genetic merit for energy corrected milk



Farmer's strategy for a “resilient” system

Animal monitoring and utilisation of the data from AMS
 Simple feeding with TMR system + supplement from AMS
 Good quality grass silage based systems

Solar panels, own bore wells, backup electricity system with tractor powered aggregate

Aspirations / Needs for the future

Feed and energy self sufficiency
 Need for extra labour in the future

Improvement project - objectives

- More labour



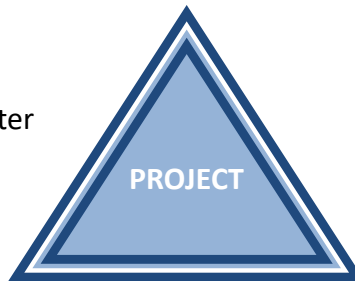
ECONOMY & LABOUR

- Energy self-sufficiency

- Backup electricity and water systems



RESSOURCE Efficiency



- Reintroduction of grazing
- Carbon farming

ENVIRONMENT ANIMAL Wellbeing



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Innovations

**Resilience /
Environment/
Animal Wellbeing**



Farming milestones

1993
Rotational
grazing

1996
Generation
change

2000
Extension
of the
barn

2015
The first cow
exceeded 100 000
kg of life time milk
yield

2021
Silver medal for 20
years of milk produced
in an excellent quality
class

The herd

- 80 Livestock Units (LU)
- 40 dairy cows
- Breeds : Holstein (56%)
Nordic Red (23%) Jersey (3%)
- 30 dairy heifers and 10 calves
- Calving period : all year round
- Age at first calving : 27 months



Agricultural Area

65 ha AA

- 38 ha grass silage
- 22 ha pastures
(15 ha perennial timothy grass,
7 ha annual Italian ryegrass)
- 5 ha cereal grains

Workforces

- 2 farmers
- 1 employed during harvest season

Areas of interest

- Maximising the benefits of grazing
- Welfare of calves
- Higher milk production / cow

Main buildings and equipment

- Tie stall barn, 40 stalls
- Milking system: 6x milk master DeLaval
- Solid manure
- Individual boxes for young calves
- Calves 2 months whole milk 9 l/d
- Winter: Silage + high-protein compound feed + cereal
- Summer: Pasture + compound feed

Production / Technical results

- 348 000 liters of milk produced
- 4.8 % fat & 3.6% protein content
- Stocking rate: 1.1 LU / ha forage area
- 10 000 l of milk /cow /year & 5800 l /ha forage area
- Summertime; Rotational grazing
(Grazing time 21 h /d, cows change the grazing zone every day)





Farmer's strategy for a “resilient” system

Maintenance of the financial buffer
Effective exploitation of grazing

Aspirations / Needs for the future

Increasing the milk yield of cows by investing in breeding and feed quality

Improvement project - objectives

- Carbon footprint calculations
- Keep the machines operational

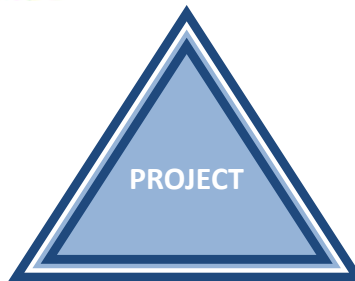


ECONOMY & LABOUR

- Responsibility compensation (Valio dairy company)
- Compensation for welfare and environment (Valio)
- Take care of the health of cows and calves by supporting species-typical behaviour



RESSOURCE Efficiency



ENVIRONMENT ANIMAL Wellbeing



Partners



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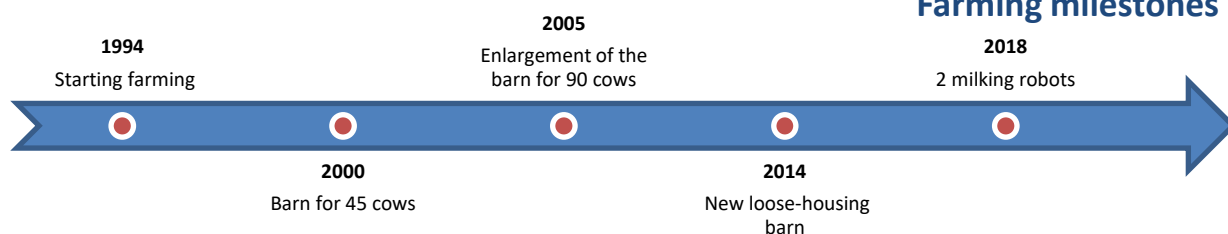
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Innovations

Socio-economic Resilience / Environment



Farming milestones



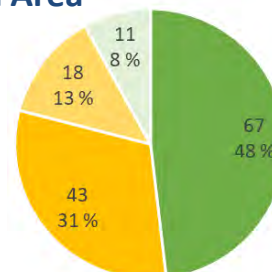
The herd

- 187 Livestock Units (LU)
- 130 dairy cows
- Breed : Nordic Red 87 %, Holstein 12 %, Finncattle 1 %
- 95 heifers and calves
- Calving period : all year round
- Age at first calving : 25.4 months

Agricultural Area

160 ha AA

- 100 ha grass for silage
- 15 ha grass for hay
- 5 ha natural biotopes
- 40 ha barley, oats



Workforce

- 3.5 labour units (Full Time Equivalent; FTE)
- 42.3 dairy cows & 369 700 l / FTE

Areas of interest

- Animal and human welfare
- Renewable energy and energy self sufficiency
- Feeding & management of calves and heifers
- Carbon farming

Main buildings and equipments

- Free ranging barn, cubicles
- 2 milking robots
- Separate building for young stock



Production / Technical results

- 1 150 580 l of milk produced (97 % sold)
- 4.62 % fat & 3.73 % protein content
- Stocking rate: 1.63 LU / ha forage area
- 8851 l of milk /cow /year & 10 005 l / ha forage area
- Maintaining high genetic value in breeding of cows



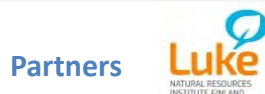
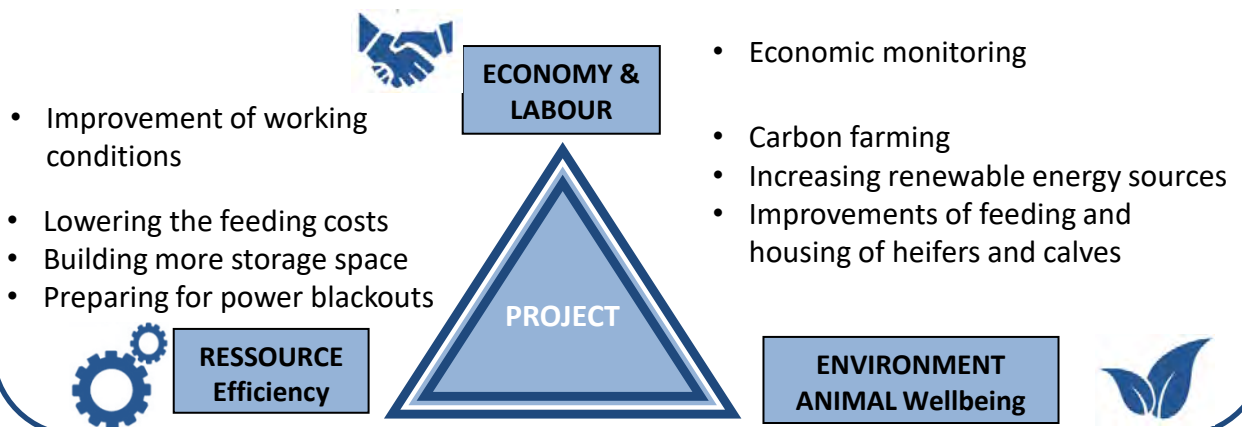
Farmer's strategy for a "resilient" system

Long experience in farming, open minds, readiness to face new things
 No opposition to changes has been tradition in this farm for many generations
 Active participation in farmers peer-groups

Aspirations / Needs for the future

Improvement of working conditions
 Generational change

Improvement project - objectives



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Innovations

**Economy and
labour/ technical
efficiency**



1993
Starting the farm
of 20 ha

2016
Farm expanded to
100 ha

Farming milestones

2023
Generational
change



2003
Walter Ehrström's gold medal
for milk quality

2022
Farm expanded to
170 ha

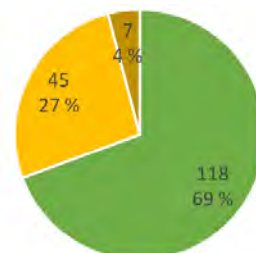
The herd

- 38 Livestock Units (LU)
- 29 dairy cows
- Breeds : Holstein (81%), Nordic Red (12%), Crossbreeds (7%).
- 17 dairy heifers
- Calving period : all year around
- Age at first calving : 26.1 months

Agricultural Area

170 ha AA

- 118 ha grassland
- 45 ha barley grains
- 7 ha other



Workforce

- 2 labour units (Full Time Equivalent)
- **Aims** : Efficient cultivation, improving average milk yield

Areas of interest

- self-sufficient energy production
- Cultivation of special crops (pea and faba bean)

Main buildings and equipment

- 1x4 herringbone milking station
- Unlimited outdoor access during summer and winter



Production / Technical results

- 305 500 liters of milk produced
- 4.29 % fat & 3.43 % protein content
- Stocking rate: 0.22 LU / ha forage area
- 10 357 l of milk /cow / year & 1 796 l / ha forage area

- Breeding criteria
- Feeding results
- Economics
- Feed only first cut silage



Farmer's strategy for a "resilient" system

Amount of arable land for the current number of animals, even in bad years there will be enough grass to harvest

Good machinery

Remote manure tanks enable to storage the manure for the actual need for the next growing season, and optimization of fertilization

Self-sufficient grain production, purchased feed costs can be kept in a minimum

Aspirations / Needs for the future

Generation change and building a new barn

Improvement project - objectives

- Intensification of cultivation
- Precision farming

- Increasing energy self-sufficiency



**RESSOURCE
Efficiency**



**ECONOMY &
LABOUR**

PROJECT

- Optimization of feeding

- Possibility of walking in the outdoor yard all year round
- Decrease of milk fever in cows

**ENVIRONMENT
ANIMAL Wellbeing**



Partners



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R4D DAIRY FARM NETWORK

Farm's presentations



HUNGARY

Innovations

Technical efficiency



1997: Zsadanyi Malom 95 Ltd was established

2018: Start of the embryo programme

Farming milestones

2012: Building of milking barn and new barn (506 stocking capacity)

2021: New calf barn for calves and new maternity barn

The herd

- 650 dairy cows
Breeds: Holstein-Friesian
- 800 heifers
- Calving period: all year
- Age at first calving: 23.3 months

Agricultural Area

1100 ha

- 800 ha arable land:
 - 200 ha wheat, 100 ha sunflower
 - 160 ha corn, 100 ha silage corn
 - 30 ha lucerne, 40 ha Italian ryegrass
 - 170 ha others
- 300 ha grassland

Workforces

- 63 employees (FTE)

Areas of interest

- Excellent breeding, biotechnology (embryo transfer)

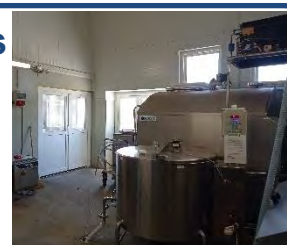
Main buildings and equipments

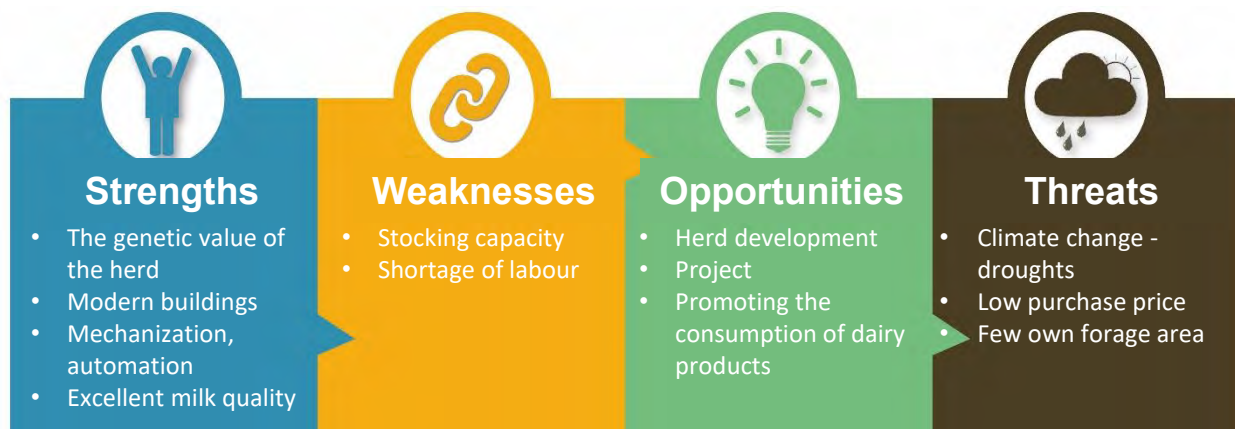
- Free stall barn,
- Aquaboard, automatic feed pusher
- Carousel milking, milk taxi
- Technology avoid heat stress (ventilation, bedding)



Production / Technical results

- 7 500 000 liters of milk produced (100% sold)
- 3.84 % fat & 3.40 % protein content
- 11.060 l of milk /cow /year
- Extra milk quality





Farmer's strategy for a "resilient" system

Embryo programme (embryo washing and implantation within the herd)
Beef on dairy

Aspirations / Needs for the future

A2 milk production
Increase production efficiency

Improvement project - objectives

- Increasing the quality of production

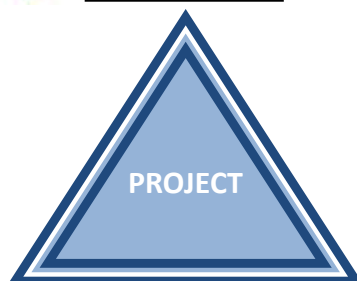


ECONOMY & LABOUR

- Improving the genetic quality of the herd



**RESOURCE
Efficiency**



- Aquaboard, climate protection
- Separation of manure

**ENVIRONMENT
ANIMAL WELLBEING**



Partners



Project

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Innovations

Technical & socio-economic efficiency



1992: Geo Milk Ltd was established

2015: Building of new barn (406 stocking capacity)

2020: Building of new maternity stable (220 stocking capacity)

2012: New milking barn

2018: Building of 2 new barns (306 stocking capacity)

Farming milestones

The herd

- 1200 dairy cows
Breeds: Holstein-Friesian
- 1300 heifers
- Calving period: all year
- Age at first calving: 23.9 months

Agricultural Area

3400 ha land:

- 2475 ha arable land:
 - 850 ha wheat, 130 ha barley
 - 140 ha Italian ryegrass
 - 380 ha corn, 510 ha silage corn,
 - 360 ha lucerne, 105 ha forage sorghum
- 950 ha grassland

Workforces

- 115 employees (FTE)

Areas of interest

- Intensive production
- Rye and triticale silage for dairy cows

Main buildings and equipments

- Free stall barn, laying boxes, mattresses,
- 3 barn for milking cows, 1 maternity stable, 2 rearing centre (capacity: 600 and 700),
- Parallel milking parlour,
- Technology avoid heat stress (ventilation, bedding)

Production / Technical results

- 12 000 000 liters of milk produced (100% sold)
- 3.61 % fat & 3.26 % protein content
- 11 500 l of milk /cow /lactation
- Extra milk quality





Farmer's strategy for a "resilient" system

Only milk production with excellent management
Improving the quality of forage
Modernisation of the sowing structure

Aspirations / Needs for the future

- Increase production efficiency

Improvement project - objectives

- Cost reduction
- Increase profitability

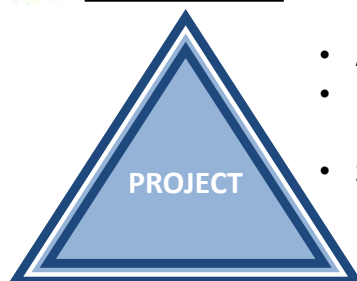


ECONOMY &
LABOUR

- Increasing production efficiency



RESOURCE
Efficiency



- Aquaboard, climate protection
- Use of feed supplements to reduce methane emissions
- Separation of manure

ENVIRONMENT
ANIMAL WELLBEING



Partners



Project

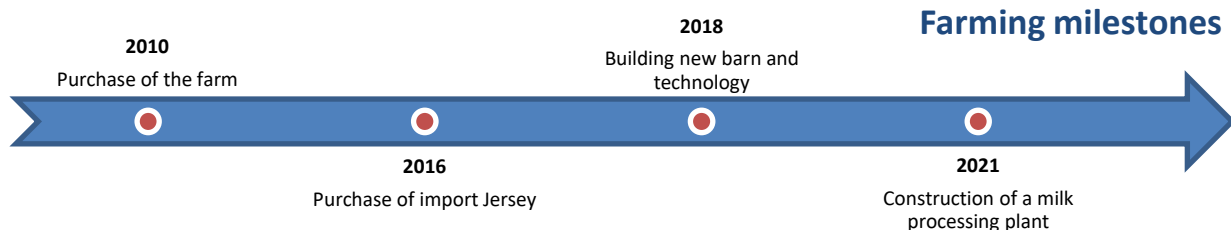
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Innovations

Technical efficiency



The herd

- 55 dairy cows
Breeds: Jersey
- Others animals: beef cattle
- 100 heifers
- Calving period: all year
- Age at first calving: 23.8 months

Agricultural Area

700 ha land

- 200 ha arable land
 - 50 ha wheat/corn
 - 150 ha roughage
- 500 ha grassland

Workforces

- 4 employees (FTE)
- 1 owner (FTE)

Areas of interest

- Excellent breeding
- Milk processing
- Modern technology

Main buildings and equipments

- Milking robot,
- Automated feeding,
- Free stall barn,
- Laying boxes,
- Slatted floor with low emission,
- Robot to clean the barn,
- Ventillation,
- Low stress by technology



Production / Technical results

- 450 000 liters of milk produced
- 50 000 liters for own processing (yoghurt, cheese)
- 5.4 % fat & 4.3 % protein content
- 5600 l of milk /cow /lactation



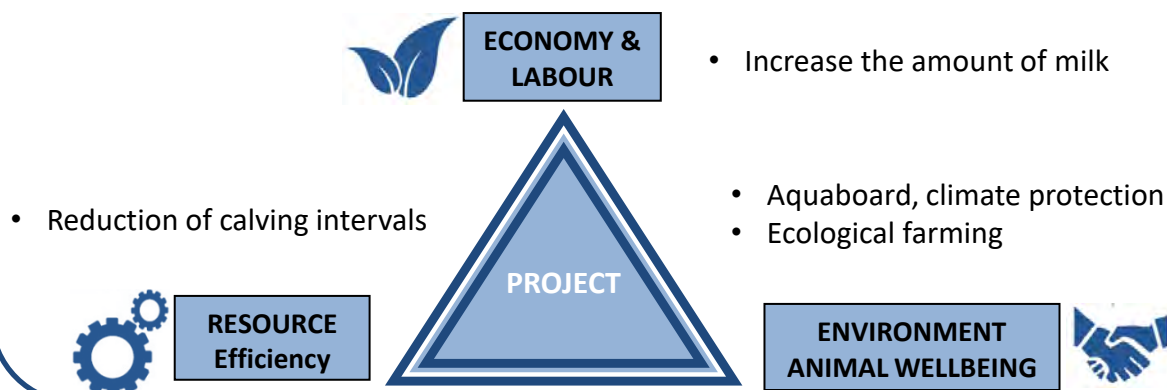
Farmer's strategy for a "resilient" system

Not common breed, modern technology, milk processing
Rationalisation of water use
Solar panels

Aspirations / Needs for the future

Increase production efficiency

Improvement project - objectives



Partners



Project

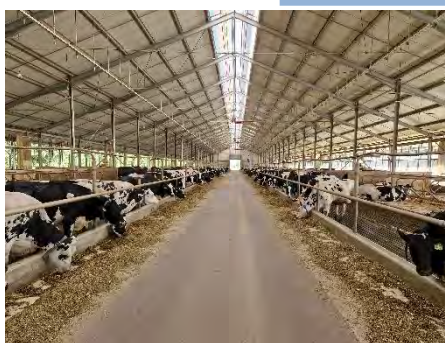
"Resilience 4 Dairy" is a European project involving 15 European countries and 18 partners. R4D is a thematic network on innovations and aims to support EU dairy farming in these regions where dairy farming is a main economic activity.



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Innovations

Technical & socio-economic efficiency



1997: The purchase of the „Vöröscsillag Tsz” and the establishment of KaszCoop Ltd

2006: Renovation of the milking barn

2021: New young barn (100 stocking capacity)

Farming milestones



2006: Kasz Farm Ltd was established

2006: Barn extension to 700 places

2021: New young barn (300 stocking capacity)

The herd

- 700 dairy cows
Breeds: Holstein-Friesian
- 650 heifers
- Calving period: all year
- Age at first calving: 23.2 months

Agricultural Area

550 ha land:

- 150 ha lucerne,
- 250 ha corn, silage corn
- 150 ha others (triticale, autumn mixed fodder etc.)

Workforces

- 45 employees (45 FTE)

Areas of interest

- Innovation
- Good genetics
- Efficient production
- High quality breeding programme

Main buildings and equipments

- Barn for milking cows (capacity: 640 cows)
- Calf barn for calves,
- 200 steinmann pen; barn for 650 heifers
- Free stall barn,
- Laying boxes (clay, aquaboard),
- Parallel milking parlour (2x16, Fullwood)
- Forced ventilation, autofeeder cart
- Modern slurry storage

Production / Technical results

- 8 000 000 liters of milk produced (100% sold)
- 3.74 % fat & 3.35 % protein content
- 11 900 l of milk /cow /lactation
- Extra milk quality





Farmer's strategy for a "resilient" system

High quality breeding programme
Meat processing
Embryo production

Aspirations / Needs for the future

Increase production efficiency

Improvement project - objectives

- Rationalise the use of input products

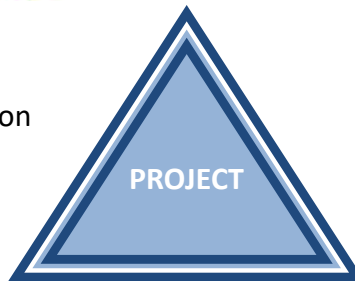


ECONOMY &
LABOUR

- Mechanisation, automation (milking robot)



RESOURCE
Efficiency



- Animal welfare (aquaboard, climate protection)

ENVIRONMENT
ANIMAL Wellbeing



Partners



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Innovations

Technical efficiency



1993: The establishment of Berek Farm Ltd

2006: Splitting of the company, Berek Farm Ltd continues milk production with half the herd

2019: Building of 3 new barns and 1 milking barn

2022: Building of new barn

1996: Starting of dairy cattle breeding

2008: Reconstruction of the farm

2020: Robot feeding

Farming milestones

The herd

- 860 dairy cows
Breeds: Holstein-Friesian
- 860 dairy heifers
- Calving period: all year
- Age at first calving: 23 months

Agricultural Area

750 ha land for feed production:

- 200 ha for corn silage,
- 150 ha corn,
- 150 ha grass,
- 250 ha lucerne

Workforces

- 26 employees (FTE)

Areas of interest

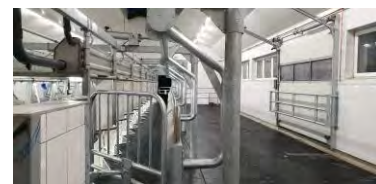
- Intensive production,
- Precision technology in dairy and crop production

Main buildings and equipments

- 4 Free stall barn (capacity: 900),
- Laying boxes (aquaboard),
- Feeding and bedding robot,
- Herringbone milking parlour (2x15)
- Tools avoid heat stress,
- Ventillation

Production / Technical results

- 12 000 000 liters of milk produced (100% sold)
- 4,0 % fat & 3,5 % protein content
- 12 500 l of milk /cow /lactation
- Extra quality milk





Farmer's strategy for a "resilient" system

Precision technology in dairy and crop production

Increase the forage area

Reasonable crop rotation, second crops

Reducing the amount of forage purchased, increasing own production

Solar panels

Aspirations / Needs for the future

Increasing production efficiency

Improvement project - objectives

- Increasing production efficiency

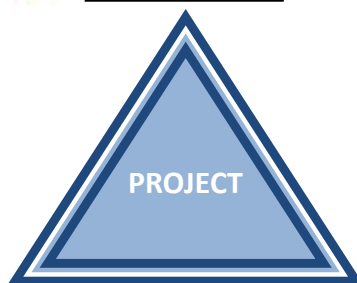
- Machinery modernisation
- Automation



RESOURCE
Efficiency



**ECONOMY &
LABOUR**



- Aquaboard, climate protection
- conservation tillage
- Reducing emissions of pollutants
- Organic manure instead of fertilizer

**ENVIRONMENT
ANIMAL WELLBEING**



Partners



Project

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Innovations

Technical efficiency



2007: Farm reconstruction, new milking barn (carousel)

2015: Building of new barn (capacity: 300)

1995: The establishment of Berek Farm Ltd.

2014: Building of new barn

Farming milestones

The herd

- 1726 dairy cows
Breed: Holstein-Friesian
- 1882 heifers
- 336 calves
- Calving period: all year

Agricultural Area

- 1900 ha land**
- 800 ha silage corn,
 - 180 ha lucerne,
 - 250 ha sunflower,
 - 200 ha wheat,
 - 140 ha corn,
 - 330 ha grassland

Workforces

- 130 employees (FTE)

Areas of interest

- Excellent breeding
- Modern technology
- Intensive production

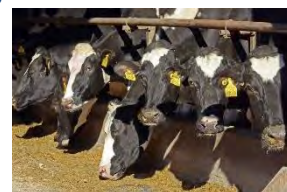
Main buildings and equipments

- Free stall barn, laying boxes
- 2x12 fish-bone milking parlour
- Carousel milking parlour (capacity: 40)
- 3 barns for milking cows, 1 maternity stable, 1 rearing centres



Production / Technical results

- 21 000 000 liters of milk produced
- 3.6 % fat & 3.2 % protein content
- 11 427 l of milk /cow /lactation





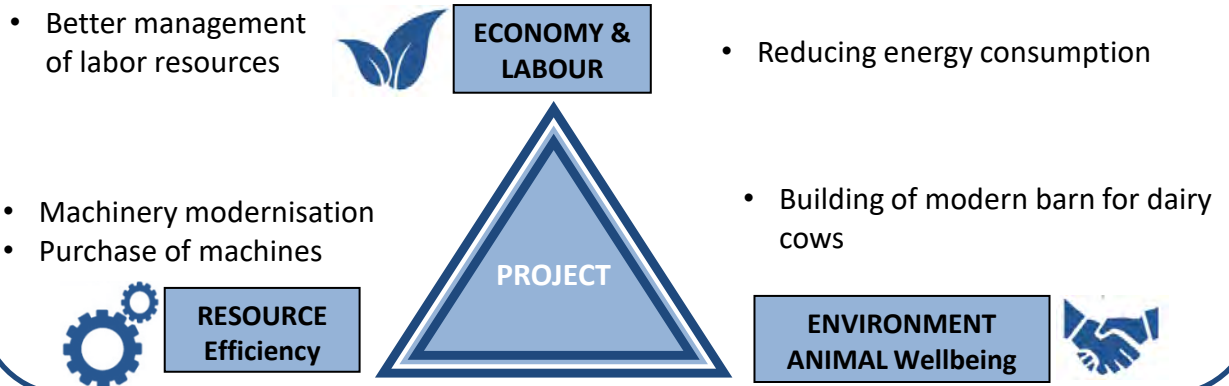
Farmer's strategy for a "resilient" system

Modern technology
Appreciation of employees
Solar panel

Aspirations / Needs for the future

Improving production efficiency

Improvement project - objectives



Partners



Project

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R4D DAIRY FARM NETWORK

Farm's presentations



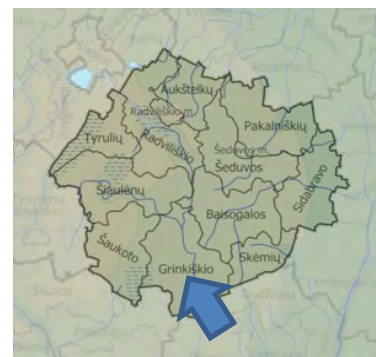
6 Pilots Farms



LITHUANIA

Innovations

Socio-economic Resilience / Environment



2019

Farming milestones

2017

Audronė and her family started farming

Included corn in cows ration/ work with genomic testing and working for cow genetic

2018

Renew grassland with alfa grass

2020

Lupin beans changed soy beans

2021

learning and knowledge development for farmers

The herd

- 90 Livestock Units (LU)
- 35 dairy cows
- Breeds holstein/lithuanian mix
- 55 dairy heifers
- Calving period : all year round
- Age at first calving : 26 months

Agricultural Area

80 ha AA

- 35 ha perm. grassland(alfa alfa/ mix)
- 15 ha Maize silage
- 30 ha lupin/beans / barley /wheat

Workforces

- 1 labour units (Full Time Equivalent)
- 43.5 dairy cows & 265 000 l /FTE
- Aims : Save time, be efficient,
- Aware of society and suburban issues

Areas of interest

- Look for the economic optimum
- Resist to changing climate and economic coming crises
- Quality of forage due to weather

Main buildings and equipments

- Sleeping area on straw litter
- Individual boxes for young calves
- Exercise area producing solid manure
- Collective boxes on straw litter for heifers

Production / Technical results

- 310 000 liters of milk produced (98 % sold)
- 4.3 % fat & 3,7% protein content
- 8780 l of milk /cow /year & 4 050 l /ha forage area



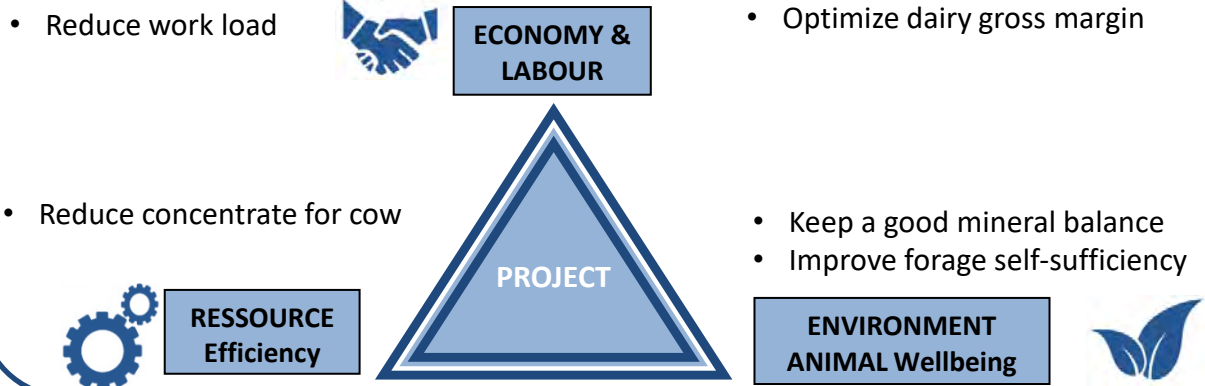
Farmer's strategy for a “resilient” system

Adhere to high standards of animal welfare, providing a comfortable and stress-free environment for dairy cows. This includes ensuring proper housing, access to clean water, regular veterinary care, and promoting behaviors that reduce cow stress, such as avoiding overcrowding and harmful handling practices.

Aspirations / Needs for the future

To create good conditions for both farm animals and farm workers. To automate farm operations and improve the quality of milk production.

Improvement project - objectives



Partners



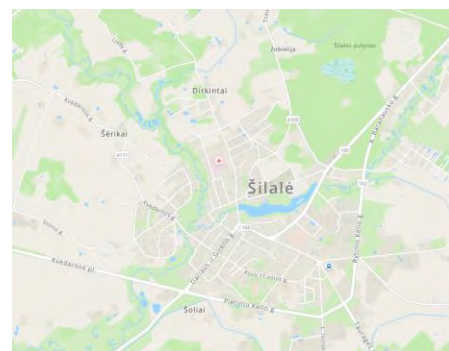
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Innovations

**Socio-economic
Resilience /
Environment**



Farming milestones

2013

Donatas started working at the farm of his parents

2017

new housing stable for heifers and dairy cows

2018

Renovated old farm for cows

2022

Start new farm building for heifers

The herd

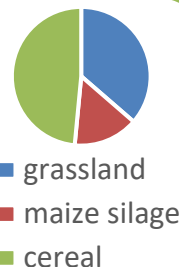
- 190 Livestock Units (LU)
- 90 dairy cows
- 100 dairy heifers
- Calving period : all year round
- Age at first calving : 29 months



Agricultural Area

183 ha AA

- 100 ha perm. grassland
- 23 ha Maize silage
- 60ha of barley, wheat, rapeseed and beans



Workforces

- 5 labour units (Full Time Equivalent)
- **Aims** : generate income, automatization, genetics

Areas of interest

- Grass management
- Automatization
- Robot milking

Main buildings and equipment

- Cubicle barn for cows
- 2 Automatic calves Feed Stations
- Milking parlour 2x3
- Individual boxes for young calves
- Collective boxes on straw litter for heifers

Production / Technical results

- 711 000 liters of milk produced (100% sold)
- 4.4 % fat & 3,30 % protein content



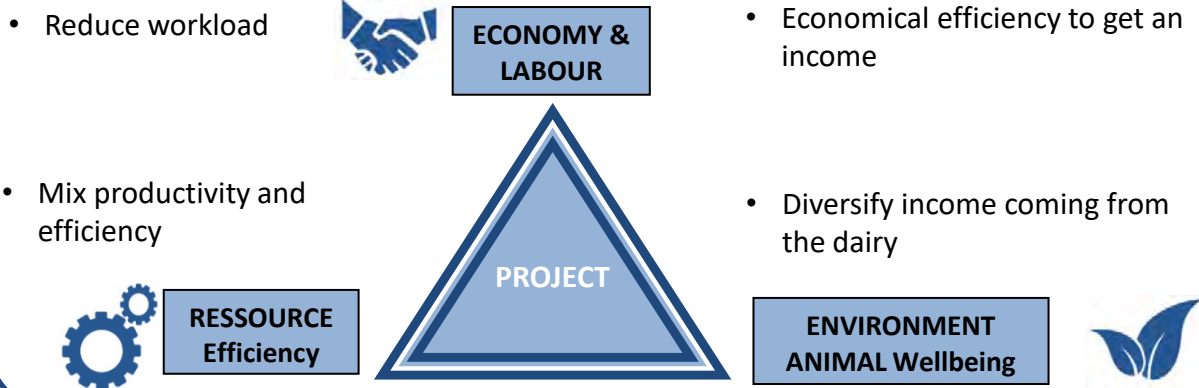
Farmer's strategy for a "resilient" system

Raising a healthy, productive cow herd starts with a healthy calf, genetics and the right growing conditions.

Aspirations / Needs for the future

To build a new calving parlour and install two milking robots in the cowshed.

Improvement project - objectives



Partners

Pienas LT
ŽEMŲ ŪKIO KOOPERATYVAS

Baltic Agro

Dotnuva
BALTIC

PIENO
PT
TYRIMAI

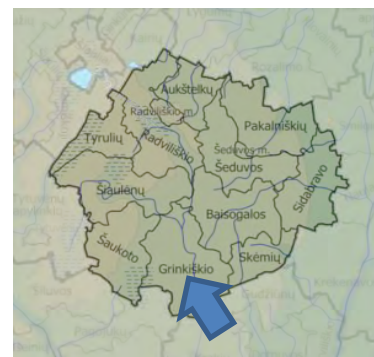
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Innovations

Socio-economic Resilience / Environment



2015

Ieva started working at the farm of her mother

2018

Rotating grazing

Farming milestones

2022 new Lely milking robots

2016

joined the milk buying cooperative

2019

extensive management of grasslands with cattle grazing

The herd

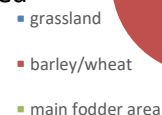
- 60 Livestock Units (LU)
- 60 Holstein
- 35 dairy heifers
- Calving period : all year round
- Age at first calving : 26 months



Agricultural Area

80 ha AA

- 25ha perm. grassland
- 40 ha of barley and wheat
- 15 ha main fodder area



Workforces

- 4 labour units (Full Time Equivalent)
- 60 dairy cows
- **Aims** : Save time, be efficient, generate bigger income, automatization

Areas of interest

- Automatization
- Milk quality
- Genetics
- Quality of forage due to weather

Main buildings and Equipment

- Cubicle barn for cows
- Milking: 2 robots Lely
- Feeding: 1 Lely Juno feed pusher
- Heifers : Free stall housing



Production / Technical results

- 420 000 l. sold milk
- 4.70 % fat & 3.40 % protein content
- Stocking rate: 1.1 LU / ha forage area
- 7000l of milk /cow /year



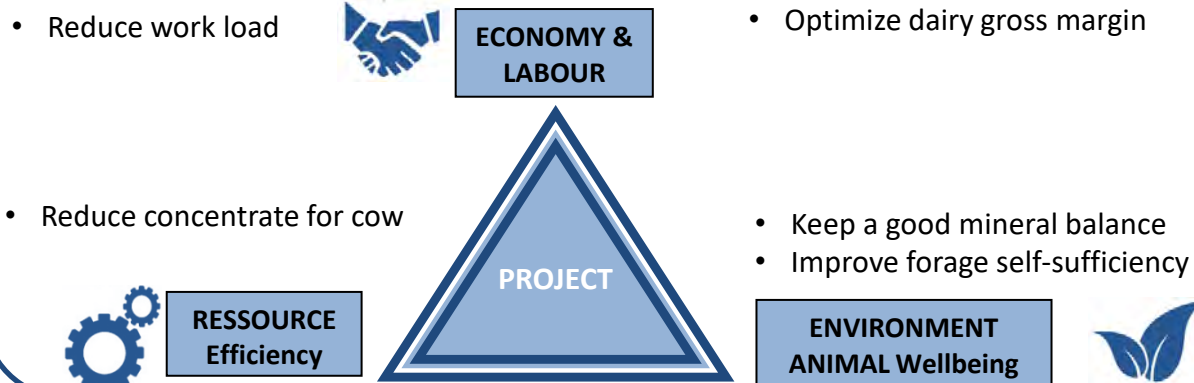
Farmer's strategy for a “resilient” system

Leva want to achieve high returns with relatively modest resources and simple operations. She try to keep up with all the challenges facing industry. Strengthen grass part in in the cattle feed. A farm with attractive work conditions.

Aspirations / Needs for the future

Maintain good work conditions.
The main focus is on the cows and producing good quality milk.

Improvement project - objectives



Partners



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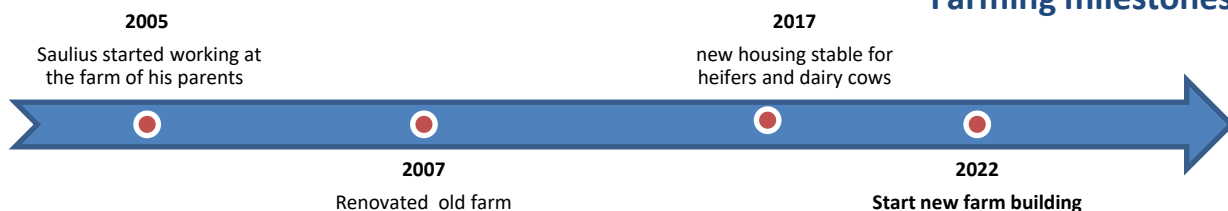
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Innovations

**Socio-economic
Resilience /
Environment**

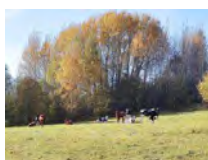


Farming milestones



The herd

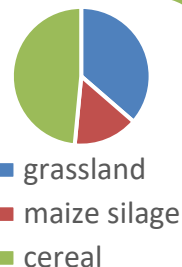
- 250 Livestock Units (LU)
- 125 dairy cows
- 100 dairy heifers
- Calving period : all year round
- Age at first calving : 29 months



Agricultural Area

330 ha AA

- 120 ha perm. grassland
- 50 ha Maize silage
- 160ha of barley, wheat, rapeseed and beans



Workforces

- 10 labour units (Full Time Equivalent)
- **Aims** : generate income, automatization, genetics

Areas of interest

- Land restoration
- Grass management
- Automatization

Main buildings and Equipments

- Cubicle barn for cows
- 3 Automatic calves Feed Stations
- Milking parlour 2x7
- Individual boxes for young calves
- Collective boxes on straw litter for heifers

Production / Technical results

- 960 000 liters of milk produced (100% sold)
- 4.3 % fat & 3,20 % protein content



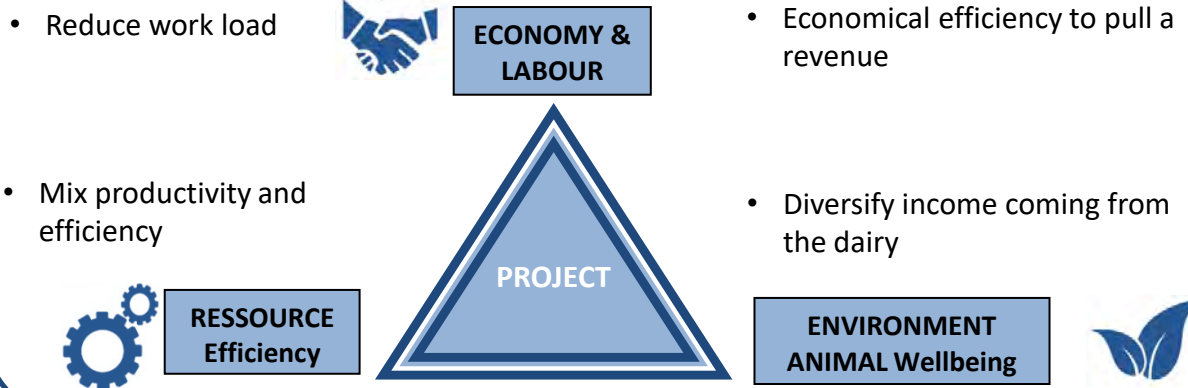
Farmer's strategy for a “resilient” system

To build resilient system Saulius have adopted a specialization strategy in dairy and work simplification. The new barn is controlled cow traffic ensures healthier animals and peace and quiet in the barn.

Aspirations / Needs for the future

Creation of cheese processing unit.
Installing two Lely milking robots.
Pay more to cows genetics

Improvement project - objectives



Partners

Pienas LT
ŽEMŲ ŪKIO KOOPERATYVAS

Baltic Agro

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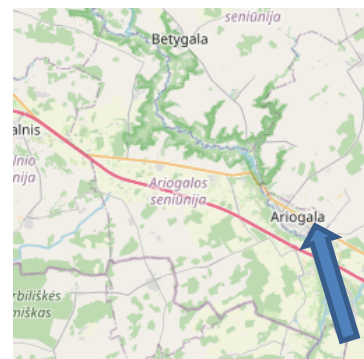
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Innovations

Socio-economic Resilience / Environment



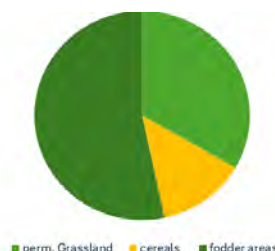
The herd

- 20 Livestock Units (LU)
- 10 Holstein
- 5 mix breeds
- 5 dairy heifers
- Calving period : all year round
- Age at first calving : 26 months

Agricultural Area

15 ha AA

- 5ha perm. grassland
- 2 ha of barley and wheat
- 8 ha main fodder area



Workforces

- 1 labour units (Full Time Equivalent)
- 15 dairy cows
- **Aims** : generate bigger income, automatization

Areas of interest

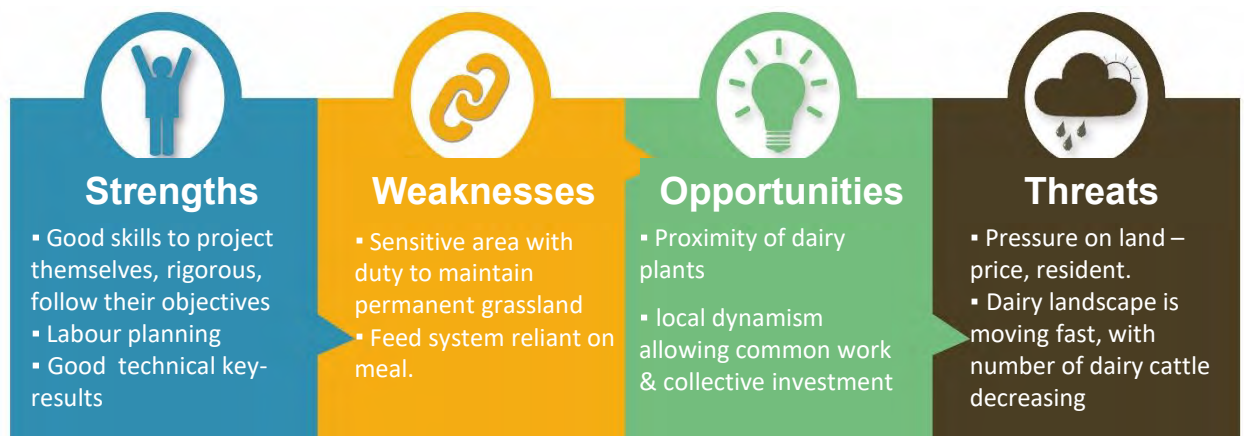
- Milk quality
- Genetics

Main buildings and equipments

- Cubicle barn for cows
- DeLaval cooling fans
- DeLaval mobile robot milking unit
- Heifers : Free stall housing

Production / Technical results

- 63 800 l. sold milk
- 4.15 % fat & 3.40 % protein content
- 6 000l of milk /cow /year



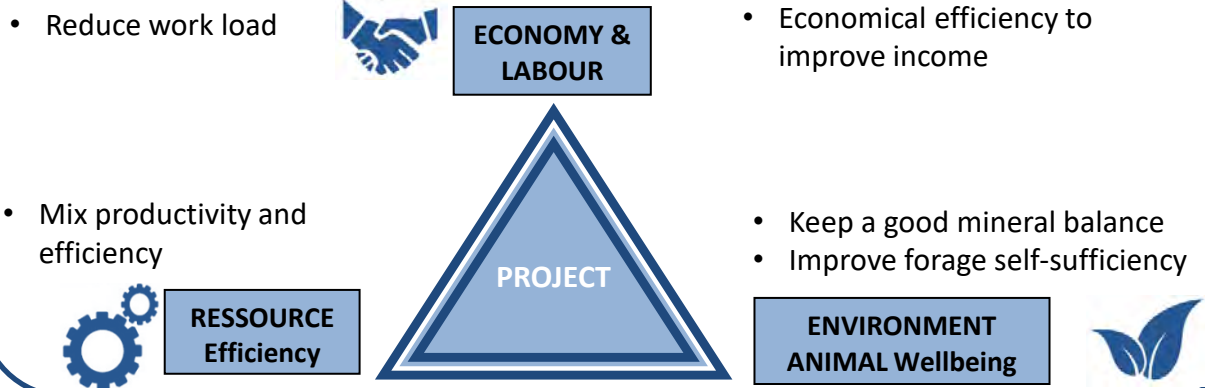
Farmer's strategy for a “resilient” system

Reduce the use of mineral fertilisers. To reduce nitrogen emissions, manure is treated with probiotic products Strengthen grass part in in the cattle feed. Viktorija want to achieve high returns with relatively modest resources and simple operations.

Aspirations / Needs for the future

Improving the dairy performance of livestock and increase cow longevity with a focus on their genetics.

Improvement project - objectives



Partners



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Innovations

**Socio-economic
Resilience /
Environment**



2005

Saulius started working at the farm of his parents

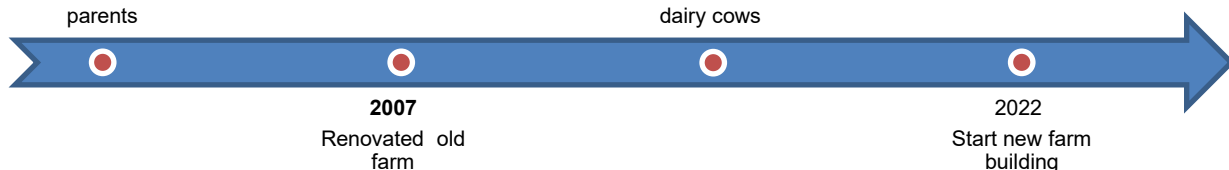


2017

new housing stable for heifers and dairy cows

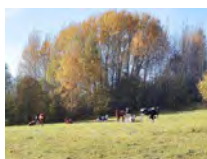


Farming milestones



The herd

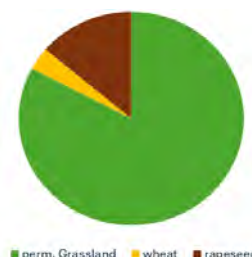
- 49 Livestock Units (LU)
- 30 dairy cows
- 11 dairy heifers
- Calving period: all year round



Agricultural Area

145 ha

- 120 ha perm. grassland
- 5 ha wheat
- 20ha of rapeseed



Workforces

- 2,25 labour units (Full Time Equivalent)
- **Aims** : generate income, automatization, genetics

Areas of interest

- Land restoration
- Grass management
- Automatization

Main buildings and equipments

- Deep bedding shed for cattle (access to field all year round)
- Calf feeding milk
- Milking parlour 1X7
- Individual boxes for young calves
- Collective boxes on deep straw bedding for heifers

Production / Technical results

- 30 00 litres (100% sold)
- 4.3 % fat & 3,20 % protein content
- Cheese fermented: 6000kg sold



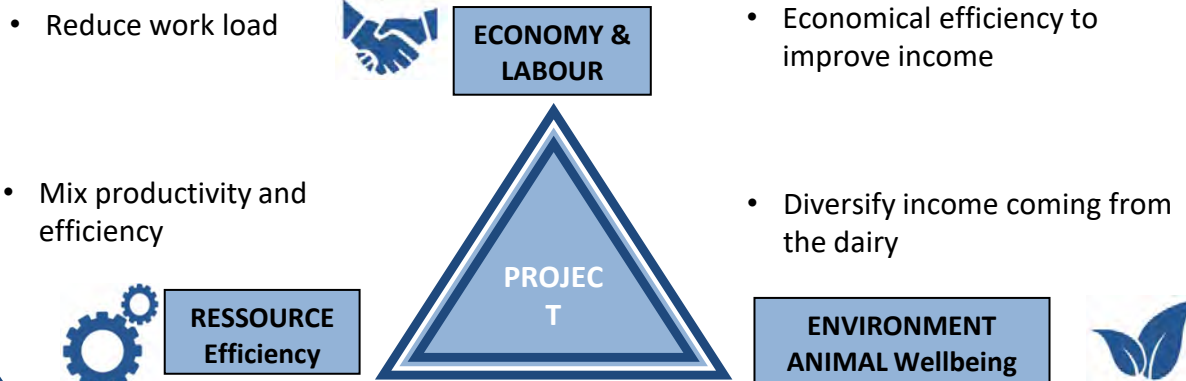
Farmer's strategy for a “resilient” system

To process on-farm produce and sell it directly from the farm. Follow a farm-to-table strategy. To take care of the welfare of the cows, improving feed quality, housing conditions, etc.

Aspirations / Needs for the future

Creation of cheese processing unit. Installing milking robot.
Pay more to cows genetics, grassland management

Improvement project - objectives



Partners

Pienas LT
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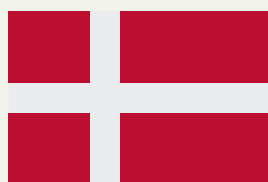
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R4D DAIRY FARM NETWORK

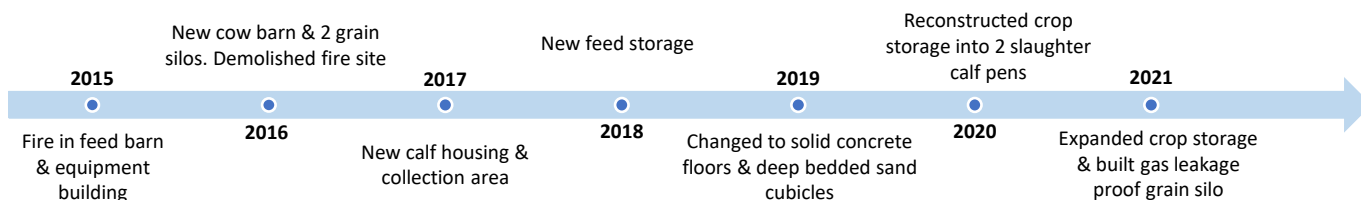
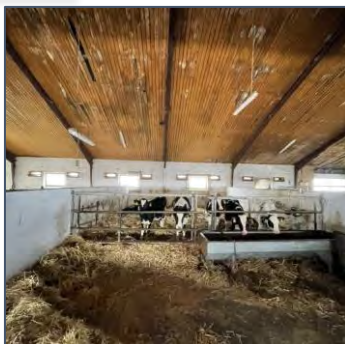
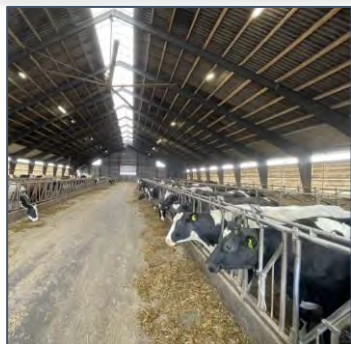
Farm's presentations



6 Pilots Farms



DENMARK



Innovative features

- Organic production
- High % crossbreeding
- Legumes in crop rotation
- Tractor traffic GPS
- Rubber walkways between pastures



Buildings & Equipment

- Modern indoor housing
- Deep sand cubicles
- Rotary milking parlour
- Individual calving pens
- Manure scraper
- Individual calf housing & group housing
- Own claw trimming equipment

Labour force

- 10 employees
- 2 students



Areas of interest

- Environment & ecology
- Animal nutrition
- Societal issues

The herd

415 cows in total
375 cows in milk
310 dairy heifers

All-year-round calving
Age at first calving: 24.5 mo
Summer grazing (7h x 150d)

Breeds: 57% Holstein
43% Holstein x Danish Red
x Montbéliarde

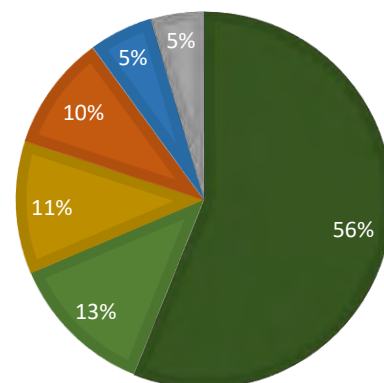
Milk production: 11,341 kg ECM per cow per year



Agricultural area

318 ha grass/clover
71 ha winter rye (harvest)
65 ha barley/pea mix
56 ha winter rye (graze)
31 ha spring barley
26 ha perennial grass

Total: 567 ha





Strengths

- Low debt
- High crop yields
- High milk production
- N-fixation from legumes in crop rotation (peas)
- High proportion crossbred cows



Weaknesses

- Relatively high bulk tank SCC
- X



Opportunities

- X
- X



Threats

- Climate adaption
- Increasing regulations & limits
- Land rented for limited period only

Innovative practice

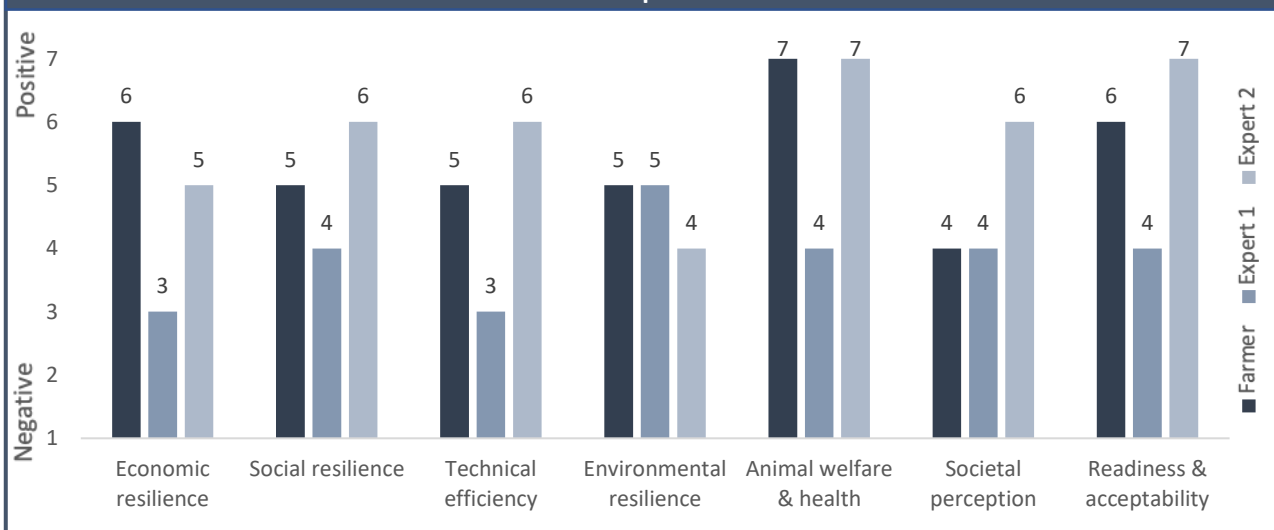
Install deep bedded sand cubicles & V-shaped solid concrete floor with automatic manure scraper as strategy for improving economic resilience through improved animal welfare

Potential future solutions

- Strategic leadership
- Self-sufficiency in feed production
- Decrease debt



Effects of innovative practice on resilience



Partners :

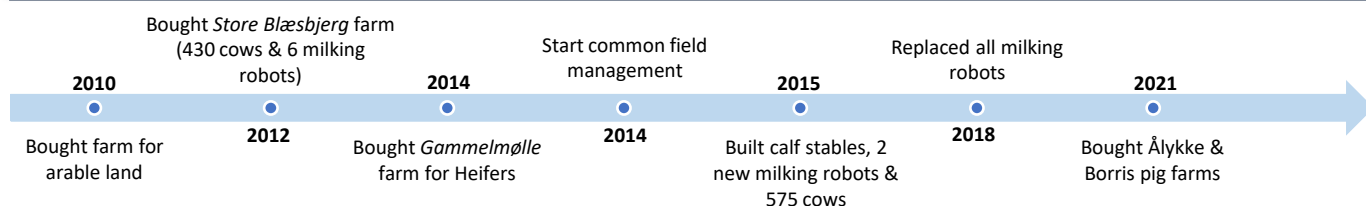


“Resilience 4 Dairy” is a European project involving 15 European countries and 18 partners. R4D is a thematic network on innovations and aims to support EU dairy farming in these regions where dairy farming is a main economic activity.



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<https://resilience4dairy.eu/>



Innovative features

- Highly mechanised
- Embryo transfer
- DNA testing heifers
- Manure treatment to reduce NH₃ emissions



Buildings & Equipment

- Cubicles with mattress & rubber mat
- Group calving pens
- Group housing of calves on straw
- 8 x milking robots
- Manure robot
- Feed collector robot
- Bedding robot

Labour force

- 5 full time employees
- 3 students



Areas of interest

- Environmental impact
- Welfare of employees
- Economic efficiency

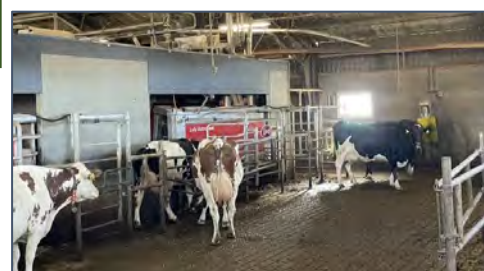
The herd

590 cows in total
530 cows in milk
560 dairy heifers

All-year-round calving
Age at first calving: 22 mo
Fulltime indoor housing

Breeds: 30% Holstein
15% Danish Red
55% Holstein x Danish Red x Montbéliarde

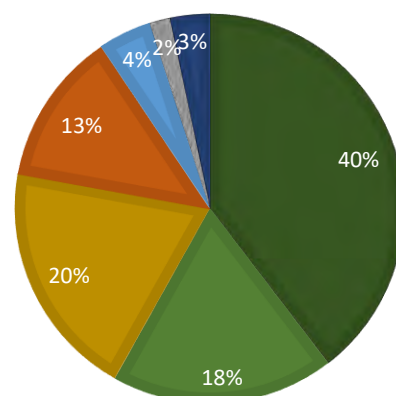
Milk production: 11,330 kg ECM per cow per year



Agricultural area

331 ha spring barley
155 ha silage maize
107 ha maize (corn)
165 ha grass/clover
37 ha winter rye
14 ha sugar beet
28 ha other

Total: 837 ha





Strengths

- Able to find low-cost production methods
- Does 80% of field work self
- Modern equipment in barn
- DNA testing & embryo transfer to improve herd



Weaknesses

- No pasture access
- Sandy soils
- Building for calving and close-up cows is outdated



Opportunities

- Upgrade barn for heifers, dry cows & close-ups
- Install automatic feed mixers
- Select positive herd traits via DNA testing



Threats

- More strict environmental regulations
- War in Eastern Europe
- Low field yields because of sandy soils

Innovative practice

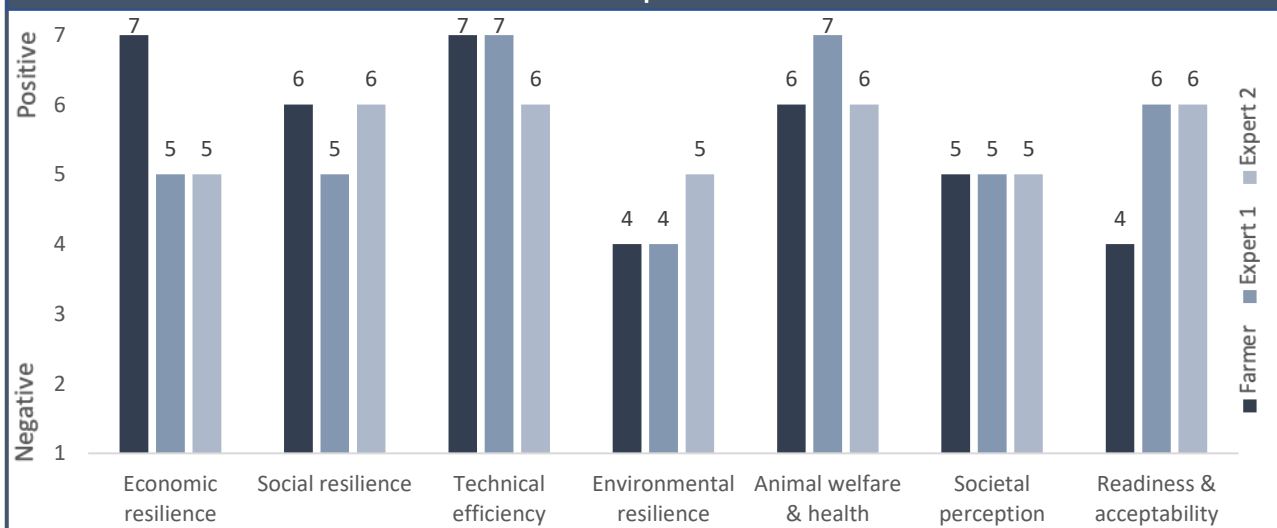
New & improved calf housing as strategy for improving animal welfare & economic resilience. Individual housing 1st wk, then group housing (6-7 calves) on straw

Potential future solutions

- Reduce ammonia emissions
- Closed feed storage
- Feed additives to reduce emissions



Effects of innovative practice on resilience



Partners :



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Built new housing facilities with
4 x milking robots, feed robots
& bedding robot

Replaced milking robots with milking
parlour. Built heifer & dry cows
housing & increased herd to 900 cows

2006

2008

2015

Bought
Elmegården farm

2007

Bought 100 ha arable
land

Innovative features

- Modern housing
- Pair- & group-housing calves
- Precision feed management system (online)



Buildings & Equipment

- 2 x 150m long buildings
- Deep bedded sand cubicles
- Group calving pens
- Group housing of calves on straw
- Milking parlour (2 x 24)
- Manure robot (12x p/d)

Labour force

- 15 full time employees
- 5 part-time students



Areas of interest

- Social welfare
- Animal nutrition
- Environmental welfare

The herd

910 cows in total
805 cows in milk
570 dairy heifers

All-year-round calving
Age at first calving: 22 mo
Fulltime indoor housing

Breeds: 40% Holstein
60% Holstein x Belgian
Blue & Angus

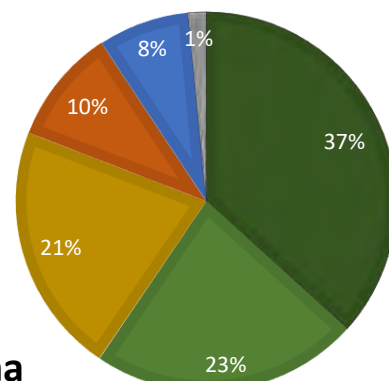
Milk production: 12,831 kg ECM per cow per year



Agricultural area

245 ha grassland
152 ha maize (corn)
143 ha silage maize
66 ha sugar beet
52 ha barley
10 ha grass (hay)

Total: 668 ha





Strengths

- 4x larger herd than average in Denmark
- Very high milk yield per cow
- All arable land located close by
- Modern equipment in barn
- High labour force



Weaknesses

- Milking parlour requires more labour
- x
- x



Opportunities

- Connect with others to install biogas plant
- x
- x



Threats

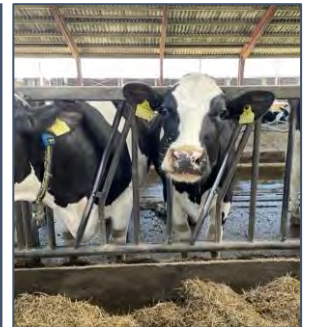
- More strict environmental regulations
- Periods of drought because of high altitude

Innovative practice

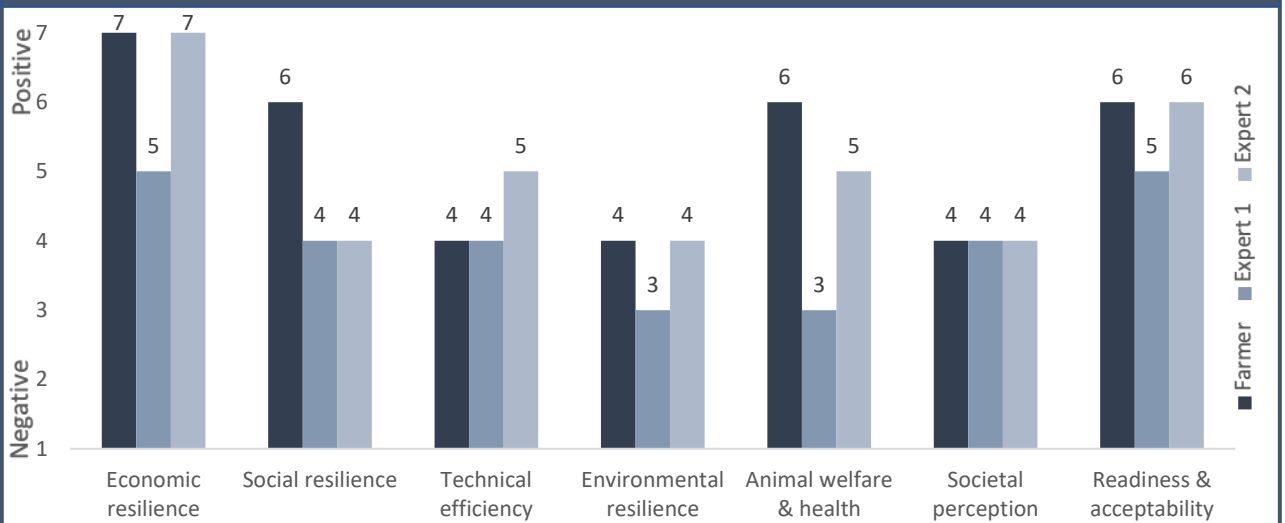
Replace 4 milking robots with a 24:24 milking parlour as a strategy for improving economic resilience.

Potential future solutions

- Energy production (biogas, wind or solar)
- Feed additive to reduce methane
- Self-sufficiency in feed production



Effects of innovative practice on resilience



Partners :

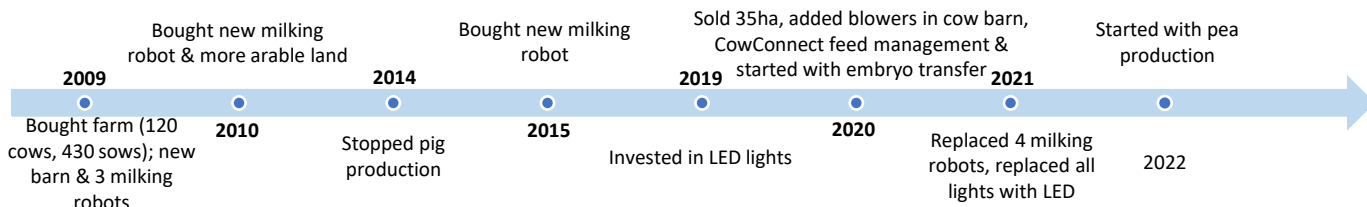


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Innovative features

- Embryo transfer
- Wagyu semen for beef
- Larger cubicles to reduce risk of injuries



Buildings & Equipment

- Modern indoor housing
- Deep sand cubicles
- 5 x milking robots
- Individual calving pens
- Manure scraper
- Individual calf housing & group housing

Labour force

- 4 employees
- 1 student



Areas of interest

- Animal health & welfare
- Animal nutrition
- Society-friendly system

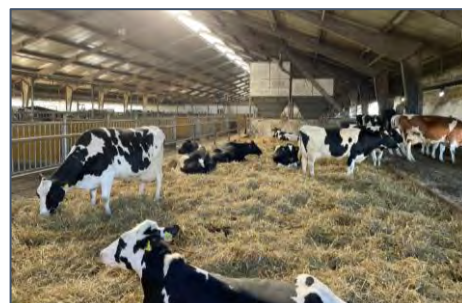
The herd

330 cows in total
300 cows in milk
290 dairy heifers

All-year-round calving
Age at first calving: 23 mo
Pasture access for pregnant heifers

Breeds: 97% Holstein
3% Holstein x Belgian Blue
& Holstein x Wagyu

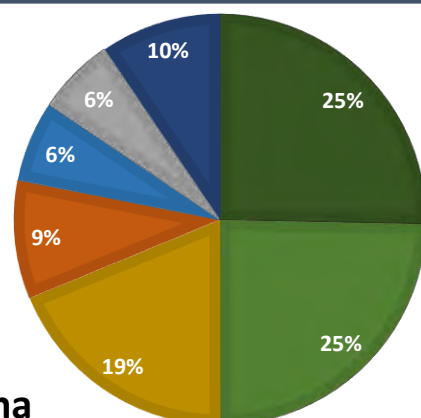
Milk production: 12,653 kg ECM per cow per year



Agricultural area

101 ha silage maize
99 ha winter wheat
75 ha grass/clover (silage)
37 ha spring barley
25 ha winter rye
24 ha winter rapeseed
39 ha other

Total: 400 ha





Strengths

- Young farmers with highly adaptable mentalities
- High level of education
- High milk production
- Highly productive grain lands



Weaknesses

- High labour costs
- Lack of computerised herd management



Opportunities

- Crossbreeding
- Labelling if cows graze nature area



Threats

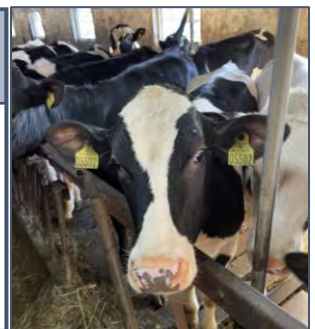
- War in Eastern Europe
- Unpredictable future
- Increasing regulations & limits
- CO₂ tax

Innovative practice

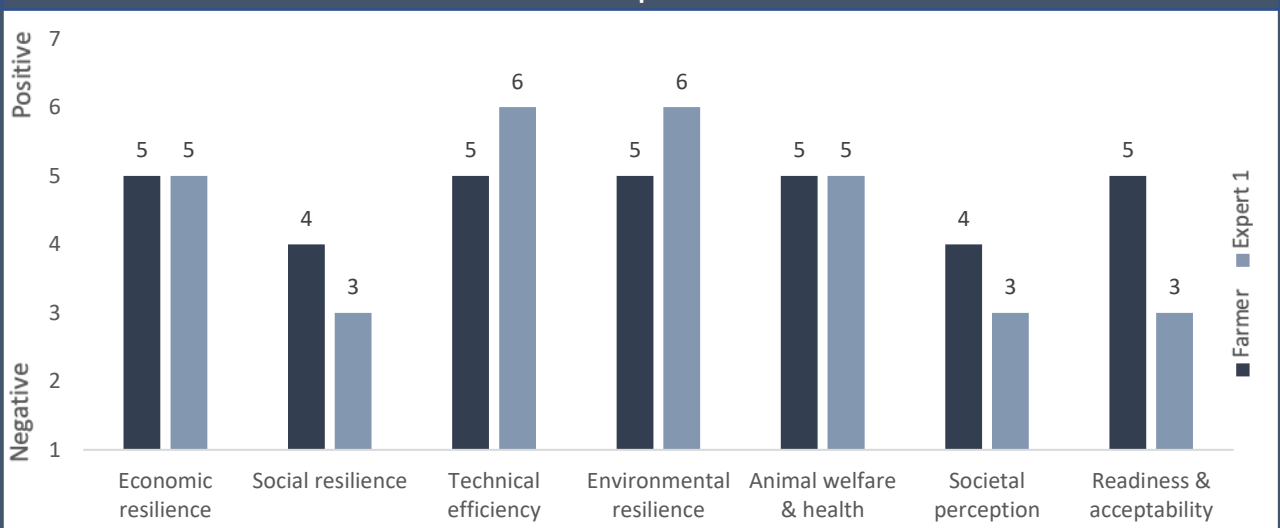
Embryo transfer of top cows as strategy for improving economic and animal welfare resilience

Potential future solutions

- She mentioned strategies that she already implemented



Effects of innovative practice on resilience



Partners :

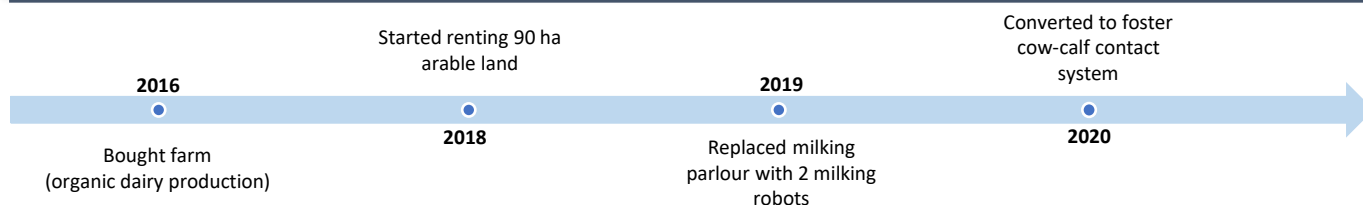


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Innovative features

- Cow-calf contact (CCC)
- Striving for self-sufficient feed production
- 3-way rotation crossbreeding (AA breeding)



Buildings & Equipment

- Indoor housing
- Free-walk straw yards
- 2 x milking robots
- Feed pusher robot
- Straw bedding robot
- Pens equipped for gradual weaning from foster cow

Labour force

- 3 employees



Areas of interest

- Animal health & welfare
- Labour conditions
- Environmental impact

The herd

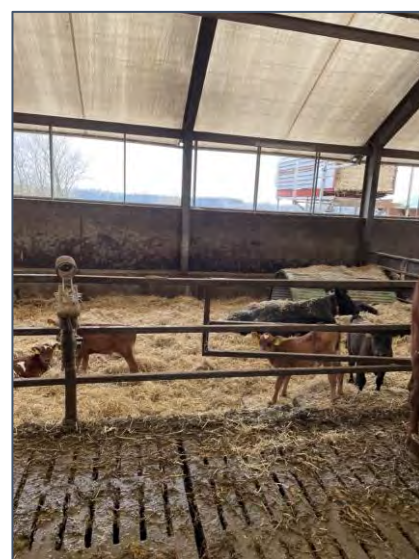
150 cows in total
140 cows in milk
120 dairy heifers

All-year-round calving
Mortality rate: 3%

Pasture access for all calves, heifers & cows

Crossbreeding :
Holstein x Jersey x
Scandinavian Red

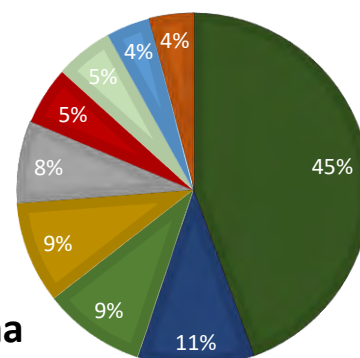
Milk production: 9,074 kg ECM per cow per year



Agricultural area

100 ha grass/clover
24 ha spring barley/oats
21 ha spring grain/legume
21 ha winter rye/grass
17 ha spring grain mix
12 ha woods & tree line
12 ha perennial grass
9 ha peas/grass/clover
9 ha peas/chicory/plantago/grass

Total: 225 ha





Strengths

- Young farmers
- Milk sold under CCC label
- Low disease incidence
- Crossbreeding
- No antibiotics for mastitis
- High animal welfare



Weaknesses

- Relatively low milk yield per cow
- Relatively low pregnancy rate



Opportunities

- Labelling subsidy
- x



Threats

- Economic efficiency
- x
- x
- x

Innovative practice

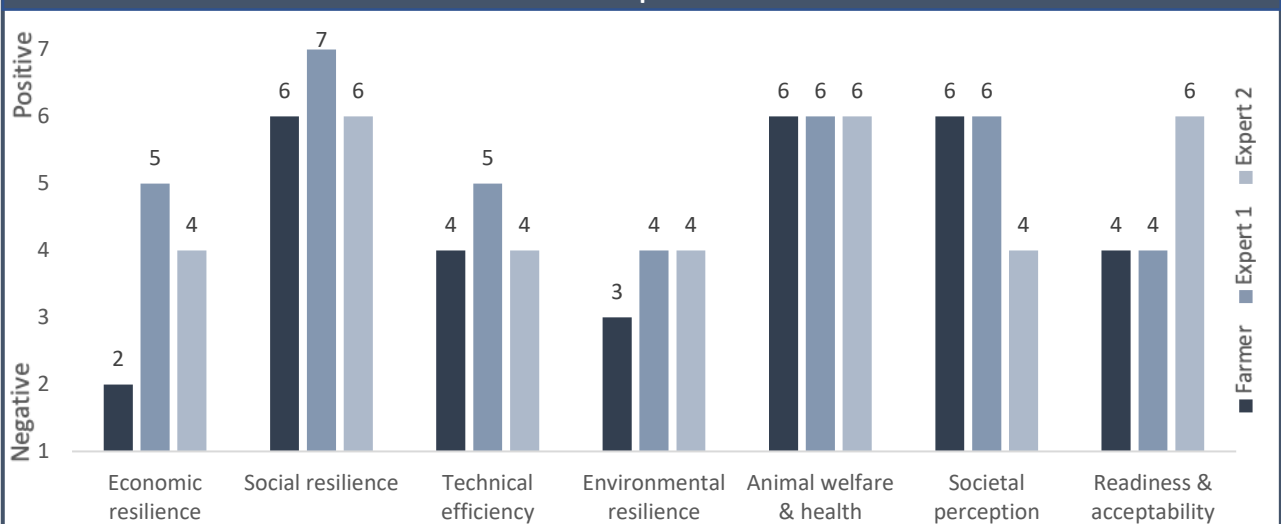
Cow-calf contact as strategy for improving animal welfare resilience.
Dam-calf contact for 1 wk, then foster groups until 3 mo

Potential future solutions

- On farm sale of dairy products
- Multi-cropping
- Free living housing



Effects of innovative practice on resilience



Partners :



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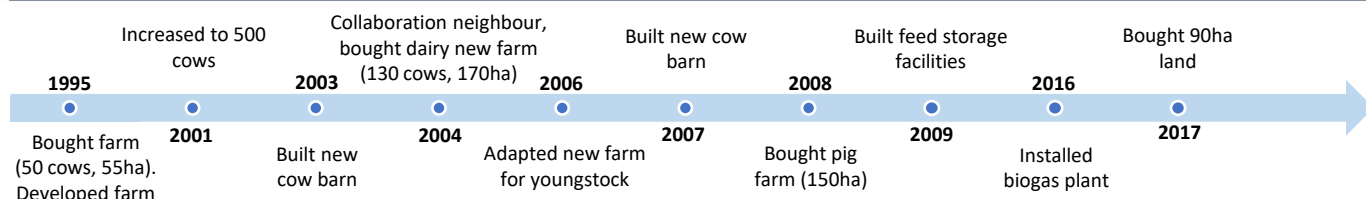


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Fårup Overgaard Rødkærbro Pilot farm description 2022

Denmark



Innovative features

- Biogas facilities
- Large area arable land located closely
- 100% sexed semen



Buildings & Equipment

- Cubicles with rubber mat or water mattress
- Individual calving pens
- Milking parlour (2 x 20)
- Manure scraper
- Individual calf housing & group housing
- Separate location for youngstock & far-off cows

Labour force

- 6 employees



Areas of interest

- Environmental impact
- International relations among dairy farmers

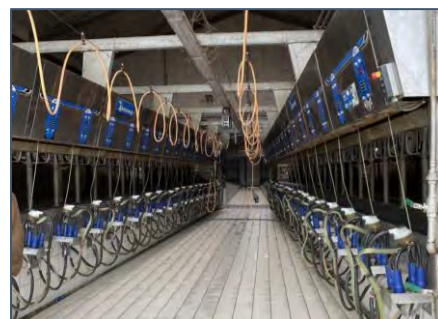
The herd

415 cows in total
365 cows in milk
405 dairy heifers

All-year-round calving
Age at first calving: 24 mo
Fulltime indoor housing

Breeds: 98% Holstein
2% Holstein x Belgian Blue

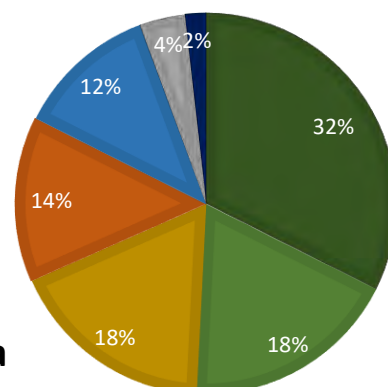
Milk production: 12,608 kg ECM per cow per year



Agricultural area

162 ha silage maize
92 ha grains
88 ha rapeseed
70 ha grassland
60 ha winter wheat
19 ha 'braak'
9 ha other

Total: 500 ha





Strengths

- High milk production per cow
- Biogas production
- Farm machinery is leased
- Low tax per kg milk produced
- Low debt



Weaknesses

- No pasture access
- Concrete, rubber matted cubicles for youngstock



Opportunities

- Member of European Dairy Association
- x
- x



Threats

- War in Eastern Europe
- Lack of reliable employees

Innovative practice

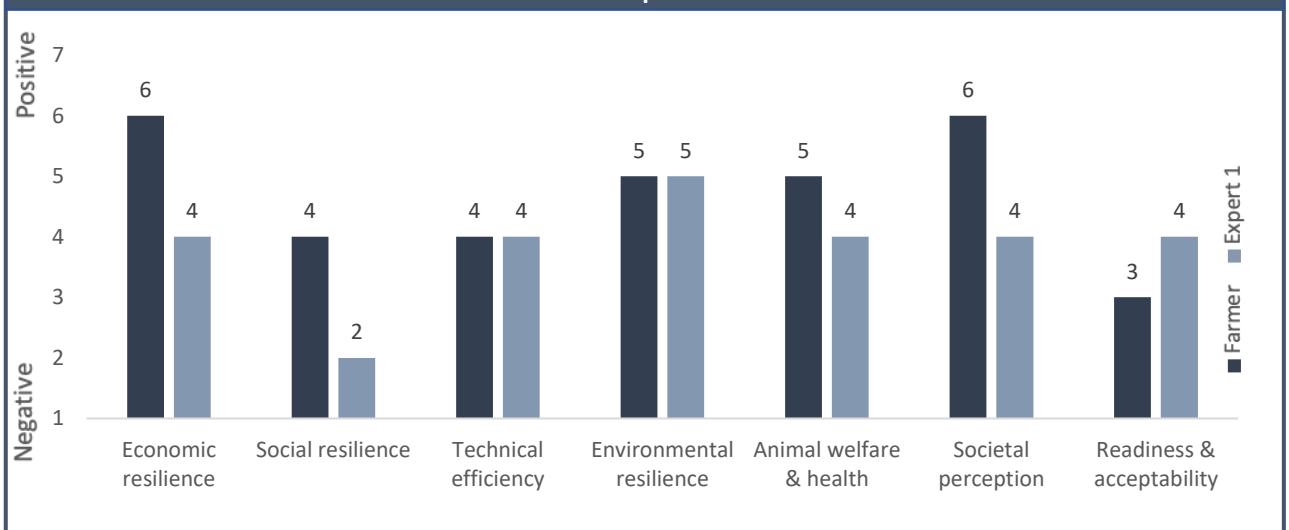
Installing a biogas plant as strategy for improving environmental resilience. Co-digestion of cattle and pig manure & maize silage

Potential future solutions

- Employee cooperation
- Self-sufficiency in feed production



Effects of innovative practice on resilience



Partners :



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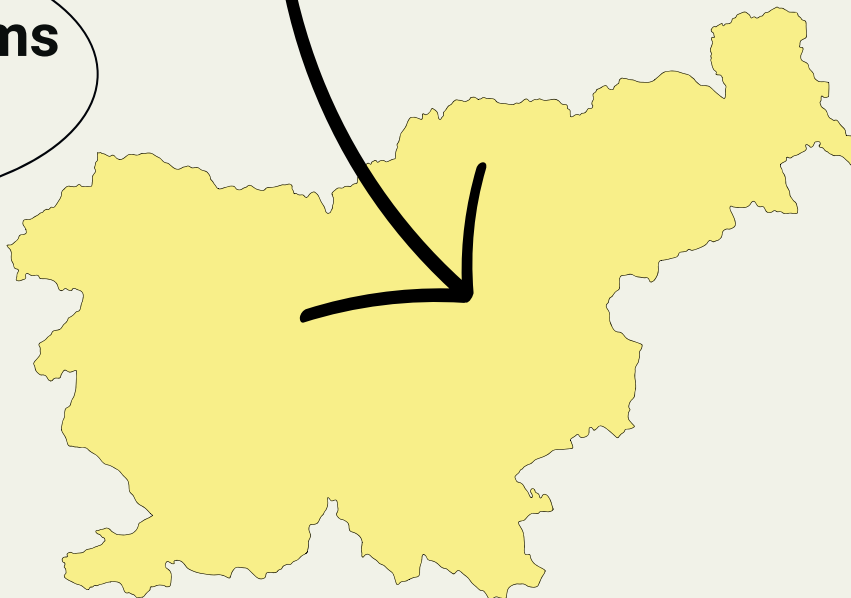
<https://resilience4dairy.eu/>

R4D DAIRY FARM NETWORK

Farm's presentations



5 Pilots Farms



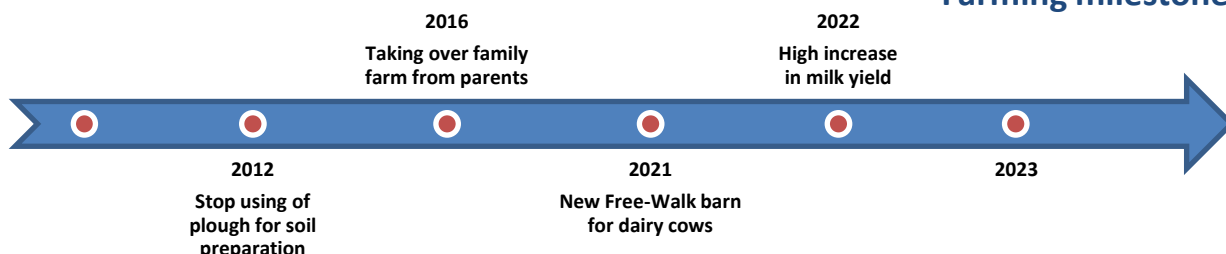
SLOVENIA

Innovations

**Socio-economic
Resilience /
Environment /
Animal welfare**



Farming milestones



The herd

- 72 Livestock Units (LU)
- 55 dairy cows
- Breeds: Holstein & Brown
- 21 dairy heifers
- Calving period: all year round
- Age at first calving: 26 months



Agricultural Area

40 ha AA

- 20 ha Perm. Grassland
- 6 ha Wheat
- 12 ha Maize silage
- 2 ha Temp. Grassland
- 5 ha Forest

Workforces

- 2 labour units (Full Time Equivalent)
- 27 dairy cows & 313 885 kg /FTE
- **Aims:** Save time, be efficient,
- Aware of animal and environmental friendly housing system for dairy cows

Areas of interest

- Feed management
- Genetics
- High production
- Sensors for early detection of changes

Main buildings and equipment

- FreeWalk barn without cubicles with permeable floor for dairy cows
- Fullwood Milking Robot
- 1 Feed Automat for concentrate
- Individual boxes for young calves
- Collective boxes for calves and heifers



Production / Technical results

- 627 770 kg of milk produced (98 % sold via cooperative)
- 3.90 % fat & 3.48 % protein content
- Stocking rate: 2.1 LU / ha forage area
- 11 694 kg of milk /cow /year & 18 464 kg /ha forage area
- 1800 kg concentrate/cow/year
- Replacement rate: 22 %
- Breeding criteria
- High-production

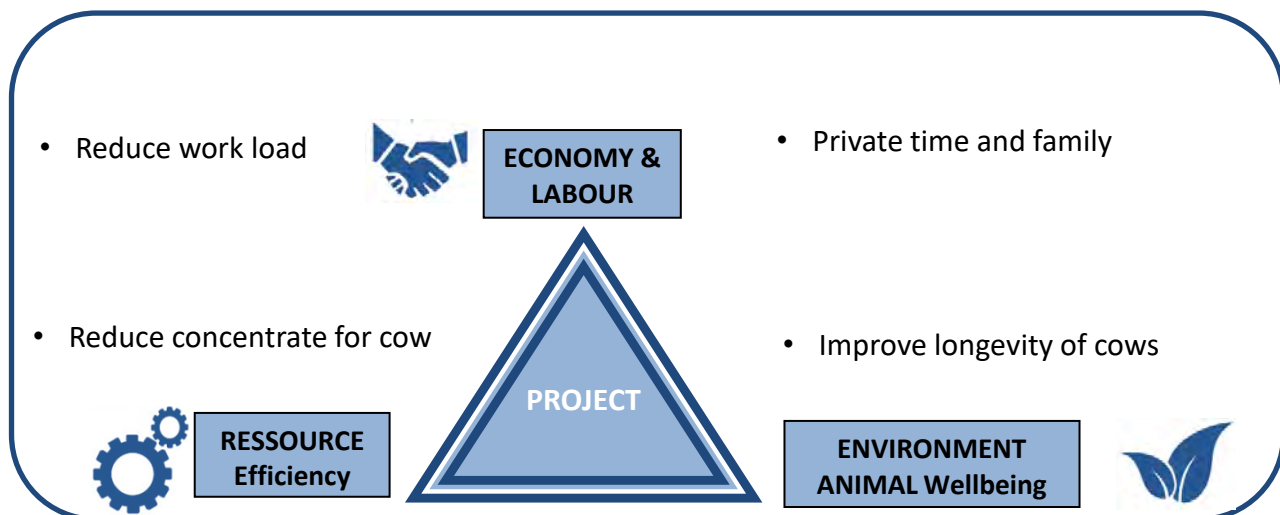


Strategy of the farmers / Resilience

Healthy high production cows with low CO₂ footprint per litre of milk. Using sensors for early detection of diseases. Best welfare possible to achieve max. production with optimal health

Area of interest / Aspirations / Needs for the future

Improving grassland management. Possibility of using alternative medicine for cows because of early detection of changes.
Good balance between work and free time.



Partner



University of Ljubljana

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Innovations

Socio-economic Resilience / Environment



2008

New free-barn for dairy cows & increase the herd

2014

Construction of milk processing place & farm shop

2018

Hot air haystack

Farming milestones

2009

Start processing of milk

2015

Taking over the farm from father

2023

Solar power plant on the roof

The herd

- 42 Livestock Units (LU)
- 30 dairy cows
- Breed: Simmental
- 11 dairy heifers
- Calving period: all year round
- Age at first calving: 28 months



Agricultural Area

30 ha AA

- 30 ha perm. grassland
- 30 ha Forest

Workforces

- 2 labour units (Full Time Equivalent)
- 15 dairy cows & 108 000 l /FTE
- **Aims**: Save time, be efficient,
- Aware of society and consumers

Areas of interest

- Grass management
- Milk processing to the cheese
- Genetics – genotype & suitable cows for grazing

Main buildings and equipment

- Barn for dairy cows with cubicles & slatted floor & old barn for dry-off cows
- Milking parlour: Auto-tandem: 5 units
- 1 Feed Station for concentrate
- Individual boxes for young calves
- Collective boxes on slatted floor for heifers



Production / Technical results

- 215 676 kg of milk produced (50 % sold, 50 % processed on the farm)
- 4.03 % fat & 3.49 % protein content
- Stocking rate: 1.4 LU / ha forage area
- 7 423 kg of milk /cow /year & 7.189 kg /ha forage area
- 1.350 kg concentrate/cow/year
- Replacement rate: 33 %
- Breeding criteria (BB, A2A2)
- Grass-based production

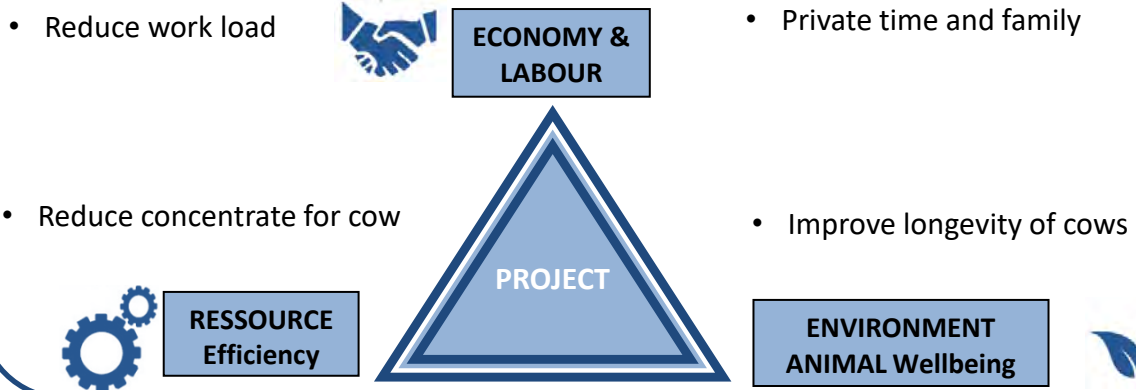


Strategy of the farmers / Resilience

Production of high-quality grass-based milk, which is the basis for processing of high-quality dairy products. Improvement of health and longevity of dairy cows. Added value and direct selling of dairy products in farm shop.

Area of interest / Aspirations / Needs for the future

Efficiency and improvement of grassland management are 2 keywords of this farm. Reducing of hard manual work and simplification of work tasks. They also pay attention to the balance between work and free time. Family life is important for this family.



Partner



University of Ljubljana

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Innovations

Socio-economic Resilience / Environment



2005
Completion of extra barn building

2008
Purchase of a new 150 HP tractor, which is still the biggest today

2012
Starting selling milk directly to schools

Farming milestones

2006
Purchase of a new forage mixer

2009
Opening of milk vending machines in Kamnik and Ljubljana

2018
Started mixing our own concentrate

The herd

- 87 Livestock Units (LU)
- 53 dairy cows
- Breed: Holstein
- 39 dairy heifers
- Calving period: all year round
- Age at first calving: 29 months



Agricultural Area

- 35 ha Permanent Grassland
- 8 ha Forest
- 61 ha Arable land:
 - 21 ha Maize
 - 8 ha Soybeans
 - 10 ha Barley
 - 13 ha Alfalfa
 - 9 ha Grass

Workforces

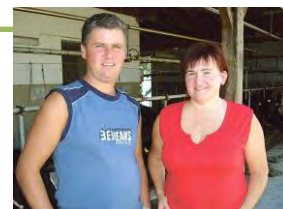
- 3,5 labour units (Full Time Equivalent)
- 53 dairy cows
- **Aims** : Be more efficient, automatise more
- Aware of society and consumers

Areas of interest

- Optimal feeding at all stages of cow life
- Cow comfort and wellbeing
- Automation in dairy farming
- Using AI in areas of dairy farming

Main buildings and equipment

- Tied-in barn for dairy cows
- Pipeline milking system: 8 units
- 1 Feed Automat for concentrate on rail
- Individual boxes for young calves
- Collective boxes on slatted floor for heifers



Production / Technical results

- 722 853 kg of milk produced (85 % sold via cooperative, 10 % sold via Milk vending machines, 5 % to schools)
- 3.47 % fat & 3.44 % protein content
- Stocking rate: 1.12 LU / ha forage area
- 13 117 kg of milk /cow /year & 9.267 kg /ha forage area
- 2.350 kg concen./cow/year
- Replacement rate: 32 %
- Breeding criteria
- High-production

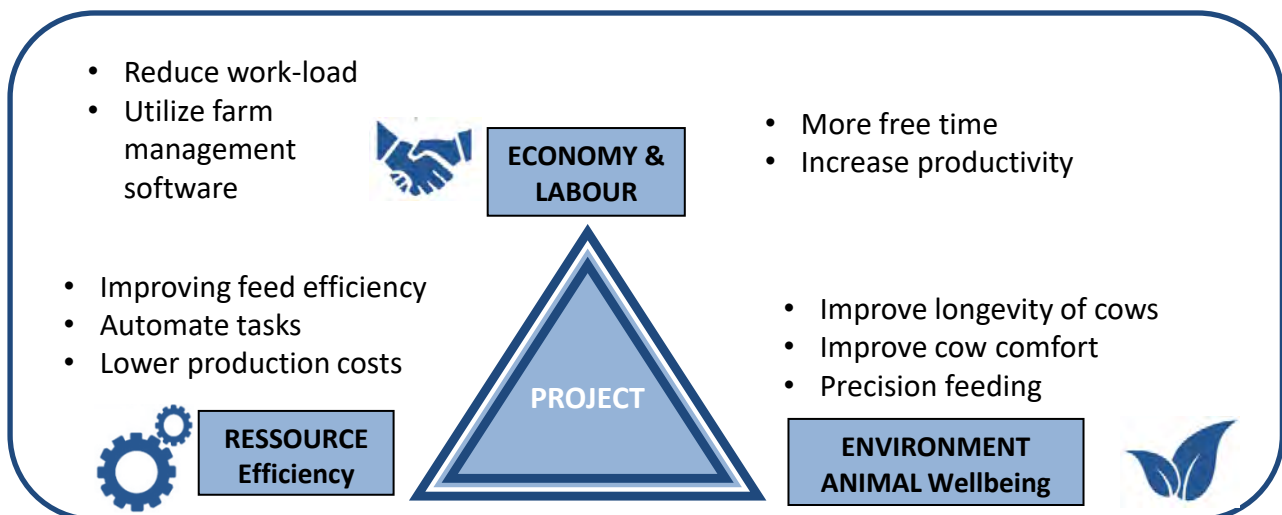


Strategy of the farmers / Resilience

In the future, we aim to heighten our farm's resilience through sustainable farming and optimized resource use, ensuring the long-term health of our land and livestock. We will diversify our milk distribution channels to mitigate market risks and sustain high productivity by investing in robust genetics. Embracing AI technology is an opportunity to increase operational efficiency and adaptability. Lastly, we plan to foster stronger community relations to maintain harmonious coexistence, thereby securing our farm's resilience and long-term prosperity

Area of interest / Aspirations / Needs for the future

Our objective is to enhance operational efficiency and prioritize cow comfort, aiming to thoughtfully automate routine tasks to lessen our workload. In all our transformations, the welfare of our livestock remains a key focus. Achieving these goals will require ongoing learning, adaptability, and strategic improvements. Furthermore, the exchange of knowledge and experiences with other farms on similar paths is invaluable to us.



Partner



University of Ljubljana

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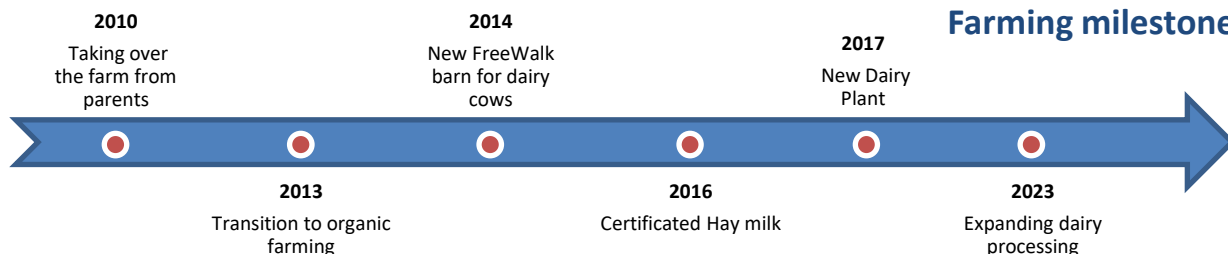
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Innovations

**Socio-economic
Resilience /
Environment /
Animal welfare**



Farming milestones



The herd

- 29 Livestock Units (LU)
- 24 dairy cows
- Breed: Brown
- 3 dairy heifers
- Calving period: all year round
- Age at first calving: 27 months



Agricultural Area

- 28 ha AA**
- 15 ha Perm. Grassland
 - 13 ha Arable land
 - 50 % rented
 - 50 % own land
 - 11 ha Forest

Workforces

- 6 labour units (Full Time Equivalent)
- **Aims**: Save time, be efficient,
- Aware of animal and environmental friendly farming system and people friendly working shifts

Areas of interest

- Processing of milk
- Grassland management
- Genetics
- Organic / Hay production



Main buildings and equipment

- Freestall barn with cubicles and slatted floor for dairy cows
- Compost bedded pack barn during grazing season
- Milking: 1x4 side by side
- FULL TMR all time
- Individual boxes for new calves
- Group boxes for calves and heifers

Production / Technical results

- 180 809 kg of milk produced (90 % processed on the farm)
- 4.02 % fat & 3.82 % protein content
- Stocking rate: 1,04 LU / ha forage area
- 8.716 kg of milk /cow /year
- 1.450 kg concentrate/cow/year
- Replacement rate: 33 %
- Breeding criteria: BB, A2A2, high protein, longevity, good udder
- Organic / Hay milk

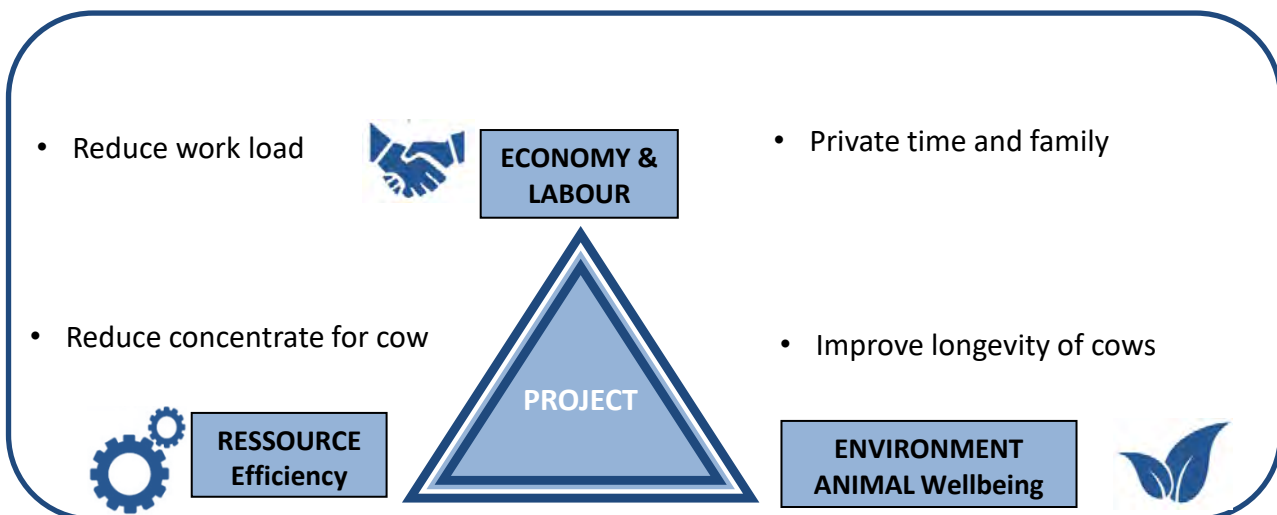


Strategy of the farmers / Resilience

Producing high quality hay and corn and provide good grazing management. Breeding of BB / AB & A2A2 genotype of Brown cows. Processing organic hay milk to high quality dairy products – e.g. cheese Prosenik. Direct marketing of milk and dairy products. To have good relations with co-workers, consumers and society.

Area of interest / Aspirations / Needs for the future

Efficiency and improvement of grassland management are 2 keywords of this farm. Reducing of hard manual work and simplification of work tasks, managed by a loyal and devoted team of co-workers. They also pay attention to the balance between work and free time. Family life is important for this family.



Partner



University of Ljubljana

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Innovations

**Socio-economic
Resilience /
Environment /
Animal welfare**



2010

Taking over the farm
from parents

2014

2022

Farming milestones



2012

New barn for 125
animals

2020

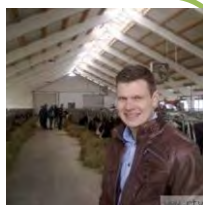
New barn for
dry-off cows

2024

Robotic feeding -
VECTOR

The herd

- 140 Livestock Units (LU)
- 66 dairy cows
- Breeds: Holstein & Brown
- 31 dairy heifers
- Calving period: all year round
- Age at first calving: 24 months



Agricultural Area

40 ha AA

- 24 ha Perm. Grassland
- 11 ha Maize - silage
- 5 ha Pasture
- 16 ha Forest

Workforces

- 2 labour units (Full Time Equivalent)
- 33 dairy cows & 424 911 kg /FTE
- **Aims**: Save time, be efficient,
- Aware of society and consumers

Areas of interest

- Feed management
- Genetics
- High production

Main buildings and equipment

- Free barn with cubicles and slatted floor for dairy cows
- Lely Milking Robot
- Individual boxes for young calves
- Collective boxes on deep straw for heifers and dry-off cows



Production / Technical results

- 849 822 kg of milk produced (98 % sold via cooperative)
- 3.99 % fat & 3.34 % protein content –
- Stocking rate: 3.5 LU / ha forage area
- 13 899 kg of milk /cow /year & 21.246 kg /ha forage area
- 2.350 kg concentrate/cow/year
- Replacement rate: 34 %
- Breeding criteria
- High-production

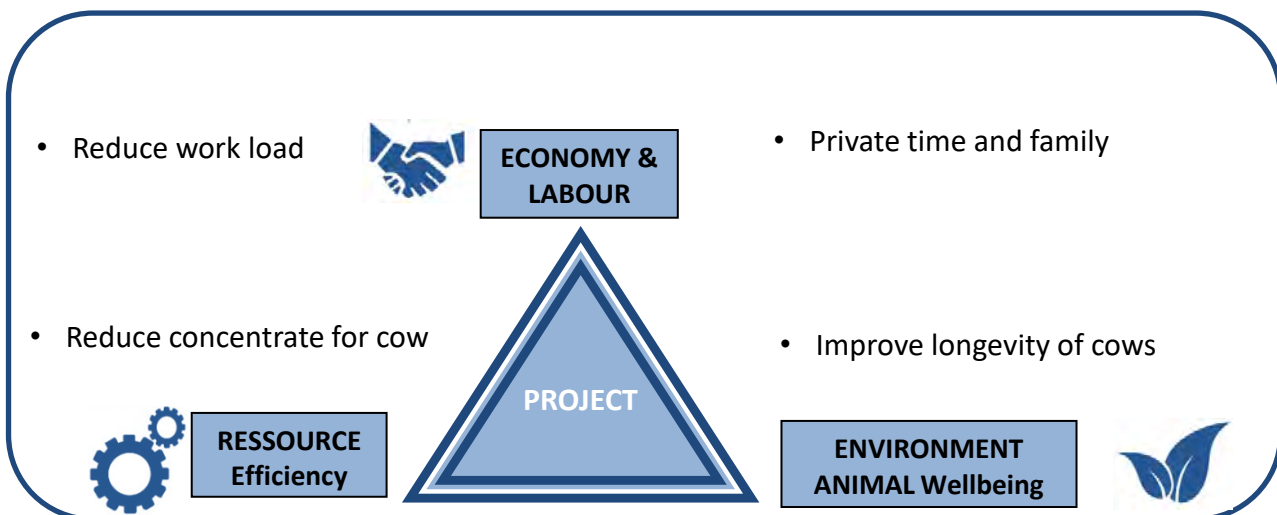


Strategy of the farmers / Resilience

High production of milk with lower costs. Selling of breeding animals for good price.

Area of interest / Aspirations / Needs for the future

Use of anolyte – anionic water. Treatment of somatic cells with garlic boluses.
Reduce working hours – more free time.



Partner



University of Ljubljana

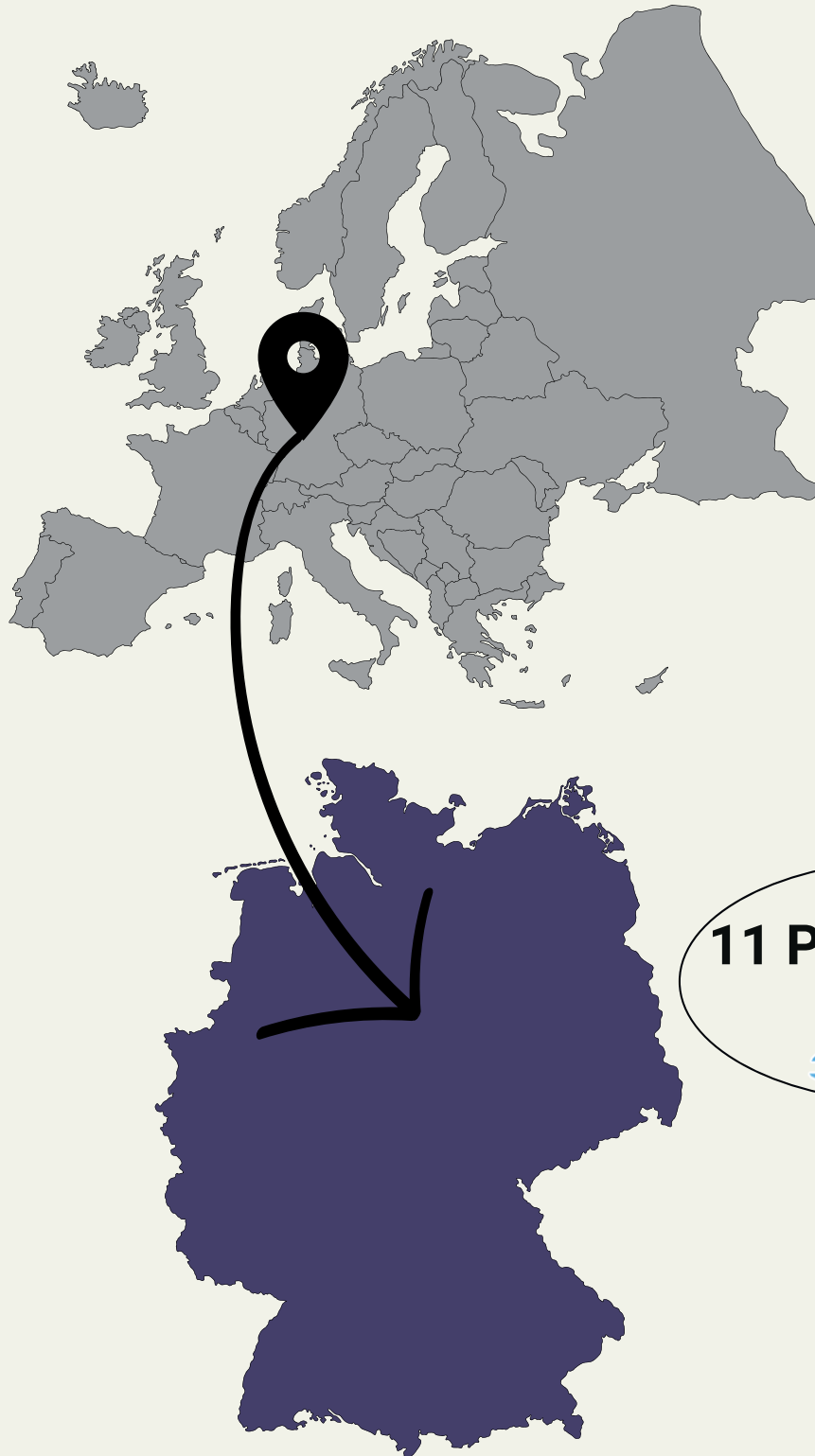
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R4D DAIRY FARM NETWORK

Farm's presentations



GERMANY



Innovations

Socio-economic Resilience / Animal welfare



2011
Andreas is starting to take over the farm from his parents

2014
Biogas plant based on manure and feed waste 170 KW flexibel

2021
30 ha grass-clover and reintroduction of grazing

Farming milestones

2013
Building new barn for 250 cows with 408 KW solar panels



2016
3 mobile houses for laying hens, farm shop with vending machines also for fresh milk



2024
Diversification of crop rotation with 6 different crops

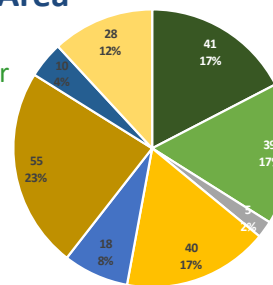
The herd

- 314 Livestock Units (LU)
- 235 dairy cows
- Breed: Holstein Frisian
- 30% – replacement rate
- 140 dairy heifers
- Calving period: all year round calving (so far)
- Age at first calving : 26.8 months + 600 laying hens in mobile houses (2 LU)



236 ha Agricultural Area

- 41 ha perm. grassland
- 39 ha temp. grass/clover
- 40 ha Silage maize
- 5 ha Flowering strips
- 18 ha Spring oats
- 55 ha Winter Wheat
- 10 ha Oil seed rape
- 28 ha Winter barley
- 120 ha main forage area 51 % of AA



Workforces

- 5.5 labour units (Full Time Equivalent)
- 3 for dairy farm, 2 for cash crops + biogas
- + 0.5 farm shop and hens + ice cream prod.
- 78.3 dairy cows & 810.750 kg /FTE

Areas of interest

- Regional based agricultural production
- Home grown protein and concentrates based on regional production
- Closing the cycle diversification
- Direct sale

Main buildings and equipments

- Cubicle house for 250 cows with rotary milking system flexible that 2 persons can manage the cows, deep litter boxes with straw + chalk
- Old cubicle house for heifers above 0.6 month
- Fresh calves in single huts and the calf pen in groups with straw
- 400 KW photo voltaics, 170 KW biogas, 24/7 Farm shop with 4 vending machines
- 3 movable houses for laying hens, always fresh grass (rotational grazing :)



Production / Technical results

- 2.432 250 kg of milk produced (97 % sold)
- 4,03 % fat & 3,37 % protein content
- Stocking rate: 1.78 LU / ha forage area
- 10 350 kg of milk /cow /year & 14 474 l /ha forage area
- 210 gr. Concentrates / kg milk





Farmer's strategy for a “resilient” system

Working on being independent from external purchases, even as conventional farmer growing grass red clover for silage making and grass white clover for grazing, this leads to reduction of protein rich concentrates and artificial nitrogen-fertilisers.

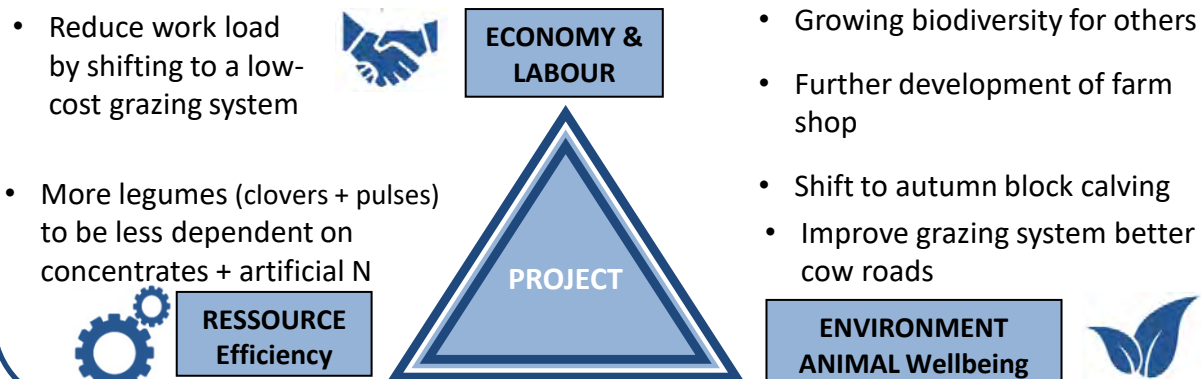
Efficient rotational grazing system under development. 2.5 cent /kg milk less feeding costs compared to neighbours. Bio-diversity as opportunity. Crop rotations with clover and 5 other crops allow for special subsidies, but also leads to carbon sequestration.

With financial support from partners (companies + private people) growing 5 ha wild flowers

Aspirations / Needs for the future

Further development of the grazing system: changing from all year round calving to autumn block calving. More own products in the farm shop so far also meat and ice cream

Improvement project - objectives



Partners



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Innovations

Socio-economic Resilience / Efficiency



1999

Foundation of civil law partnership with a neighbor merging the dairy herd to 95 cows

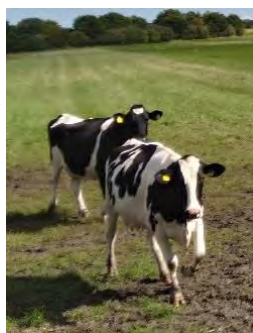
2003

Renting a farm in Eastern Germany with additional 135 cows

2018

Building 110 additional spaces and focus only on farm at Jübek

2023/24
Bent buys his partner's shares in the business



2000

Extending the central barn of 60 with 150 cow spaces

2006

65 additional spaces + calving area at Jübek, now 270 cows there

2021

New barn for heifers

Farming milestones

The herd

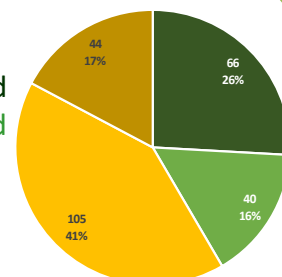
- 541 Livestock Units (LU)
- 400 dairy cows, breeds: Holsteins (36 Red + 330 Black) + 38 Angeln Cattle
- Replacement rate: 32 %
- 256 heifers
- Calving period : all year round calving
- Age at first calving : 23,5 months

Agricultural Area

255 ha AA

- 66 ha perm. grassland
- 40 ha temp. grassland
- 105 ha Silage maize
- 44 ha Winter rye

211 ha main forage area
= 83 % of AA



Workforces

- 6.5 labour units (Full Time Equivalent)
- 62 dairy cows & 675 700 kg milk /FTE
- **Aims** : Cost degression by size be efficient

Areas of interest

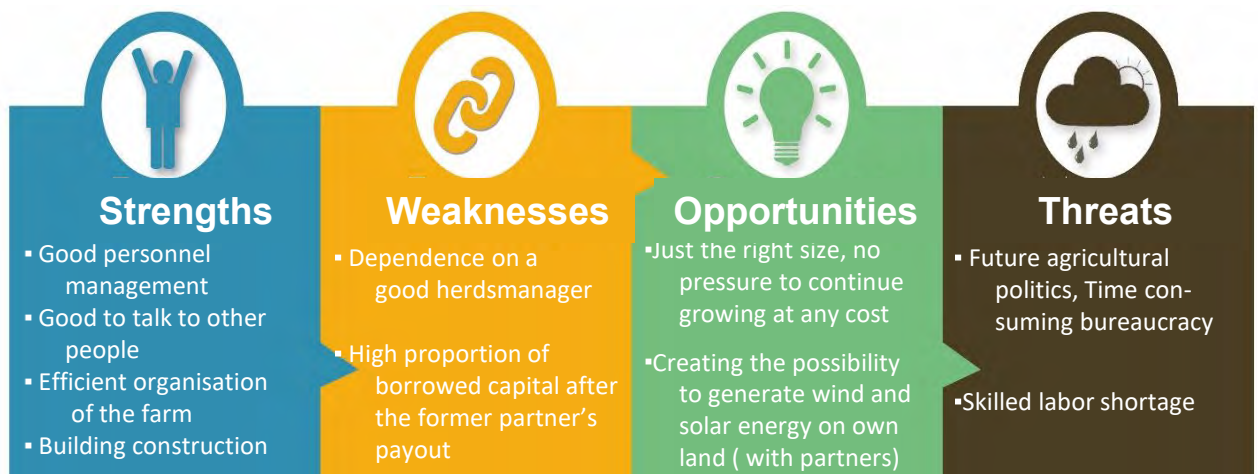
- Efficient management, rentability
- Healthy cows through good welfare
- Exchange with other farmers
- Good personnel management

Main buildings and equipment

- Efficient barn for 440 with additional 50 cubicles outside, barn is result of feed a basic barn that was extended 3 times, high share of self construction
- Depreciated effective milking facilities
- Photovoltaics (151 KW), Cooperative Biogasplant (600 KW), 16.5% shares owned

Production / Technical results

- 4 392 000 liters of milk produced (97 % sold)
- 4,05 % fat & 3,46 % protein content
- Stocking rate: 2.56 LU / ha forage area; 2.12 LU / ha agricultural area
- 10 980 kg of milk /cow /year & 20,815 kg /ha forage area
- Concentrates: 305 gr. per kg milk



Farmer's strategy for a "resilient" system

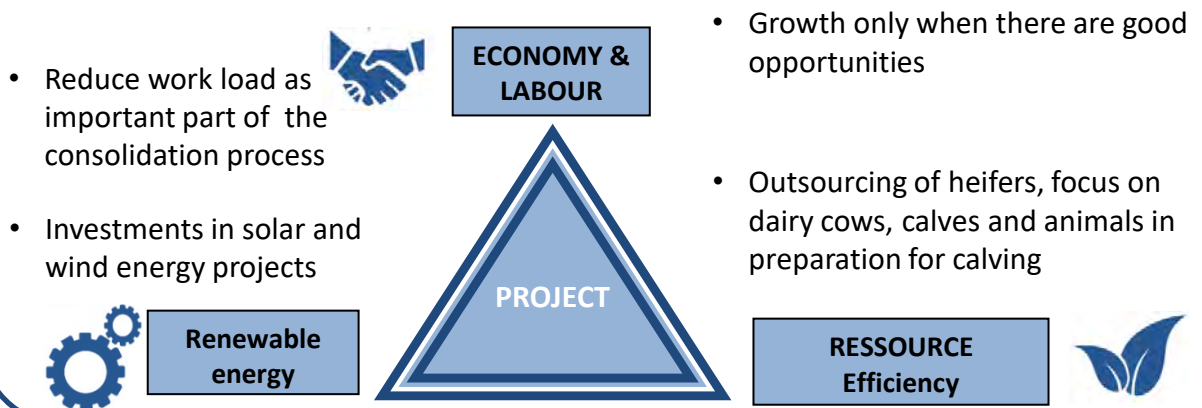
Foundation of civil law partnership with a neighbor and merging the farms was the key to the actual effective farming enterprise, due to generations shift after a very good partnership the former is bought out. Now the farm has just the right size, no pressure to continue growing at any cost. Consolidation is now in the focus, aim to have less than 2 cent capital costs per kg Milk
Rearing of heifers is now contracted to a neighbor farm
Good personnel management.

Focus on animal welfare access to 18 ha pasture for cows in the second half of lactation

Aspirations / Needs for the future

Exploring possibilities to spread the risks by financial investments in renewable energy produced on farm, focus will not be on biogas but wind and solar energy

Aims and planned projects for further improvement



Partners



Kiel University
Christian-Albrechts-Universität zu Kiel

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Innovations

Socio-economic Resilience / Animal welfare



2004

New loose housing barn 166 cubicles

2010

Biogas plant 400 KW

2019

Upgrade of barn to Animal welfare barn

2021

Neighbour farm bought = + 340 KW Biogas and large pig barn

2006

Solar panels 220 KW

2017

Upgrade: flexibilization of biogas plant to 950 KW, Reintroduction of grazing

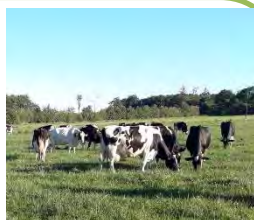
2020

New barn for calving + young stock

Farming milestones

The herd

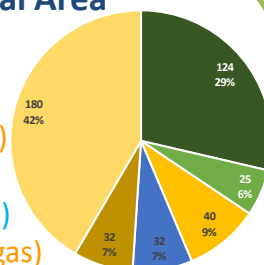
- 213 Livestock Units (LU)
- 175 dairy cows
- Breeds: Holstein Frisian 22% – replacement rate
- 35 + 35 dairy heifers
- Calving period : autumn block calving
- Age at first calving : 25 months
- + 2500 piglets (7- 30 kg) = 18 000 per year



Agricultural Area

433 ha AA

- 124 ha perm. grassland
- 25 ha temp. grassland
- 40 ha Silage maize(cows)
- 32 ha Winter rye
- 32 ha sugar beet (biogas)
- 180 ha Silage maize (biogas)



130 ha main fodder area
69 % of grassland / forage area

Workforces

- 5 FT-labour units (3 Dairy production 2 Biogas + piglets)
- 58.3 dairy cows & 583 300 l /FTE + 18 000 piglets fed from 7 to 30 kg
- **Aim/pressure**: We have to be efficient

Areas of interest

- Healthy cows, animal welfare
- Cost efficient feeding
- Exchange of experiences with other farmers (EIP-Operational Groups, EDF)

Main buildings and equipment

- Animal welfare barn, 1.1 feeding places, 175 cubicles with straw + 42 cubicles outside. New calving barn and pen for calves
- Under installation 3 milking robots in combination with AB-grazing system
- 220 KW Photovoltaics, 740 KW Biogas, heating with excess heat
- Barn for piglet rearing from 7 to 30 kg for 2500 piglets



Production / Technical results

- 1.750 000 kg of milk produced (97 % sold)
- 4.1 % fat & 3.4 % protein content
- Stocking rate: 1.63 LU / ha forage area
- 10 050 kg of milk /cow /year & 13 461 kg /ha forage area
- 18 000 piglets (7- 30 kg) per year
- Veterinary costs: 0.99 cent /kg milk
- 213 gr. Concentrates / kg milk



Farmer's strategy for a "resilient" system

Diversification with three main branches of the farm enterprise

Reintroduction of grazing in combination with minor investments to increase animal welfare in the barn, gave possibility for a special contract with a dairy company (+ 4 cent/kg)

More animal welfare + pasture increased cow health.

Based on grazing lower costs for concentrates (- 1.5 kg ECM)

Aspirations / Needs for the future

After fast growth of the farm, the farm has just the right size, no pressure to continue growing at any cost. Consolidation is now in the focus.

Reduction of work load via changing to automatic milking system (3 robots)

Improvement project - objectives

- Reduce work load via shift to automatic milking system in late summer 2024

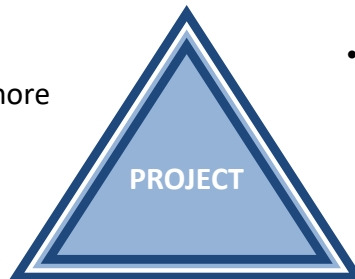


ECONOMY & LABOUR

- Base biogas production more on residuals and manure instead of silage maize



RESSOURCE Efficiency



- Installation of 3 milking robots and make them work in combination with AB-grazing system

- Optimisation of grazing infrastructure – challenge: a lot of potential pasture is separated from the farm by a small public road

ENVIRONMENT ANIMAL Wellbeing



Partners



C | A | U

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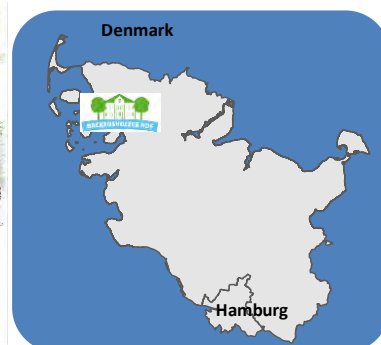
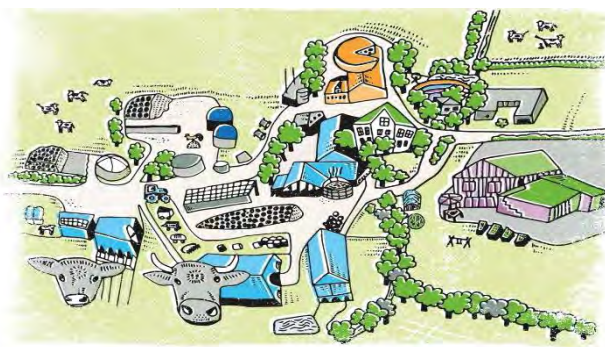
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Innovations

Socio-economic Resilience / Animal welfare



1989

Conversion to
organic farming

2002

1st biogas plant
140KW

2018

Opening of Farm-
Kindergarden

Farming milestones

1991

Start cheese
making

2006

Biogas upgrade to
720 KW + Solar
panels (200 kw)

2019

New Farm shop
and restaurant

The herd

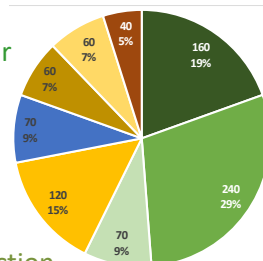
- 880 Livestock Units (LU)
- 520 dairy cows
- Breeds: 90 % Frisian + some Brown Swiss & German Red
- replacement rate 23%
- Calving period: all year
- Age at first calving : 25 months
- Average calving rank: 3.9 lactations
- Breeding aim: hornless, high Kappa-casein



820 ha

Agricultural Area

- 160 ha perm. grassland
- 240 ha temp. grass/clover
- 120 ha Silage maize
- 70 ha Whole crop silage
- 40 ha Potatoes
- 70 ha Faba beans
- 60 ha Spring oats
- 60 ha Grass seed production
- 590 ha main forage area 78 % of AA



Workforces

- 12 farm workers (Full Time Equivalent)
- 9 for dairy farm, 3 for cash crops + biogas
- 58 dairy cows & 750 000 l /FTE
- 28 people find their work in the cheese manufactory, restaurant and farm shop

Areas of interest

- Organic farming, animal welfare
- Milk processing
- Direct sale via farm shop and internet
- Electricity production for 2000 households
- Information transfer to many visitors

Main buildings and equipment

- Historic grown farm, 1991 build new barn for 100 dairy cows, additionally 2006 barn with 256 cubicles + 2018 animal welfare barn for 250 cows
- 2018 new Calf pen for 150 calves with access to the outside
- 2002 + 2006 Biogas plant in addition photovoltaics.
- Since 1991 constantly expanding cheese factory now 14.000 kg milk/day



Production / Technical results

- 4 940 000 kg of milk produced (94 % to own cheese factory) 13.500 kg milk per day
- 4.2 % fat & 3.5 % protein content
- Stocking rate: 1.49 LU / ha forage area
- 9,525 l of milk /cow /year & 8,474 l /ha forage area
- Production of 1150 kg of raw milk cheese daily



Farmer's strategy for a "resilient" system

Early converted to organic farming and built up large experience.

Good mechanisation especially with farm machinery for organic weed management.

Deep rooting red clover as drought tolerant main protein (XP) and nitrogen (N) source.

Good working atmosphere, good relations to co-workers, good team of co-workers.

Self sufficiency with electricity and especially heat used for the cheese manufactory.

High self sufficiency with XP and N and grazing are the base for a low Carbon-footprint

Aspirations / Needs for the future

Expand direct sale of products via web-shop

Cheese factory needs to be extended and modernized

Estimation of the environmental footprint of own cheese-production as base for marketing

Aims and planned projects for further improvement

- Automatic feeding system

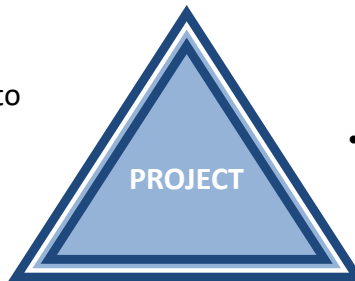


ECONOMY & LABOUR

- Purification of Biogas to methane for feeding it into the public gas network



RESSOURCE Efficiency



- Development to be a transparent farm to maximize customer trust.
- Establishment of a biological wastewater treatment for the cheese factory based on willows (Dual purpose: wood chips)
- Professionalisation of the grazing system

ENVIRONMENT ANIMAL wellbeing



Partners:



Wir fördern den ländlichen Raum



EU.SH



C | A | U

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Innovations

Socio-economic Resilience / Animal welfare



1970

Intensified grazing inspired under Max's internship in Ireland

1984

Shift to seasonal spring calving, at least one month without milking around Christmas

2019

Upgrade and extension of barn to house 150 cows

2022

new milking parlour and fresh calvers area + hospital pens (to house 40 cows)

1978
new barn for 70 cows

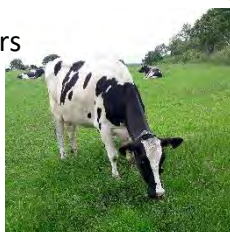
2010
Renovation of barn to fit to HF-size

2020
Rebuilding a pig barn to house 100 heifers

Farming milestones

The herd

- 155 dairy cows + 130 heifers
- 236 Livestock Units (LU)
- Breeds: Holsteins (15 Red + 129 Black) + 2 Brown Swiss + 14 Angeln Cattle
- 30 % replacement rate
- seasonal winter calving, start early January
- first calving : 33 months

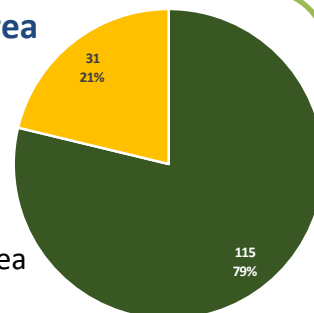


Agricultural Area

146 ha AA

- 115 ha permanent grassland
- 31 ha silage maize

146 ha main forage area
100 % forage area



Workforces

- 2.3 labour units (Full Time Equivalent)
- 82 dairy cows & 655 000 kg /FTE
- **Aims:** Seasonal calving allows to concentrate working processes. Save time based on healthy calves + grazing

Areas of interest

- High forage quality, high quality silages
- Grazing grass in young stages
- Healthy cows, animal welfare,
- High working efficiency
- exchange with other farmers

Main buildings and equipment

- Historical slowly grown in mainly depreciated barn
- new milking parlour + selection + waiting area for effective milking by 1 person
- Good infrastructure for grazing, constantly stocked aimed growing high 6 cm
- Own forage wagon with front Mower allows additional green feeding



Production / Technical results

- 1 506 135 kg raw milk (97 % sold)
- 3.85 % fat & 3.4 % protein content
- Stocking rate: 1.6 LU / ha forage area
- 9 717 kg EC Milk /cow /year
- 10 315 kg Milk /ha forage area
- 220 gr. concentrates / kg milk
- Young fresh grass and at least 5 grass silage cuts as main protein source



Farmer's strategy for a "resilient" system

A very efficient grazing system based on winterblock calving - pasture is constantly stocked and a maximum growth height of 6 cm (= Kurzrasenweide) leads to very high concentrations of crude protein and net energy in the grazed grass.

Key to low feeding costs is high forage quality, based on own efficient forage wagon high flexibility to make good grass silage at the right time.

Silage maize is harvested leaving at least 50 stubble height. This leads also with maize to extremely high forage quality, as a consequence 30% less concentrates are fed compared to neighbors.

Since many years the well established grazing system is the background for low production costs.

Aspirations / Needs for the future

Development goals: 10 500 kg milk per cow, 11 000 kg milk produced per ha pasture while at the same time reduce concentrate feeding to 180 gr concentrates per kg milk

Improvement project - objectives

- Increase efficiency 1 000 000 kg milk per FTE



ECONOMY & LABOUR

- Increase herd size to 200 and still can manage it with 2 FTE



RESSOURCE Efficiency

PROJECT

- Improve management and breeding with respect to longevity
- Try extend grazing area around farm with rented land
- Further improvement of cow comfort, happy cows are easy cows :)

ENVIRONMENT ANIMAL Wellbeing



Partners:



C | A | U

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Innovations

Socio-economic Resilience / Efficiency



1980

Building new loose housing barn with 96 cubicles

2001 + 2004

Additional buildings for 180 + 80 cows

2018

24 spaces for calving and fresh milking cows

1996 + 1998

New milking barn with 2 x 14 side by side + selection

2011

New barn for 80 calves

2019

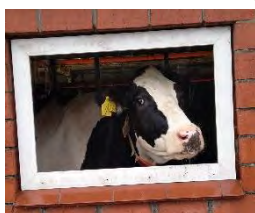
Renting the neighbour farm to house up to 220 heifers



Farming milestones

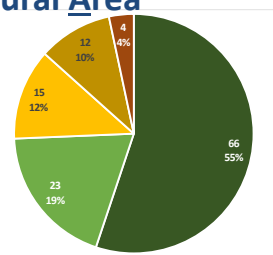
The herd

- 617 Livestock Units (LU)
- 450 dairy cows
- Breed: Holstein Frisian
- 28 % – replacement rate
- 290 heifers
- Calving period : all year round calving
- Age at first calving : 24,4 months



275 ha AA Agricultural Area

- 90 ha perm. grassland
- 2 ha set aside land
- 82 ha Silage maize
- 18 ha Oil seed rape
- 12 ha Winter wheat
- 48 ha Winter rye
- 19 ha winter barley
- 172 ha main forage area = 63 % of AA



Workforces

- 9 labour units (Full Time Equivalent)
- 50 dairy cows & 515 000 l /FTE
- **Aims** : Cost degression by size be efficient

Areas of interest

- Efficient management
- Rentability
- Healthy cows
- Comradely relationship with employees

Main buildings and equipments

- Efficient barn for 470 cows with good feed and slurry storage capacity
- Depreciated effective milking facilities
- Renting of the neighbor farm to raise the young stock there
- Photovoltaics (300 KW), heating of 5 houses based on wood chops (100 KW) from hedgerows supported by heat recovery from milk cooling approx. 10 KW



Production / Technical results

- 4.635 000 liters of milk produced (97 % sold)
- 3,95 % fat & 3,45 % protein content
- Stocking rate: 3.59 LU / ha forage area; 2.24 LU / ha agricultural area
- 10.522 l of milk /cow /year & 26,947 l /ha forage area
- More than self sufficient with electricity



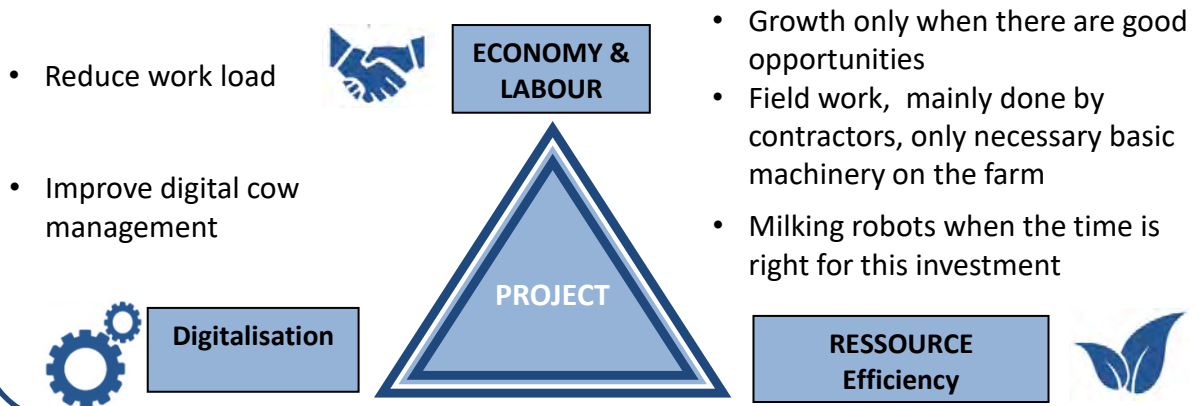
Farmer's strategy for a "resilient" system

Being prepared with respects to financial risks,
 Good, fair and stable long-term loans, good insurances to help covering risks.
 Being prepared in case of unforeseen things like accidents – have your testament in place :)
 Very good structured working processes
 Comradely relationship with employees, good living conditions in farm owned houses Flat hierarchy

Aspirations / Needs for the future

Reduce the workload
 At one time replacing depreciated effective milking facilities by milking robots

Aims and planned projects for further improvement



Partners



Bauern.SH 
 BAUERNVERBAND SCHLESWIG-HOLSTEIN E.V.

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Innovations

Socio-economic Resilience / Animal welfare



1966

Building a loose housing barn outside the village

1998

Additional buildings for calves, dry cows + slurry storage

2019

Animal welfare barn + slurry storage

Farming milestones

1968

Start autumn block calving + rotational grazing

2011

Solar panels and heating with chopped wood

2022

3 Milking robots in combination with grazing (AB)

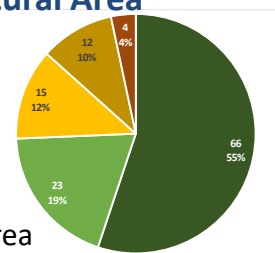
The herd

- 192 Livestock Units (LU)
- 140 dairy cows
- Breeds: Holstein Frisian
- 31% – replacement rate
- 90 dairy heifers
- Calving period : autumn block calving
- Age at first calving : 29 months



130 ha AA Agricultural Area

- 66 ha perm. grassland
- 23 ha temp. grassland
- 25 ha Silage maize
- 12 ha Winter cereals
- 4 ha set aside land
- 114 ha main fodder area
- 78 % forage area



Workforces

- 2.2 labour units (Full Time Equivalent)
- 63.6 dairy cows & 750 000 l /FTE
- **Aims** : Save time, be efficient, I am able to concentrate my work

Areas of interest

- Healthy cows, animal welfare
- Cost efficient feeding
- Exchange of experiences with other farmers, (EIP-Operational Groups, EDF)

Main buildings and equipments

- Animal welfare barn with 1.1 feeding places and cubicles per cow, cubicles with comfort mattresses and straw litter
- 3 Milking robots in combination with an AB-Grazing system
- Photovoltaics (35 KW), heating based on wood chops from hedgerows



Production / Technical results

- 1.650 000 liters of milk produced (97 % sold)
- 3,9 % fat & 3,3 % protein content
- Stocking rate: 1.78 LU / ha forage area
- 11,785 l of milk /cow /year & 14 474 l /ha forage area
- Veterinary costs: 0.75 /kg milk
- 240 gr. concentrates / kg milk



Farmer's strategy for a "resilient" system

Being prepared taking preventive measures: e.g. own emergency power supply, able to milk, cool and warm up in case of power failure. Regenerative energy (Photovoltaics and wood chips for heating) Own mechanisation, to be independent from contractors when needed. The very efficient grazing system is the central point, it leads to low feeding costs and healthy cows. Compact block calving offers many opportunities to concentrate working processes but also enables for holidays with the family during summer

Aspirations / Needs for the future

Invest more outside the agricultural sector

Building an additional storage for 1000 tons of maize silage to build up reserves for drought as well as to have already ensiled maize for cows calving in mid of september

cows.

Aims and planned projects for further improvement

- Reduce work load



ECONOMY & LABOUR

- Buffer tank for milk to allow constant milking for the robots even under cleaning



RESOURCE Efficiency

PROJECT

- Optimising of forage storage
- Enlargement of storage for solid manure
- An additional milking robot as back up
- Improve the cows roads with recycled artificial grass from urban football fields

ENVIRONMENT ANIMAL wellbeing



Partners



Agrarberatung-Mitte e.V.
Landwirtschaftliche Unternehmensberatung

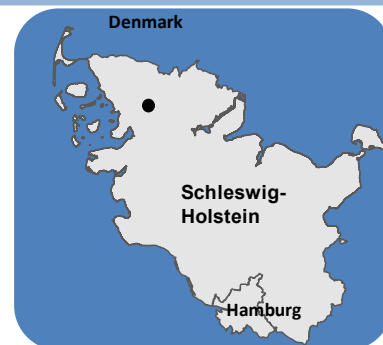
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Innovations

Socio-economic Resilience / Animal welfare



1997

Foundation of Civil law partnership with the previous owner

2009

Building of new barn with outside feeding trough and solar panels

2011

Intensification of grazing shift to autumn block calving with grazing

Farming milestones

2004

Farm now owned by Kirsten and Gerd

2011

Building of Biogas plant together with 7 other farmers

2022

Change from HF to crossbreeding

The herd

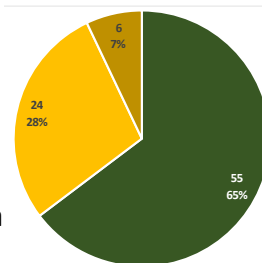
- 156 Livestock Units (LU)
- 120 dairy cows
- Breed: HF + crossbreeds
- 23% – replacement rate
- 62 dairy heifers
- Calving period : autumn block calving
- Age at first calving : 27 months



Agricultural Area

85 ha AA

- 55 ha perm. grassland
- 24 ha Silage maize
- 6 ha Cereals grown for whole crop silage
- 85 ha main fodder area
- 100 % forage area



Workforces

- 1.7 labour units (Full Time Equivalent)
- 70.6 dairy cows & 713 000 l /FTE
- Harvest of grass and maize, as well as tillage + spraying is done by contractors

Areas of interest

- animal welfare, longevity
- Cost efficient feeding
- Biodiversity
- Networks (e.g. EIP), agricultural politics

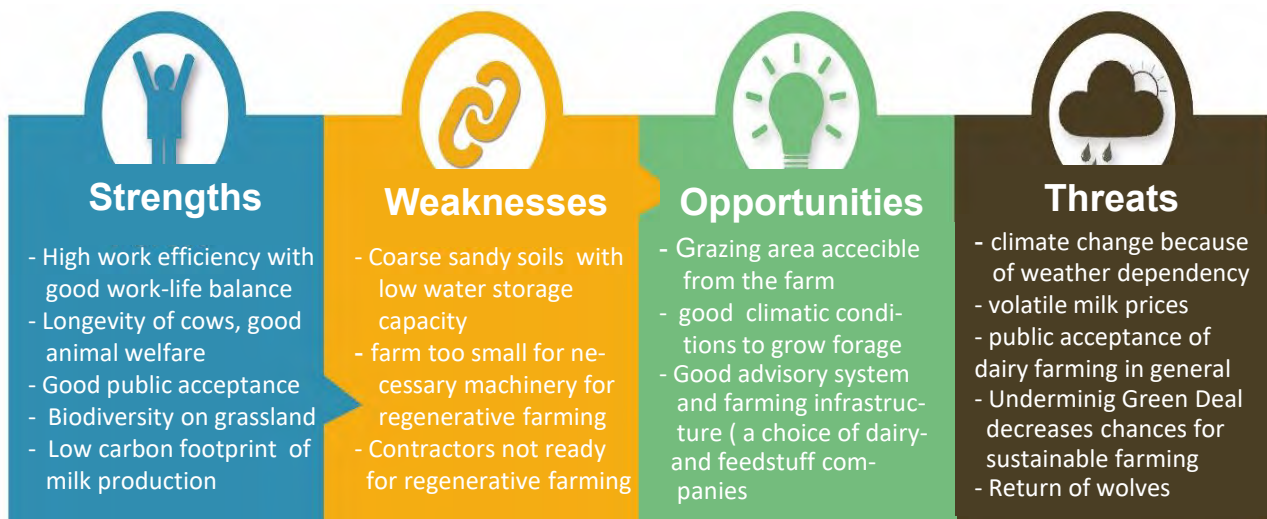
Main buildings and equipment

- Animal welfare barn with outside trough feeding
- Grazing infrastructure
- Cooperative biogas plant (570 KW /12.5% shares owned), shares in a village owned Windpark, Photovoltaics: 88 KW



Production / Technical results

- 1 212 000 kg of milk produced (97 % sold)
- 4.1 % fat & 3.4 % protein content
- Stocking rate: 1.84 LU / ha forage area
- 10 100 kg of milk /cow /year & 14 260 kg /ha forage area
- Veterinary costs: 1.4 cent/kg milk
- 219 gr. concentrates / kg milk



Farmer's strategy for a "resilient" system

A very efficient grazing system based on autumn block calving - pasture is constantly stocked and a maximum growth height of 7 cm (= Kurzrasenweide) leads to very high concentrations of crude protein and net energy in the grazed grass.

The block calving leads to healthy calves and allows efficient feeding in the first half of the lactation period, as a consequence 30% less concentrates are fed compared to neighbors.

High animal welfare and a comparatively low carbon footprint of milk (PCF) production of 870gr. CO₂eq/kg ECM are reached (without PCF reduction caused by the renewable energy sources).

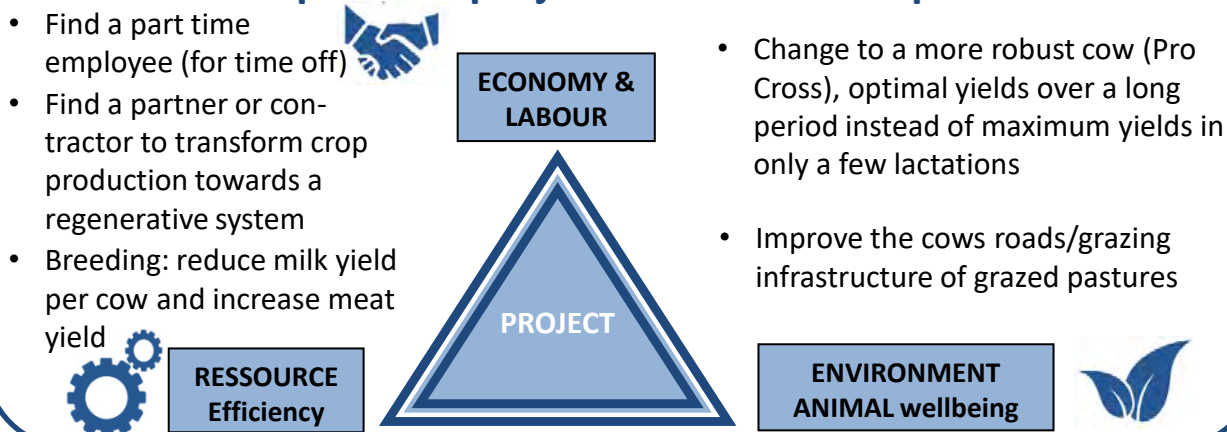
Grazing creates biodiversity (less cuts, cow dung as insect feed source) and increases CO₂-storage

Aspirations / Needs for the future

Intensive dialog between consumers/citizens, farmers and politics to create a system, which pays for public goods and gives sustainable dairy farming a future (market + CAP)

Establishing applied science, advice, school and on farm education for grassland and grazing systems

Aims and planned projects for further improvement



Partners



Kiel University
Christian-Albrechts-Universität zu Kiel

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Innovations

Socio-economic Resilience / Animal welfare



1954

Dairy cows in loose housing barn

1995

Conversion to organic farming, shift to suckler cows

2015

Building of animal welfare barn, purchase of 80 Jersey heifers

Farming milestones

1970

Shift from dairy cows to beef production (400 animals). Silage Maize as main forage

2006

Start of outdoor piglet and pork production in a rented deep litter barn

2016

Restart of milk production in a full grazing system

The herd

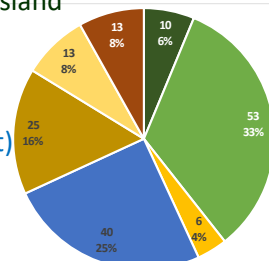
- 170 Livestock Units (LU)
- 111 dairy cows
- Breeds: 60% Jerseys + 10% Angeln + 30% EBI-Crossbreeds
- replacement rate 16,5%
- Calving period: spring calving
- age at first calving : 23,5 months
- Average calving rank: 5 lactations
- Breeding aim: hornless, high fertility



160 ha

Agricultural Area

- 10 ha perm. intensive grassland
- 53 ha temp. grass/clover
- 6 ha silage maize
- 40 ha wet biodiversity grassland (low input)
- 25 ha spring oats
- 13 ha winter wheat
- 13 ha Winter spelt
- 69 ha main forage area/58% of productive AA



Workforces

- 3 farm workers (Full Time Equivalent)
- 37 dairy cows & 750 000 l /FTE
- Lindhof is an experimental farm for organic farming owned by Kiel university
- Additional 3 FTE work with experiments

Areas of interest

- Organic farming, animal welfare
- Eco-efficiency
- Low-cost full grazing
- Beef production with crossbred excess heifers on nature conservation grassland

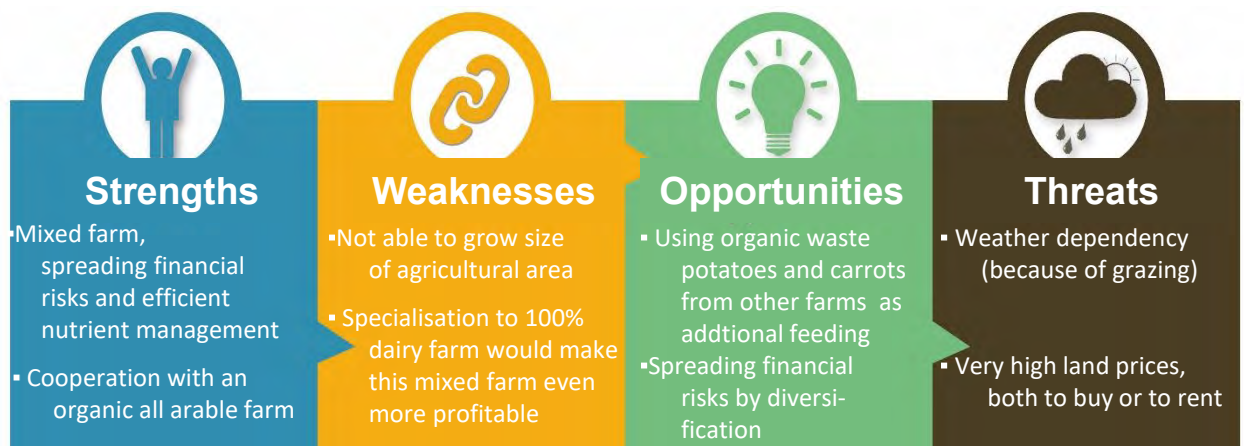
Main buildings and equipment

- Straw bedded loose housed animal welfare barn with outside feeding (2015)
- Depreciated straw bedded barn for young stock with outside area (1970)
- Flexible barn for seasonal produced calves and fattening pigs
- Good grazing infrastructure 110 hectares accessible
- Full range farm shop for marketing of meat (driven as separate company)



Production / Technical results

- 745 700 kg of jersey milk (= 870 000 kg ECM (94 % sold, rest needed for calf rearing)
- 5.2 % fat & 3.7 % protein content
- Stocking rate: 1.95 LU / ha productive forage area
- 7840 kg of EC-milk /cow /year & 12 608 kg /ha forage area
- 25 dairy/meat crossbred heifers for beef production produced on wet grassland
- 120 gr. concentrates / kg milk



Farmer's strategy for a "resilient" system

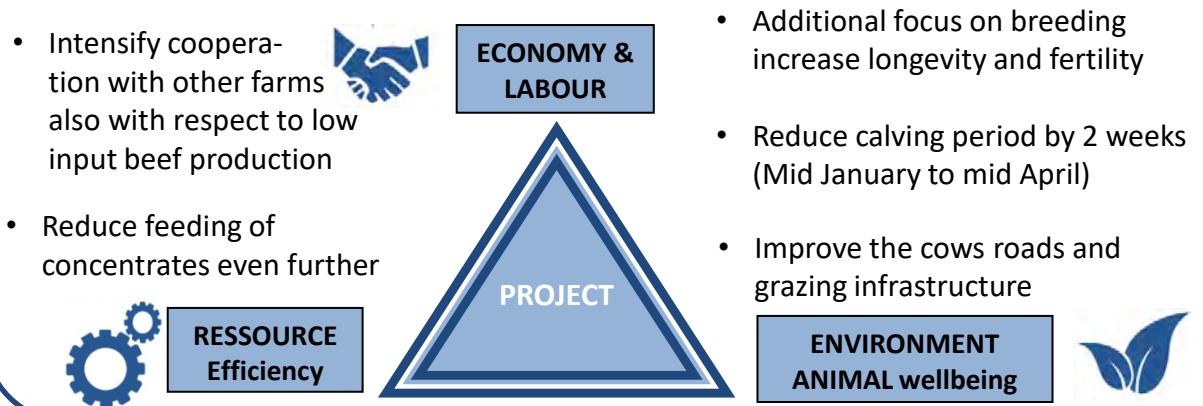
Early converted to organic farming and built up large experience.

Low cost full grazing system on grass clover, 85 % of milk is produced from forage (forage costs: 16 cent /kg ECM-Milk (organic). Long grazing season (March to end of october). 5 month full grazing (May to September). Undersown grass clover and cover crops are used as additional forage. Eco-efficient milk production. Carbon footprint: 630 gr. CO₂eq/kg ECM. Grazing is carried out on drought tolerant multispecies grass/clover (chicory and plantain) Cooperation with an organic all arable farm swapping solid manure against grass clover, sharing combine and some machinery for tillage with a conventional all arable farm.

Aspirations / Needs for the future

Expand direct sale of meat, try to produce own cheese with help of a mobile cheese factory
When possible, extend herd size

Aims and planned projects for further improvement



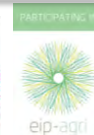
Partners:



Wir fördern den ländlichen Raum



EU.SH



Kiel University
Christian-Albrechts-Universität zu Kiel

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Innovations

Socio-economic Resilience / Animal welfare



1993
Building
new barn for
54 cows

2006
extension of
cow barn to
86 cows

2010
building new barn for
machinery and as
fodder storage

2022
new silage
storage
facilities

2000
new barn for
the calves

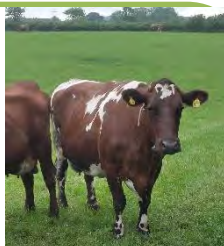
2009
new barn for
heifers

2017
new animal
welfare barn for
dairy cows

**Farming
milestones**

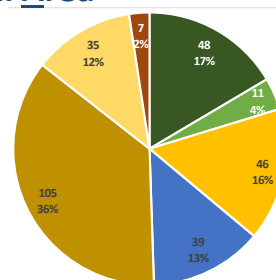
The herd

- 241 Livestock Units (LU)
- 164 dairy cows
- Breeds: Angeln cattle
- 38% – replacement rate
- 99 dairy heifers
- Calving period : whole year
- Age at first calving : 26 months



291 ha AA Agricultural Area

- 48 ha perm. grassland
- 11 ha temp. grassland
- 46 ha Silage maize
- 39 ha Oil seed rape
- 105 ha Winter cereals
- 7 ha Set aside land
- 35 ha Faba beans
- 105 ha main forage area = 36 % of AA



Workforces

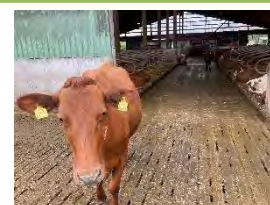
- 4 labour units (Full Time Equivalent)
- 2 FTE for fieldworks
- 82 dairy cows & 826 838 kg /FTE
- **Aims** : Flexibility through mixed farming

Areas of interest

- Healthy cows, animal welfare,
- Breeding Angler cows: High milk yield with high ingredients
- Exchange of experiences with other farmers, (EIP-Operational Groups, RSH)

Main buildings and equipments

- Animal welfare barn, 1:1,1 feeding places and cubicles per cow, Cubicles with deep straw litter
- 3 Milking robots in combination with jogging pasture
- Photovoltaics (35 KW)



Production / Technical results

- 1 653 676 kg of milk produced (97 % sold)
- 4.5 % fat & 3.6 % protein content
- Stocking rate: 2.3 LU / ha forage area
- 10 879 l of milk /cow /year
- 25 021 kg Milk /ha forage area
- Veterinary costs: 0.84 /kg milk
- 280 gr. Concentrates / kg milk



Farmer's strategy for a "resilient" system

The focus of the business is the pursuit of efficient milk production. This, with targeted breeding goals, technologies (milk robots) and comfort, serves as a basis for a path to high productivity. This lays the foundations for healthy cows. This results in high milk production both per cow and per labour unit.

Mixed farming spreads financial risks, the additional arable land takes up excess nutrients.

Aspirations / Needs for the future

Invest more outside agriculture,

Building an additional storage for 1000 tons of grass silage.

Building a new barn to get more place for calves.

Improvement project - objectives

- Reduce work load



ECONOMY & LABOUR

- Optimising slurry storage and applikation



RESSOURCE Efficiency

PROJECT

- Optimization of forage storage

- new barn for heifers
- additional barn for calves

- Breeding goals for longevity

ENVIRONMENT ANIMAL Wellbeing



Partners:



Agrarberatung-Mitte e.V.
Landwirtschaftliche Unternehmensberatung

Wir fördern den ländlichen Raum



C | A | U

Kiel University
Christian-Albrechts-Universität zu Kiel

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Innovations

Socio-economic Resilience / Animal welfare



1992
New
cubicle
barn for 70
dairy cows

2015
Intensification of
grazing shift to
autumn block
calving

2021
First multispecies
swards with plantain
and chicory

Farming milestones

2013
Building extension to
house 160 dairy cows
plus replacement

2019
Strong focus on
biodiversity and white
clover + alfalfa

2023
new milking
parlour +
selection +
waiting area

The herd

- 218 Livestock Units (LU)
- 164 dairy cows
- Breeds: Angeln cattle
- 30 % – replacement rate
- 99 dairy heifers
- Calving period : whole year
- Age at first calving : 26 months

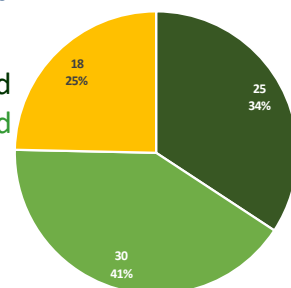


Agricultural Area

73 ha AA

- 25 ha perm. grassland
- 30 ha perm. grassland
- 18 ha Silage maize

73 ha main fodder area
100 % forage area



Workforces

- 2.0 labour units (Full Time Equivalent)
- 82 dairy cows & 715 600 kg /FTE
- **Aims**: Seasonal calving allows to concentrate working processes + healthy calvess and grazing, all saves time

Areas of interest

- Healthy cows, animal welfare,
- Breeding Angler cows a old local robust breed with high milk solids
- Exchange of experiences with other farmers in several networks

Main buildings and equipments

- Historical slowly grown and mainly depreciated barn for 160 cows
- new milking parlour + selection + waiting area for effective milking by 1 person
- Good infrastructure for grazing fast rotational grazing 7 paddocks at short grazing height of 7 cm



Production / Technical results

- 1 331 000 kg raw milk (= 1 430 000 kg ECM (94 % sold, rest needed for calf rearing))
- 4.57 % fat & 3.6 % protein content
- Stocking rate: 2.9 LU / ha forage area
- 8 729 kg EC Milk /cow /year
- 19 590 kg Milk /ha forage area
- Veterinary costs: 0.82 /kg milk
- 202 gr. Concentrates / kg milk



Farmer's strategy for a "resilient" system

A very efficient grazing system based on autumn block calving - pasture is constantly stocked and a maximum growth height of 7 cm (= Kurzrasenweide) leads to very high concentrations of crude protein and net energy in the grazed grass. Alfalfa and white clover increase self sufficiency with protein. Deep rooting chicory, plantain and alfalfa stabilize forage yields in dry years. The block calving leads to healthy calves and allows efficient feeding in the first half of the lactation period, as a consequence 30% less concentrates are fed compared to neighbors. High animal welfare and a comparatively low carbon footprint of milk (PCF) production of 850gr. CO₂eq/kg ECM are reached.

Grazing creates biodiversity (less cuts, cow dung as insect feed source) and increases CO₂-storage

Aspirations / Needs for the future

Intensive dialog between consumers/citizens, farmers and politicians to increase attention to advantages of pasture based milk as eco efficient future way of milk production

Improvement project - objectives

- Reduce work load in the long run find a part time employee
- Further increase of white clover content in grassland



ECONOMY & LABOUR

- Improve management and breeding with respect to longevity
- Try to extend agricultural area at reasonable prices
- Regenerative farming



RESSOURCE Efficiency

PROJECT

ENVIRONMENT ANIMAL Wellbeing



Partners:



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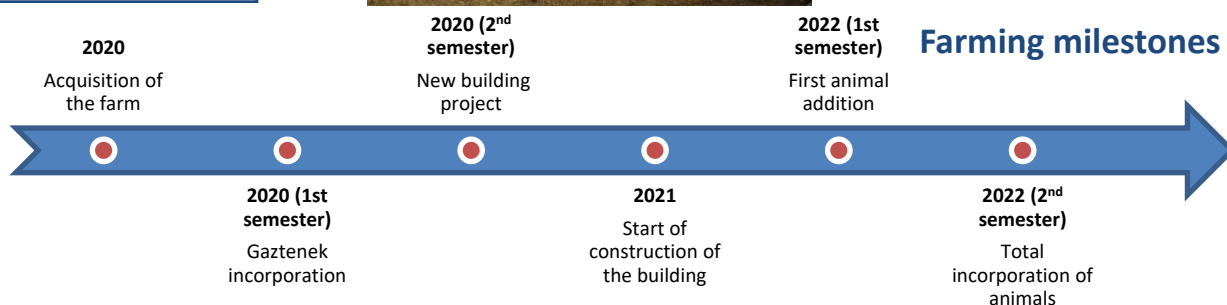
R4D DAIRY FARM NETWORK

Farm's presentations



Innovations

**Socio-economic
Resilience /
Environment/
Technical
Efficiency**



The herd

- 341 Livestock Units (LU)
- 184 dairy cows
- Breeds : Frisian (100%)
- 82 dairy heifers
- Calving period : all year round
- Age at first calving : 24 months

Agricultural Area

103 ha AA

- 36 ha perm. grassland
- 21 ha temp. grassland
- 46 ha Maize silage

Workforces

- 2 young and formed workers(Full Time Equivalent) and 2 experienced employees
- Aware of society and suburban issues
- **Aims:** save time and increase milk and forage production

Areas of interest

- Improve labour efficiency
- Improve milk production, saving time
- Reduce inorganic fertiliser
- Increase free time

Main buildings and equipments

- 210 cubicles with sand bed
- Heifer warm bedding shed
- Milking robots : 4
- 5000 m³ Slurry pit
- Boxes for calves



Production / Technical results

- 2.080.070 liters of milk produced
- 3,75 % fat & 3,19 % protein content
- 13.036 l of milk /cow /year
- Concentrate: 5.000 kg/ cow



Farmer's strategy for a "resilient" system

Use of forwarder wagon to reduce fuel use and improve quality of forage harvested.
 5000 m3 pit to store slurry and use it on land, reducing the use of inorganic fertilizer.
 One more milking robot (4 in total)

Aspirations / Needs for the future

Implementation of solar panels and the application of a solid-liquid separator, in order to reduce inputs and achieve a more sustainable management
 Progress in improving fodder production

Improvement project - objectives

- Reduce work load



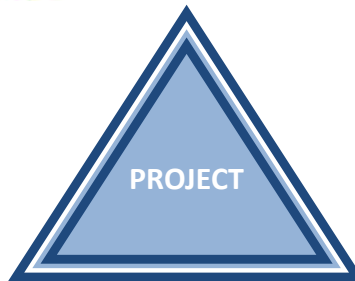
ECONOMY & LABOUR

- Keep a good global profitability for a knowledge transfer centre

- Reduce fossil fuels
- Save water consumption



RESSOURCE Efficiency



- Reduce inorganic fertiliser
- Improve forage self-sufficiency

ENVIRONMENT ANIMAL Wellbeing



Partners



Colaborators



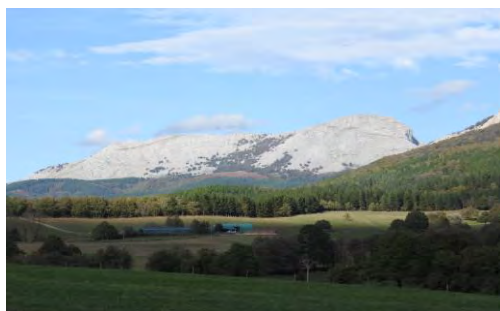
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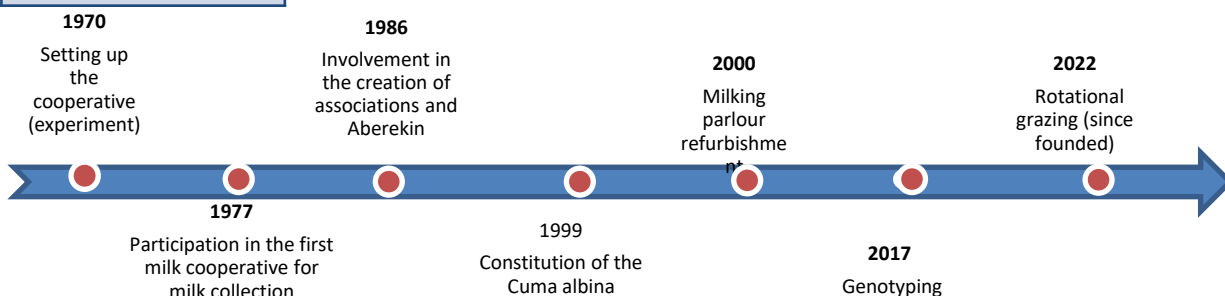
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Innovations

**Socio-economic
Resilience /
Environment/
Technical
Efficiency**



Farming milestones



The herd

- 1043 Livestock Units (LU)
- 550 dairy cows
- Breeds : Frisian (100%)
- 279 dairy heifers
- Calving period : all year round
- Age at first calving : 25 months



Agricultural Area

327 ha AA

- 78 ha perm. grassland
- 190 ha temp. grassland
- 59 ha Maize silage



Workforces

- 17 labour units (Full Time Equivalent)
- Good working conditions (free time)
- Large amount of AA
- Genotyping (A2A2)

Areas of interest

- Improve milk digestibility
- improve slurry decomposition
- Improve forage quality
- Increase free time

Main buildings and equipments

- 3 facilities for different production cows and heifers
- Boxes for calves
- 3 Milking parlours
- Cuma participation (machinery and raft)

Production / Technical results

- 5.648.900 liters of milk produced
- 3,99 % fat & 3,25 % protein content
- 10.740 l of milk /cow /year
- Concentrate: 4200 kg/cow



Farmer's strategy for a “resilient” system

Genotyping of cows, selecting for the traits of interest.

Regenerative grazing

Use of bacteria for faster slurry decomposition

Participation in the Cuma: lung raft (improved waste management)

Aspirations / Needs for the future

Implementation of solar panels

Modernise the facilities

Investment in forage machinery

Improvement project - objectives

- Reduce work load
- Free time

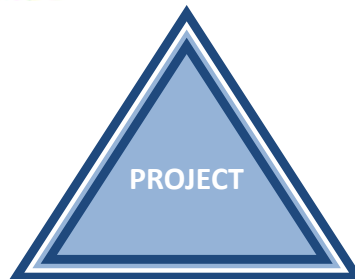


ECONOMY & LABOUR

- Reduce fossil fuels
- Save water consumption



RESSOURCE Efficiency



- Keep a good global profitability for a knowledge transfer centre

- Biodiversity conservation and land improvement
- Improve forage self-sufficiency

ENVIRONMENT ANIMAL Wellbeing



Partners



Colaborators



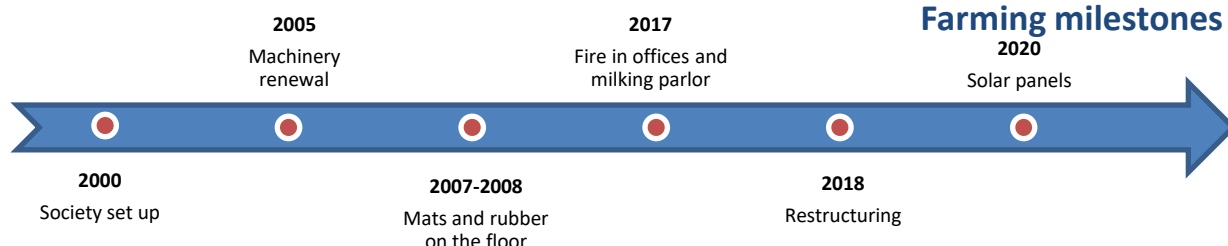
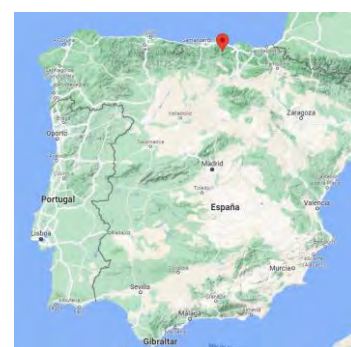
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Innovations

Socio-economic Resilience / Environment



The herd

- 347 Livestock Units (LU)
- 200 dairy Holstein cows
- 78 dairy heifers
- 69 calves
- Age at first calving: 24 months
- 20 % replacement
- A.I. sexed & genomic; no replacement b.b.

Agricultural Area

- 50 ha
- 50%-50% grass and ryegrass
- GUVAC cooperative → unifeed daily

Workforce

- 5.45 a.m.-1 p.m. / 3 p.m.-8 p.m.
- 3 farmers partners
- 1 man full time labour
- 2 weekends off/month + 15 days/year

Areas of interest

- Cooperativism between partners
- Animal & social welfare
- Milk quality

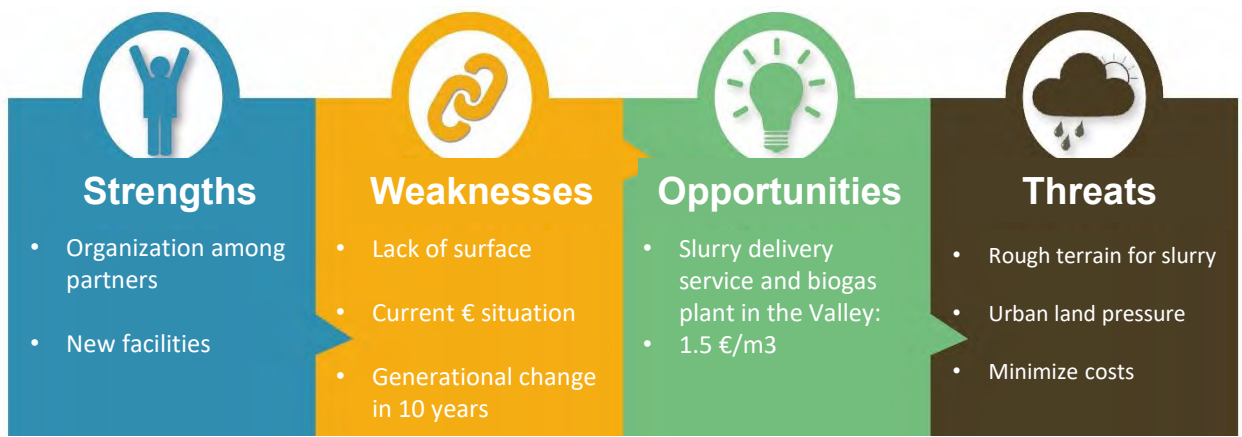
Main buildings and Equipment

- | | |
|---------------------------|-----------------|
| • 2 main pavilions | • Offices |
| • 180 sleeping mat | • 4 slurry pits |
| • Milking parlor of 12x12 | • Ventilators |
| • Slurry scrapers | • Humidifiers |

"AA" quality milk production

- 2.300.000 L/year produced
- 4% butterfat and 3.4% protein
- 133 summatical cells
- 10 bacteria





Improvement project - objectives

- Maintain work load



ECONOMY & LABOUR

- Save water and energy consumption



RESOURCE EFFICIENCY

PROJECT

- Optimise dairy gross margin
- Keep a good global profitability for a knowledge transfer centre

- Improve forage self-sufficiency

ENVIRONMENT ANIMAL WELLBEING



Partners



Colaborators



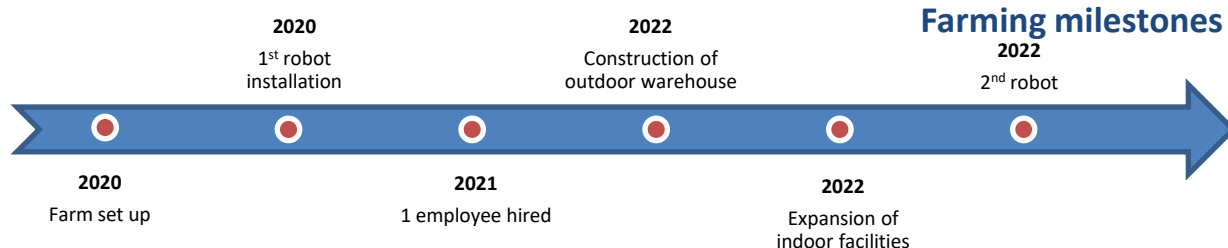
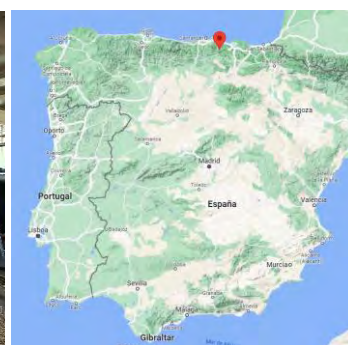
“Resilience 4 Dairy” is a European project involving 15 European countries and 18 partners. R4D is a thematic network on innovations and aims to support EU dairy farming in these regions where dairy farming is a main economic activity.



R4D pilot farmers are involved in a National Dairy Akis group where needs, solutions and knowledge are exchanged with other farmers, advisors and scientists on their way to build a resilient system. More information <https://resilience4dairy.eu/>

Innovations

Socio-economic Resilience / Environment



The herd

- 120 Livestock Units (LU)
- 60 dairy Holstein cows
- 30 dairy heifers
- 30 calves → separated rebreeding center
- Age at first calving: 23 months
- No replacement → farm expansion
- 1st A.I. sexed; repeaters with Angus

Agricultural Area

- 11 ha
- Forecast → 25 ha
- 50%-50% corn and ryegrass (unifeed)

Areas of interest

- Sustainability
- Animal welfare
- Milk quality

Workforce

- Labour agreement → 8 h workday
- 2 farmers → fulltime
- 1 man full time labour
- 1 woman part time labour

Main buildings and Equipment

- | | |
|-------------------|------------------------|
| • 1 main pavilion | • 2 robots (DeLaval) |
| • 55+68 cubicles | • Offices |
| • Sand beds | • 1 pit of 1 million L |
| • 1 storeroom | • Ventilators |
| • Slurry scrapers | • Humidifiers |



Production / Technical results

- | | |
|---------------------------------|-------------------------------------------------|
| • 2.000 L/day produced | • 14 kg (8 + 6 in robot) of concentrate/cow/day |
| • 4% butterfat and 3.6% protein | • Total → 26 kg DM/cow/day |
| | • Total feed cost → 8.7€/cow/day |



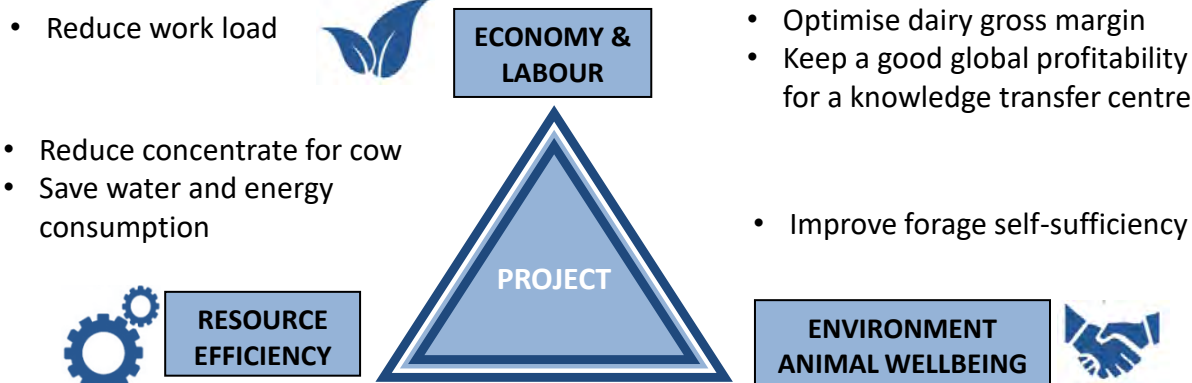
Farmer's strategy for a "resilient" system

Making use of good quality grazed and conserved forage
Put into practice the knowledge gained in university studies

Aspirations / Needs for the future

Minimising costs and increasing efficiency
Optimise the amount of waste with the environment

Improvement project - objectives



Partners



Colaborators



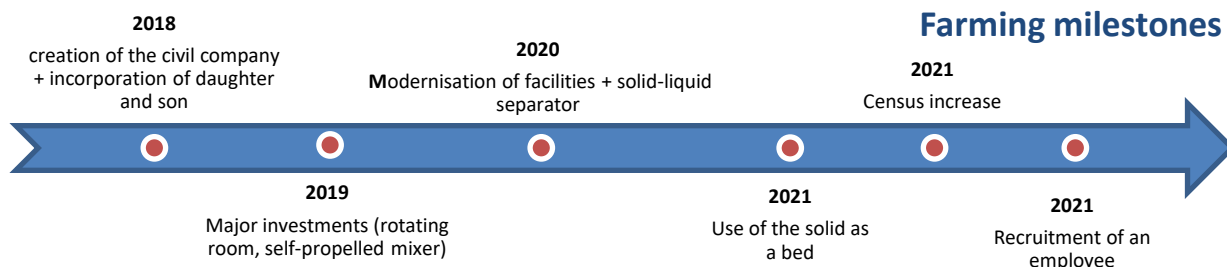
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Innovations

**Socio-economic
Resilience /
Environment/
Technical
Efficiency**



The herd

- 305 Livestock Units (LU)
- 160 dairy cows
- Breeds : Frisian (100%)
- 141 dairy heifers
- Calving period : all year round
- Age at first calving : 25 months

Agricultural Area

63 ha AA

- 51 ha perm. grassland
- 9 ha temp. grassland
- 96% forage area
- 100% grassland over forage area

Workforces

- 5 formed workers(Full Time Equivalent)
- Aware of society and suburban issues
- Generational replacement assured
- Modern buildings and equipment

Areas of interest

- Slurry: different types of management
- Be more energy self-sufficient
- Increase free time

Main buildings and equipments

- 140 cubicles with slurry solid extract
- Heifer pavilion
- Rotary milking parlour (24 places)
- Self-propelled mixer
- Solid-liquid separator + centrifuge
- Boxes for calves



Production / Technical results

- 1.780.412 liters of milk produced
- 3,62 % fat & 3,21 % protein content
- 10.856 l of milk /cow /year
- Concentrate: 4.254 kg/ cow





Farmer's strategy for a "resilient" system

Use of the solid fraction as a bed.

Modernisation and investment in machinery to improve efficiency and reduce inputs

Continuous training of workers

Aspirations / Needs for the future

Implementation of solar panels to become more energy sustainable

Improvement project - objectives

- Reduce work load

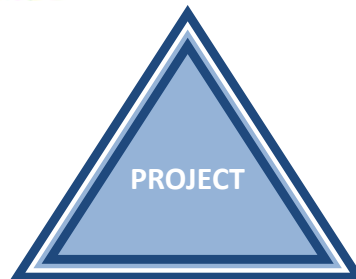


ECONOMY & LABOUR

- Reduce fossil fuels
- Become more energy sustainable



RESSOURCE Efficiency



- Keep a good global profitability for a knowledge transfer centre

- Slurry solid fraction as a bed
- Energy autonomy

ENVIRONMENT ANIMAL Wellbeing



Partners



Colaborators



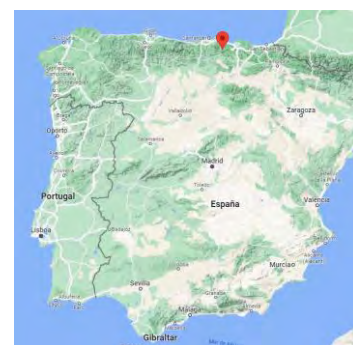
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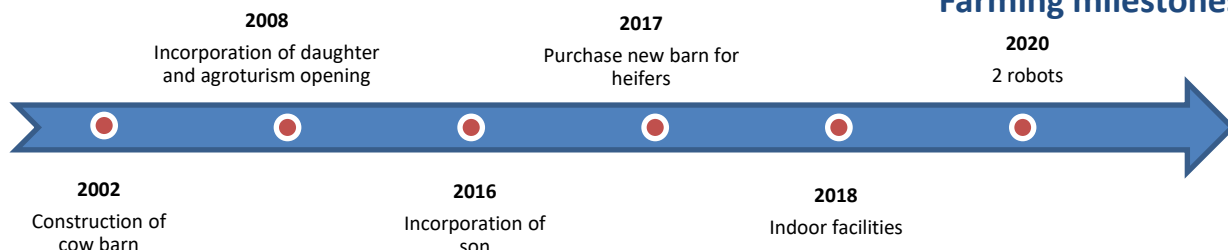
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Innovations

Socio-economic Resilience / Environment



Farming milestones



The herd

- 180 Livestock Units (LU)
- 97 dairy Holstein cows
- 40 dairy heifers
- 43 calves
- Age at first calving: 23 months
- 23 % replacement

Agricultural Area

- 71 ha
- Permanent pasture → 61 ha
- Temporary pasture → 8 ha

Areas of interest

- Sustainability with innovation
- Animal welfare
- Agritourism → link rural-urban worlds

Workforce

- 3 farmers → fulltime
- Father, mother and son
- An agritourism manager
- Possible +1 worker in the future

Main buildings and Equipment

- 1 main pavilion
- 82 cubicles
- Sand beds
- Slurry scrapers
- Milking robots
- Cleaning robot
- Ventilators
- Cow-Welfare Cubicles



Production / Technical results

- 1.067.000 L/year
- 3,78% butterfat and 3.6% protein
- 5.621 kg concentrate/cow/year
- 5.980 kg DM/cow/year
- Grass production → 9.152 T DM/ha/year



Farmer's strategy for a "resilient" system

Make use of secondary activities (rural hotel) to reinforce the importance of the dairy sector
Put into practice the knowledge gained inherited from parents and computer facility (youth)

Aspirations / Needs for the future

Minimising costs and increasing efficiency
Adapting to the changing climate of the area

Improvement project - objectives

- Young workforce

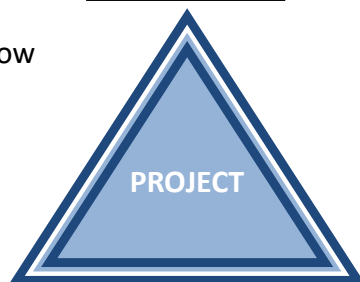


ECONOMY & LABOUR

- Reduce concentrate for cow
- Save water and energy consumption



RESOURCE EFFICIENCY



- Resilience of animal welfare to climate and urban societal changes

ENVIRONMENT ANIMAL WELLBEING



Partners



Colaborators



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Appreciation

Thank you to the partners, advisors, farm facilitator and farmers for making this project and its exchanges so rich and rewarding.

Let's make sure that we continue to share our knowledge so that European dairy farming becomes increasingly resilient!



JUNE 2024

R4D FARMBOOK | 285

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Resilience
4 for
Dairy